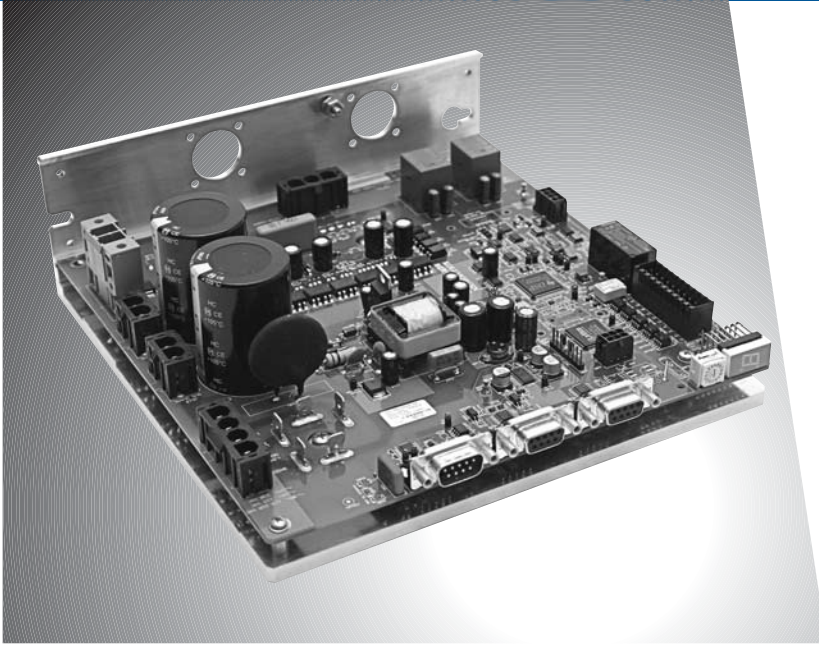


OFDL

www.DanaherMotion.com



DESCRIPTION

The OFDL (Open Frame Drive L-shape) is an integrated digital servo drive that controls the electric motor and the machine operation, and interfaces with the machine controller and other programming maintenance tools. The OFDL consists of a single circuit board including both the power stage and the digital circuitry.

The OFDL is designed to meet low cost requirement but at the same time it is a fully featured drive.

RATIONALE

The Motivating factor behind this development effort was the need to have an alternative low cost system. At the same time, the new product meets:

- Aggressive cost target
- Fully featured drive
- Compatibility with existing cabinet

SOLUTION

- Digital brushless servo system with innovative electronics to meet reliability and costs targets.
- Open frame drive for direct mounting within the existing enclosure.
- Modular software architecture for simple implementation of new features.

Applications

- Painting machine, Plasma-cutting machine, packaging machine, Textile

FEATURES

Real-Time Data Monitoring

- Bus voltage
- Analog inputs
- Drive temperature
- Setup tool: SEPLink for windows
- Motor Current

Feedback

- Resolver
- Auxiliary encoder feedback (Master/Slave)
- Encoder Sensor bearing SKF
- Auxiliary Encoder feedback dual loop operation (future)
- Work with AKM motors

Servo Control

- Fully digital current, velocity and position loops.
- Patented torque angle control enhances motor performances
- PWM switching frequency 16 kHz
- Velocity loop bandwidths up to 400 Hz
- Analog velocity control loop
- Advanced patented sinewave commutation technology provides smooth, precise low-speed control as well as high-speed performance
- Sinusoidal Commutation
- Accurate torque control due to precision balanced current loops with open loop sensors

Reference Command

- 12 bit analog-to-digital conversion
- Pulse following control, configured as an encoder follower or pulse/direction counter
- Serial command
- Designed for future support of CANOpen controller

Motion Options

- Point-to-point incremental or absolute with trapeze and S-Curve profiles acceleration and deceleration control
- Motion indexing profiles in memory
- Homing functions

I/O's

- 7-Segment Indicator
- 1 Analog input
- Fault relay
- Motor temperature sensor
- Brake Relay
- Digital I/O (Configurable):
 - Optically isolated
 - 7 bi-directional inputs + HW Enable input
 - 2 Outputs

Communication

- RS-232
- CanOpen (future development)
- RS-485 Half Duplex
- ModBus communication rates: 9.6, 19.2, 38.4, 57.6, 115 kbps
- ModBus RTU protocol

Additional Features

- Encoder simulation
- 16-positions rotary switch for drive addressing
- New HW features can be added using high-density pin header connector

Robust Power Stage Options

- Self-protecting power modules
- DC Bus sharing
- Full protection against short circuit, under-voltage, over voltage, over current, motor and drive over-temperature, over-current, feedback loss, over speed and break (regeneration)
- Flexible current foldback protection
- External regen resistor readiness

Rating

| AC Input | Output Continuous Current Per Phase (RMS/Phase)@ 45° | Output Peak Current Per Phase (RMS/Phase) | AC Line Input Voltage (VAC) | Rated Input Power (kW) | Rated Output Continuous Power (kW) |
|----------|--|---|-----------------------------|------------------------|------------------------------------|
| 1 Phase | 9 amps | 18 amp. (0.5 sec)* | 115 | 2.0 | 1.4 |
| | | | 220 | 3.9 | 2.7 |
| 3 Phase | 9 amps | 18 amp. (0.5 sec)* | 115 | 2.0 | 1.4 |
| | | | 135 | 3.9 | 2.7 |

Rated DC voltage: 160 VDC-325 VDC

Lower ratings are available upon request, can be ordered with or without heat sink

* Forced cooling is required

Mechanical Dimensions

2.7" (height) x 7.5" (width) x 7.5" (length)