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Installation Manual

KSM53

PROFINET



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Installation Manual for extension modules KSM53

Note: The German version if the original version of the installation manual

Status: 06/2013

Subject to change without prior notification

The contents of this documentation has been collated with greatest care and corresponds with our present status of information.

However, we would like to point out, that this document cannot always be updated at the same time as further development of the product progresses. Information and specifications can be changed at any time. Please keep yourself informed about the current version under www.kollmorgen.com.

Devices of the

Kollmorgen Europe GmbH Pempelfurtstraße 1 DE-40880 Ratingen

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1 Important Notes

Definition of individual target groups

Project engineers for safe drive systems: Engineers and technicians

Assembly, electric installation, maintenance and replacement of devices: Maintenance electricians and service technicians

Commissioning, operation and configuration: Technicians and engineers

1.1 Definitions

The designation KSM is used as generic term for all derivatives from the KSM product range. Wherever this description refers to a certain derivative, the complete designation is used. KSM53 is the short form for the communication device PROFINET KSM53.

The term safe used in the following text in any case refers to the classification as a safe function for application up to PI e acc. to EN ISO 13849-1 or SIL3 acc. to EN 61508.

The system software SafePLC serves the purpose of configuring and programming KSM modules.

1.2 Co-valid Documents

Description	Reference
General information about KSM devices and their usage.	KSM Installation manual KSM Programming manual
Description CAN data format.	TD-37350-810-51-xxF-EN Status Message Data

Table 1: co-valid documents

[▲]Note:

- Thoroughly read the manuals before you start the installation and the commissioning of the KSM module.
- Paying attention to the documentation is a prerequisite for trouble-free operation and fulfilment of possible warranty claims.

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1.3 Abbreviations Used

Abbreviation	Meaning
AC	Alternating voltage
AWL	Anweisungsliste
ELIA	Employer's liability insurance association
CLK	Clock (cycle)
CPU	Central Processing Unit
DC	Direct voltage
DIN	Deutsches Institut für Normung (German Institute for Standardization)
EMC	Electromagnetic compatibility
EN	European Standard
IP20	Degree of protection for housing
ISO	International Organisation for Standardisation
LED	Light Emitting Diode
PLC	Programmable Logic Controller
POR	Power on Reset
SDDC	Safe Device To Device Communication
SELV	Safety Extra Low Voltage
SSI	Synchronous Serial Interface
VDE	Verband der Elektrotechnik, Elektronik und Informationstechnik e. V. (association for el. engineering, electronics and information technology)

Table 2: Abbreviations

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2 Safety Regulations

2.1 Intended Use

The communication device EtherCAT KSM55 is an extension for the devices of the KSM11/12 series for non safe data exchange over PROFINET protocol.

2.2 General Safety Regulations

A Safety Note:

• In order to avoid damage to persons and property only qualified personnel is entitled to work on the device. The term qualified personnel refers to persons who have successfully completed electrotechnical training and are fully familiar with the applicable rules and standards of electrical engineering.

The qualified person must become familiar with the operating instructions (see IEC364, DIN VDE0100).

- The qualified must have profound knowledge of the nartional accident prevention regulations
- The use of the device must be strictly limited to the intended use as specified in the following list. The values of data listed under section 3.2 Characteristic device data must also be observed.
- The contents of this installation manual is restricted to the basic function of the device or its installation. The Programming instructions KSM11/12 contains a more detailed description of the programming and re-parameterization of the devices. Exact knowledge and understanding of these instructions is mandatory for a new installation or modification of device functions or device parameters.
- Commissioning (i.e. starting up the intended operation) is only permitted in strict compliance with the EMC-directive.
- The wiring and connecting instructions in chapter Installation must be strictly followed.
- The applicable VDE-regulations and other special safety regulations of relevance for the application must be strictly followed.
- Evidence of the configured monitoring functions as well as their parameters and links must be issued by means of a validation report.
- Do not install or operate damaged products. Report damages immediately to the responsible forwarding agent.

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• Never open the housing and/or make unauthorized conversions.

Inputs and outputs for standard functions or digital and analog data transmitted via communication modules must not be used for safety relevant applications.

A WARNING:

Using our devices contrary to the rules and conditions specified hereunder can lead to injuries or fatalities as well as damage to connected devices and machines! This will also cause the loss of all warranty and compensation claims against Kollmorgen.

2.3 Operation and Service

The module must always be de-energized before installation and removal, or before disconnecting signal lines. For this purpose all live supply lines to the device must be checked for safe isolation from supply

When installing or removing the module appropriate measures must be applied to prevent electrostatic discharge to the externally arranged terminal and plug connections. Contact with such terminals should be reduced to a minimum and earthing should by means of e.g. an earthing strap should take place before and during these procedures.

2.4 Transport/Storage

Information concerning transport, storage and proper handling must be strictly followed. The climate related specifications in chapter Technical data must be complied with.

2.5 Scope of Delivery

The scope of delivery contains:

- Extension device PROFINET KSM53
- GSDML-file
- Installation manual
- Backplane bus plug

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3 Device Description and Operation

SM53 is a communication device and can only be used with a basic device KSM11 or KSM12 (and their variants).

Together with the KSM basic device this device works as a gateway from back plane CAN bus to PROFINET. The user has the possibility to send the status message data () to PROFINET DP.

Max. user data from 8 CAN messages can be send.

Starting at software version 1.2.0.1 data from SPS to KSM Device can be transferred via PROFINET. These data are sent from KSM53 device via cofigurabale CAN telegram to the KSM Basic device. This is to control the functional inputs of the KSM.

Device has to be configured as a PROFINET slave device. Corresponding GSDML-file is included with the device.

Ethernet data rate will be 100Mbit/s in full duplex mode. Size of output data is maximum 64 byte.

3.1 Characteristic Data

Device KSM53	
Response time	Variable, depends on used slots, between 24 and
	68ms
Number of CAN objects	1 bis 8
Data size CAN telegram	8 Byte
CAN ID	Standard

Table 3: Charasteristic data

3.2 Device Settings

On frontside of the device following components are visible:



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4 Safety Related Characteristics

KSM55 can <u>only</u> be used as a non safe communication with PROFINET-protocol.

The Proof-Test-inteval according to EN61508 is up to 20 years – after this time the device hast o be replaced

A Safety Note: The safety regulations and EMC guidelines has to be observed.

5 Connection and Installation

KSM53 has to be connected to a basic device (KSM11, KSM12) with a back plan.

The installation of the PROFINET connector must be done after the installation instruction of the PNO.

Example: KSM 55 together with KSM12:



Image 2: Device Connection

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5.1 General Notes on Installation

Strictly follow the safety regulations when installing!

Degree of protection IP20

Route all signal lines for the interfacing of digital inputs and contact monitoring separately. You should in any case disconnect 230VAC voltages from low voltage power lines, if these voltages are used in connection with the application.

The cable lengths for digital inputs and outputs must normally not exceed <u>30 m</u>. If the cable lengths exceeds 30 m you must apply appropriate measures for fault exclusion concerning impermissible overvoltage. Appropriate measures include e.g. lightning protection for outdoor lines, overvoltage protection of the indoor system, protected routing of cables.

Measures concerning the electromagnetic compatibility (EMC)

The KSM module is intended for use in the drive environment and meets the EMC-requirements mentioned above.

It is also assumed that the electromagnetic compatibility of the overall system is ensured by application of appropriate measures.

ASafety Notes:

- Electric power supply lines of the KSM and discontinuous-action lines of the power converter must be isolated from each other.
- Signal lines and power lines of the power converter must be routed through separate cable ducts. The distance between the cable ducts should be minimum 10 mm.
- EMC-compliant installation of the power converter technology in the environment of the KSM module must be assured. Special attention must be paid to the routing of cables, the shielding of motor cables and the connection of the braking resistor. Strict compliance with the installation instructions of the power converter manufacturer is mandatory.
- All contactors in the environment of the power converter must be equipped with appropriate suppressor circuits.
- Suitable measures to protect against overvoltages must be applied.

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5.2 Installation KSM-Module

The module is <u>solely</u> to be installed in control cabinets with a degree of protection of at least IP54.

The modules must be vertically fastened on a top hat rail.

The ventilation slots must be kept unobstructed, to ensure adequate air circulation inside the module.

For more information see Installation Manual KSM.

5.3 Assembly on Backplane Bus



Image 3: Assembly

For more information see Installation Manual KSM.

5.4 CAN Bus Termination

Dip switch 1 activates the termination resistor for CAN backplane communication. Dip switch 2 is not used.

Dip switch 1	120 ohm resistor for termination (ON (= right position) = active, OFF = open)
Dip switch 2	Not used

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5.5 Terminal Assignment



Pin Assignment RJ45

Pin	Name	Description	Color
1	TX+	Tranceive Data +	white-orange
2	TX-	Tranceive Data -	orange
3	RX+	Receive Data +	white-green
4	nc.	Not used	blue
5	nc.	Not usedt	white-blue
6	RX-	Receive Data -	green
7	nc.	Not used	white-brown
8	nc.	Not usedt	brown

Image 4: Assignment RJ45

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6 Start Up

6.1 Procedure

Start-up must only be performed by qualified personnel! Strictly follow the safety regulations when commissioning!

The following shows an example of a start-up in Step 7.

 \triangle Note: The S7 CPU hast o be activated before the KSM53 device is switched on.

6.2 Parameterization

First the GSDML File hast o be included Therefore the GSDML file (short GSD file) has to copy into the Step 7 program folder.

6.2.1 Installation GSDML-File

In the window HW-Config of the Siemens SIMATIC software in the menu tab Options / Install GSD File... the installation of the GSDML file can be done:

HW Config: Confi	aurina hardı			
E Coning: Coning	yuring narus	Vare		
Station PLC View	Options He	P		
🗅 😂 🐎 🔍 🍕	Customize		Ctrl+Alt+E	<u>\?</u>
	Edit Catalo	og Profile		
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	Install HW	Updates		
(()	Install GSE	File		
	Find in Ser	vice & Support		
	Create GS	D file for I-Device	,	

Image 5: SIMATIC HW Config with menu Install GSD File

Window "Install GSD File" is opened and select the entry in the drop down menu.

tall GSD Files:	from the director	У	•	
Program Files\SIEMENS\S	tep7\S7DATA\GSD\SMX53			Browse
le	. В	elease ,	. Version	Languages
SDML-V2.2-88H-KSM53-20	0101014.xml 14.10.2010 00	0.00.00 V2.2	Englisch, Deu	tsch
BHUS40.GSD			Default	
BHUS4U2.GSD			Default	
BH_V2.05D			Default	
0ps0484.050			Default	
IMS_1013.gsd			Default	
MS_1810 and			Default	
MS_1811.atd			Default	
EW 6003.asd			Default	
ICK070F.gsd			Default	
SM_0940.gsd			Default	
CN 1010			n.()	
Install Sh	ow Log Select Al	Uese	ect All	

Click Browse and locate the root directory where the GSDML file can be selected.

Afterwards in the listing GSD/GSDML-File the corresponding GSDML file can be selected via mouse click and with activation of button "Install" the file can be installed.

A Note:

In the window HW-Konfig and NetPro of the SIMATIC-software no projects should be opened otherwise the GSDML file cannot be installed.

6.2.2 Integration NetPro

After the installation of the GSD file the device has to be integrated in the network plan of Step 7. In the program NetPro the network plan for this project has to be opened.



Image 7: NetPro

Image 6: Choice of GSDML file

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In window Selection of the network the KSM53 device can be selected. You can find the device under PROFINET IO / Additional Field Devices / General / KSM5x / KSM53 / KSM53 V1.1"

	크지
Eind:	ntni
Selection of the network	
PROFIBUS-DP PROFIBUS-PA PROFIBUS-PA PROFINET IO Gateway VO Network Components Sensors Veitere FELDGERÄTE General Arybus-IC PRT KSM53 KSM53 KSM53 KSM53 Stationen Subsetze	

Image 8: Selection of the network devices

Device KSM53 can be dragged with the mouse into the network plan and is then inserted there.

SMATIC 300(1)	End AT Selector of the network
Provide a second	PROFIBUS-OP PROFIBUS-PA PROFIBUS-
	Submitze
Example of the sector of the s	
	<u>ب</u>

Image 9: Program NetPro with opened network plan and inserted KSM53 device.

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	1	
SMATIC 300(1)	Option- DFS22B	End Selection of the network PHOREUS-PA
FIBUS(1) FIBUS	Check considency	Sensors Sensors B Vieters FLDE/ B Dives G General B Argbork B ClM46 B ClM46
CP:NOSIM	Industrie safety program	
		,×1

Afterwards the network plan has to be saved and compiled.

Image 10: Save and compile network plan

From the menu tab PLC/Ethernet/Edit Ethernet node the window for changing the IP address and device name can be opened.



Image 11: IP address and device name setting

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hemet node Nodes ac AC address: Bro at IP configuration Use IP parameters P address: Gateway P address: O Do r Subnet mask: O Use Addre Obtain IP address from a DHCP server dentified by Client ID MAC address Client ID MAC address Client ID State Configuration Assign IP Configuration	essible online se tuse router outer s:
AC address: Bro AC address: Bro at IP configuration Use IP parameters P address: Gateway C oD or Subnet mask: O or Subnet mask: O use Addre Obtain IP address from a DHCP server dentified by Client ID Client ID Assign IP Configuration sign device name	sessible online se bt use router buter s:
AC address: Bro AC address: Bro Use IP parameters P address: Gateway C Do r Subnet mask: C Use Addre Obtain IP address from a DHCP server dentified by Client ID MAC address Client ID Assign IP Configuration sign device name	se ot use router puter s:
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Obtain IP address from a DHCP server Identified by Client ID C MAC address Client ID Assign IP Configuration sign device name	
Assign IP Configuration	
sign device name	
levice name:	Assign Name
eset to factory settings	
Close	Reset

Image 12: Edit Ethernet nodes

By clicking Browse... the following window "Browse Network" is opened:

Browse Network -	3 Nodes			×
Start Stop	IP address 192.168.0.230 192.168.0.231	MAC address 00-0E-8C-84-6B-60 00-30-11-08-11-17	Device type S7,300 SMX5x	Device name pn-ip profinet-i smx43-1.profin
▼ Fast search	10.0.0.11		- 6716	ргмо
Flash				Þ
	MAC address:			
OK			Cancel	Help

Image 13: Dialog box Browse Network with two PROFINET nodes

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This dialog box shows all PROFINET nodes with their IP address, MAC address, device type and station name.

Here the KSM53 device (see MAC address, device type and station name) can be selected and confirmed with button OK.

Then in the dialog box Edit Ethernet Node in field Assign device name the station name can be reassigned:

themet node		Nodes accessible online
MAC address:	00-30-11-08-11-17	Browse
Set IP configuration		
Use IP parameter	MS	
IP address:	192.168.0.231	Gateway O not use router
Subnet mask:	255.255.255.0	C Use router Address: 192,168,0,231
C Obtain IP addres	is from a DHCP server	
Identified by		
G CientiD Cient ID: D	C MAC address	C Device name
Assign IP Config	guration	
Assign device name		
Device name:	ksm53-1.profinet-io-system	Assign Name
Reset to factory sett	ngi	
		Reset

Image 14: Dialog box Edit Ethernet Node for KSM53 settings

The chosen station name must have the file extension of the PROFINET connection, in this case .profinet-io-system.

IP address and the subnetmask cannot be processed in this point-these settings have to be done in the HW Config (following page).

6.2.3 Integration HW-Config

Program HW-Konfig and the corresponding Step project has to be opened. In this window all existing devices are displayed which can be configured.

바이다 Config - [SIMATIC 300(1) (회) Station Edit Insert PLC View	Configuration) PROFInet // Options Window Help	_¥2]								_ 8 ×
) D 😂 🐂 🖉 🖬 🎒 🗎 🛍	🖻 🏜 🎕 🚺 🗖 🔧	N?								
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1	Urder number	rimware	MF1 address	1 address	Q address					
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X2 FN-I0.PROFINET-I0-Sum				2047" 2046"						
3										
4 DI24xDC24V 5 DD10yDC24V/24	6ES7 326-18K00-0AB0 6ES7 326-28E01-0AB0			1625	1619					
6	0201020201010400			0201	0200					
7										
9										
10										
		I						St BE TH th	NX-53-1 BH Products GmbH in Device Access Point may be used by IO Control at do not support extended PRIOFINET diagnostics.	▲ ₹ <u>≺</u>
Press F1 to get Help.										

Image 15: Program HW Config

Device KSM53 has to be selected.

Now a list of slots and their assignment is shown.

On the right side of the window PROFINET IO/ Additional Field Devices /General/KSM5x/KSM53 / KSM53 V1.1/ Input modules select module "Input" and drag it to a slot between number 1 and 8 in the displayed table.

Each slot represents 8 bytes or a CAN message on the backplane bus. When fully used all 8 slots = 64 bytes has to be supported.

For one basic device one CAN message with logic data and optional one with analog data can be used.

⇒ Maximum use for 8 basic devices only with logic data or 4 basic devices with logic and analog data.

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Image 16: Selection input module KSM53

6.2.4 Extended Functionality Starting at Version 1.2.0.1

The KSM53 starting at version 1.2.0.1 contains a backchannel functionality, which allows data to be transferred from SPS to KSM53. So it is possible to control functional inputs on the KSM device. (See Programming manual KSM).

At this point output modules can now be configured. Here the slots 8 to 16 are reserved.

The output modules can only be configured in those slots while the input modules can only be programmed in slots 1 through 8.

Each slot represents 8 bytes or a CAN message on the backplane bus. When fully used all 8 slots = 64 bytes has to be supported. For one basic device one CAN message with logic data can be used.

 \Rightarrow Maximum use for 8 basic devices.

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	HW Config - [SIMATIC	300(1) (Configuration) PROFIG	net_¥2]							
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Skit Module Order Number I Address Diagnotic address Comment 0 SMR53/FR0F/WE7/07_SMR53/ 266273 206273 <td>(2) SMX53-1.PI</td> <td>ROFINET-IO-System</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	(2) SMX53-1.PI	ROFINET-IO-System								
0 SMR53/FR02IVET403 SMR53/ 24/2" 1 Trpuk 26.273 2 Trpuk 274281 3 - - 4 - - 5 - - 6 - - 7 - - 8 - - 9 - - 10 - - 12 - - 13 - - 16 - - 15 - - 16 - - 15 - - 16 - - 17 - - 18 - - 16 - - 16 - - 17 - - 18 - - 16 - - 17 - - 18 - - 19 - -	Slot Module	Order Number	Address	Q address	Diagnostic address	Comment	1			
1 input 266.273 3 274.283 4 274.283 5 1 6 1 7 1 8 1 9 1 10 1 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 10 1 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 10 1 11 1 12 1 13 1 14 1 15 1 16 1 17 1 18 1 19 1 10 1 11 1 12 1 13 1 14 1 15 1	0 5MX53-1.FR0F	FINET-10-9 SMX53-1			2042"					
2 1 1 1 3 4 1 1 4 1 1 1 5 1 1 1 6 1 1 1 7 1 1 1 8 1 1 1 9 1 1 1 10 1 1 12 1 1 13 1 1 16 1 1 16 1 1 16 1 1 16 1 1 16 1 1 16 1 1 16 1 1 17 1 1 18 1 1 19 1 1 10 1 1 12 1 1 13 1 1 16 1 1 16 1 1 17 1 1 18 1 1 19 1 1 10 1 1 11 1 16 1	1 Input		266273							
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nsertion possible Grag and SIMATIC Manager - FPR R NetPro - FPROFInet V2 (R HW Config - ESTMATIC V SMX5312.bmo - Paint CAProgram Files/SIEMEN	16							GSDML	-V2.2-BBH-SMX53-20121106-132700.xml	-5
nsettion possible										
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Image 17: HW Konfig with opened project and KSM53 device

The input and output module is now available in the hardware configuration. By double clicking on the corresponding module start address of the inputs or outputs can be changed.

Then close the Properties window of the module.

Double-clicking object KSM53 in the dialog box Properties via the menu item Ethernet... the IP address of KSM53 can be configured.

This IP address is assigned automatically to the KSM53 device when connected.

The check box "Assign IP address via IO-Controller" in window "Properties" has to be activated. The station name has to match to the configured name in the network plan.

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Properties - KSM53-1.	PROFINET-IO-System		×
General IO Cycle			
Short description:	KSM53-1 This Device Access Point may be used by IO Controllers that do not support extended PROFINET diagnostics.	×	
Order No. / Firmware: Family:	KSM53-1 / V1.01 KSM5x		
Device name	KSM53-1 PROFINET-IO-System		
GSD file:	GSDML-V2.2-BBH-KSM53-20101014.xml Change Release Number		
Node / PN IO system			
Device number:	2 PROFINET-IO-System (100)		
IP address:	192.168.0.4 Ethernet		
Assign IP address	via IO controller		
Comment:			
			×
ОК		Cancel	Help

Image 18: Properties of KSM53 device in HW Config

6.2.5 Configuration of KSM53

Now the configuration possibilities for the **internal CAN bus** (backplane) of the KSM series will be explained.

The configuration data are shown in Properties dialog box of the KSM device on tab Parameter and can be changed there.

For one basic device maximum 2 CAN messages for output data (input data SPS) and 1 message for input data (output data SPS) can be used.

Maximum 8 (only logic data) or 4 (logic and analog data) basic devices can operate with the available 8 slots

By configuring the CAN ID an allocation to the slots of the basic devices is generated.

PROFIBUS(1) DP Mastergreten (1) PROFIBUS(1) DP Mastergreten (1) PROFIBUS DP PROFIBUS DP PROFIDEUS DP PROFIDUEUS
Properties Standard
11
3 4 5 Салові Нер
6 0
Press Fi to get Help.
🖄 Start 🕜 💿 🥔 🖉 SIMATIC Manager - [PR] 🔀 Nebro - [PROFInet_V2 (] 🛱 HW Config - [SIMATIC 🦉 Unbenant - Paint 🔯 C:/iProgram Files/SIEMEN] 🔯 V 🔛 😵 🥵

Image 19: Adjustable parameters of the KSM53 for CAN module backplane bus

Folgende Einstellungen können ausgeführt werden:

Interval Time	Timeout for internal CAN communication
CAN-ID Slot 18	CAN identifier for the particular slot CAN input data.
	This has to match the configured CAN ID of this slot assigned
	basic device. CAN ID of the basic device is configured in the
	SafePLC.
	If a slot is not used the value for CAN ID is set to 0.
CAN-ID Slot 916	Starting with version1.2.0.1 CAN ID for slot 9 16 be set
	additionally. This corresponds to the CAN ID for sending data
	from KSM53 to the KSM basic device. This has to match the
	configured CAN ID of this slot assigned basic device.
	CAN ID of the basic device is configured in the SafePLC.
	If a slot is not used the value for CAN ID is set to 0.

Table 4: CAN-ID slots

Note: Only when connected to the PROFINET master system the configured data is transferred to the KSM53 – otherwise the default settings are valid:

Parameter	Default-value
Interval Time	500
CAN-ID slot 1	192
CAN-ID slot 2	194
CAN-ID slot 3	196
CAN-ID slot 4	198
CAN-ID slot 5	200
CAN-ID slot 6	202
CAN-ID slot 7	204
CAN-ID slot 8	206

Table 5: CAN-ID Default values

Starting with version 1.2.0.1 following modifications apply:

The KSM53 from this version contains a feedback functionality. This data can be transferred from the SPS to the KSM53; the data is send over backplane bus to basic device.

In the Properties dialog box of slot 0, the CAN IDs can be set for both the input modules as well as for the output modules per slot

Unused slots are set to CAN ID = 0

Note: There must be at least one input and one output module. Starting with version 1.3.0.1 this restriction no longer applies but unused slots has to be occupied with empty modules and the CAN ID is set to 0.

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6.3 Diagnostic-LED

The KSM53 device has three LEDs.

Conditions:

LED	Colour	Mode	Description
RUN	Green	Blinking	Device OK
	Green	Constant	PROFINET-Connection active
DP	Green	Blinking	PROFINET-connection lost, parameters valid
	Red	Blinking	Transfered parameters not valid
	Green	Blinking	internal CAN-message (KSM) received
	Green	Constant	Verarbeitung OK
ХВ	Red	Blinking	Missing CAN message or CAN message out of CAN WD Timeout time
	Red	Constant	Device error (contact the manufacturer)

Table 6: LED-Conditions

6.4 Diagnostic Message

The KSM53 can send in case of error channel specific diagnostic message via PROFINET. These can be displayed on the SIEMENS SIMATIC software.

The following table gives an overview of the possible diagnostic messages.

Error Code	Description
300	Parameters not correct received or not valid.

Table 7: Error Codes

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6.5 Structure User Data

Internal structure of the CAN data frame see installation manual TD-37350-810-51-xxF-xx Status Message Data.pdf

6.6 Modification/Handling Changes to the Device

Maintenance work must solely be carried out by qualified personnel. Regular maintenance work is not required.

Repair

The devices must always be replaced as whole units Repair work on the device can only be performed in the factory.

Warranty

By opening the module without permission the warranty will become null and void.

7 Maintenance

7.1 Exchanging a Module

The following should be noted when exchanging:

- Disconnect the electric power converter from the main supply.
- PROFINET-plug disconnect.
- Take the module off the top hat rail and pack up EMC-compliant
- Mount the new module on the top hat rail
- PROFINET-plug connect
- Activate power supply via backplane plug.

Note: Pluggable connections of the KSM module must generally not be disconnected or connected in live condition. There is a danger of sensor damage, particularly with connected position or speed sensors.

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8 Technical Data

8.1 Enviromental Conditions

Class of protection	IP 20
Ambient temperature	0 °C* 50 °C
Storage temperature	-25°C70°C
Lifetime	20 years at 50 °C ambient

Table 8: Enviromental Conditions

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Kollmorgen is a leading provider of motion systems and components for machine builders. Through world-class knowledge in motion, industry-leading quality and deep expertise in linking and integrating standard and custom products, Kollmorgen delivers breakthrough solutions that are unmatched in performance, reliability and ease-of-use, giving machine builders an irrefutable marketplace advantage.

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