INSTRUCTIONS:
1. PLACE L-GASKET AND O-RING IN GROOVES ON FACE OF ADAPTER
2. PASS ADAPTER ASSEMBLY THROUGH BULKHEAD
3. PLACE WASHER AND LOCKNUT OVER ADAPTER ON OTHER SIDE OF BULKHEAD
4. TORQUE LOCKNUT TO 25 Nm

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INTERPRET GEOMETRIC SYMBOLS
PER ANSI Y14.5M-1982

MILLIMETERS
ANGULAR TOLERANCE: #1
XXX DEC. PLACE: #.005"

MILLIMETER VALUES:
ANGULAR TOLERANCE: #1
X DEC. PLACE: #.4mm
XX DEC. PLACE: #.13mm

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS APPLY BEFORE COATINGS
REMOVE ALL SHARP BURRS AND BREAK ALL SHARP EDGES

WASHER, 968047
LOCKNUT, 968046
L-GASKET, 967876
O-RING, HG627VR

BULKHEAD ADAPTER ASSEMBLY
(ATTACHED TO MOTOR CABLE)

BULKHEAD

PHASE U
PHASE V
PHASE W
GROUND
DATA +
BRAKE +
BRAKE -
DATA -
N/A

CONNECTOR PINOUT
A PHASE U
B PHASE V
C PHASE W
D GROUND
E DATA +
F BRAKE +
G BRAKE -
H DATA -
L N/A

INSTALLATION BULLETIN - AKMH
BULKHEAD ADAPTER