

# AKD<sup>®</sup>, AKD<sup>®</sup> BASIC, AKD<sup>®</sup> PDMM

## Installation Manual



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Valid for AKD, AKD BASIC Hardware Revision E / F

Valid for AKD BASIC-I/O Hardware Revision EA / FA

Valid for AKD PDMM Hardware Revision EB / FB

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Original Document



For safe and proper use, follow these instructions. Keep for future use.



## Record of Document Revisions

| Revision    | Remarks   |
|-------------|---|
| ...         | Table with lifecycle information of this document see (→ # 213)   |
| AB, 10/2018 | Note 24V filter accessory removed, description of LEDs in Service & Motion Interface, wiring diagram for motor brake 48A drive corrected, warning notes layout updated, user expertise updated, new readers note cover page, circuit breaker for 48A drive mains supply, X9 DIO added, X9 EEO output: CW/CCW & Pulse/Dir added, motor feedback pinout removed       |
| AC, 10/2019 | X10 pinout table sense and thermal control lines updated, RoHS statement, package supplied (European difference), all X9 wiring diagrams (female=>male) and shield pin 6 via capacitor, UL markings: current derating, DC-Bus sharing: current examples, ambient conditions: current reduction above 40°C, chapter used standards removed, fixed resolver frequency |
| AD, 10/2020 | Product Safety Guide replaced by Safety Notes, Master-Slave X9 correction, X3 pinout for AKD-48A corrected, AKD-48A mains wiring diagram improved, STO input current reduction, UL markings updated, Hardware revision F, SCCR 65kA, DIGI-In3..8:8mA, part number scheme updated  |

## Hardware Revision (HR)

| AKD-B/P-NA | AKD-B/P-NB | AKD-M | AKD-T-IC | Firmware/Workbench | KAS IDE  | Remarks   |
|------------|------------|-------|----------|--------------------|----------|---|
| A          | -          | -     | -        | from 1.3           | -        | Start revision, export control  |
| C          | -          | -     | -        | from 1.5           | -        | STO qualified, PROFINET RT released, export control   |
| -          | D          | DB    | DA       | from 1.6           | from 2.5 | Control board revision 9, AKD PDMM Start revision, AKD BASIC-IC Start revision, export control  |
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| F          | F          | FB    | FA       | from 1.13          | from 2.9 | Listed for UL61800-5-1, no export classification, STO input current reduction                   |

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## Current patents

- US Patent 8,154,228 (Dynamic Braking For Electric Motors)
- US Patent 8,214,063 (Auto-tune of a Control System Based on Frequency Response)

Patents referring to fieldbus functions are listed in the matching fieldbus manual.

## Technical changes which improve the performance of the device may be made without prior notice!

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# 1 Table of Contents

|  |           |
|--|-----------|
| <b>1 Table of Contents</b>                                       | <b>3</b>  |
| <b>2 General</b>   | <b>9</b>  |
| 2.1 About this Installation Manual                               | 10        |
| 2.2 Using the PDF Format   | 10        |
| 2.3 Symbols Used   | 11        |
| 2.4 Abbreviations Used   | 12        |
| <b>3 Safety</b>  | <b>13</b> |
| 3.1 You should pay attention to this                             | 14        |
| 3.2 Use as Directed  | 16        |
| 3.3 Prohibited Use   | 17        |
| 3.4 Warning notes placed on the product                          | 17        |
| <b>4 Product life cycle handling</b>                             | <b>18</b> |
| 4.1 Transport  | 19        |
| 4.2 Packaging  | 19        |
| 4.3 Storage  | 19        |
| 4.4 Installation, setup and normal operation                     | 20        |
| 4.5 Decommissioning  | 20        |
| 4.6 Maintenance and cleaning                                     | 20        |
| 4.7 Disassembly  | 20        |
| 4.8 System Repair  | 21        |
| 4.9 Disposal   | 21        |
| <b>5 Approvals</b>   | <b>22</b> |
| 5.1 Conformance with UL/cUL                                      | 23        |
| 5.1.1 Models with Hardware Revision F, FA or FB                  | 23        |
| 5.1.2 Models with Hardware Revision A, C, D, E, DB, DA, EB or EA | 25        |
| 5.2 Conformance with CE  | 27        |
| 5.2.1 European Directives and Standards for the Machine Builder  | 28        |
| 5.2.2 Conformance with RoHS                                      | 28        |
| 5.2.3 Conformance with REACH                                     | 28        |
| 5.3 Safe Torque Off (STO) approval                               | 29        |
| 5.4 Conformance with EAC   | 29        |
| <b>6 Package</b>   | <b>30</b> |
| 6.1 Package Supplied   | 31        |
| 6.2 Nameplate  | 31        |
| 6.3 Part Number Scheme   | 32        |
| <b>7 Technical description and data</b>                          | <b>33</b> |
| 7.1 The AKD Family of Digital Drives                             | 34        |
| 7.2 Ambient Conditions, Ventilation, and Mounting Position       | 36        |
| 7.3 Mechanical Data  | 36        |
| 7.4 Inputs/Outputs   | 37        |
| 7.5 Electrical Data AKD-xzzz06                                   | 38        |
| 7.6 Electrical Data AKD-xzzz07                                   | 39        |
| 7.7 Performance Data   | 40        |
| 7.8 Recommended Tightening Torques                               | 40        |
| 7.9 Grounding System   | 40        |
| 7.10 Fuses and breakers  | 41        |
| 7.10.1 External power supply                                     | 41        |
| 7.10.2 External 24 V supply                                      | 41        |
| 7.10.3 External regen resistor                                   | 41        |
| 7.10.4 External DC Bus link                                      | 41        |

|          |   |           |
|----------|---|-----------|
| 7.11     | Connectors  | 42        |
| 7.12     | Cable and Wire Requirements                                   | 43        |
| 7.12.1   | General   | 43        |
| 7.12.2   | Cable cross sections and requirements                         | 43        |
| 7.13     | Dynamic Braking   | 44        |
| 7.13.1   | Regen circuit   | 44        |
| 7.13.2   | Functional description  | 44        |
| 7.13.3   | Technical data for AKD-xzzz06                                 | 45        |
| 7.13.4   | Technical data for AKD-xzzz07                                 | 46        |
| 7.14     | Switch-On and Switch-Off Behavior                             | 47        |
| 7.14.1   | Switch-on behavior in standard operation                      | 48        |
| 7.14.2   | Switch-off behavior   | 49        |
| 7.14.2.1 | Switch-off behavior using the DRV.DIS command                 | 49        |
| 7.14.2.2 | Switch-off behavior using a digital input (controlled stop)   | 50        |
| 7.14.2.3 | Switch-off behavior using HW Enable input (uncontrolled stop) | 50        |
| 7.14.2.4 | Switch-off behavior in the event of a fault                   | 51        |
| 7.15     | Stop / Emergency Stop / Emergency Off                         | 54        |
| 7.15.1   | Stop  | 54        |
| 7.15.2   | Emergency Stop  | 55        |
| 7.15.3   | Emergency Off   | 55        |
| 7.16     | Safe Torque Off (STO)   | 56        |
| 7.16.1   | Safety characteristic data                                    | 56        |
| 7.16.2   | Safety instructions   | 57        |
| 7.16.3   | Use as directed   | 58        |
| 7.16.4   | Prohibited use  | 58        |
| 7.16.5   | Technical data and pinout                                     | 58        |
| 7.16.6   | Enclosure, wiring   | 60        |
| 7.16.7   | OSSD test pulses  | 60        |
| 7.16.8   | Functional description  | 61        |
| 7.16.8.1 | Signal diagram (sequence)                                     | 62        |
| 7.16.8.2 | Wiring examples   | 63        |
| 7.16.8.3 | Functional test   | 65        |
| 7.17     | Shock-hazard Protection                                       | 67        |
| 7.17.1   | Leakage current   | 67        |
| 7.17.2   | Residual current protective device (RCD)                      | 67        |
| 7.17.3   | Isolating transformers  | 67        |
| <b>8</b> | <b>Mechanical Installation</b>                                | <b>68</b> |
| 8.1      | Important Notes   | 69        |
| 8.2      | Guide to Mechanical Installation                              | 69        |
| 8.3      | Mechanical Drawings Standard Width                            | 70        |
| 8.3.1    | Control cabinet layout AKD-xzzz06, standard width             | 70        |
| 8.3.2    | Control cabinet layout AKD-xzzz07, standard width             | 71        |
| 8.3.3    | Dimensions AKD-xzzz06, standard width                         | 72        |
| 8.3.4    | Dimensions AKD-xzzz07, standard width                         | 73        |
| 8.4      | Mechanical Drawings Extended Width                            | 74        |
| 8.4.1    | Control cabinet layout, example with AKD-M00306               | 74        |
| 8.4.2    | Control cabinet layout, example with AKD-M00307               | 75        |
| 8.4.3    | Dimensions AKD-xzzz06, extended width                         | 76        |
| 8.4.4    | Dimensions AKD-xzzz07, extended width                         | 77        |
| <b>9</b> | <b>Electrical Installation</b>                                | <b>78</b> |
| 9.1      | Important Notes   | 79        |
| 9.2      | Guide to electrical installation                              | 80        |
| 9.3      | Wiring  | 81        |
| 9.4      | Components of a servosystem                                   | 82        |



|   |     |
|---|-----|
| 9.5 Connection Overview AKD-B, AKD-P, AKD-T .....                                 | 84  |
| 9.5.1 Connector assignment AKD-x00306, AKD-x00606 .....                           | 84  |
| 9.5.2 Connection diagram AKD-x00306, AKD-x00606 .....                             | 85  |
| 9.5.3 Connector assignment AKD-x01206 .....                                       | 86  |
| 9.5.4 Connection diagram AKD-x01206 .....   | 87  |
| 9.5.5 Connector assignment AKD-x02406 and AKD-x00307 to 02407 .....               | 88  |
| 9.5.6 Connection diagram AKD-x02406 and AKD-x00307 to 02407 .....                 | 89  |
| 9.5.7 Connector assignment AKD-x04807 .....                                       | 90  |
| 9.5.8 Connection diagram AKD-x04807 .....   | 91  |
| 9.6 Connection Overview AKD-M .....   | 92  |
| 9.6.1 Connector assignment AKD-M00306, AKD-M00606 .....                           | 92  |
| 9.6.2 Connection diagram AKD-M00306, AKD-M00606 .....                             | 93  |
| 9.6.3 Connector assignment AKD-M01206 .....                                       | 94  |
| 9.6.4 Connection diagram AKD-M01206 .....   | 95  |
| 9.6.5 Connector assignment AKD-M02406, AKD-M00307 to AKD-M02407 .....             | 96  |
| 9.6.6 Connection diagram AKD-M02406, AKD-M00307 to AKD-M02407 .....               | 97  |
| 9.6.7 Connector assignment AKD-M04807 .....                                       | 98  |
| 9.6.8 Connection diagram AKD-M04807 .....   | 99  |
| 9.7 EMI Noise Reduction .....   | 100 |
| 9.7.1 Recommendations for EMI noise reduction .....                               | 100 |
| 9.7.2 Shielding with external shielding busbar .....                              | 101 |
| 9.7.2.1 Shielding Concept .....   | 101 |
| 9.7.2.2 Shielding Busbar .....  | 102 |
| 9.7.3 Shielding connection to the drive .....                                     | 103 |
| 9.7.3.1 Grounding plates .....  | 103 |
| 9.7.3.2 Shield connection clamps .....  | 103 |
| 9.7.3.3 Motor connector X2 with shielding connection .....                        | 103 |
| 9.8 Electrical Supply Connection .....  | 104 |
| 9.8.1 Connection to various mains supply networks AKD-xzzz06 (120V to 240V) ..... | 104 |
| 9.8.2 Connection to various mains supply networks AKD-xzzz07 (240V to 480V) ..... | 105 |
| 9.8.3 24 V auxiliary supply (X1) .....  | 106 |
| 9.8.3.1 AKD-x003 to 024, connector X1 .....                                       | 106 |
| 9.8.3.2 AKD-x048, connector X1 .....  | 106 |
| 9.8.4 Mains supply connection (X3, X4) .....                                      | 107 |
| 9.8.4.1 Three phase connection .....  | 108 |
| 9.8.4.2 Single/Dual phase connection (AKD-x00306 to AKD-x01206 only) .....        | 109 |
| 9.9 DC Bus link (X3, X14) .....   | 110 |
| 9.9.1 DC Bus topology with Y connectors (24 A max.) .....                         | 111 |
| 9.9.2 DC Bus topology with busbar .....   | 111 |
| 9.9.3 External regen resistor (X3) .....  | 112 |
| 9.9.3.1 AKD-x003 to 024, regen connector X3 .....                                 | 112 |
| 9.9.3.2 AKD-x048, regen connector X3 .....  | 113 |
| 9.9.4 Capacitor Modules (X3) .....  | 114 |
| 9.9.4.1 Technical Data .....  | 114 |
| 9.9.4.2 Example installation with KCM-S and KCM-E .....                           | 115 |
| 9.9.4.3 Example installation with KCM-P and KCM-E .....                           | 116 |
| 9.9.4.4 Discharging KCM modules .....   | 117 |
| 9.10 Motor Power Connection (X2) .....  | 118 |
| 9.10.1 AKD-x003 to 024, power connector X2 .....                                  | 119 |
| 9.10.2 AKD-x048, power connector X2 .....   | 119 |
| 9.11 Motor Brake Connection (X2, X15, X16) .....                                  | 120 |
| 9.11.1 AKD-x003 to 024, brake connector X2 .....                                  | 120 |
| 9.11.2 AKD-x048, brake connectors X15, X16 .....                                  | 121 |
| 9.11.3 Functionality .....  | 122 |

|   |     |
|---|-----|
| 9.12 Feedback Connection (X10, X9, X7) .....  | 123 |
| 9.12.1 Feedback connector (X10) .....   | 124 |
| 9.12.2 Feedback connector (X9) .....  | 125 |
| 9.12.3 Feedback connector (X7) .....  | 125 |
| 9.12.4 Resolver .....   | 126 |
| 9.12.5 SFD .....  | 127 |
| 9.12.6 SFD3 .....   | 128 |
| 9.12.7 Hiperface DSL .....  | 129 |
| 9.12.8 Encoder with BiSS .....  | 130 |
| 9.12.8.1 BiSS (Mode B) analog .....   | 130 |
| 9.12.8.2 BiSS (Mode C) digital .....  | 131 |
| 9.12.9 Sine Encoder with EnDat 2.1 .....  | 132 |
| 9.12.10 Encoder with EnDat 2.2 .....  | 133 |
| 9.12.10.1 Connection to X10 .....   | 133 |
| 9.12.10.2 Connection to X9 and X8 .....   | 134 |
| 9.12.11 Sine Encoder with Hiperface .....   | 135 |
| 9.12.12 Sine Encoder with Hall .....  | 136 |
| 9.12.13 Incremental Encoder .....   | 137 |
| 9.12.14 Hall Sensors .....  | 138 |
| 9.12.15 Tamagawa Smart Abs Encoder .....  | 139 |
| 9.13 Electronic gearing, Master-slave operation (X9, X7) .....                        | 140 |
| 9.13.1 Technical characteristics and pinout .....                                     | 140 |
| 9.13.1.1 Connector X7 Input .....   | 140 |
| 9.13.1.2 Connector X9 Input .....   | 141 |
| 9.13.1.3 Connector X9 Output .....  | 141 |
| 9.13.2 Command encoder signal connection .....  | 142 |
| 9.13.2.1 Incremental encoder input 5 V (X9) .....                                     | 142 |
| 9.13.2.2 Incremental encoder input 24 V (X7) .....                                    | 142 |
| 9.13.2.3 Encoder with EnDat 2.2 input 5 V (X9) .....                                  | 143 |
| 9.13.3 Pulse / Direction signal connection .....                                      | 144 |
| 9.13.3.1 Pulse / Direction input 5 V (X9) .....                                       | 144 |
| 9.13.3.2 Pulse / Direction Input 5 V to 24 V (X7) .....                               | 144 |
| 9.13.4 CW / CCW signal connection .....   | 145 |
| 9.13.4.1 CW / CCW input 5 V (X9) .....  | 145 |
| 9.13.4.2 CW / CCW input 24 V (X7) .....   | 145 |
| 9.13.5 Emulated Encoder Output (EEO) .....  | 146 |
| 9.13.5.1 Incremental Encoder Emulation .....  | 146 |
| 9.13.5.2 CW/CCW Emulation .....   | 146 |
| 9.13.5.3 Pulse/Direction Emulation .....  | 147 |
| 9.13.6 Master-Slave control .....   | 147 |
| 9.14 I/O Connection .....   | 148 |
| 9.14.1 Overview .....   | 148 |
| 9.14.1.1 I/O connectors X7 and X8 (all AKD variants) .....                            | 148 |
| 9.14.1.2 Connector X9 (all AKD variants) .....  | 149 |
| 9.14.1.3 I/O connectors X21, X22, X23 and X24 (AKD-T with I/O option card only) ..... | 150 |
| 9.14.1.4 I/O connectors X35 and X36 (AKD-M only) .....                                | 152 |
| 9.14.2 Analog Input (X8, X24) .....   | 153 |
| 9.14.3 Analog Output (X8, X23) .....  | 154 |
| 9.14.4 Digital Inputs (X7/X8) .....   | 155 |
| 9.14.4.1 Digital Inputs 1 and 2 .....   | 156 |
| 9.14.4.2 Digital Inputs 3 to 7 .....  | 157 |
| 9.14.4.3 Digital Input 8 (ENABLE) .....   | 157 |
| 9.14.5 Digital Inputs with I/O option (X21, X22) .....                                | 158 |
| 9.14.6 Digital Inputs (X35/X36) with AKD-M .....                                      | 160 |

|  |            |
|--|------------|
| 9.14.7 Digital Outputs (X7/X8/X9)                      | 162        |
| 9.14.7.1 Digital Outputs 1 and 2                       | 162        |
| 9.14.7.2 Digital-In/Out 9 to 11                        | 163        |
| 9.14.7.3 FAULT relay contacts                          | 163        |
| 9.14.8 Digital Outputs with I/O option (X23/X24)       | 164        |
| 9.14.8.1 Digital Outputs 21 to 24, 26 to 29            | 164        |
| 9.14.8.2 Digital Relay Outputs 25, 30                  | 166        |
| 9.14.9 Digital Outputs (X35/X36) with AKD-M            | 167        |
| 9.14.9.1 Digital Outputs 21 and 22                     | 167        |
| 9.15 LED display                                       | 168        |
| 9.16 Rotary Switches (S1, S2, RS1)                     | 169        |
| 9.16.1 Rotary switches S1 and S2 with AKD-B, -P, -T    | 169        |
| 9.16.2 Rotary switch RS1 with AKD-M                    | 169        |
| 9.17 Push-buttons (B1, B2, B3)                         | 170        |
| 9.17.1 Push-button B1 with AKD-B, -P, -T               | 170        |
| 9.17.2 Push-buttons B1, B2, B3 with AKD-M              | 171        |
| 9.18 SD Card Slot                                      | 172        |
| 9.18.1 SD Card Slot with I/O option card               | 172        |
| 9.18.2 SD Card Slot with AKD-M                         | 173        |
| 9.19 Service Interface (X11, X32)                      | 174        |
| 9.19.1 Pinout X11, X32                                 | 174        |
| 9.19.2 Service Bus Protocols X11, X32                  | 174        |
| 9.19.3 Possible Network Configurations                 | 175        |
| 9.19.4 Setting the IP Address AKD-B, AKD-P, AKD-T      | 176        |
| 9.19.5 Setting the IP Address AKD-M                    | 178        |
| 9.19.6 Modbus TCP                                      | 179        |
| 9.20 CAN-Bus Interface (X12/X13)                       | 179        |
| 9.20.1 CAN-Bus activation with AKD-CC models           | 180        |
| 9.20.2 Baud rate for CAN-Bus                           | 181        |
| 9.20.3 Node Address for CAN-Bus                        | 182        |
| 9.20.4 CAN-Bus Termination                             | 182        |
| 9.20.5 CAN-Bus Cable                                   | 182        |
| 9.20.6 CAN-Bus Wiring                                  | 183        |
| 9.21 Motion Bus Interface (X5/X6/X11)                  | 184        |
| 9.21.1 Pinout X5, X6, X11                              | 184        |
| 9.21.2 Bus Protocols X5, X6, X11                       | 184        |
| 9.21.3 EtherCAT  | 185        |
| 9.21.3.1 EtherCAT activation with AKD-CC models        | 185        |
| 9.21.4 SynqNet   | 186        |
| 9.21.5 PROFINET  | 186        |
| 9.21.6 Ethernet/IP                                     | 186        |
| 9.21.7 sercos® III                                     | 187        |
| <b>10 Setup</b>  | <b>188</b> |
| 10.1 Important Notes                                   | 189        |
| 10.2 SetupAKD-B, AKD-P, AKD-T                          | 190        |
| 10.2.1 Setup software WorkBench                        | 190        |
| 10.2.2 Use as directed                                 | 190        |
| 10.2.3 Software description                            | 191        |
| 10.2.4 Hardware requirements                           | 191        |
| 10.2.5 Operating systems                               | 191        |
| 10.2.6 Installation under Windows 2000/XP/VISTA/7/8/10 | 192        |
| 10.2.7 Initial Drive TestAKD-B, AKD-P, AKD-T           | 193        |
| 10.2.7.1 Unpacking, mounting, and wiring the AKD       | 193        |
| 10.2.7.2 Minimum wiring for drive test without load    | 193        |

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|           |  |            |
|-----------|--|------------|
| 10.2.7.3  | Set IP address .....                               | 194        |
| 10.2.7.4  | Confirm connections .....                          | 194        |
| 10.2.7.5  | Install and start WorkBench .....                  | 195        |
| 10.2.7.6  | Set drive IP address in WorkBench .....            | 195        |
| 10.2.7.7  | Enable the drive using the setup wizard .....      | 195        |
| 10.3      | Setup AKD-M .....                                  | 196        |
| 10.3.1    | Setup with KAS IDE .....                           | 196        |
| 10.3.2    | Initial Drive Test AKD-M .....                     | 196        |
| 10.3.2.1  | Unpacking, mounting, and wiring the AKD PDMM ..... | 196        |
| 10.3.2.2  | Minimum wiring for drive test without load .....   | 197        |
| 10.3.2.3  | Set IP address .....                               | 197        |
| 10.3.2.4  | Confirm connections .....                          | 198        |
| 10.3.2.5  | Install and start KAS IDE .....                    | 198        |
| 10.4      | Fault and Warning Messages .....                   | 199        |
| 10.4.1    | Fault and warning messages AKD .....               | 199        |
| 10.4.2    | Additional fault messages AKD-T .....              | 204        |
| 10.4.3    | Additional error and alarm messages AKD-PDMM ..... | 205        |
| 10.4.3.1  | Alarms .....                                       | 206        |
| 10.4.3.2  | Errors .....                                       | 207        |
| 10.5      | Troubleshooting the AKD .....                      | 208        |
| <b>11</b> | <b>Index .....</b>                                 | <b>209</b> |
| <b>12</b> | <b>Record of document revisions .....</b>          | <b>213</b> |

## 2 General

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|   |           |
|---|-----------|
| <b>2.1 About this Installation Manual .....</b> | <b>10</b> |
| <b>2.2 Using the PDF Format .....</b>           | <b>10</b> |
| <b>2.3 Symbols Used .....</b>                   | <b>11</b> |
| <b>2.4 Abbreviations Used .....</b>             | <b>12</b> |

## 2.1 About this Installation Manual

This manual, *AKD Installation Manual* ("Instructions Manual" according to EC Machinery Directive 2006/42/EU), describes the AKD series of digital drives and includes information needed to safely install an AKD. A digital version of this installation manual (pdf format) is available on the DVD included with your drive. Manual updates can be downloaded from the Kollmorgen website ([www.kollmorgen.com](http://www.kollmorgen.com)).

AKD information for use consist of:

- *Safety Notes*: multi-language document with safety information, part of product delivery in Europe, printed on paper DIN A5.
- *Installation Manual*: This document, describes the AKD series of digital drives and includes information needed to safely install an AKD.
- *WorkBench Online Help*: describes how to use your drive in common applications. It also provides tips for maximizing your system performance with the AKD. The *Online Help* includes the *Parameter and Command Reference Guide* which provides information for the parameters and commands used to program the AKD.
- *CAN-BUS Communication*: describes how to use your drive in CANopen applications.
- *EtherCAT Communication*: describes how to use your drive in EtherCAT applications.
- *Ethernet/IP Communication*: describes how to use your drive in Ethernet/IP applications.
- *sercos® III Communication*: describes how to use your drive in sercos® applications.
- *PROFINET RT Communication*: describes how to use your drive in PROFINET RT applications.
- *SynqNet Communication*: describes how to use your drive in SynqNet applications.
- *Accessories Manual*: It provides information for accessories like cables and regen resistors used with AKD. Regional variants of this manual exist.











## 2.2 Using the PDF Format

This document includes several features for ease of navigation











|   |  |
|---|--|
| <b>Cross References</b>                 | Table of contents and index include active cross references.                               |
| <b>Table of contents and index</b>      | Lines are active cross references. Click on the line and the appropriate page is accessed. |
| <b>Page/chapter numbers in the text</b> | Page/chapter numbers with cross references are active links.                               |

## 2.3 Symbols Used

### Warning Symbols

| Symbol  | Indication   |
|---|--|
|    | Indicates a hazardous situation which, if not avoided, will result in death or serious injury.   |
|    | Indicates a hazardous situation which, if not avoided, could result in death or serious injury.  |
|    | Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury. |
|    | Indicates situations which, if not avoided, could result in property damage.                     |
|    | This symbol indicates important notes.   |
|    | Warning of a danger (general). The type of danger is specified by the text next to the symbol.   |
|    | Warning of danger from electricity and its effects.  |
|    | Warning of danger from hot surface.  |
|   | Warning of danger from suspended loads.  |
|  | Warning of danger from automatic start.  |

### Drawing symbols

| Symbol  | Description      | Symbol   | Description              |
|---|------------------|--|--------------------------|
|  | Signal ground    |  | Diode                    |
|  | Chassis ground   |  | Relay                    |
|  | Protective earth |  | Relay switch off delayed |
|  | Resistor         |  | Normally open contact    |
|  | Fuse             |  | Normally closed contact  |



## 2.4 Abbreviations Used

| Abbreviation | Meaning  |
|--------------|--|
| (→ # 53)     | "see page 53" in this document   |
| AGND         | Analog ground  |
| CE           | Communauté Européenne  |
| COM          | Serial interface for a personal computer   |
| DCOMx        | Communication line for digital inputs (with x=7 or 8)  |
| Disk         | Magnetic storage (diskette, hard disk)   |
| EEPROM       | Electrically erasable programmable memory  |
| EMC          | Electromagnetic compatibility  |
| F-SMA        | Fiber optic cable connector according to IEC 60874-2   |
| KAS          | Kollmorgen Automation Suite  |
| KAS IDE      | Setup software (Kollmorgen Automation Suite Integrated Development Environment) used for AKD PDMM drives |
| LED          | Light-emitting diode   |
| LSB          | Low significant byte (or bit)  |
| MSB          | Main significant byte (or bit)   |
| NI           | Zero pulse   |
| PC           | Personal computer  |
| PE           | Protective earth   |
| PLC          | Programmable logic control   |
| PWM          | Pulse-width modulation   |
| RAM          | Random access memory (volatile memory)   |
| RBrake/RB    | Regen resistor (also called a brake resistor)  |
| RBext        | External regen resistor  |
| RBint        | Internal regen resistor  |
| RCD          | Residual current device  |
| RES          | Resolver   |
| ROD          | Incremental encoder (A quad B)   |
| S1           | Continuous operation   |
| STO          | Safe torque off  |
| VAC          | Volts, alternating current   |
| VDC          | Volts, direct current  |

## 3 Safety

---

|   |    |
|---|----|
| 3.1 You should pay attention to this .....    | 14 |
| 3.2 Use as Directed .....                     | 16 |
| 3.3 Prohibited Use .....                      | 17 |
| 3.4 Warning notes placed on the product ..... | 17 |

### 3.1 You should pay attention to this

This section helps you to recognize and avoid dangers to people and objects.

#### **Specialist staff required!**

Only properly qualified personnel are permitted to perform such tasks as transport, installation and setup. Qualified specialist staff are persons with expertise in transport, installation, assembly, commissioning and operation of electrotechnical equipment.

- Transport, storage, unpacking: only by personnel with knowledge of handling electrostatically sensitive components.
- Mechanical installation: only by personnel with mechanical expertise.
- Electrical installation: only by personnel with expertise in electrical engineering.
- Basic tests / setup: only by personnel with expertise in electrical engineering and drive technology.

The qualified personnel must know and observe ISO 12100 / IEC 60364 / IEC 60664 and national accident prevention regulations.

#### **Read the documentation!**

Read the available documentation before installation and commissioning. Improper handling of the devices can cause harm to people or damage to property. The operator of systems using the drive system must ensure that all personnel who work with the drive read and understand the manual before using the drive.

#### **Check Hardware Revision!**

Check the Hardware Revision Number of the product (see product label). This number is the link between your product and the manual. The product Hardware Revision Number must match the Hardware Revision Number on the cover page of the manual.

#### **Pay attention to the technical data!**

Adhere to the technical data and the specifications on connection conditions. If permissible voltage values or current values are exceeded, the devices can be damaged. Unsuitable motor or wrong wiring will damage the system components. Check the combination of drive and motor. Compare the rated voltage and current of the units.

#### **Perform a risk assessment!**

The manufacturer of the machine must generate a risk assessment for the machine, and take appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property. Additional requirements on specialist staff may also result from the risk assessment.

#### **Automatic Restart!**

The drive might restart automatically after power on, voltage dip or interruption of the supply voltage, depending on the parameter setting.

Risk of death or serious injury for humans working in the machine.

If the parameter DRV.ENDEFAULT is set to 1, then place a warning sign to the machine (Warning: Automatic Restart at Power On) and ensure, that power on is not possible, while humans are in a dangerous zone of the machine. In case of using an undervoltage protection device, you must observe EN 60204-1:2006 chapter 7.5.



**Observe electrostatically sensitive components!**

The devices contain electrostatically sensitive components which may be damaged by incorrect handling. Electrostatically discharge your body before touching the device. Avoid contact with highly insulating materials (artificial fabrics, plastic film etc.). Place the device on a conductive surface.

**Hot surface!**

Drives may have hot surfaces during operation. The housing can reach temperatures above 80°C. Risk of minor burns! Measure the temperature, and wait until the housing has cooled down below 40 °C before touching it.

**Earthing!**

It is vital that you ensure that the drive is safely earthed to the PE (protective earth) busbar in the switch cabinet. Risk of electric shock. Without low-resistance earthing no personal protection can be guaranteed.

**Leakage Current!**

Since the leakage current to PE is more than 3.5 mA, in compliance with IEC61800-5-1 the PE connection must either be doubled or a connecting cable with a cross-section >10 mm<sup>2</sup> must be used. Deviating measures according to regional standards might be possible.

**High voltages!**

The equipment produces high electric voltages up to 900V. Risk of electric shock. Do not open or touch the equipment during operation. Keep all covers and cabinet doors closed.

During operation, drives may have uncovered live sections, according to their level of enclosure protection.

Lethal danger exists at live parts of the device. Built-in protection measures such as insulation or shielding may not be removed. Work on the electrical installation may only be performed by trained and qualified personnel, in compliance with the regulations for safety at work, and only with switched off mains supply, and secured against restart.

Never undo any electrical connections to the drive while it is live. There is a danger of electrical arcing with damage to contacts and personal injury. Wait at least 7 minutes after disconnecting the drive from the main supply power before touching potentially live sections of the equipment (such as contacts) or removing any connections.

Always measure the voltage in the DC bus link and wait until the voltage is below 50 V before handling components.

**Functional Safety!**

The STO safety implementation on the AKD is qualified. The assessment of the safety functions according to EN13849 or EN 62061 must finally be done by the user.

**Reinforced Insulation**

Thermal sensors, motor holding brakes and feedback systems built into the connected motor must have reinforced insulation (according to IEC61800-5-1) against system components with power voltage, according to the required application test voltage. All Kollmorgen components meet these requirements.

**Never modify the drive!**

It is not allowed to modify the drive hardware without permission by the manufacturer. Opening the housing causes loss of warranty.

## 3.2 Use as Directed

The AKD drives are exclusively intended for driving suitable synchronous servomotors with closed-loop control of torque, speed, and/or position.

AKDs are components that are built into electrical plants or machines and can only be operated as integral components of these plants or machines. The manufacturer of the machine used with a drive must generate a risk assessment for the machine. When the drives are built into machines or plant, the drive must not be used until it has been established that the machine or plant fulfills the requirements of the regional directives.

### Cabinet and wiring

Drives must only be operated in a closed control cabinet suitable for the ambient conditions (→ # 33). Ventilation or cooling may be necessary to keep the temperature within the cabinet below 40 °C.

Use only copper conductors for wiring. The conductor cross-sections can be derived from the standard IEC 60204 (alternatively for AWG cross-sections: NEC Table 310-16, 75 °C column).

### Power supply

The drives can be supplied by 1 or 3 phase industrial supply networks.

Drives in the AKD series can be supplied as follows:

- AKD-xzzz06: 1 or 3 phase industrial supply networks (120 V and 240 V).
- AKD-xzzz07: 3 phase industrial supply networks (240 V, 400 V and 480 V).

Connection to other voltage types of supply networks is possible with an additional isolating transformer (→ # 104).

AKD-x04807: In case of mains voltage asymmetry >3% a mains choke 3L0,24-50-2 must be used.

Periodic overvoltages between phases (L1, L2, L3) and the housing of the drive must not exceed 1000 V peak. In accordance with IEC 61800, voltage spikes (< 50 µs) between phases must not exceed 1000 V. Voltage spikes (< 50 µs) between a phase and the housing must not exceed 2000 V.

EMC filter measures for AKD-xzzz06 must be implemented by the user.

### For the cases of group installations and of DC powered drives

#### NOTE

AKD has not been evaluated by Kollmorgen, UL, or TÜV for group installations nor are ratings defined for DC input voltage.

Group installations must be reviewed and evaluated by the user for branch circuit protection\*, wire size, wire voltage rating, fuse protection, system dielectric requirements, overvoltage and input\*\* current rating.

In case of DC supplied drives the built-in EMC filter will not work. The user is responsible to keep the conducted emissions and the immunity of the drive within the required noise levels.

\* Special care must be taken in branch circuit design with mixed rating drives to avoid the smaller drives becoming the effective 'fuse' rather than the circuit protective fuse.

\*\* The power supply system design must ensure inrush current protection by limiting input current during power up. DC supply polarity must be properly wired. Improper polarity of DC power will damage the drive and void warranty.

**Motor voltage rating**

The rated voltage of the motors must be at least as high as the DC bus link voltage divided by  $\sqrt{2}$  produced by the drive ( $U_{nMotor} \geq U_{DC}/\sqrt{2}$ ).

**Safe torque off**



Review the section "Use as Directed" in the STO chapter (→ # 58) before using this safety function (according to ISO 13849 category 3).

**3.3 Prohibited Use**

Other use than that described in chapter "Use as directed" is not intended and can lead to personnel injuries and equipment damage. The drive may not be used with a machine that does not comply with appropriate national directives or standards. The use of the drive in the following environments is also prohibited:

- potentially explosive areas
- environments with corrosive and/or electrically conductive acids, alkaline solutions, oils, vapors, dusts
- ships or offshore applications

**3.4 Warning notes placed on the product**

| AKD-x002407  | AKD-x00306 ... 02406,<br>00307 ... 01206, 04807   |
|--|---|
|  <p>Wait 7 minutes<br/>after removing power<br/>before servicing.</p> |  <p>Wait 5 minutes<br/>after removing power<br/>before servicing.</p> |

**NOTICE**

If these signs are damaged, they must be replaced immediately.

## 4 Product life cycle handling

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|     |  |    |
|-----|--|----|
| 4.1 | Transport .....                                | 19 |
| 4.2 | Packaging .....                                | 19 |
| 4.3 | Storage .....                                  | 19 |
| 4.4 | Installation, setup and normal operation ..... | 20 |
| 4.5 | Decommissioning .....                          | 20 |
| 4.6 | Maintenance and cleaning .....                 | 20 |
| 4.7 | Disassembly .....                              | 20 |
| 4.8 | System Repair .....                            | 21 |
| 4.9 | Disposal .....                                 | 21 |



## 4.1 Transport

Transport the AKD in accordance with IEC 61800-2 as follows:

- Transport only by qualified personnel in the manufacturer's original recyclable packaging. Avoid shocks while transporting.
- Store at or below maximum stacking height, details see "Storage" (→ # 19)
- Transport only within specified temperature ranges: -25 to +70 °C, max. rate of change 20 K/hour, class 2K3.
- Transport only within specified humidity: max. 95% relative humidity, no condensation, class 2K3.

### NOTICE

The drives contain electrostatically sensitive components that can be damaged by incorrect handling. Electrostatically discharge yourself before touching the drive. Avoid contact with highly insulating materials, such as artificial fabrics and plastic films. Place the drive on a conductive surface.

If the packaging is damaged, check the unit for visible damage. Inform the shipper and the manufacturer of any damage to the package or product.

## 4.2 Packaging

The AKD packaging consists of recyclable cardboard with inserts and a label on the outside of the box.

| Model                        | Package Dimensions (mm) HxWxL | Total Weight AKD-B, -P, -T (kg) | Total Weight AKD-M (kg) |
|------------------------------|-------------------------------|---------------------------------|-------------------------|
| AKD-x00306 , -x00606         | 113 x 250 x 222               | 1.7                             | 1.9                     |
| AKD-x01206                   | 158 x 394 x 292               | 3.4                             | 3.6                     |
| AKD-x02406                   | 158 x 394 x 292               | 5                               | 5.2                     |
| AKD-x00307, -x00607, -x01207 | 158 x 394 x 292               | 4.3                             | 4.5                     |
| AKD-x02407                   | 158 x 394 x 292               | 6.7                             | 6.9                     |
| AKD-x04807                   | 390 x 600 x 400               | 15.3                            | 15.5                    |

## 4.3 Storage

Store the AKD in accordance with IEC 61800-2 as follows:

- Store only in the manufacturer's original recyclable packaging.
- Store at or below maximum stacking height:
  - AKD-x00306 to 00606 models: 8 cartons,
  - AKD-x01206, x02406, x00307 to x02407 models: 6 cartons,
  - AKD-x04807 models: 3 cartons.
- Store only within specified temperature ranges: -25 to +55 °C, max.rate of change 20 K/hour, class 1K4.
- Storage only within specified humidity: 5 to 95% relative humidity, no condensation, class 1K3.
- Store in accordance with the following duration requirements:
  - Less than 1 year: without restriction.
  - More than 1 year: capacitors must be re-formed before setting up and operating the drive. Re-forming procedures are described in the Kollmorgen Developer Network ([Forming](#)).

## 4.4 Installation, setup and normal operation

Installation and setup information are given in this manual:

- Mechanical installation (→ # 68)
- Electrical installation (→ # 78)
- Setup (→ # 188)

Normal operation tested for environmental class 3K3 according to IEC 61800-2 (→ # 36).

The manufacturer of the machine defines the necessary end user expertise based on the risk assessment for the machine and describes the requirements for normal operation based on the application.

## 4.5 Decommissioning

### NOTICE

Only professional staff who are qualified in electrical engineering are allowed to decommission parts of the system.

**DANGER:** Lethal Voltages!

There is a danger of serious personal injury or death by electrical shock or electrical arcing.

- Switch off the main switch of the switchgear cabinet.
- Secure the system against restarting.
- Block the main switch.
- Wait at least 7 minutes after disconnecting.

## 4.6 Maintenance and cleaning

The device does not require maintenance, it should be inspected once a year by professional staff.

### NOTICE

Do not immerse or spray the device. Avoid that liquid enters the device. The inside of the unit can only be cleaned by the manufacturer. Opening the device voids the warranty.

To clean the device exterior:

1. Decommission the device (see chapter 4.5 "Decommissioning").
2. Casing: Clean with Isopropanol or similar cleaning solution.

**Caution :** Highly Flammable! Risk of injury by explosion and fire.

- Observe the safety notes given on the cleaning liquid package.
  - Wait at least 30 minutes after cleaning before putting the device back into operation.
3. Protective grill on fan: Clean with a dry brush.

## 4.7 Disassembly

### NOTICE

Only professional staff who are qualified in electrical engineering are allowed to disassemble parts of the system.

1. Decommission the device (see chapter 4.5 "Decommissioning").
2. Check temperature.

**CAUTION:** High Temperature! Risk of minor burns. During operation, the heat sink of the drive may reach temperatures above 80 °C (176 °F). Before touching the device, check the temperature and wait until it has cooled below 40 °C (104 °F).

3. Remove the connectors. Disconnect the potential earth connection last.
4. Demount: loosen the fastening screws. Remove the device.

## 4.8 System Repair

### NOTICE

Only professional staff who are qualified in electrical engineering are allowed to exchange parts of the drive system.

**CAUTION:** Automatic Start! During replacement work a combination of hazards and multiple episodes may occur.

- Work on the electrical installation may only be performed by trained and qualified personnel, in compliance with the regulations for safety at work, and only with use of prescribed personal safety equipment.

### Exchange of the device

Only the manufacturer can repair the device. Opening the device voids the warranty.

1. Decommission the device (see chapter 4.5 "Decommissioning").
2. Demount the device (see chapter 4.7 "Disassembly").
3. Send the device to the manufacturer.
4. Install a new device as described in the Installation Manual.
5. Setup the system as described in the Installation Manual.

### Exchange of other drive system parts

If parts of the drive system (for example cables) must be replaced, proceed as follows:

1. Decommission the device (see chapter 4.5 "Decommissioning").
2. Exchange the parts.
3. Check all connections for correct fastening.
4. Setup the system as described in the Installation Manual.

## 4.9 Disposal

### NOTICE

To dispose the unit properly, contact a certified electronic scrap disposal merchant.

In accordance with the WEEE-2012/19/EU guideline and similar, the manufacturer accepts returns of old devices and accessories for professional disposal. Transport costs are the responsibility of the sender.

Send the devices in the original packaging to the manufacturer address:

| North America  | South America  |
|--|--|
| <b>KOLLMORGEN</b><br>201 West Rock Road<br>Radford, VA 24141, USA            | <b>KOLLMORGEN</b><br>Avenida João Paulo Ablas, 2970<br>Jardim da Glória, Cotia – SP<br>CEP 06711-250, Brazil       |
| Europe   | Asia   |
| <b>KOLLMORGEN Europe GmbH</b><br>Pempelfurtstr. 1<br>40880 Ratingen, Germany | <b>KOLLMORGEN</b><br>Room 302, Building 5, Lihpao Plaza,<br>88 Shenbin Road, Minhang District,<br>Shanghai, China. |

## 5 Approvals

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|     |                                      |    |
|-----|--------------------------------------|----|
| 5.1 | Conformance with UL/cUL .....        | 23 |
| 5.2 | Conformance with CE .....            | 27 |
| 5.3 | Safe Torque Off (STO) approval ..... | 29 |
| 5.4 | Conformance with EAC .....           | 29 |

## 5.1 Conformance with UL/cUL

### 5.1.1 Models with Hardware Revision F, FA or FB

This drive is listed under UL (Underwriters Laboratories Inc.) file number **E141084** Vol.3 Sec.5.

USL, CNL – Power conversion equipment (NMMS, NMMS7).

**Models AKD followed by B, P, T or M, followed by 003, 006 and 012, followed by 06, followed by additional suffixes.**

- USL (United States Standards - Listed): Indicates Investigated to United States Standard for Power Conversion Equipment, UL 61800-5-1.
- CNL (Canadian National Standards - Listed): Indicates investigation to Canadian Standard for Industrial Control Equipment, CAN/CSA - C22.2 274.

#### UL Markings / Marquages UL

| English  | Français   |
|--|--|
| <ul style="list-style-type: none"> <li>● Identification of the terminals on the controller are coded so they may be identified in the instructions. The instructions shall identify power connections for power supply, load, control, and ground.</li> </ul>  | <ul style="list-style-type: none"> <li>● Les bornes de l'unité de contrôle sont codées pour faciliter leur identification dans les instructions. Les instructions doivent identifier les raccordements d'alimentation, de charge, de commande et de terre.</li> </ul>  |
| <ul style="list-style-type: none"> <li>● Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes.</li> </ul>                                     | <ul style="list-style-type: none"> <li>● Une protection de court-circuit à semi-conducteur intégrale ne fournit pas de protection de la dérivation. Il convient de garantir une protection de la dérivation conforme au NEC (National Electrical Code) et aux réglementations locales en vigueur, ou aux directives équivalentes applicables.</li> </ul> |
| <ul style="list-style-type: none"> <li>● This product is suitable for use on a circuit capable of delivering not more than 65,000 rms symmetrical amperes, 240 V maximum, when protected by fuses.</li> </ul>  | <ul style="list-style-type: none"> <li>● Ce produit est conçu pour une utilisation sur un circuit capable de fournir 65.000 ampères symétriques (rms) maximum pour 240 V maximum, s'il dispose de fusibles ou de protections équivalentes.</li> </ul>  |
| <ul style="list-style-type: none"> <li>● These drives provide solid state motor overload protection at 125% of the rated FLA Current. For Solid State Overload protection IL.MIMODE must be set to 1.</li> </ul>   | <ul style="list-style-type: none"> <li>● Ces variateurs offrent une protection contre les surcharges de moteur à semi-conducteur à 125 % du courant FLA nominal. Pour la protection contre les surcharges à semi-conducteurs, IL.MIMODE doit être défini sur 1.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● These devices are intended to be used in a pollution degree 2 environment.</li> </ul>   | <ul style="list-style-type: none"> <li>● Ces appareils sont prévus pour une utilisation dans un environnement de pollution de niveau 2.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● Maximum surrounding air temperature: 40°C except where higher temperatures with derated currents are given (see table).</li> </ul>  | <ul style="list-style-type: none"> <li>● Température maximale de l'air ambiant: 40°C sauf lorsque des températures plus élevées avec des courants réduites sont indiquées (voir tableau).</li> </ul>   |
| <ul style="list-style-type: none"> <li>● Use minimum 75°C copper wire.</li> </ul>  | <ul style="list-style-type: none"> <li>● Utilisez un fil en cuivre 75 °C minimum.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● These devices do not provide over temperature sensing.</li> </ul>   | <ul style="list-style-type: none"> <li>● Ces variateurs n'offrent pas de capteurs de température excessive.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● Use fuses only.</li> </ul>  | <ul style="list-style-type: none"> <li>● Utilisez uniquement des fusibles.</li> </ul>  |
| <ul style="list-style-type: none"> <li>● <b>CAUTION Risk of Electrical Shock!</b> Capacitors can have dangerous voltages present up to seven minutes after switching off the supply power. For increased safety, measure the voltage in the DC bus link and wait until the voltage is below 50 V.</li> </ul> | <ul style="list-style-type: none"> <li>● <b>ATTENTION: Risque de choc électrique!</b> Des tensions dangereuses peuvent persister dans les condensateurs jusqu'à sept minutes après la mise hors tension. Pour plus de sécurité, mesurez la tension dans la liaison de bus CC et attendez qu'elle soit inférieure à 50 V.</li> </ul>                      |

- The table illustrates the derated current referred to the surrounding air temperature /  
Le tableau montre le courant réduit par rapport à la température de l'air ambiant:

| Model<br>Modèle | Input Voltage<br>Tension d'entrée | Input / Output Current [A]<br>Courant Entrée / Sortie [A] |             |           |           |
|-----------------|-----------------------------------|---|-------------|-----------|-----------|
|                 |                                   | @ 40°C  | @ 45°C      | @ 50°C    | @ 55°C    |
| AKD-x00306      | 120 V / 240 V 1~                  | 5 / 3   | 4.5 / 2.7   | 4.0 / 2.4 | 3.5 / 2.1 |
|                 | 120 V / 240 V 3~                  | 2.3 / 3   | 2.1 / 2.7   | 1.8 / 2.4 | 1.6 / 2.1 |
| AKD-x00606      | 120 V / 240 V 1~                  | 9.9 / 6   | 8.9 / 5.4   | 7.9 / 4.8 | 6.9 / 4.2 |
|                 | 120 V / 240 V 3~                  | 4.6 / 6   | 4.1 / 5.4   | 3.7 / 4.8 | 3.2 / 4.2 |
| AKD-x01206      | 120 V / 240 V 1~                  | 12 / 12   | 10.8 / 10.8 | 9.6 / 9.6 | 8.4 / 8.4 |
|                 | 120 V / 240 V 3~                  | 9.2 / 12  | 8.3 / 10.8  | 7.4 / 9.6 | 6.4 / 8.4 |

- The following fuse types are recommended /  
Les types de fusibles suivants sont recommandés :

| Model<br>Modèle | Class<br>Classe | Rating<br>Niveau | Max. Fuse Rating<br>Niveau maximum |
|-----------------|-----------------|------------------|------------------------------------|
| AKD-x00306      | J               | 600 VAC, 200 kA  | 10 A                               |
| AKD-x00606      | J               | 600 VAC, 200 kA  | 15 A                               |
| AKD-x01206      | J               | 600 VAC, 200 kA  | 15 A                               |

- The table illustrates the torque requirements for the field wiring connectors /  
Le tableau indique les spécifications de couple pour les connecteurs de câblage sur site:

| Model<br>Modèle | Torque for Connector for / Couple pour Connecteur de |                             |                              |
|-----------------|--|-----------------------------|------------------------------|
|                 | Mains<br>Secteur                                     | Motor Phase<br>Phase moteur | Input 24 VDC<br>Entrée 24Vcc |
| AKD-x00306      | 5-7 in-lbs   | 5-7 in-lbs                  | 4 in-lbs                     |
| AKD-x00606      | 5-7 in-lbs   | 5-7 in-lbs                  | 4 in-lbs                     |
| AKD-x01206      | 5-7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |

### 5.1.2 Models with Hardware Revision A, C, D, E, DB, DA, EB or EA

This drive is listed under UL (Underwriters Laboratories Inc.) file number **E141084** Vol.3 Sec.5.

USL, CNL – Power conversion equipment (NMMS, NMMS7).

**Models AKD followed by B, P, T or M, followed by 003, 006, 012, 024 and 048, followed by 06 or 07, followed by suffixes,**

- USL (United States Standards - Listed): Indicates Investigated to United States Standard for Power Conversion Equipment, U508C.
- CNL (Canadian National Standards - Listed): Indicates investigation to Canadian Standard for Industrial Control Equipment, CAN/CSA - C22.2 274.

#### UL Markings / Marquages UL

| English  | Français   |
|--|--|
| <ul style="list-style-type: none"> <li>● Identification of the terminals on the controller are coded so they may be identified in the instructions. The instructions shall identify power connections for power supply, load, control, and ground.</li> </ul>  | <ul style="list-style-type: none"> <li>● Les bornes de l'unité de contrôle sont codées pour faciliter leur identification dans les instructions. Les instructions doivent identifier les raccordements d'alimentation, de charge, de commande et de terre.</li> </ul>  |
| <ul style="list-style-type: none"> <li>● Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes.</li> </ul>                                     | <ul style="list-style-type: none"> <li>● Une protection de court-circuit à semi-conducteur intégrale ne fournit pas de protection de la dérivation. Il convient de garantir une protection de la dérivation conforme au NEC (National Electrical Code) et aux réglementations locales en vigueur, ou aux directives équivalentes applicables.</li> </ul> |
| <ul style="list-style-type: none"> <li>● This product is suitable for use on a circuit capable of delivering not more than 42,000 rms symmetrical amperes, 240 V (AKD-xzzz06) / 480 V (AKD-xzzz07) maximum, when protected by fuses.</li> </ul>  | <ul style="list-style-type: none"> <li>● Ce produit est conçu pour une utilisation sur un circuit capable de fournir 42.000 ampères symétriques (rms) maximum pour 240 V (AKD-xzzz06) / 480 V (AKD-xzzz07) maximum, s'il dispose de fusibles ou de protections équivalentes.</li> </ul>  |
| <ul style="list-style-type: none"> <li>● These drives provide solid state motor overload protection at 125% of the rated FLA Current. For Solid State Overload protection IL.MIMODE must be set to 1.</li> </ul>   | <ul style="list-style-type: none"> <li>● Ces variateurs offrent une protection contre les surcharges de moteur à semi-conducteur à 125 % du courant FLA nominal. Pour la protection contre les surcharges à semi-conducteurs, IL.MIMODE doit être défini sur 1.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● These devices are intended to be used in a pollution degree 2 environment.</li> </ul>   | <ul style="list-style-type: none"> <li>● Ces appareils sont prévus pour une utilisation dans un environnement de pollution de niveau 2.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● Maximum surrounding air temperature: 40°C except where higher temperatures with derated currents are given (see table).</li> </ul>  | <ul style="list-style-type: none"> <li>● Température maximale de l'air ambiant: 40°C sauf lorsque des températures plus élevées avec des courants réduites sont indiquées (voir tableau).</li> </ul>   |
| <ul style="list-style-type: none"> <li>● Use minimum 75°C copper wire.</li> </ul>  | <ul style="list-style-type: none"> <li>● Utilisez un fil en cuivre 75 °C minimum.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● These devices do not provide over temperature sensing.</li> </ul>   | <ul style="list-style-type: none"> <li>● Ces variateurs n'offrent pas de capteurs de température excessive.</li> </ul>   |
| <ul style="list-style-type: none"> <li>● Use fuses only.</li> </ul>  | <ul style="list-style-type: none"> <li>● Utilisez uniquement des fusibles.</li> </ul>  |
| <ul style="list-style-type: none"> <li>● <b>CAUTION Risk of Electrical Shock!</b> Capacitors can have dangerous voltages present up to seven minutes after switching off the supply power. For increased safety, measure the voltage in the DC bus link and wait until the voltage is below 50 V.</li> </ul> | <ul style="list-style-type: none"> <li>● <b>ATTENTION: Risque de choc électrique!</b> Des tensions dangereuses peuvent persister dans les condensateurs jusqu'à sept minutes après la mise hors tension. Pour plus de sécurité, mesurez la tension dans la liaison de bus CC et attendez qu'elle soit inférieure à 50 V.</li> </ul>                      |



- The table illustrates the derated current referred to the surrounding air temperature /  
Le tableau montre le courant réduit par rapport à la température de l'air ambiant:

| Model<br>Modèle | Input Voltage<br>Tension d'entrée | Input / Output Current [A]<br>Courant Entrée / Sortie [A] |             |           |           |
|-----------------|-----------------------------------|---|-------------|-----------|-----------|
|                 |                                   | @ 40°C  | @ 45°C      | @ 50°C    | @ 55°C    |
| AKD-x00306      | 120 V / 240 V 1~                  | 5 / 3   | 4.5 / 2.7   | 4.0 / 2.4 | 3.5 / 2.1 |
|                 | 120 V / 240 V 3~                  | 2.3 / 3   | 2.1 / 2.7   | 1.8 / 2.4 | 1.6 / 2.1 |
| AKD-x00606      | 120 V / 240 V 1~                  | 9.9 / 6   | 8.9 / 5.4   | 7.9 / 4.8 | 6.9 / 4.2 |
|                 | 120 V / 240 V 3~                  | 4.6 / 6   | 4.1 / 5.4   | 3.7 / 4.8 | 3.2 / 4.2 |
| AKD-x01206      | 120 V / 240 V 1~                  | 12 / 12   | 10.8 / 10.8 | 9.6 / 9.6 | 8.4 / 8.4 |
|                 | 120 V / 240 V 3~                  | 9.2 / 12  | 8.3 / 10.8  | 7.4 / 9.6 | 6.4 / 8.4 |
| AKD-x02406      | 240 V 3~                          | 18.3 / 24   |             |           |           |
| AKD-x00307      | 400 V / 480 V 3~                  | 2.7 / 3   | 2.4 / 2.7   | 2.2 / 2.4 | 1.9 / 2.1 |
| AKD-x00607      | 400 V / 480 V 3~                  | 5.4 / 6   | 4.9 / 5.4   | 4.3 / 4.8 | 3.8 / 4.2 |
| AKD-x01207      | 400 V / 480 V 3~                  | 9.2 / 12  | 8.3 / 10.8  | 7.4 / 9.6 | 6.4 / 8.4 |
| AKD-x02407      | 400 V / 480 V 3~                  | 18.3 / 24   |             |           |           |
| AKD-x04807      | 400 V / 480 V 3~                  | 49.3 / 48   |             |           |           |

- The following fuse types are recommended /  
Les types de fusibles suivants sont recommandés :

| Model<br>Modèle | Class<br>Classe   | Rating<br>Niveau | Max. Fuse Rating<br>Niveau maximum |
|-----------------|---|------------------|------------------------------------|
| AKD-x00306      | J   | 600 VAC, 200 kA  | 10 A                               |
| AKD-x00606      | J   | 600 VAC, 200 kA  | 15 A                               |
| AKD-x01206      | J   | 600 VAC, 200 kA  | 15 A                               |
| AKD-x02406      | J   | 600 VAC, 200 kA  | 30 A                               |
| AKD-x00307      | J   | 600 VAC, 200 kA  | 6 A                                |
| AKD-x00607      | J   | 600 VAC, 200 kA  | 10 A                               |
| AKD-x01207      | J   | 600 VAC, 200 kA  | 15 A                               |
| AKD-x02407      | J   | 600 VAC, 200 kA  | 30 A                               |
| AKD-x04807      | J   | 600 VAC, 200 kA  | 60 A                               |
|                 | Listed (DIVQ) Circuit<br>Breaker Siemens,<br>3RV17 42-5LD10 | 600 VAC, 65 kA   | 60 A                               |

- The table illustrates the torque requirements for the field wiring connectors /  
Le tableau indique les spécifications de couple pour les connecteurs de câblage sur site:

| Model<br>Modèle | Torque for Connector for / Couple pour Connecteur de |                             |                              |
|-----------------|--|-----------------------------|------------------------------|
|                 | Mains<br>Secteur                                     | Motor Phase<br>Phase moteur | Input 24 VDC<br>Entrée 24Vcc |
| AKD-x00306      | 5-7 in-lbs   | 5-7 in-lbs                  | 4 in-lbs                     |
| AKD-x00606      | 5-7 in-lbs   | 5-7 in-lbs                  | 4 in-lbs                     |
| AKD-x01206      | 5-7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |
| AKD-x02406      | 7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |
| AKD-x00307      | 7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |
| AKD-x00607      | 7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |
| AKD-x01207      | 7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |
| AKD-x02407      | 7 in-lbs   | 7 in-lbs                    | 4 in-lbs                     |
| AKD-x04807      | 13 in-lbs  | 13 in-lbs                   | 4 in-lbs                     |

## 5.2 Conformance with CE

Conformance with the EC EMC Directive 2014/30/EU and the Low Voltage Directive 2014/35/EU is mandatory for the supply of drives within the European Community.

### NOTE

CE Declarations of Conformity can be found on the Kollmorgen website.

### NOTICE

These devices can cause high-frequency interferences in non industrial environments and may require measures for interference suppression (such as additional external EMC filters).

The drives have been tested by an authorized testing laboratory in a defined configuration, using the system components that are described in this documentation. Any divergence from the configuration and installation described in this documentation means that the user will be responsible for carrying out new measurements to ensure conformance with regulatory requirements.

Kollmorgen declares the conformity of the product series AKD with the following directives:

- EC Directive 2006/42/EU, Machinery Directive  
Used harmonized standard EN61800-5-2
- EC Directive 2014/35/EU, Low Voltage Directive  
Used harmonized standard EN61800-5-1
- EC Directive 2014/30/EU, EMC Directive  
Used harmonized standard EN 61800-3

### AKD-xzzz06

### NOTE

AKD-xzzz06 drives do not have integrated EMC filters.

With external EMC filters for noise emission the AKD-xzzz06 meet the noise immunity requirements of the second environmental category (industrial environment) to a product of the category C2 (motor cable < 10 m).

With a motor cable length of 10 m or longer and external EMC filters, the AKD-xzzz06 meet the requirement of category C3.

### AKD-xzzz07

### NOTE

AKD-xzzz07 drives have integrated EMC filters.

The AKD-xzzz07 meet the noise immunity requirements to the 2nd environmental category (industrial environment). For noise emission the AKD-xzzz07 meet the requirement to a product of the Category C2 (motor cable < 10 m).

With a motor cable length of 10 m or longer, the AKD-xzzz07 meet the requirement to the Category C3.

AKD-x04807: In case of mains voltage asymmetry >3% a mains choke 3L0,24-50-2 must be used.

### 5.2.1 European Directives and Standards for the Machine Builder

Drives are components that are intended to be incorporated into electrical plant and machines for industrial use. When the drives are built into machines or plant, the drive must not be used until it has been established that the machine or equipment fulfills the requirements of the

- EC Machinery Directive (2006/42/EU)
- EC EMC Directive (2014/30/EU)
- EC Low Voltage Directive (2014/35/EU)

Standards to be applied for conformance with the EC Machinery Directive (2006/42/EU)

- IEC 60204-1 (Safety and Electrical Equipment in Machines)
- ISO 12100 (Safety of Machines)

#### NOTICE

The manufacturer of the machine must generate a risk assessment for the machine, and must implement appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property.

Standards to be applied for conformance with the EC Low Voltage Directive(2014/35/EU)

- IEC 60204-1 (Safety and Electrical Equipment in Machines)
- IEC 60439-1 (Low-voltage switchgear and controlgear assemblies)

Standards to be applied for conformance with the EC EMC Directive (2014/30/EU)

- IEC 61000-6-1/2 (Interference Immunity in Residential & Industrial Areas)
- IEC 61000-6-3/4 (Interference Generation in Residential & Industrial Areas)

The manufacturer of the machine/plant is responsible for ensuring that it meets the limits required by the EMC regulations. Advice on the correct installation for EMC (such as shielding, grounding, treatment of connectors and cable layout) is shown in this manual.

#### NOTE

The machine/plant manufacturer must check whether other standards or EC Directives must be applied to the machine/plant.

Kollmorgen only guarantees the conformance of the servosystem with the standards cited in this chapter if the components (motor, cables, chokes etc.) are those supplied by Kollmorgen.

### 5.2.2 Conformance with RoHS

The device is manufactured in conformance with RoHS Directive 2011/65/EU with delegated directive 2015/863/EU for installation into a machine.

### 5.2.3 Conformance with REACH

EU Regulation no. 1907/2006 deals with the registration, evaluation, authorization and restriction of chemical substances 1 (abbreviated to "REACH").

The device does not contain any substances (CMR substances, PBT substances, vPvB substances and similar hazardous substances stipulated in individual cases based on scientific criteria) above 0.1 mass percent per product that are included on the candidate list.

### 5.3 Safe Torque Off (STO) approval

An additional digital input (STO, **Safe Torque Off**) releases the power output stage of the drive as long as a 24 V signal is applied to this input. If the STO input goes open-circuit, then power will no longer be supplied to the motor, and the drive will lose all torque and coast to a stop.

The safety circuit implementation for realizing the safety function "Safe Torque Off" in the drive is suited for SIL2 according to IEC 62061 and PLd, Cat.3 according to ISO 13849-1.

With AKD-x04807 drives SIL3/PLe is possible, if both STO-Enable inputs are used with the corresponding STO-Status signals.

#### NOTE

Safety certificates can be found on the Kollmorgen website.

The subsystems (AKD) are totally described for safety technics with the characteristic data:

| Device          | Operation Mode                       | ISO 13849-1 | IEC 62061 | PFH [1/h] | T <sub>M</sub> [Years] | SFF [%] |
|-----------------|--------------------------------------|-------------|-----------|-----------|------------------------|---------|
| AKD-x003...x024 | single channel                       | PL d, CAT 3 | SIL 2     | 1.50E-07  | 20                     | 100     |
| AKD-x048        | single channel                       | PL d, CAT 2 | SIL 2     | 1.88E-07  | 20                     | 89      |
|                 | dual channel                         | PL d, CAT 3 | SIL 2     | 5.64E-09  | 20                     | 87      |
|                 | dual channel with periodical testing | PL e, CAT 4 | SIL 3     | 5.64E-09  | 20                     | 87      |

### 5.4 Conformance with EAC

EAC is the abbreviation for Eurasian Conformity. The mark is used in the states of the Eurasian Customs Union (Russia, Belarus, Kazakhstan) similar to the European CE mark.

Kollmorgen declares, that the device has passed all required conformity procedures in a member state of the Eurasian Customs Union, and that the device meets all technical requirements requested in the member states of the Eurasian Customs Union:

- Low voltage (TP TC 020/2011)
- Electromagnetic Compatibility (TP TC 004/2011)

Contact: SERVOSTAR LLC. , Bld.1, Semyonovskaya nab. 2/1, RU-105094 Moskau

## 6 Package

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|     |                          |    |
|-----|--------------------------|----|
| 6.1 | Package Supplied .....   | 31 |
| 6.2 | Nameplate .....          | 31 |
| 6.3 | Part Number Scheme ..... | 32 |

## 6.1 Package Supplied

When a drive from the AKD series is ordered, the following items are included in the drive package:

- AKD
- Printed copy of *AKD Safety Notes*
- DVD containing the *AKD Installation Manual*, all fieldbus manuals, the setup software WorkBench, and more product documentation in digital format.
- Mating connectors (if required for the drive variant): X1, X2, X3, X4, X7, X8, X14, X15, X16, X21, X22, X23, X24, X35, X36
- Grounding plate, with AKD voltage type 07, with voltage type 06 for EU only

### NOTE

The mating SubD and RJ45 connectors are not included in the package.

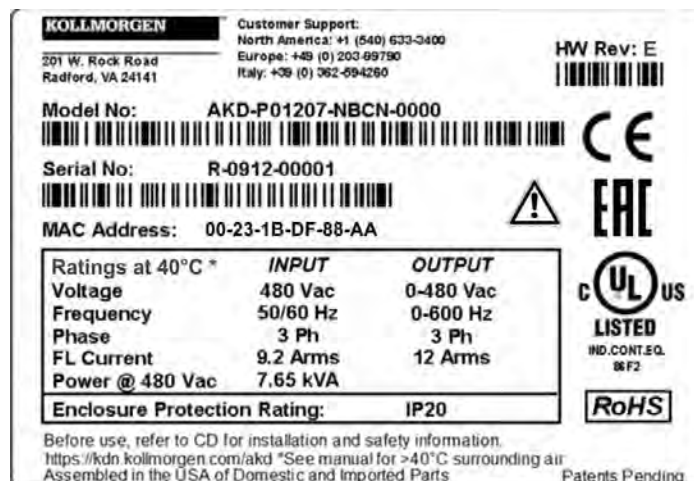
### Accessories Sold Separately

Accessories must be ordered separately if required; refer to your regional accessories manual:

- EMC filters for mains supply voltage, categories C2 or C3
- External regen resistor
- Motor cable. Assembled motor cables are available for all regions.
- Feedback cable. Assembled feedback cables are available for all regions.
- Motor choke, for motor cables longer than 25 m
- CAN termination connector (with CAN drives only)
- Service cable to the network
- Power cable, control cables, and fieldbus cables (as cutoff lengths)

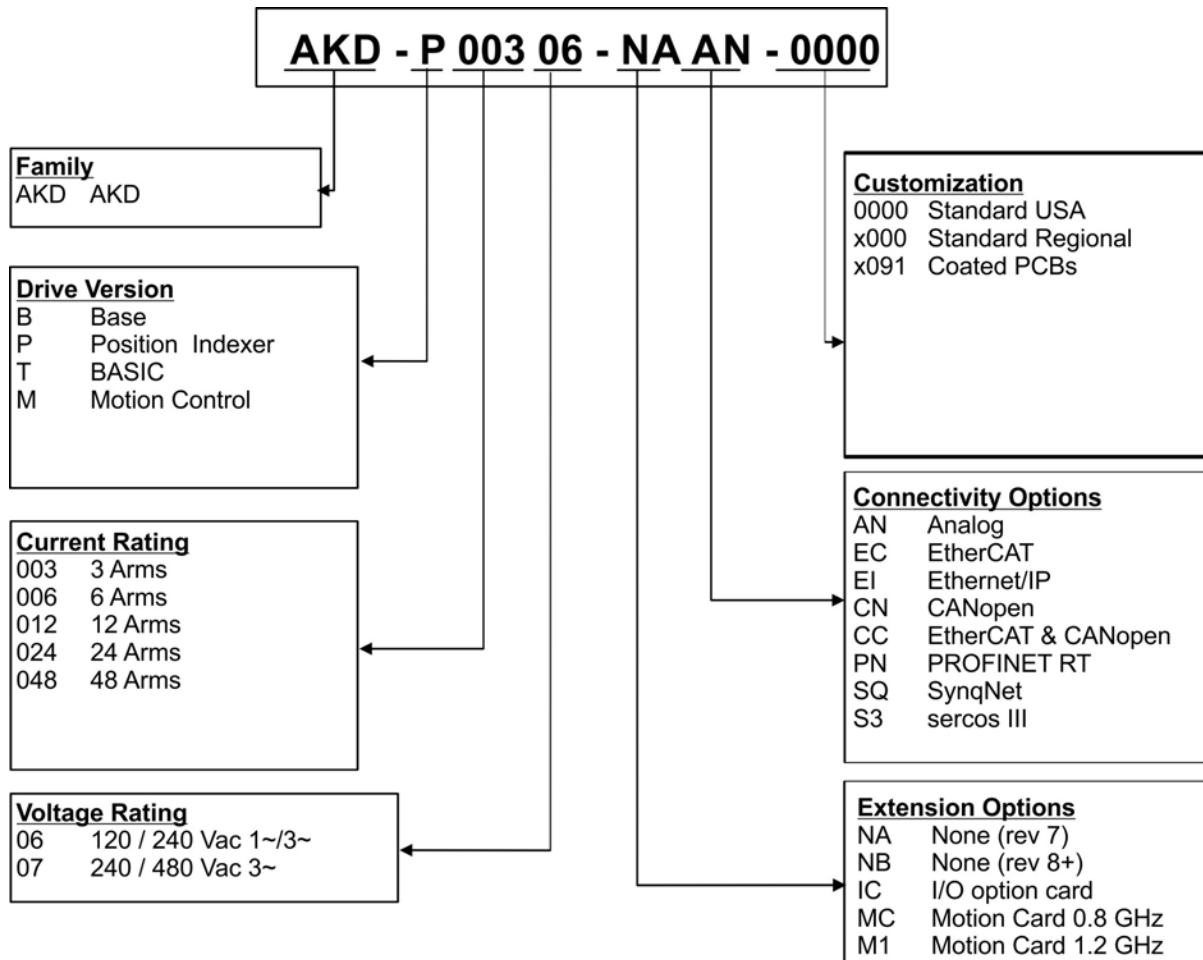
## 6.2 Nameplate

The nameplate depicted below is attached to the side of the drive, sample data entries are for a 12 A type. Picture similar to the nameplate on the device.



### 6.3 Part Number Scheme

Use the part number scheme for product identification only, not for the order process, because not all combinations of features are possible, always.



**Customization:** this code includes regional and customer specials.

**Connectivity Options:** The drive models with connectivity option CC are fitted with both the EtherCAT ( X5 and X6) and CANopen (X12 and X13) fieldbus connectors. A software parameter (DRV.TYPE) allows you to select what features the drive supports; you cannot use EtherCAT and CANopen at the same time.



## 7 Technical description and data

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|   |           |
|---|-----------|
| <b>7.1 The AKD Family of Digital Drives .....</b>                       | <b>34</b> |
| <b>7.2 Ambient Conditions, Ventilation, and Mounting Position .....</b> | <b>36</b> |
| <b>7.3 Mechanical Data .....</b>  | <b>36</b> |
| <b>7.4 Inputs/Outputs .....</b>   | <b>37</b> |
| <b>7.5 Electrical Data AKD-xzzz06 .....</b>                             | <b>38</b> |
| <b>7.6 Electrical Data AKD-xzzz07 .....</b>                             | <b>39</b> |
| <b>7.7 Performance Data .....</b>                                       | <b>40</b> |
| <b>7.8 Recommended Tightening Torques .....</b>                         | <b>40</b> |
| <b>7.9 Grounding System .....</b>                                       | <b>40</b> |
| <b>7.10 Fuses and breakers .....</b>                                    | <b>41</b> |
| <b>7.11 Connectors .....</b>  | <b>42</b> |
| <b>7.12 Cable and Wire Requirements .....</b>                           | <b>43</b> |
| <b>7.13 Dynamic Braking .....</b>                                       | <b>44</b> |
| <b>7.14 Switch-On and Switch-Off Behavior .....</b>                     | <b>47</b> |
| <b>7.15 Stop / Emergency Stop / Emergency Off .....</b>                 | <b>54</b> |
| <b>7.16 Safe Torque Off (STO) .....</b>                                 | <b>56</b> |
| <b>7.17 Shock-hazard Protection .....</b>                               | <b>67</b> |

## 7.1 The AKD Family of Digital Drives

### Available AKD versions

| Variant (short) | Description  | Housing        | Connectivity   |
|-----------------|--|----------------|--|
| AKD-B***        | Base drive is controlled by analog torque & velocity commands (electronic gearing).  | Standard       | Analog, SynqNet  |
| AKD-P**         | Position Indexer drive adds the ability to command multiple motions, process I/O, make decisions, add time delays, modify drive process variables to the base drive. | Standard       | Analog, CANopen, EtherCAT, PROFINET RT, Ethernet/IP, sercos® III |
| AKD-M***        | Motion Controller PDMM/EtherCAT master drive. Includes all five IEC 61131 languages, PLC Open and Pipes Network. This drive is called AKD PDMM.                      | Extended width | EtherCAT   |
| AKD-T***        | Simple BASIC programmability added to the Base drive. This drive is called AKD BASIC.  | Standard       | Analog   |
| AKD-T***-IC     | AKD BASIC with I/O expansion.  | Extended width | Analog, I/O expansion  |

### Standard features

- Supply voltage range 120 V to 480 V  $\pm 10\%$  (AKD-x04807 with 240 V to 480 V only)
- Several housing dimensions, depending on current and hardware options.
- Motion bus onboard, TCP/IP service channel onboard.
- SFD, Hipreface DSL, Tamagawa Smart Abs, Resolver, Comcoder, 1Vp-p Sin-Cos encoders, incremental encoders support onboard.
- Support for ENDAT 2.1 & 2.2, BiSS or HIPERFACE protocols onboard.
- Encoder emulation onboard and support for second feedback
- Safe Torque Off (STO) according to IEC 62061 SIL 2 onboard.
- Use with Synchronous servomotors, linear motors, and induction machines can be used.

### Power section

- One or three phase supply, voltage range 120 to 480 V  $\pm 10\%$ , 50 to 400 Hz  $\pm 5\%$  or DC. Connection to higher voltage mains only via isolating transformer, ( $\rightarrow$  # 105). Single phase supply possible with output power derating.
- B6 bridge rectifier, integral soft-start circuit.
- Fusing to be provided by the user.
- DC bus link voltage range 170 to 680 VDC, can be connected in parallel.
- Output stage IGBT module with floating current measurement.
- Regen circuit with dynamic distribution of the generated power between several drives on the same DC bus link circuit.
- Internal regen resistor for all AKD models (except AKD-x00306, AKD-x00606 and AKD-x04807), external regen resistors if required.

**Integrated safety**

- Appropriate insulation/creepage distances and electrical isolation for safe electrical separation, per IEC 61800-5-1, between the power input/motor connections and the signal electronics.
- Soft-start, overvoltage detection, short-circuit protection, phase-failure monitoring.
- Temperature monitoring of the drive and motor.
- Motor overload protection: foldback mechanism
- SIL 2 safe torque off in accordance with IEC 62061 , (→ # 56).

**Auxiliary supply voltage 24V DC**

- From an external, safety approved 24 V  $\pm 10\%$  power supply.

**Operation and parameter setting**

- Using the setup software WorkBench for setup via TCP/IP or KAS IDE for AKD PDMM setup.

**Full digital control**

- Digital current controller (670 ns)
- Adjustable digital velocity controller (62.5  $\mu$ s)
- Software option position controller (250  $\mu$ s)

**Inputs/Outputs**

- 1 programmable analog input (→ # 153)
- 1 programmable analog output (→ # 154)
- 7 programmable digital inputs (→ # 155)
- 2 programmable digital outputs (→ # 162)
- 1 Enable input (→ # 155)
- 1 STO input (→ # 56)
- additional digital inputs and outputs depending on variants (for example AKD PDMM)

**Option Cards**

Integrated option cards affect the device width.

- IC: additional digital inputs and outputs.
- MC/M1: Motion Controller card with additional digital inputs and outputs. Extends the AKD to AKD PDMM type (part number scheme: AKD-M), a master drive for multiaxis, synchronized drive systems.

**Connectivity**

- Inputs/Outputs (→ # 148)
- Encoder feedback output (→ # 146)
- Service Interface (→ # 174)
- CANopen (→ # 179), optional
- Motion Bus interface (→ # 184)
  - SynqNet (→ # 186), optional
  - EtherCAT (→ # 185), optional
  - PROFINET RT (→ # 186), optional
  - Ethernet/IP (→ # 186), optional
  - sercos<sup>®</sup> III (→ # 187), optional

## 7.2 Ambient Conditions, Ventilation, and Mounting Position

|   |  |
|---|--|
| <b>Storage / Transport</b>                      | (→ # 19) / (→ # 19)  |
| <b>Surrounding air temperature in operation</b> | <b>non UL/cUL regions:</b><br>0 to +40 °C under rated conditions<br>+40 to +55 °C with continuous current derating 4 % per Kelvin<br><b>UL/cUL regions:</b> refer to UL approval (→ # 23)              |
| <b>Humidity in operation</b>                    | Relative humidity 5 to 85%, no condensation, class 3K3   |
| <b>Site altitude</b>                            | Up to 1000 meters above mean sea level without restriction<br>1,000 to max. 2,500 meters above mean sea level with power derating 1.5%/100 m   |
| <b>Pollution level</b>                          | Pollution level 2 as per IEC 60664-1   |
| <b>Vibrations</b>                               | Class 3M1 according to IEC 60721-3-3   |
| <b>Enclosure protection</b>                     | IP 20 according to IEC 60529   |
| <b>Mounting position</b>                        | Vertical (→ # 70)  |
| <b>Ventilation</b>                              | Built-in fan (except AKD-x00306 type)  |
| <b>NOTICE</b>                                   | The drive shuts down (fault F234, motor has no torque) in case of excessively high temperature in the control cabinet. Make sure sufficient forced ventilation is supplied within the control cabinet. |

## 7.3 Mechanical Data

| Mechanical data            | Units | AKD-x00306 | AKD-x00606 | AKD-x01206 | AKD-x02406 |
|----------------------------|-------|------------|------------|------------|------------|
| Weight (standard width)    | kg    | 1.1        |            | 2          | 3.7        |
| Weight (extended width)    | kg    | 1.3        |            | 2.2        | 4          |
| Height, without connectors | mm    | 168        |            | 196        | 248        |
| Height, with connector     | mm    | 200        |            | 225        | 280        |
| Standard Width front/back  | mm    | 54/59      |            | 72/78.4    | 96/100     |
| Extended Width front/back  | mm    | 84/89      |            | 91/96      | 96/100     |
| Depth, without connectors  | mm    | 156        |            | 187        | 228        |
| Depth, with connectors     | mm    | 185        |            | < 215      | <265       |

| Mechanical data            | Units | AKD-x00307 | AKD-x00607 | AKD-x01207 | AKD-x02407 | AKD-x04807 |
|----------------------------|-------|------------|------------|------------|------------|------------|
| Weight (standard width)    | kg    |            | 2.7        |            | 5.3        | 11.5       |
| Weight (extended width)    | kg    |            | 2.9        |            | 5.5        | 11.7       |
| Height, without connectors | mm    |            | 256        |            | 306        | 385        |
| Height, with connector     | mm    |            | 290        |            | 340        | 526        |
| Standard Width front/back  | mm    |            | 65/70      |            | 99/105     | 185/185    |
| Extended Width front/back  | mm    |            | 95/100     |            | 99/105     | -          |
| Depth, without connectors  | mm    |            | 185        |            | 228        | 225        |
| Depth, with connectors     | mm    |            | <225       |            | <265       | <265       |

## 7.4 Inputs/Outputs

| Interface       | Electrical Data   |
|-----------------|---|
| Analog inputs   | <ul style="list-style-type: none"> <li>● <math>\pm 12</math> VDC</li> <li>● Common Mode Rejection Ratio: &gt; 30 dB at 60 Hz</li> <li>● resolution 16 bit and full monotonic</li> <li>● update rate: 16 kHz</li> <li>● nonlinearity &lt; 0.1% of full scale</li> <li>● offset drift max. <math>250\mu\text{V}/^\circ\text{C}</math></li> <li>● input impedance &gt; 13 kOhms</li> </ul> |
| Analog outputs  | <ul style="list-style-type: none"> <li>● <math>\pm 10</math> VDC</li> <li>● max 20mA</li> <li>● resolution 16 bit and full monotonic</li> <li>● update rate: 4 kHz</li> <li>● nonlinearity &lt; 0.1% of full scale</li> <li>● offset drift max. <math>250\mu\text{V}/^\circ\text{C}</math></li> <li>● short circuit protected to AGND</li> <li>● output impedance 110 Ohms</li> </ul>   |
| Digital inputs  | <ul style="list-style-type: none"> <li>● ON: 3.5 VDC to 30 VDC, 2 mA to 15 mA</li> <li>● OFF: -2 VDC to 2 VDC, max. 15 mA</li> <li>● galvanic isolation for 250 VDC</li> </ul>  |
| Digital outputs | <ul style="list-style-type: none"> <li>● max. 30 VDC, 100 mA</li> <li>● short circuit proof</li> <li>● galvanic isolation for 250 VDC</li> </ul>  |
| Relay outputs   | <ul style="list-style-type: none"> <li>● max. 30 VDC, 1A</li> <li>● max. 42 VAC, 1 A</li> <li>● time open/close 10ms</li> <li>● isolation 400 VDC contact/coil</li> </ul>   |

## 7.5 Electrical Data AKD-xzzz06

| Electrical Data  | Units | AKD-<br>x00306                                     | AKD-<br>x00606 | AKD-<br>x01206 | AKD-<br>x02406  |
|--|-------|--|----------------|----------------|-----------------|
| Rated supply voltage (L1/L2/L3)  | V     | 3 x 120 V to 240 V ±10%<br>1 x 120 V to 240 V ±10% |                |                | 3x240 V<br>±10% |
| Rated supply input frequency   | Hz    | 50 Hz to 400 Hz ±5% or DC                          |                |                |                 |
| Rated input power for S1 operation   | kVA   | 1.2  | 2.38           | 3.82           | 7.6             |
| Rated input current @ 40°C surrounding air temperature   |       |  |                |                |                 |
| at 1x120 V   | A     | 5.0  | 9.9            | 12             | -               |
| at 1x240 V   | A     | 5.0  | 9.9            | 12             | -               |
| at 3x120 V   | A     | 2.3  | 4.6            | 9.2            | -               |
| at 3x240 V   | A     | 2.3  | 4.6            | 9.2            | 18.3            |
| Permitted switch on/off frequency, mains   | 1/h   | 30   |                |                |                 |
| Max. inrush current  | A     | 10   | 10             | 10             | 20              |
| Rated DC bus link voltage<br>(Bus Turn on Delay 3ph 1 sec)   | V     | 170 to 340   |                |                |                 |
| Continuous output current ( ± 3%), single-phase or three-phase, @ 40°C surrounding air temperature |       |  |                |                |                 |
| at 120 V   | Arms  | 3  | 6              | 12             | -               |
| at 240 V   | Arms  | 3  | 6              | 12             | 24              |
| Peak output current (for 5 s, ± 3%)  | Arms  | 9  | 18             | 30             | 48              |
| Continuous output power @ rated input current  |       |  |                |                |                 |
| at 1x120 V   | VA    | 312.5  | 625            | 1250           | -               |
| at 1x240 V   | VA    | 625  | 1250           | 2500           | -               |
| at 3x120 V   | VA    | 312.5  | 625            | 1250           | -               |
| at 3x240 V   | VA    | 625  | 1250           | 2500           | 5000            |
| Peak output power (for 1 s)  |       |  |                |                |                 |
| at 1x120 V   | kVA   | 0.937  | 1.875          | 3.125          | -               |
| at 1x240 V   | kVA   | 1.875  | 3.750          | 6.250          | -               |
| at 3x120 V   | kVA   | 0.937  | 1.875          | 3.125          | -               |
| at 3x240 V   | kVA   | 1.875  | 3.750          | 6.250          | 10              |
| Technical data for regen circuit   | —     | (→ # 44)   |                |                |                 |
| Motor inductance min.  |       |  |                |                |                 |
| at 120 V   | mH    | 1.3  | 0.6            | 0.5            | 0.3             |
| at 240 V   | mH    | 2.5  | 1.3            | 1              | 0.6             |
| Motor inductance max.  | mH    | 250  | 125            | 100            | 60              |
| Thermal dissipation, output stage disable  | W     | max. 20  | max. 20        | max. 20        | max. 25         |
| Thermal dissipation at rated current   | W     | 31   | 57             | 137            | 175             |
| Noise emission (low speed/high speed fan)  | dB(A) | N/A  | 33/39          | 37/43          | 41/56           |
| Aux. voltage supply (PELV)   | V     | 24 V (±10%, check voltage drop)                    |                |                |                 |
| -current B, P, T types without/with motor brake  | A     | 0.5 / 1.7  | 0.6 / 1.8      | 0.7 / 1.9      | 1.0 / 2.5       |
| -current M type without/with motor brake   | A     | 0.8 / 2.0  | 0.9 / 2.1      | 1.0 / 2.2      | 1.3 / 2.8       |

## 7.6 Electrical Data AKD-xzzz07

| Electrical data  | Units | AKD-x00307                              | AKD-x00607 | AKD-x01207 | AKD-x02407 | AKD-x04807 |
|--|-------|---|------------|------------|------------|------------|
| Rated supply voltage (L1/L2/L3)  | V     | 3 x 240 V to 480 V $\pm 10\%$           |            |            |            |            |
| Rated supply input frequency   | Hz    | AC with 50 Hz to 400 Hz $\pm 5\%$ or DC |            |            |            |            |
| Rated input power for S1 operation   | kVA   | 2.24                                    | 4.49       | 7.65       | 15.2       | 40.9       |
| Rated input current @ 40°C surrounding air temperature                     |       |   |            |            |            |            |
| at 3x240 V   | A     | 2.7                                     | 5.4        | 9.2        | 18.3       | 49.3       |
| at 3x400 V   | A     | 2.7                                     | 5.4        | 9.2        | 18.3       | 49.3       |
| at 3x480 V   | A     | 2.7                                     | 5.4        | 9.2        | 18.3       | 49.3       |
| Permitted switch on/off frequency, mains                                   | 1/h   | 30                                      |            |            |            |            |
| Max. inrush current (@480V, 20°C)  | A     | 9                                       | 9          | 9          | 9          | 9          |
| Rated DC bus link voltage<br>(Bus Turn on Delay 3ph 1 sec)                 | V=    | 340 to 680                              |            |            |            |            |
| Continuous output current ( $\pm 3\%$ ) @ 40°C surrounding air temperature |       |   |            |            |            |            |
| at 240 V   | Arms  | 3                                       | 6          | 12         | 24         | 48         |
| at 400 V   | Arms  | 3                                       | 6          | 12         | 24         | 48         |
| at 480 V   | Arms  | 3                                       | 6          | 12         | 24         | 48         |
| Peak output current (for 5 s, $\pm 3\%$ )                                  | Arms  | 9                                       | 18         | 30         | 48         | 96         |
| Continuous output power @ rated input current                              |       |   |            |            |            |            |
| at 3x240 V   | kVA   | 0.6                                     | 1.25       | 2.5        | 5          | 10         |
| at 3x400 V   | kVA   | 1                                       | 2          | 4.2        | 8.3        | 16.6       |
| at 3x480 V   | kVA   | 1.2                                     | 2.5        | 5          | 10         | 20         |
| Peak output power (for 1 s)  |       |   |            |            |            |            |
| at 3x240 V   | kVA   | 1.8                                     | 3.75       | 6.25       | 10         | 20         |
| at 3x400 V   | kVA   | 3                                       | 6.75       | 10.4       | 16.7       | 33         |
| at 3x480 V   | kVA   | 3.6                                     | 7.5        | 12.5       | 20         | 40         |
| Technical data for regen circuit   | —     | (→ # 44)                                |            |            |            |            |
| Motor inductance min.  |       |   |            |            |            |            |
| at 240 V   | mH    | 3.2                                     | 1.6        | 1.3        | 0.6        | 0.3        |
| at 400 V   | mH    | 5.3                                     | 2.6        | 2.1        | 1          | 0.5        |
| at 480 V   | mH    | 6.3                                     | 3.2        | 2.5        | 1.2        | 0.6        |
| Motor inductance max.  | mH    | 600                                     | 300        | 250        | 120        | 60         |
| Thermal dissipation, output stage disable                                  | W     | max. 20                                 | max. 20    | max. 20    | max. 25    | max. 25    |
| Thermal dissipation at rated current                                       | W     | 102                                     | 129        | 153        | 237        | 640        |
| Noise emission (low speed/high speed fan)                                  | dB(A) | 34/43                                   | 34/43      | 44/52      | 48/58      | 48/72      |
| Aux. voltage supply (PELV)   | V=    | 24 V ( $\pm 10\%$ , check voltage drop) |            |            |            |            |
| -current B, P, T types without/with motor brake                            | A=    | 1 / 2.5                                 | 1 / 2.5    | 1 / 2.5    | 2 / 4      | 2 / *      |
| -current M type without/with motor brake                                   | A=    | 1.3 / 2.8                               | 1.3 / 2.8  | 1.3 / 2.8  | 2.3 / 4.3  | 2.3 / *    |

\* = motor holding brake is supplied with separated 24 V  $\pm 10\%$  auxiliary voltage (→ # 120).

## 7.7 Performance Data

### AKD-xzzz06

| Performance Data                            | Units | up to<br>AKD-<br>x00606 | AKD-<br>x01206 | AKD-<br>x02406 |
|---|-------|-------------------------|----------------|----------------|
| Switching frequency of output stage         | kHz   | 10                      | 8              | 8              |
| Voltage rise speed dU/dt                    | kV/μs | 2.5                     |                | 4.3            |
| Bandwidth of current controller             | kHz   | 2.5 to 4                | 2 to 3         |                |
| Bandwidth of velocity controller (scalable) | Hz    | 0 to 1000               | 0 to 800       | 0 to 600       |
| Bandwidth of position controller (scalable) | Hz    | 1 to 250                |                |                |

### AKD-xzzz07

| Performance Data                            | Units | AKD-<br>x00307 | AKD-<br>x00607 | AKD-<br>x01207 | AKD-<br>x02407 | AKD-<br>x04807 |
|---|-------|----------------|----------------|----------------|----------------|----------------|
| Switching frequency of output stage         | kHz   | 8              | 8              | 6              | 8              | 8              |
| Voltage rise speed dU/dt                    | kV/μs | 7.2            |                |                |                |                |
| Bandwidth of current controller             | kHz   | 2.5 to 4       |                | 2 to 3         |                | 2 to 3         |
| Bandwidth of velocity controller (scalable) | Hz    | 0 to 800       | 0 to 600       |                |                | 0 to 600       |
| Bandwidth of position controller (scalable) | Hz    | 1 to 250       |                |                |                |                |

## 7.8 Recommended Tightening Torques

| Connector                               | Tightening Torque/Nm (see (→ # 23) for in-lbs values.) |             |  |             |
|---|--|-------------|--|-------------|
|   | up to<br>AKD-x00606                                    | AKD-x01206  | AKD-x02406,<br>AKD-x00307 to<br>AKD-x02407 | AKD-x04807  |
| X1                                      | 0.2 to 0.25  | 0.2 to 0.25 | 0.2 to 0.25                                | 0.2 to 0.25 |
| X2                                      | 0.5 to 0.6   | 0.7 to 0.8  | 0.7 to 0.8                                 | 0.7 to 0.8  |
| X3                                      | 0.5 to 0.6   | 0.5 to 0.6  | 0.7 to 0.8                                 | 0.7 to 0.8  |
| X4                                      | -  | -           | 0.7 to 0.8                                 | 0.7 to 0.8  |
| X7, X8, X21, X22,<br>X23, X24, X35, X36 | 0.2 to 0.25  | 0.2 to 0.25 | 0.2 to 0.25                                | 0.2 to 0.25 |
| X14                                     | -  | -           | 1.7 to 1.8                                 | 1.7 to 1.8  |
| X15, X16                                | -  | -           | 0.2 to 0.25                                | 0.2 to 0.25 |
| PE block                                | 1.7  | 1.7         | 1.7  | 1.7         |

## 7.9 Grounding System

|                      |  |
|----------------------|--|
| <b>AGND</b>          | analog ground  |
| <b>DCOM7/8</b>       | common line for digital inputs on I/O connector X7, X8                   |
| <b>DCOM21.x/22.x</b> | common line for digital inputs on I/O connector X21, X22 (AKD-T-IC only) |
| <b>DCOM35/36</b>     | common line for digital inputs on I/O connector X35, X36 (AKD-M only)    |
| <b>GND</b>           | 24 V supply, STO input (up to AKD-x024), holding brake                   |
| <b>STO-GND</b>       | STO-Enable inputs (AKD-x048)   |
| <b>0 V</b>           | internal digital ground, encoder emulation output, service channel       |



## 7.10 Fuses and breakers

| EU Cartridge Fuses                                 | US Cartridge Fuses  |
|--|---|
| Types gS (gRL) or gG (gL), 400 V/500 V, time-delay | Class J, 600 V AC 200 kA, time-delay. The fuse must be UL and CSA listed. |

**Cartridge fuse holders:** Combined with the standard fuse blocks, finger safe fuse holders must be used according to IEC 60529.

Examples Eaton: CH Series Modular Fuse Holders, class J, 3 poles: CH30J3, CH14J3

Example Ferraz: Ultrasafe Fuse holders, class J, 3 poles: US3J3I

### 7.10.1 External power supply

| Drive Model | Max. Ampere rating                               | Example class J Eaton | Example class J Ferraz Shawmut |
|-------------|--|-----------------------|--------------------------------|
| AKD-x00306  | 10A (Time-Delay)                                 | LPJ10SP/DFJ10         | AJT10/HSJ10                    |
| AKD-x00606  | 15A (Time-Delay)                                 | LPJ15SP/DFJ15         | AJT15/HSJ15                    |
| AKD-x01206  | 15A (Time-Delay)                                 | LPJ15SP/DFJ15         | AJT15/HSJ15                    |
| AKD-x02406  | 30A (Time-Delay)                                 | LPJ30SP/DFJ30         | AJT30/HSJ30                    |
| AKD-x00307  | 6A (Time-Delay)                                  | LPJ6SP/DFJ6           | AJT6/HSJ6                      |
| AKD-x00607  | 10A (Time-Delay)                                 | LPJ10SP/DFJ10         | AJT10/HSJ10                    |
| AKD-x01207  | 15A (Time-Delay)                                 | LPJ15SP/DFJ15         | AJT15/HSJ15                    |
| AKD-x02407  | 30A (Time-Delay)                                 | LPJ30SP/DFJ30         | AJT30/HSJ30                    |
| AKD-x04807  | 60A (Time-Delay)                                 | LPJ60SP/DFJ60         | AJT60/HSJ60                    |
| AKD-x04807  | Siemens Circuit Breaker 3RV17 42-5LD10 (→ # 108) |                       |                                |

### 7.10.2 External 24 V supply

| Drive Model | Max. Ampere rating | Example class J Eaton | Example class J Ferraz Shawmut |
|-------------|--------------------|-----------------------|--------------------------------|
| all AKD     | 8A (Time-Delay)    | LPJ8SP/DFJ8           | AJT8                           |

### 7.10.3 External regen resistor

| Drive Model     | Ampere rating@240V | Ampere rating@480V                   | UL region example:  | CE Region example:                 |
|-----------------|--------------------|--------------------------------------|---------------------|------------------------------------|
| AKD-x003 to 012 | 10A                | 40A                                  | Eaton<br>FWP-xxA14F | Siba 110V to 400V:<br>gRL xxA (gS) |
| AKD-x024        | 15A                | 50A                                  |                     | Siba 400V to 480V:<br>aR xxA       |
| AKD-x048        | -                  | Frizlen DC Powerswitch FPS (→ # 112) |                     |                                    |

### 7.10.4 External DC Bus link

| Drive Model     | Ampere rating | UL region example:   | CE Region example:   |
|-----------------|---------------|----------------------|--|
| AKD-x003 to 024 | 50A           | Eaton<br>FWP-50A14F  | Siba<br>110V to 400V: gRL 50A (gS)<br>400V to 480V: aR 50A |
| AKD-x048        | 125A          | Eaton<br>FWP-125A14F | Siba<br>400V to 480V: aR 125A                              |

## 7.11 Connectors

### AKD-xxxx06 and AKD-xxxx07 types

| Connector                 | Type                         | Max. Cross Section <sup>1</sup> | Current <sup>2</sup> | Voltage <sup>3</sup> |
|---------------------------|------------------------------|---------------------------------|----------------------|----------------------|
| Control signals X7/X8     | Terminal Connector, 10 poles | 1.5 mm <sup>2</sup> , 16 awg    | 10 A                 | 250 V                |
| Control signals X21/X22*  | Terminal Connector, 8 poles  | 1.5 mm <sup>2</sup> , 16 awg    | 10 A                 | 250 V                |
| Control signals X23/X24*  | Terminal Connector, 14 poles | 1.5 mm <sup>2</sup> , 16 awg    | 10 A                 | 250 V                |
| Control signals X35/X36** | Terminal Connector, 8 poles  | 1.5 mm <sup>2</sup> , 16 awg    | 10 A                 | 250 V                |
| Feedback X10              | SubD 15pin HD (female)       | 0,5 mm <sup>2</sup> , 21 awg    | 1 A                  | <100 V               |
| Service Port X11, X32**   | RJ45                         | 0,5 mm <sup>2</sup> , 21 awg    | 1 A                  | <100 V               |
| Motion Bus X5, X6         | RJ45                         | 0,5 mm <sup>2</sup> , 21 awg    | 1 A                  | <100 V               |
| CAN In/Out X12/13         | RJ25                         | 0,5 mm <sup>2</sup> , 21 awg    | 1 A                  | <100 V               |
| Encoder Emulation X9      | SubD 9pin (male)             | 0,5 mm <sup>2</sup> , 21 awg    | 1 A                  | <100 V               |

\* with I/O option card "IC" only

\*\* with AKD-M variant only

### AKD-xxxx06 types (120V to 240V Mains Voltage Supply)

| Connector                | Type                        | Max. Cross Section <sup>1</sup> | Current <sup>2</sup> | Voltage <sup>3</sup> |
|--------------------------|-----------------------------|---------------------------------|----------------------|----------------------|
| 24V/STO X1 (03 to 24A)   | Terminal Connector, 3 poles | 1.5 mm <sup>2</sup> , 16 awg    | 8 A                  | 160 V                |
| Motor X2 (3 to 6 A)      | Terminal Connector, 6 poles | 2.5 mm <sup>2</sup> , 14 awg    | 10 A                 | 320 V                |
| Motor X2 (12 to 24 A)    | Terminal Connector, 6 poles | 10 mm <sup>2</sup> , 8 awg      | 30 A                 | 1000 V               |
| Power/Regen X3 (3 to 6A) | Terminal Connector, 7 poles | 2.5 mm <sup>2</sup> , 14 awg    | 10 A                 | 320 V                |
| Power/Regen X3 (12 A)    | Terminal Connector, 8 poles | 2,5 mm <sup>2</sup> , 14 awg    | 16 A                 | 320 V                |
| Regen X3 (24 A)          | Terminal Connector, 4 poles | 10 mm <sup>2</sup> , 8 awg      | 30 A                 | 1000 V               |
| Power X4 (24 A)          | Terminal Connector, 4 poles | 10 mm <sup>2</sup> , 8 awg      | 30 A                 | 1000 V               |

### AKD-xxxx07 types (240V to 480V Mains Voltage Supply)

| Connector              | Type                        | Max. Cross Section <sup>1</sup> | Current <sup>2</sup> | Voltage <sup>3</sup> |
|------------------------|-----------------------------|---------------------------------|----------------------|----------------------|
| 24V/STO X1 (03 to 24A) | Terminal Connector, 3 poles | 1.5 mm <sup>2</sup> , 16 awg    | 8 A                  | 160 V                |
| 24V/STO X1 (48A)       | Terminal Connector, 8 poles | 1.5 mm <sup>2</sup> , 16 awg    | 8 A                  | 160 V                |
| Motor X2 (03 to 24A)   | Terminal Connector, 6 poles | 10 mm <sup>2</sup> , 8 awg      | 30 A                 | 1000 V               |
| Motor X2 (48A)         | Terminal Connector, 4poles  | 16 mm <sup>2</sup> , 6 awg      | 54 A                 | 1000 V               |
| Regen X3 (03 to 24A)   | Terminal Connector, 4 poles | 10 mm <sup>2</sup> , 8 awg      | 30 A                 | 1000 V               |
| Regen X3 (48A)         | Terminal Connector, 3 poles | 16 mm <sup>2</sup> , 6 awg      | 54 A                 | 1000 V               |
| Power X4 (03 to 24A)   | Terminal Connector, 4 poles | 10 mm <sup>2</sup> , 8 awg      | 30 A                 | 1000 V               |
| Power X4 (48A)         | Terminal Connector, 4 poles | 16 mm <sup>2</sup> , 6 awg      | 54 A                 | 1000 V               |
| DC-Bus X14 (48A)       | Terminal Connector, 3 poles | 16 mm <sup>2</sup> , 6 awg      | 54 A                 | 1000 V               |
| 24V Brake X15 (48A)    | Terminal Connector, 2 poles | 1.5 mm <sup>2</sup> , 16 awg    | 8 A                  | 160 V                |
| Brake X16 (48A)        | Terminal Connector, 2 poles | 1.5 mm <sup>2</sup> , 16 awg    | 8 A                  | 160 V                |

<sup>1</sup>single-line connection

<sup>2</sup>single-line connection with recommended conductor cross section (→ # 43)

<sup>3</sup>rated voltage with pollution level 2 (lowest values according to UL840 and IEC60664)

## 7.12 Cable and Wire Requirements

### 7.12.1 General

For information on the chemical, mechanical, and electrical characteristics of the cables please refer to the accessories manual or contact customer support.

**NOTE**

To reach the maximum permitted cable length, you must use cable material with the following capacitance (phase to shield) requirements:

- Motor cable: less than 150 pF/m
- Resolver/Encoder cable: less than 120 pF/m

Motor cables longer than 25 m may require the use of a motor choke.

### 7.12.2 Cable cross sections and requirements

The table below describes the recommended interface cross sections and cable requirements for single-axis systems in accordance with IEC 60204. For multi-axis systems, observe the specific operating conditions for your system.

| Interface                             | Cross Section  | Cable Requirements                                   |
|---------------------------------------|--|--|
| AC connection                         | up to AKD-x006: 1.5 mm <sup>2</sup> (16 awg)<br>AKD-x012: 2.5 mm <sup>2</sup> (14 awg)<br>AKD-x024: 4 mm <sup>2</sup> (12 awg)<br>AKD-x048: 16 mm <sup>2</sup> (6 awg) | 600 V, minimum 75°C                                  |
| DC bus link, regen resistor           | AKD-x006: 1.5 mm <sup>2</sup> (16 awg)<br>AKD-x012 to 24: 2.5 mm <sup>2</sup> (14 awg)<br>AKD-x048: 4 mm <sup>2</sup> (12 awg)   | 1000 V, minimum 75°C, shielded for lengths >0.20 m   |
| Motor cables without choke, max. 25 m | up to AKD-x006: 1.5 mm <sup>2</sup> (16 awg)<br>AKD-x012: 2.5 mm <sup>2</sup> (14 awg)<br>AKD-x024: 4 mm <sup>2</sup> (12 awg)<br>AKD-x048: 16 mm <sup>2</sup> (6 awg) | 600 V, minimum 75°C, shielded, capacitance <150 pF/m |
| Motor cables with choke, 25 - 50 m    | up to AKD-x006: 1.5 mm <sup>2</sup> (16 awg)<br>AKD-x012: 2.5 mm <sup>2</sup> (14 awg)<br>AKD-x024: 4 mm <sup>2</sup> (12 awg)   | 600 V, minimum 75°C, shielded, capacitance <150 pF/m |
| Resolver, max. 100 m                  | 4x2x0.25 mm <sup>2</sup> (24 awg)  | twisted pairs, shielded, capacitance <120 pF/m       |
| SFD, max. 50 m                        | 1x2x0.25 mm <sup>2</sup> (24 awg)<br>1x2x0.50 mm <sup>2</sup> (21 awg)   | twisted pairs, shielded                              |
| SFD3/DSL, max. 25 m                   | 1x2x0.50 mm <sup>2</sup> (21 awg)  | twisted pairs, shielded                              |
| Encoder, max. 50 m                    | 7x2x0.25 mm <sup>2</sup> (24 awg)  | twisted pairs, shielded                              |
| ComCoder, max. 25 m                   | 8x2x0.25 mm <sup>2</sup> (24 awg)  | twisted pairs, shielded                              |
| Analog I/Os, max. 30 m                | 0.25 mm <sup>2</sup> (24 awg)  | twisted pairs, shielded                              |
| Digital I/Os, max. 30 m               | 0.5 mm <sup>2</sup> (21 awg)   | single line  |
| Holding brake (motor)                 | min. 0.75 mm <sup>2</sup> (19 awg)   | 600 V, minimum 75°C, shielded                        |
| +24 V / GND, max 30 m                 | max. 2.5 mm <sup>2</sup> (14 awg)  | single line  |

## 7.13 Dynamic Braking

Dynamic braking is a method to slow down a servo system by dissipating the mechanical energy driven by the motor back EMF. The AKD has a built in advanced dynamic braking mode which operates fully in hardware. When activated, the drive shorts the motor terminals in phase with the back EMF (q axis) but continues to operate the non-force producing current loop (d-axis) with 0 current. This forces all of the dynamic braking current to be stopping current and insures the fastest stopping/amp of motor terminal current.

- When current is not being limited, the mechanical energy is being dissipated in the motor resistance.
- When current is being limited, energy is returned to the drive bus capacitors.
- The drive also limits the maximum dynamic braking motor terminal current via the *DRV.DBILIMIT* parameter to insure that the drive, motor, and customer load do not see excessive currents/forces.

Whether and how the AKD uses dynamic braking depends on (*DRV.DISMODOE*).

### 7.13.1 Regen circuit

When the amount of returned energy builds the bus capacitor voltage up enough the drive activates the regen circuit to start dumping the returned energy in the regen resistor (also called regenerative or brake resistor). This resistor could be internal or connected external to the drive, depending on drive model and drive wiring.

#### **AKD-x00306 to AKD-x00606, AKD-x04807**

No internal regen resistor. Depending on the application requirements, an external resistor can be connected.

#### **AKD-x01206 to AKD-x02406 and AKD-x00307 to AKD-x02407**

With internal resistor plus the ability to connect an external resistor depending on the application requirements.

External regen resistors are described in the regional *AKD Accessories Manual*.

### 7.13.2 Functional description

When the amount of returned energy builds the bus capacitor voltage up enough the drive activates the brake chopper to start dumping the returned energy in the regen resistor.

#### **1. Individual drives, not coupled through the DC bus link circuit (+DC, -DC)**

When the energy fed back from the motor has an average or peak power that exceeds the pre-set level for the regen power rating, the drive generates the warning "n521 Regen Over power". If the power increases past the fault level, the regen circuit will switch off.

With the regen circuit switched off, the drive internal DC bus link voltage is supervised. The drive reports an over-voltage fault if the DC bus threshold is exceeded. The drive power stage is disabled and the load coasts to a stop with the fault message "F501 Bus Over voltage" (→ # 199). The Fault contact (terminals X8/9-10) is opened (→ # 163) due to this fault.

#### **2. Several drives coupled through the DC bus link (+DC, -DC)**

Using the built-in regen circuit, several drives of the same series can be operated from a common DC-bus link (→ # 110), without any additional measures. 90% of the combined power of all the coupled drives is always available for peak and continuous power. The switch-off on over voltage takes place as described under 1. (above) for the drive that has the lowest switch-off threshold (resulting from tolerances).

#### **NOTE**

Observe the regeneration time (some minutes) after full load with peak regen power.

### 7.13.3 Technical data for AKD-xzzz06

Technical data for the regen circuit depends on the drive type and the mains voltage. Supply voltages, capacitances, and switch-on voltages are all nominal values.

| Brake circuit               |                                      |       | Supply voltage |
|-----------------------------|--------------------------------------|-------|----------------|
| Type                        | Rated data                           | Units | 120 V / 240 V  |
| <b>AKD-xzzz06 all types</b> | Switch-on threshold of regen circuit | V     | 380            |
|                             | Overvoltage limit                    | V     | 420            |
|                             | Maximum regen duty cycle             | %     | 15*            |

| Type              | Rated data  | Units | 120 V / 240 V |
|-------------------|---|-------|---------------|
| <b>AKD-x00306</b> | External regen resistor                           | Ohm   | 33            |
|                   | Maximum continuous regen power, external resistor | kW    | 0.77          |
|                   | Peak regen power, external (1s)                   | kW    | 5.4           |
|                   | Absorption energy in capacitors (+/- 20%)         | Ws    | 60 / 20       |
|                   | DC Bus Capacitance                                | µF    | 940           |
| <b>AKD-x00606</b> | External regen resistor                           | Ohm   | 33            |
|                   | Maximum continuous regen power, external resistor | kW    | 1.5           |
|                   | Peak regen power, external resistor (1s)          | kW    | 5.4           |
|                   | Absorption energy in capacitors (+/- 20%)         | Ws    | 60 / 20       |
|                   | DC Bus Capacitance                                | µF    | 940           |
| <b>AKD-x01206</b> | Internal regen resistor                           | Ohm   | 15            |
|                   | Continuous power, internal resistor               | W     | 100           |
|                   | Peak regen power, internal resistor (0.5s)        | kW    | 11.7          |
|                   | External regen resistor                           | Ohm   | 15            |
|                   | Maximum continuous regen power, external resistor | kW    | 3             |
|                   | Peak regen power, external resistor (1s)          | kW    | 5.4           |
|                   | Absorption energy in capacitors (+/- 20%)         | Ws    | 160 / 55      |
|                   | DC Bus Capacitance                                | µF    | 2460          |
| <b>AKD-x02406</b> | Internal regen resistor                           | Ohm   | 8             |
|                   | Continuous power, internal resistor               | W     | 200           |
|                   | Peak regen power, internal resistor (0.5s)        | kW    | 22            |
|                   | External regen resistor                           | Ohm   | 15            |
|                   | Maximum continuous regen power, external resistor | kW    | 6             |
|                   | Peak regen power, external resistor (1s)          | kW    | 11.8          |
|                   | Absorption energy in capacitors (+/- 20%)         | Ws    | 180 / 60      |
|                   | DC Bus Capacitance                                | µF    | 2720          |

\* depends on connected regen resistor power

### 7.13.4 Technical data for AKD-xzzz07

Technical data for the regen circuit depends on the drive type and the mains voltage.  
Supply voltages, capacitances, and switch-on voltages are all nominal values.

| Brake circuit                   |  |       | Supply voltage |               |
|---------------------------------|--|-------|----------------|---------------|
| Type                            | Rated data                                 | Units | 240 V          | 400 V / 480 V |
| <b>AKD-xzzz07<br/>all types</b> | Switch-on threshold of regen circuit       | V     | 380            | 760           |
|                                 | Overvoltage limit                          | V     | 420            | 840           |
|                                 | Maximum regen duty cycle                   | %     | 15*            |               |
| Type                            | Rated data                                 | Units | 240 V          | 400 V / 480 V |
| <b>AKD-x00307</b>               | Internal regen resistor                    | Ohm   | 33             |               |
|                                 | Continuous power, internal resistor        | W     | 80             |               |
|                                 | Peak regen power, internal resistor (0.5s) | kW    | 5.5            | 22.1          |
|                                 | External regen resistor                    | Ohm   | 33             |               |
|                                 | Continuous regen power, external resistor  | kW    | 0.77           | 1.5           |
|                                 | Peak regen power, external (1s)            | kW    | 5.4            | 21.4          |
|                                 | Absorption energy in capacitors (+/- 20%)  | Ws    | 5              | 35 / 20       |
|                                 | DC Bus Capacitance                         | µF    | 235            |               |
| <b>AKD-x00607</b>               | Internal regen resistor                    | Ohm   | 33             |               |
|                                 | Continuous power, internal resistor        | W     | 100            |               |
|                                 | Peak regen power, internal resistor (0.5s) | kW    | 5.4            | 21.4          |
|                                 | External regen resistor                    | Ohm   | 33             |               |
|                                 | Continuous regen power, external resistor  | kW    | 1.5            | 3             |
|                                 | Peak regen power, external resistor (1s)   | kW    | 5.4            | 21.4          |
|                                 | Absorption energy in capacitors (+/- 20%)  | Ws    | 5              | 35 / 20       |
|                                 | DC Bus Capacitance                         | µF    | 235            |               |
| <b>AKD-x01207</b>               | Internal regen resistor                    | Ohm   | 33             |               |
|                                 | Continuous power, internal resistor        | W     | 100            |               |
|                                 | Peak regen power, internal resistor (0.5s) | kW    | 5.4            | 21.4          |
|                                 | External regen resistor                    | Ohm   | 33             |               |
|                                 | Continuous regen power, external resistor  | kW    | 3              | 6             |
|                                 | Peak regen power, external resistor (1s)   | kW    | 5.4            | 21.4          |
|                                 | Absorption energy in capacitors (+/- 20%)  | Ws    | 10             | 70 / 40       |
|                                 | DC Bus Capacitance                         | µF    | 470            |               |
| <b>AKD-x02407</b>               | Internal regen resistor                    | Ohm   | 23             |               |
|                                 | Continuous power, internal resistor        | W     | 200            |               |
|                                 | Peak regen power, internal resistor (0.5s) | kW    | 7.7            | 30.6          |
|                                 | External regen resistor                    | Ohm   | 23             |               |
|                                 | Continuous regen power, external resistor  | kW    | 6              | 12            |
|                                 | Peak regen power, external resistor (1s)   | kW    | 7.7            | 30.6          |
|                                 | Absorption energy in capacitors (+/- 20%)  | Ws    | 15             | 110 / 60      |
|                                 | DC Bus Capacitance                         | µF    | 680            |               |
| <b>AKD-x04807</b>               | External regen resistor                    | Ohm   | 10             |               |
|                                 | Continuous regen power, external resistor  | kW    | 6              | 12            |
|                                 | Peak regen power, external resistor (1s)   | kW    | 17.6           | 70.5          |
|                                 | Absorption energy in capacitors (+/- 20%)  | Ws    | 20             | 146 / 80      |
|                                 | DC Bus Capacitance                         | µF    | 900            |               |

\* depends on connected regen resistor power

## 7.14 Switch-On and Switch-Off Behavior

This chapter describes the switch-on and switch-off behavior of the AKD.

### Behavior of “holding brake” function

Drives with an enabled holding brake function have a special timing for switching on and off the output stage (→ # 120). Events that remove the DRV.ACTIVE signal trigger the holding brake to apply. As with all electronic circuits, the general rule applies that there is a possibility of the internal holding brake module failing.

Functional safety, e.g. with hanging load (vertical axes), requires an additional mechanical brake which must be safely operated, for example by a safety control.

If velocity drops below threshold *CS.VTHRESH* or timeout occurs during a stop procedure, the brake is applied. Set parameter MOTOR.BRAKEIMM to 1 with vertical axes, to apply the motor holding brake (→ # 120) immediately after faults or Hardware Disable.

### Behavior when undervoltage condition is present

The behavior in an undervoltage condition depends on the VBUS.UVMODE setting.

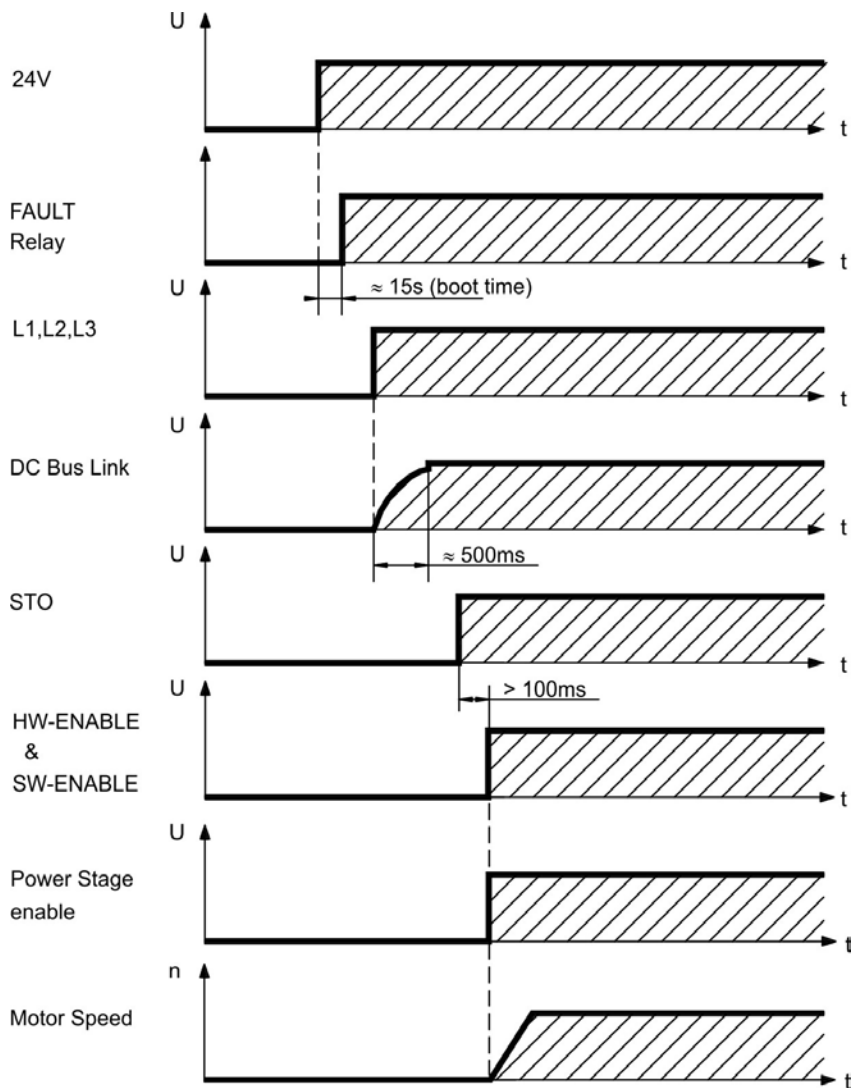
| <b>VBUS.UVMODE</b> | DC Bus Undervoltage Mode. Consult the <i>WorkBench Online Help</i> for configuring the parameter.  |
|--------------------|--|
| <b>0</b>           | The drive will report a F502 undervoltage fault any time an undervoltage condition occurs.   |
| <b>1 (default)</b> | The drive will report a warning n502 if not enabled. The drive will report a fault if the drive is enabled when the condition occurs, or an attempt is made to enable while an under voltage condition occurs. |

### Safety function STO

With the functional safe function STO, the drive can be secured on standstill using its internal electronics so that even when power is being supplied, the drive shaft is protected against unintentional restart. The chapter “Safe Torque Off (STO)” describes how to use the STO function (→ # 56).

### 7.14.1 Switch-on behavior in standard operation

The diagram below illustrates the correct functional sequence for switching the drive on.



Fault F602 occurs when STO ( $\rightarrow$  # 56) does not have current when HW enable becomes active.



### 7.14.2 Switch-off behavior

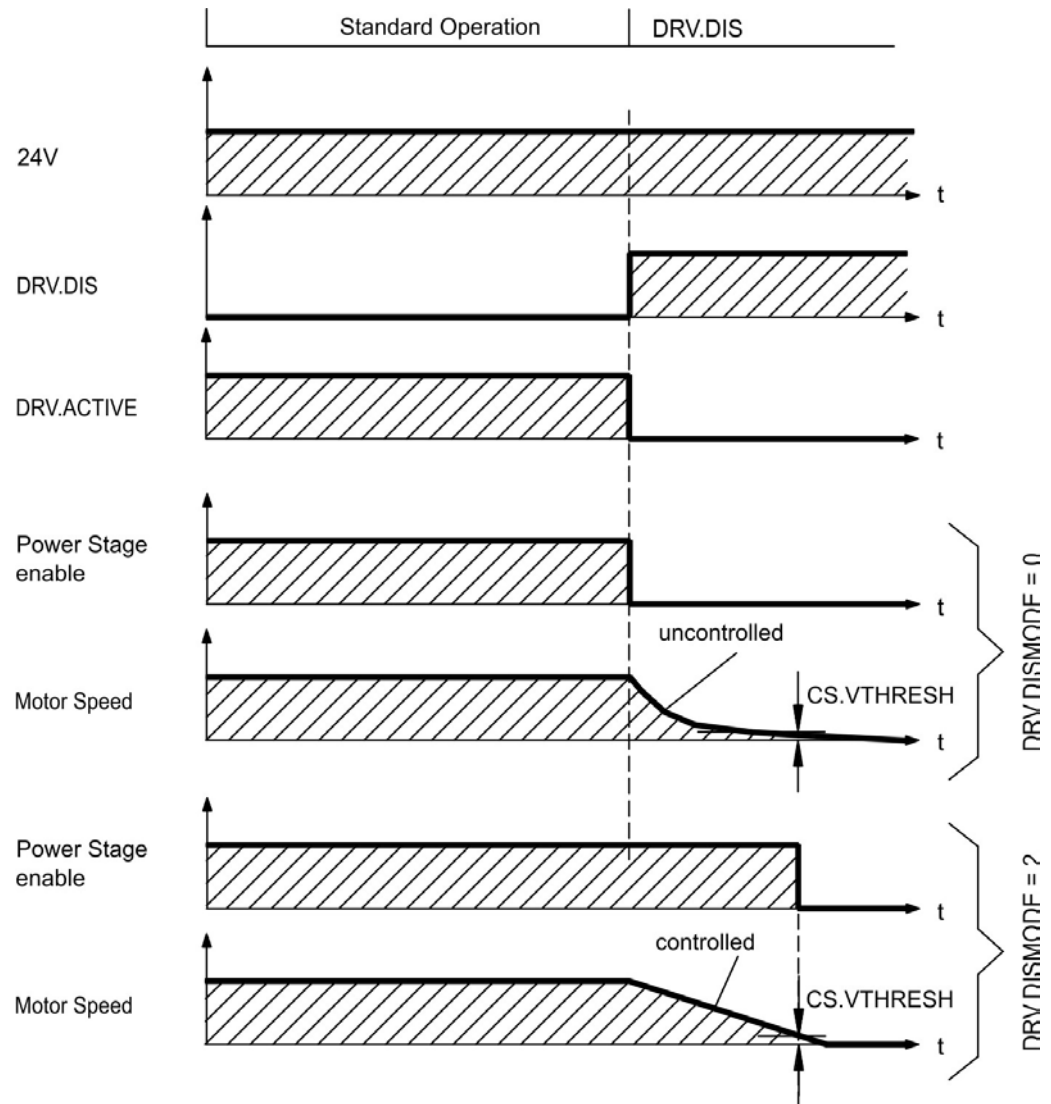
**NOTE**

The drive's 24 V supply must remain constant. Hardware Enable input disables the power stage immediately. Configured Digital Inputs and fieldbus commands can be used to perform controlled stops.

#### 7.14.2.1 Switch-off behavior using the DRV.DIS command

The enable/disable button in WorkBench issues a *drv.dis* command internally to the drive. See *WorkBench Online Help* for configuring inputs and software commands. Sometimes this enable signal is called "Software Enable" (SW-Enable).

| DRV.DISMODE | DRV.DISMODE controls the behavior of the <i>drv.dis</i> command issued through WorkBench, or terminal, or fieldbus. Consult the <i>WorkBench Online Help</i> for configuring.  |
|-------------|--|
| 0           | Disable axis immediately, if velocity drops below threshold <i>CS.VTHRESH</i> or timeout occurs brake is applied. Category 0 stop according to IEC 60204 (→ # 54).             |
| 2           | Use controlled stop to disable drive, if velocity drops below threshold <i>CS.VTHRESH</i> or timeout occurs brake is applied. Category 1 stop according to IEC 60204 (→ # 54). |

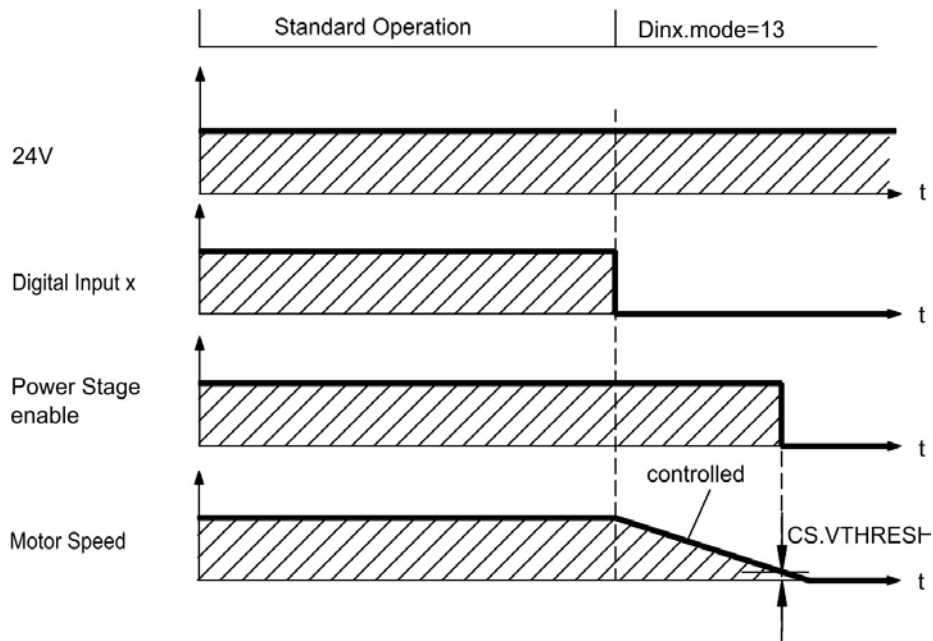


If velocity drops below threshold *CS.VTHRESH* or timeout occurs brake is applied (→ # 120).

### 7.14.2.2 Switch-off behavior using a digital input (controlled stop)

This is a category 2 stop according to IEC 60204 (→ # 54).

A digital input can be configured to bring the motor to a controlled stop and then disable the drive and apply the holding brake.(if present). See the *WorkBench Online Help* for information on configuring Digital Inputs.

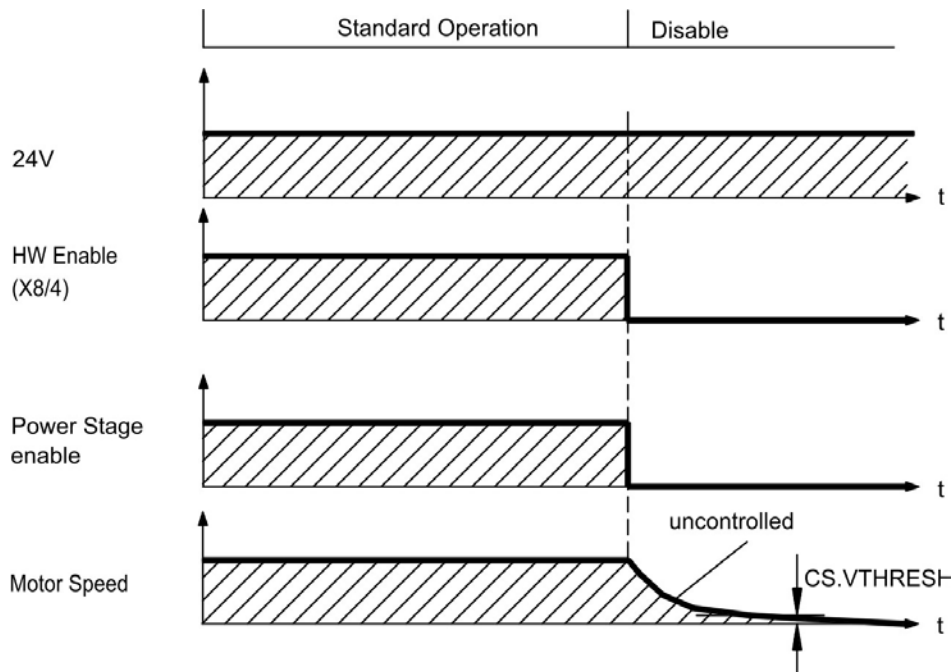


If velocity drops below threshold  $CS.VTHRESH$  or timeout occurs brake is applied (→ # 120).

### 7.14.2.3 Switch-off behavior using HW Enable input (uncontrolled stop)

This is a category 0 stop according to IEC 60204 (→ # 54).

The hardware enable input disables the power stage immediately.



If velocity drops below threshold  $CS.VTHRESH$  or timeout occurs the motor holding brake is applied (→ # 120). Set parameter `MOTOR.BRAKEIMM` to 1 with vertical axes, to apply the motor holding brake immediately after Hardware Disable.

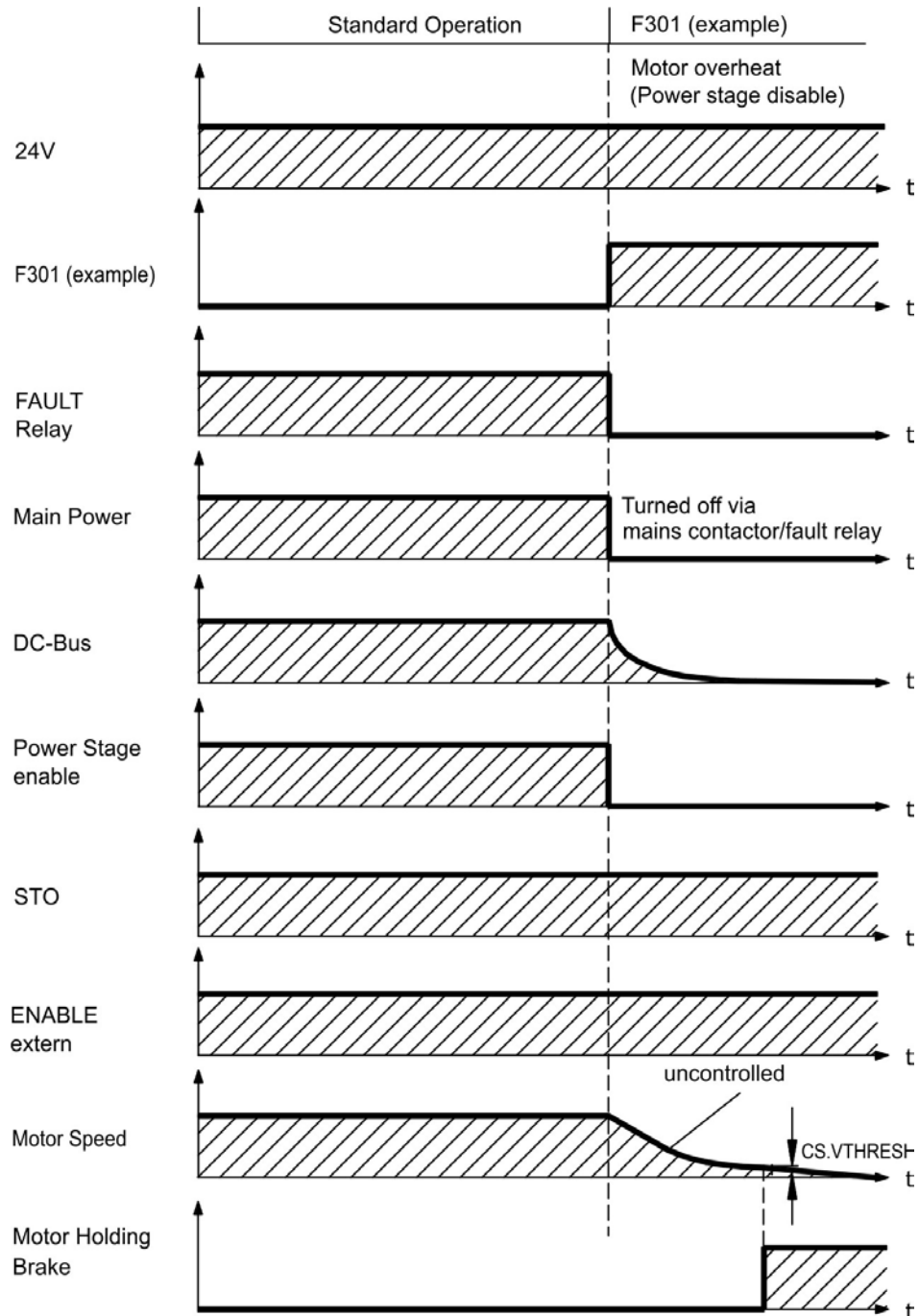
#### 7.14.2.4 Switch-off behavior in the event of a fault

The behavior of the drive always depends on the fault type and the setting of a number of different parameters (DRV.DISMODE, VBUS.UVFTHRESH, CS.VTHRESH, and others; see the *WorkBench Online Help* for more details). See the *Drive Fault and Warning Messages and Remedies* section of the *WorkBench Online Help* for a table describing the specific behavior of each fault.

The following pages show examples for the possible fault behaviors.

##### Switch-off behavior for faults that cause an immediate power stage disable

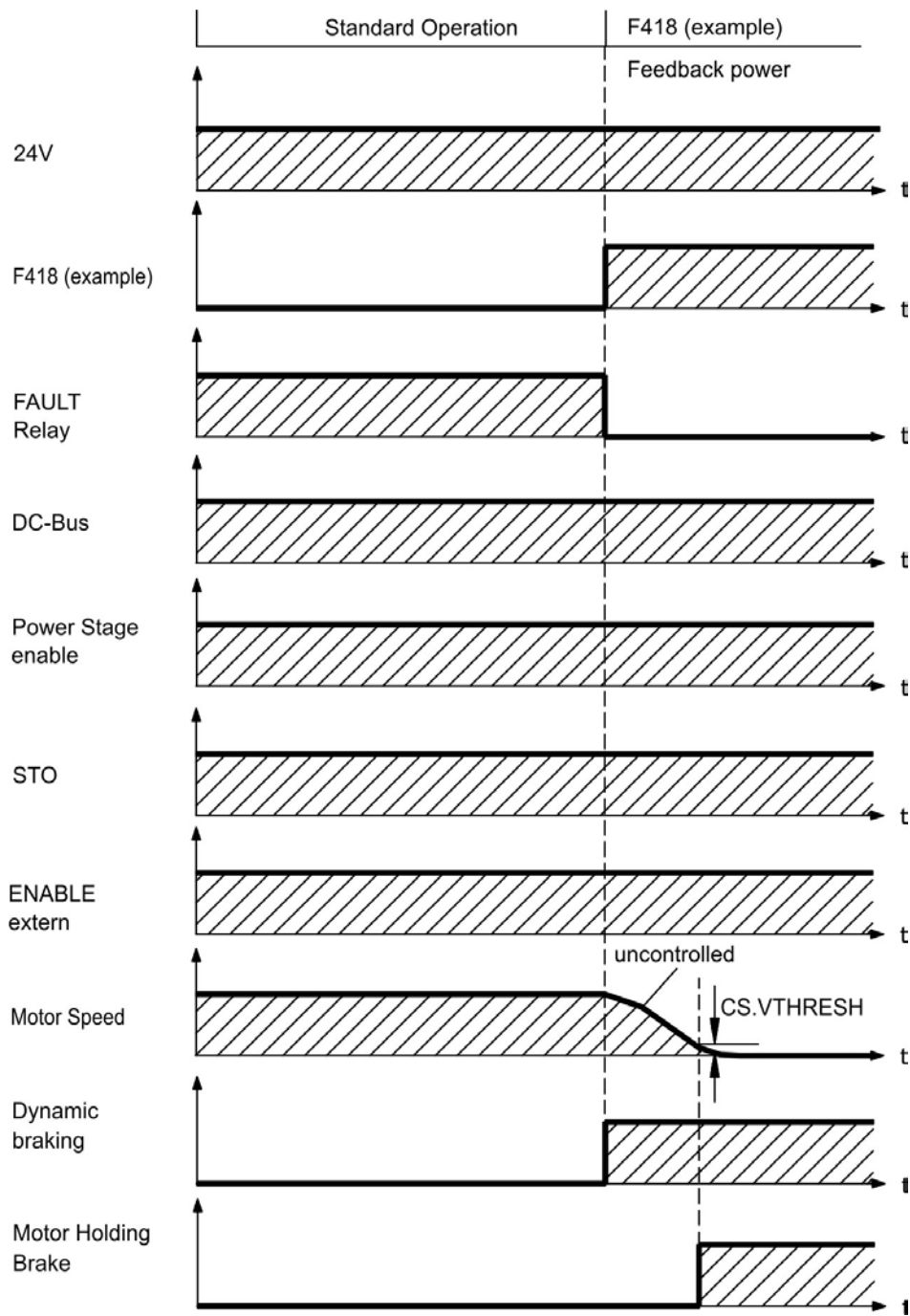
This is a category 0 stop according to IEC 60204 (→ # 54).



If velocity drops below threshold  $CS.VTHRESH$  or timeout occurs the motor holding brake is applied (→ # 120). Set parameter MOTOR.BRAKEIMM to 1 with vertical axes, to apply the motor holding brake immediately after faults.

**Switch-off behavior for faults that cause dynamic braking**

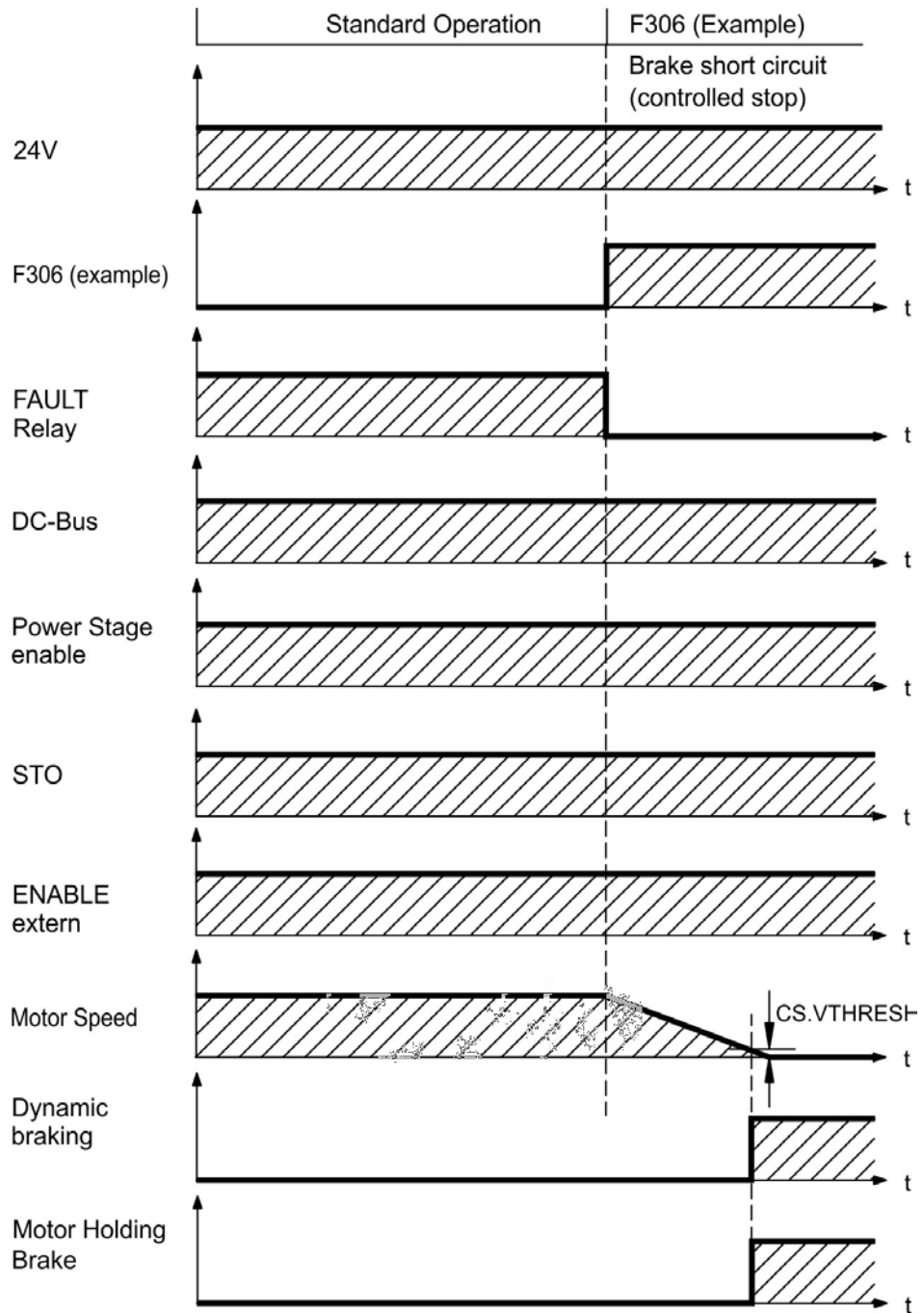
This is a category 0 stop according to IEC 60204 (→ # 54).



If velocity drops below threshold  $CS.VTHRESH$  or timeout occurs brake is applied (→ # 120).

**Switch-off behavior for faults that cause a controlled stop**

This is a category 1 stop according to IEC 60204 (→ # 54).



If velocity drops below threshold  $CS.VTHRESH$  or timeout occurs brake is applied (→ # 120).

## 7.15 Stop / Emergency Stop / Emergency Off

The control functions Stop, Emergency Stop and Emergency Off are defined by IEC 60204. Notes for safety aspects of these functions can be found in ISO 13849 and IEC 62061.

### NOTE

The parameter DRV.DISMODE must be set to 2 to implement the different stop categories. Consult the *WorkBench Online Help* for configuring the parameter.



### **WARNING** No functional safety!

Serious injury could result when the load is not properly blocked. With vertical load the load could fall.

- Functional safety, e.g. with hanging load (vertical axes), requires an additional mechanical brake which must be safely operated, for example by a safety control.
- Set parameter MOTOR.BRAKEIMM to 1 with vertical axes, to apply the motor holding brake (→ # 120) immediately after faults or Hardware Disable.

### 7.15.1 Stop

The stop function shuts down the machine in normal operation. The stop function is defined by IEC 60204.

### NOTE

The Stop Category must be determined by a risk evaluation of the machine.

Stop function must have priority over assigned start functions. The following stop categories are defined:

#### **Stop Category 0**

Shut-down by immediate switching-off the energy supply to the drive machinery (this is an uncontrolled shut-down). With the approved safety function STO (→ # 56) the drive can be stopped using its internal electronics (IEC 62061 SIL2).

#### **Stop Category 1**

A controlled shut-down, whereby the energy supply to the drive machinery is maintained to perform the shut-down, and the energy supply is only interrupted when the shut-down has been completed.

#### **Stop Category 2**

A controlled shut-down, whereby the energy supply to the drive machinery is maintained.

Stop Category 0 and Stop Category 1 stops must be operable independently of the operating mode, whereby a Category 0 stop must have priority.

If necessary, provision must be made for the connection of protective devices and lock-outs. If applicable, the stop function must signal its status to the control logic. A reset of the stop function must not create a hazardous situation.

### 7.15.2 Emergency Stop

The Emergency Stop function is used for the fastest possible shutdown of the machine in a dangerous situation. The Emergency Stop function is defined by IEC 60204. Principles of emergency stop devices and functional aspects are defined in ISO 13850.

The Emergency Stop function will be triggered by the manual actions of a single person. It must be fully functional and available at all times. The user must understand instantly how to operate this mechanism (without consulting references or instructions).

#### NOTE

The Stop Category for the Emergency Stop must be determined by a risk evaluation of the machine.

In addition to the requirements for stop, the Emergency Stop must fulfil the following requirements:

- Emergency Stop must have priority over all other functions and controls in all operating modes.
- The energy supply to any drive machinery that could cause dangerous situations must be switched off as fast as possible, without causing any further hazards ( Stop Category 0) or must be controlled in such a way, that any movement that causes danger, is stopped as fast as possible (Stop Category 1).
- The reset must not initiate a restart.

### 7.15.3 Emergency Off

The Emergency Off function is used to switch-off the electrical power supply of the machine. This is done to prevent users from any risk from electrical energy (for example electrical impact). Functional aspects for Emergency Off are defined in IEC 60364-5-53.

The Emergency Off function will be triggered by the manual actions of a single person.

#### NOTE

The result of a risk evaluation of the machine determines the necessity for an Emergency Off function.

Emergency Off is done by switching off the supply energy by electro-mechanical switching devices. This results in a category 0 stop. If this stop category is not possible in the application, then the Emergency Off function must be replaced by other measures (for example by protection against direct touching).



## 7.16 Safe Torque Off (STO)

The STO safety implementation on the AKD is qualified. The safety circuit implementation used for the safety function "Safe Torque Off" in the drive is suited for SIL 2 according to IEC 62061 and PLd / CAT3 according to ISO 13849-1. With AKD-x04807 drives SIL3/PLe is possible, if both STO-Enable inputs and the corresponding STO-Status signals are used.

### AKD-x003 up to AKD-x024

An additional digital input (STO) releases the power output stage of the drive as long as a 24 V signal is applied to this input. If the STO input goes open-circuit, then power will no longer be supplied to the motor, and the drive will lose all torque and coast to a stop.

#### NOTE

This input is not compatible with IEC 61131-2. You can thus achieve a category 0 stop (→ # 54) by using the STO input without switching a mains contactor.

### AKD-x048

Two additional digital inputs (STO-Enable1 and STO-Enable2) release the power output stage of the drive as long as a 24 V signal is applied to these inputs. If one of the STO inputs goes open-circuit, then power will no longer be supplied to the motor, and the drive will lose all torque and coast to a stop.

#### NOTE

The inputs are not compatible with IEC 61131-2. You can thus achieve a category 0 stop (→ # 54) by using the STO inputs without switching a mains contactor.

### 7.16.1 Safety characteristic data

The subsystems (AKD) are described with the following characteristic data:

#### AKD-x003 up to AKD-x024

| Function | Operation mode | ISO 13849-1 | IEC 62061 | PFH [1/h] | T <sub>M</sub> [Years] | SFF [%] |
|----------|----------------|-------------|-----------|-----------|------------------------|---------|
| STO      | single channel | PL d, CAT 3 | SIL 2     | 1.50E-07  | 20                     | 100     |

#### AKD-x048

| Function | Operation mode                       | ISO 13849-1 | IEC 62061 | PFH [1/h] | T <sub>M</sub> [Years] | SFF [%] |
|----------|--------------------------------------|-------------|-----------|-----------|------------------------|---------|
| STO      | single channel                       | PL d, CAT 2 | SIL 2     | 1.88E-07  | 20                     | 89      |
| STO      | dual channel                         | PL d, CAT 3 | SIL 2     | 5.64E-09  | 20                     | 87      |
| STO      | dual channel with periodical testing | PL e, CAT 4 | SIL 3     | 5.64E-09  | 20                     | 87      |

#### NOTICE

A very unlikely but possible event can happen, if within a very short time 2 not adjacent IGBTs will have a short circuit. In such case a movement of a maximum angle of 120° (electrical) can happen. This effect can only happen if the drive is in the function STO. If the total failure rate of the IGBT is 120 FIT normally for such short circuit 60 FIT will be valid (50:50 model). By such event 2 specific IGBTs have to fail at same time. The calculation shows a probability of  $1.5 \cdot 10^{-15}$  per hour (without common cause failure). Even if the STO function will be issued for a whole year, this event will only happen every 100 Billion years.



### 7.16.2 Safety instructions



#### **⚠ WARNING No Brake Power!**

Serious injury could result when a suspended load is not properly blocked. The drive cannot hold a vertical load when STO is active.

- Add a safe mechanical blocking (for instance, a motor-holding brake).
- Elevator applications are not allowed.



#### **⚠ WARNING Automatic Restart!**

Risk of death or serious injury for humans working in the machine. The drive might restart automatically after power on, voltage dip or interruption of the supply voltage, depending on the parameter setting. If parameter DRV.ENDEFAULT is set to 1,

- then place a warning sign ("WARNING: Possible Automatic Restart" or similar) to the machine.
- Ensure, that power on is not possible, while humans are in a dangerous zone of the machine.



#### **⚠ CAUTION High electrical voltage!**

Risk of electrical shock! The STO function does not provide an electrical separation from the power output. If access to the motor power terminals is necessary,

- disconnect the drive from mains supply,
- consider the discharging time of the DC-Bus link.

#### **NOTICE**

In case of single channel control: If the safety function STO is automatically activated by a control system, then make sure that the output of the control is monitored for possible malfunction. The monitoring can be used to prevent a faulty output from unintentionally activating the STO function. If the STO function is a single-channel system, erroneous engaging will not be recognized.

#### **NOTICE**

It is not possible to perform a controlled brake if the drive controlled STO-Enable is off. If controlled braking before the use of the STO function is necessary, the drive must be braked and the input STO must be separated time-delayed from +24 V.

#### **NOTICE**

In case of a specific double fault within a very short time (→ # 56) a single movement of a maximum angle of 120° (electrical) can happen. This effect can only happen if the drive is in the function STO. Even if the STO function will be issued for a whole year, this event will only happen every 100 Billion years.

### 7.16.3 Use as directed

The STO function is exclusively intended to provide a functional safe stop of the motion system. To achieve this functional safety, the wiring of the safety circuits must meet the safety requirements of IEC 60204, ISO 12100 and ISO 13849.

#### NOTICE

Use the following functional sequence when the STO function is used:

1. Decelerate the axis in a controlled manner (speed setpoint = 0 V, controlled stop command via digital input or fieldbus).
2. When speed = 0 rpm, disable the drive (enable = 0 V).
3. If a suspended load is present, block the drive mechanically.
4. Activate the STO function.

### 7.16.4 Prohibited use

The STO function must not be used if the drive is to be made inactive for:

- Cleaning, maintenance and repair operations, long inoperative periods. In such cases, the entire system should be disconnected from the supply and secured (main switch).
- Emergency-Off situations. In an Emergency-Off situation, the main contactor is switched off (by the Emergency-Off button).

### 7.16.5 Technical data and pinout

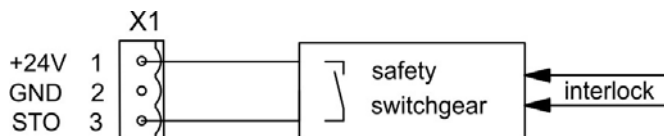
#### AKD-x003 up to AKD-x024

##### Input STO (X1)

- Reference ground is GND
- 24 V  $\pm 10\%$ , 45 mA
- Galvanic isolation for 250 VDC
- Reaction time < 10 ms



| Pin | Signal | Description                  |
|-----|--------|------------------------------|
| 1   | +24    | +24 VDC Auxiliary voltage    |
| 2   | GND    | 24V Supply GND               |
| 3   | STO    | STO enable (Safe Torque Off) |



**AKD-x048****Inputs STO-Enable 1/2 (X1)**

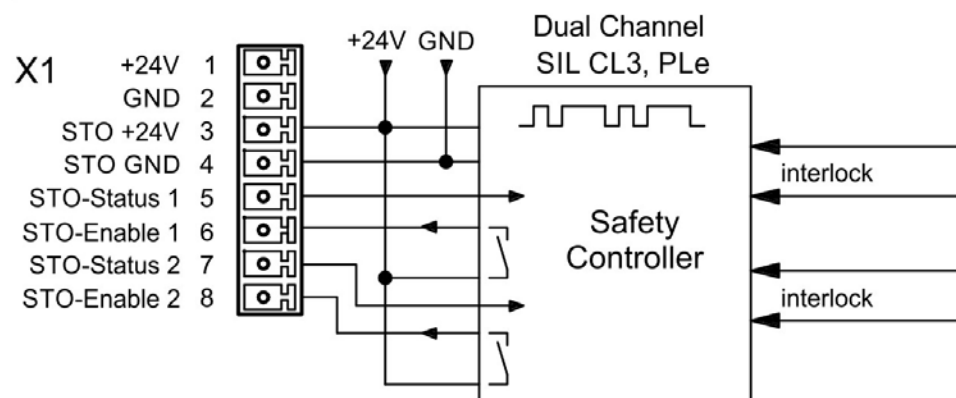
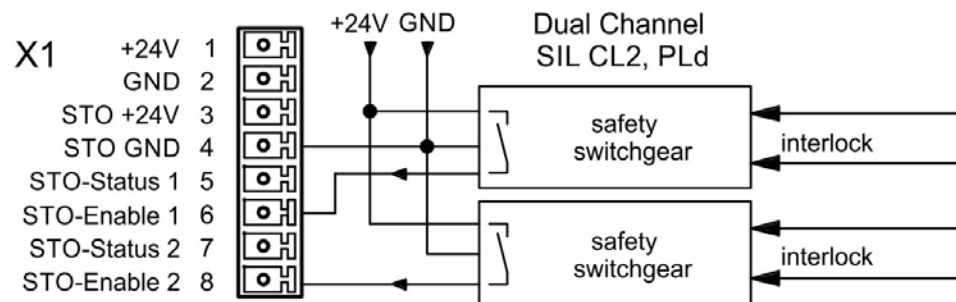
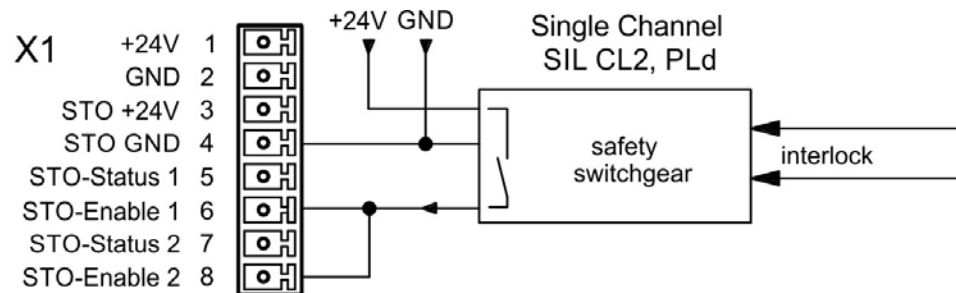
- Reference ground is STO GND
- High Level 24 V  $\pm 10\%$ , 16 to 25 mA
- Low level 0...5 VDC
- Forbidden voltage range:  
5V to 19V,  $I > 16.3\text{mA}$
- Reaction time < 10 ms
- Galvanic isolation for 250 VDC

**Outputs STO-Status 1/2 (X1)**

- Reference ground is STO GND
- As per EN61131-2 type 1
- Max. 30 VDC (PELV), max. 100mA
- PELV acc. to EN 60204-1
- Galvanic isolation for 250 VDC



| Pin | Description                | Pin | Description  |
|-----|----------------------------|-----|--------------|
| 1   | +24 VDC Auxiliary voltage  | 5   | STO-Status 1 |
| 2   | 24V Supply GND             | 6   | STO-Enable 1 |
| 3   | STO +24 VDC supply voltage | 7   | STO-Status 2 |
| 4   | STO GND                    | 8   | STO-Enable 2 |



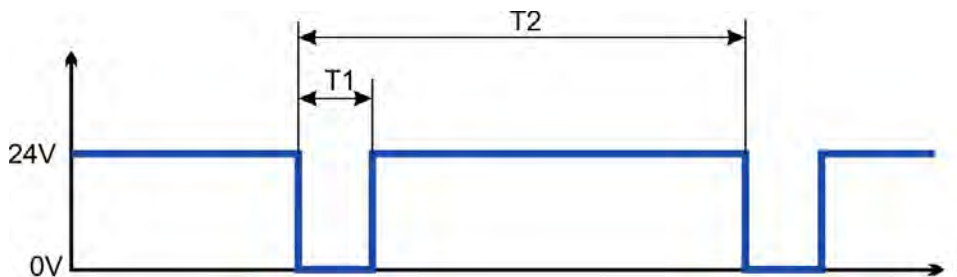
### 7.16.6 Enclosure, wiring

Since the drive meets IP20, you must select an enclosure that permits safe operation of the drive. The enclosure must at least meet IP54. Wiring remaining within the specified enclosure must meet the requirements of the standard IEC 60204-1 and ISO 13849-2 (Table D.4).

If you are wiring leads that are outside the specified enclosure (IP54), the cables must be laid durably (firmly), protected from outside damage (for example, by laying the cable in a duct), placed in different sheathed cables, or protected individually by grounding connection.

### 7.16.7 OSSD test pulses

Safety controllers usually check their outputs periodically during the normal operation. These test procedures create pulses to the STO-Enable input.



#### NOTE

Test pulses with  $T1 \leq 300 \mu s$  and  $T2 \geq 200 ms$  will not have any influence to the safety relevant STO function.

Test pulses, which are outside of this specification, will switch the STO function, but will not create a dangerous situation.

### 7.16.8 Functional description

When STO function (Safe Torque Off) is not needed, then STO-Enable must be connected directly with +24 V. The STO function is then bypassed and cannot be used.

If the STO function is in use, then the STO-Enable must be connected to the output of a safety control or a safety relay, which at least meets the requirements of PLd, CAT 3 according to ISO 13849 (connection diagram: (→ # 63)).

#### SIL2/PLd Single Channel Control

With the single-channel control of the STO (SIL2/PLd) safety function, STO is switched by one output of a safety switching device (e.g. safety relay). Erroneous engaging will not be recognized. Therefore the output of the control must be supervised for possible malfunction.

| STO   | ENABLE | Display           | Motor has Torque | Safety |
|-------|--------|-------------------|------------------|--------|
| 0 V   | 0 V    | n602              | no               | yes    |
| 0 V   | +24 V  | F602              | no               | yes    |
| +24 V | 0 V    | opmode            | no               | no     |
| +24 V | +24 V  | opmode with 'dot' | yes              | no     |

When STO function is engaged during operation by separating input STO from 24 V, the motor slows down without control and the drive displays the fault F602.

#### SIL2/PLd Dual Channel Control (with AKD-x048 only)

With the dual-channel control of the STO (SIL2/PLd) safety function, the switch-off paths STO-Enable1 and STO-Enable2 are switched separately by two outputs of a safety switching device (e.g. safety relay).

| STO-Enable1 | STO-Enable2 | ENABLE | Display           | Motor has Torque | Safety |
|-------------|-------------|--------|-------------------|------------------|--------|
| 0 V         | 0 V         | 0 V    | n602              | no               | yes    |
| 0 V         | 0 V         | +24 V  | F602              | no               | yes    |
| +24 V       | +24 V       | 0 V    | opmode            | no               | no     |
| +24 V       | +24 V       | +24 V  | opmode with 'dot' | yes              | no     |
| +24 V       | 0 V         | 0 V    | n602              | no               | no     |
| +24 V       | 0 V         | +24 V  | F602              | no               | no     |
| 0 V         | +24 V       | 0 V    | n602              | no               | no     |
| 0 V         | +24 V       | +24 V  | F602              | no               | no     |

#### SIL3/PLe Dual Channel Control (with AKD-x048 only)

With the dual-channel control of the STO safety function, the switch-off paths STO-Enable1 and STO-Enable2 are switched separately by two outputs of a safety control (logical states see table above).

#### NOTE

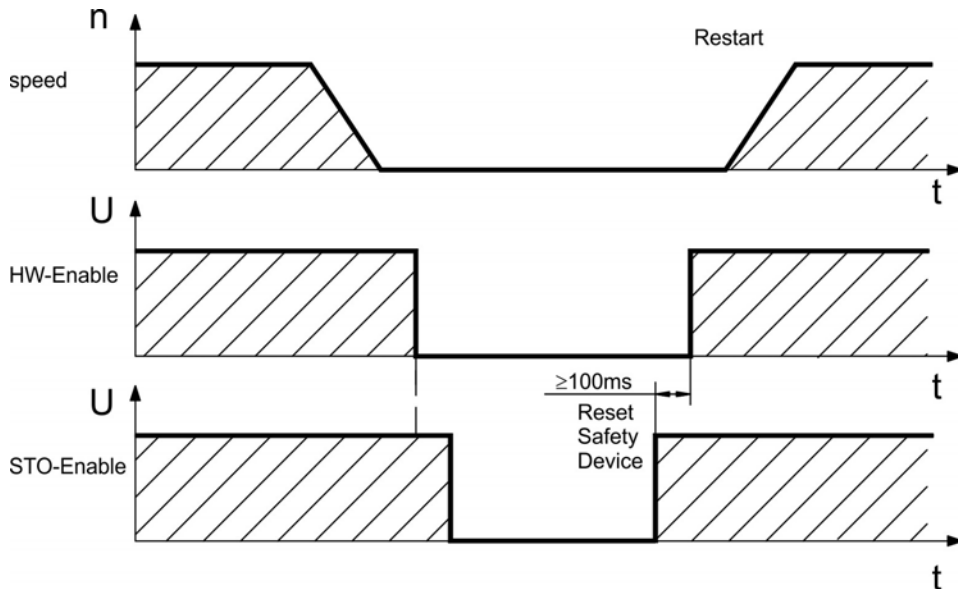
To achieve PL e or SIL CL3, the safe switching of the pulse inhibitor must be tested periodically by analyzing the STO-Status signals (→ # 65).

### 7.16.8.1 Signal diagram (sequence)

#### Single channel, AKD-x003 up to AKD-x024

The diagram below shows how to use the single channel STO function for a safe drive stop and fault free operation of the drive.

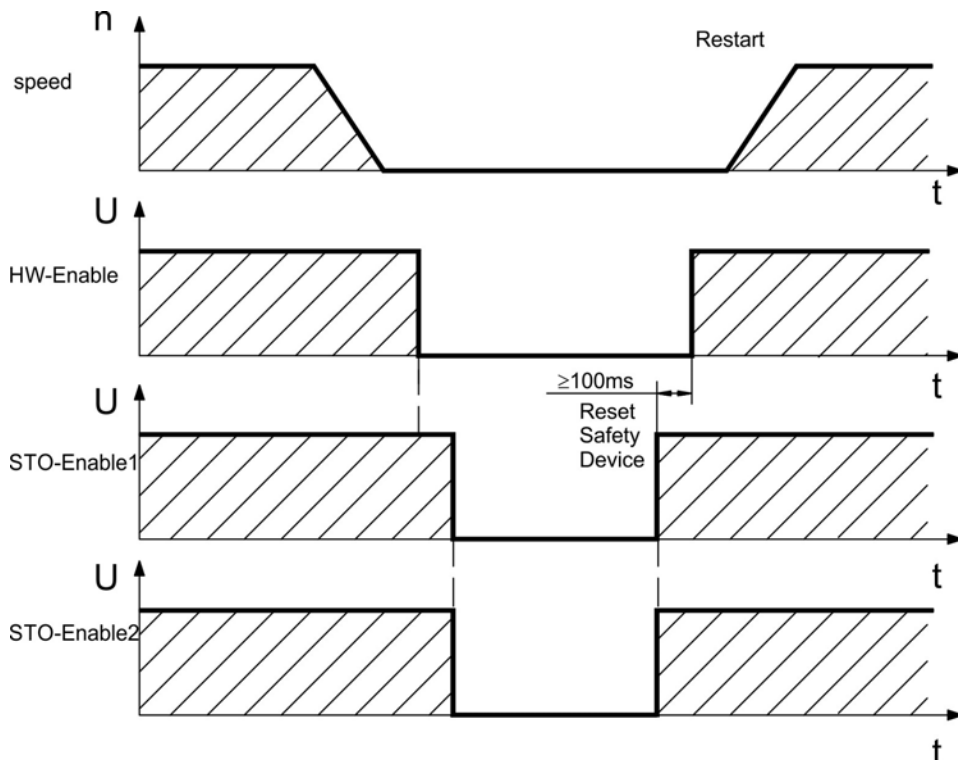
1. Decelerate the axis in a controlled manner (speed setpoint = 0 V, controlled stop).
2. When speed = 0 rpm, disable the drive (enable = 0 V).
3. Activate the STO function.



#### Dual channel, AKD-x048

The diagram below shows how to use the dual channel STO function for a safe drive stop and fault free operation of the drive.

1. Decelerate the axis in a controlled manner (speed setpoint = 0 V, controlled stop).
2. When speed = 0 rpm, disable the drive (Enable = 0 V).
3. Activate the STO function (STO-Enable 1 = 0 V and STO-Enable 2 = 0 V)



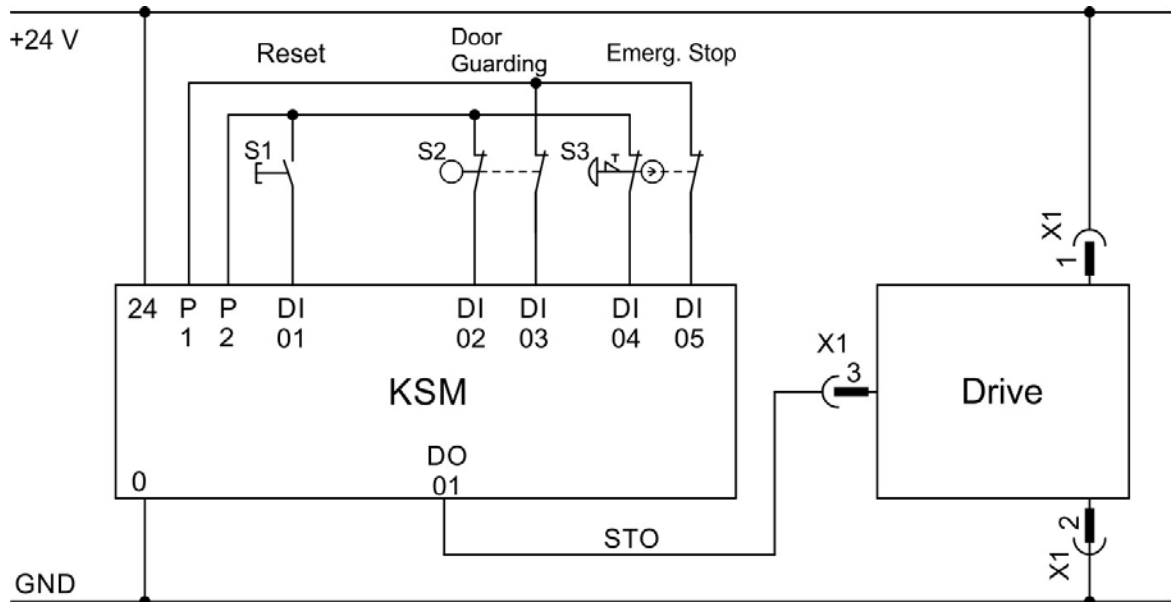
### 7.16.8.2 Wiring examples

#### Single channel SIL2/PLd with AKD-x003 to 024

The sample application below shows door guarding and emergency stop, controlled by Kollmorgen KSM safety module to switch the STO-Enable input of an AKD-x003 to 024 device to SIL2, PLd. Reasons for inrush current reduction see [KDN](#). AKD-xxx06 drives from Hardware revision F (FA, FB) do not require the external resistor for current reduction.

**NOTE**

Review the enclosure and wiring instructions (→ # 60).

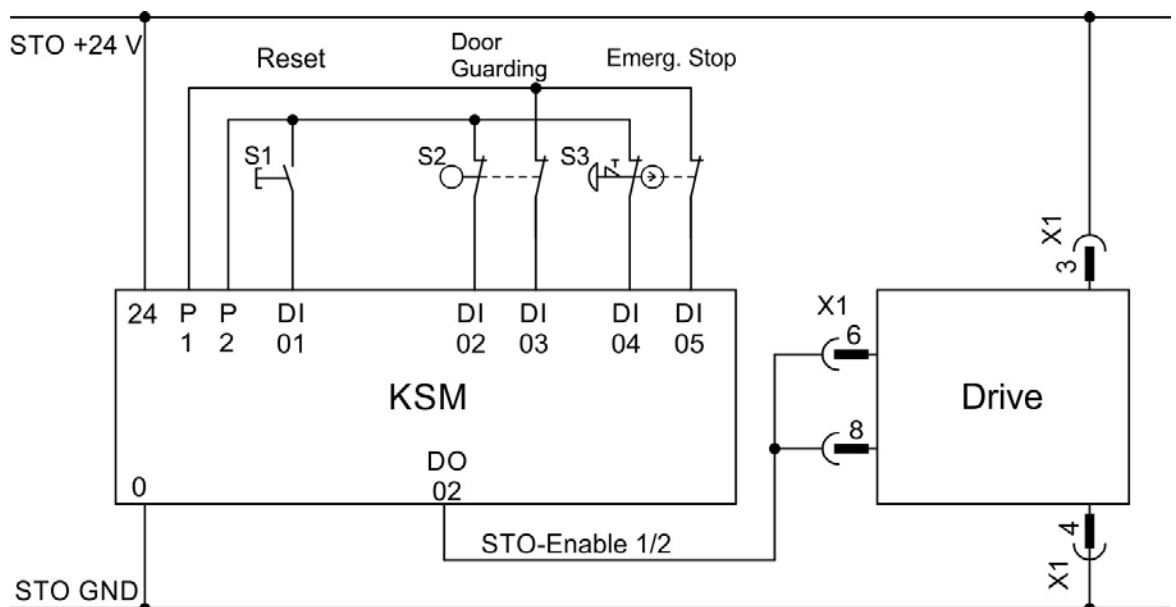


#### Single channel SIL2/PLd with AKD-x048

The sample application below shows door guarding and emergency stop, controlled by Kollmorgen KSM safety module to switch the STO-Enable input of an AKD-x048 device to SIL2, PLd. STO-Status signals need not to be used. Reasons for inrush current reduction see [KDN](#).

**NOTE**

Review the enclosure and wiring instructions (→ # 60).

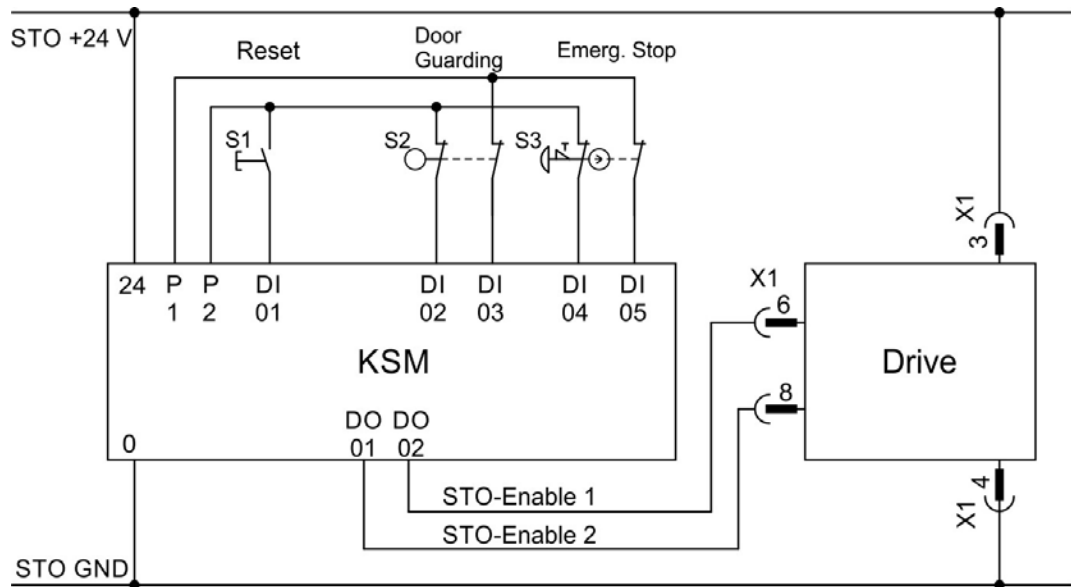


**Dual channel SIL2/PLd with AKD-x048 only**

The sample application below shows door guarding and emergency stop, controlled by Kollmorgen KSM safety module to switch the STO-Enable inputs of an AKD-x048 device to SIL2, PLd. Reasons for inrush current reduction see [KDN](#).

**NOTE**

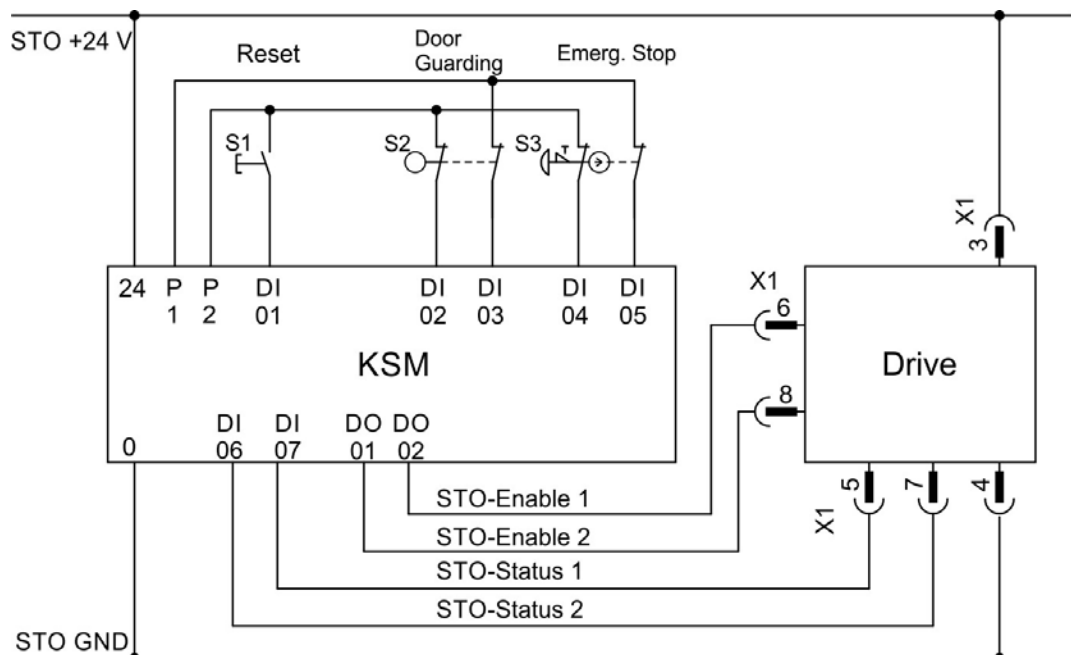
Review the enclosure and wiring instructions (→ # 60).

**Dual channel SIL3/PLe with AKD-x048 only**

The sample application below shows door guarding and emergency stop, controlled by Kollmorgen KSM safety module to switch the STO-Enable inputs of an AKD-x048 device to SIL3, PLe. The safe switching of the pulse inhibitor must be tested periodically by analyzing the STO-Status in the safety control. Reasons for inrush current reduction see [KDN](#).

**NOTE**

Review the enclosure and wiring instructions (→ # 60).





### 7.16.8.3 Functional test

#### Single Channel control and Dual Channel control, SIL CL2 / PLd

##### NOTICE

You must test the STO function after initial start of the drive, after each interference into the wiring of the drive, or after exchange of one or several components of the drive.

| Method 1, drive remain enabled   | Method 2, drive disabled   |
|--|--|
| <ol style="list-style-type: none"> <li>1. Stop drive, with setpoint 0V. Keep drive enabled.<br/><b>DANGER: Do not enter hazardous area!</b></li> <li>2. Activate the STO function for example by opening protective screen.</li> <li>3. The fault contact opens, the net contactor releases, and the drive displays fault F602.</li> </ol> | <ol style="list-style-type: none"> <li>1. Stop all drives, with setpoint 0V, disable drive (Enable=0V).</li> <li>2. Activate the STO function, for example, by opening protective screen</li> <li>3. The drive displays warning n602.</li> </ol> |

#### Dual Channel control, SIL CL3 / PLc

##### NOTICE

To achieve PLc / SIL CL3, the safe switching of the pulse inhibitor must be tested periodically by analyzing the feedback signal from a safety control:

- at the start of a system,
- at the restart after triggering a protective device,
- at least every 8 hours by the operator.

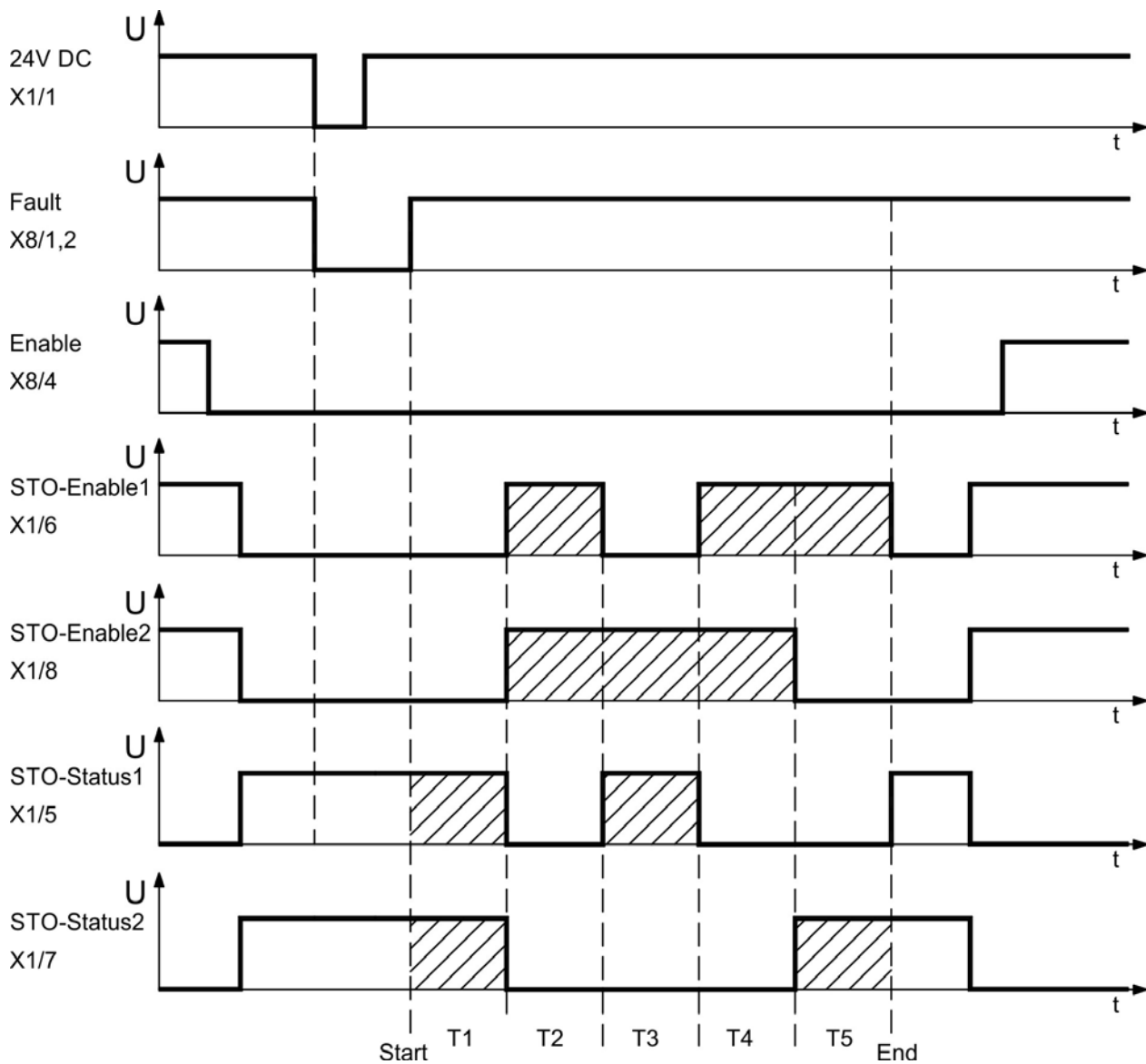
The inputs STO-ENABLE 1 and STO-ENABLE 2 are switched in turns according to a defined test sequence. The switching state of the pulse inhibitor is available at the STO-Status outputs of the AKD and must be analyzed to achieve a sufficient diagnostic cover ratio:

- Diagnostic with external not safe controller, test with dynamic sequence:
  - test cycle: with each device start, minimum once per day.
  - diagnostic cover ratio: 60 %
- Diagnostic with external safe controller, test with dynamic sequence.
  - test cycle: with each device start, minimum once per day.
  - diagnostic cover ratio: 90 %

The test sequence for the functional test of the safe pulse inhibitor must be performed as shown in the following time diagram.

Start conditions of the test sequence:

- Operational readiness FAULT = "1"
- Enable signal ENABLE = "0"
- STO-ENABLE 1 = "0" and STO-ENABLE 2 = "0"



Legend:

FAULT: relay output, 1=ready to operate

STO-ENABLE 1: digital input, 1st switch-off path

STO-ENABLE 2: digital input, 2nd switch-off path

STO-STATUS 1: digital output, switching state of 1st pulse inhibitor

STO-STATUS 2: digital output, switching state of 2nd pulse inhibitor

T1 ... T5: Test sequence

Start: Start of test sequence

End: End of test sequence

## 7.17 Shock-hazard Protection

### 7.17.1 Leakage current

Leakage current via the PE conductor results from the combination of equipment and cable leakage currents. The leakage current frequency pattern includes a number of frequencies, whereby the residual-current circuit breakers definitively evaluate the 50 Hz current. For this reason, the leakage current cannot be measured using a conventional multimeter. As a rule of thumb, the following assumption can be made for leakage current on our low capacitance cables at a mains voltage of 400 V, depending on the clock frequency of the output stage:

$I_{\text{leak}} = n \times 20 \text{ mA} + L \times 1 \text{ mA/m}$  at 8 kHz clock frequency at the output stage

$I_{\text{leak}} = n \times 20 \text{ mA} + L \times 2 \text{ mA/m}$  at a 16 kHz clock frequency at the output stage

(where  $I_{\text{leak}}$ =leakage current,  $n$ =number of drives,  $L$ =length of motor cable)

At other mains voltage ratings, the leakage current varies in proportion to the voltage.

**Example:** 2 x drives + a 25m motor cable at a clock frequency of 8 kHz:

$2 \times 20 \text{ mA} + 25 \text{ m} \times 1 \text{ mA/m} = 65 \text{ mA}$  leakage current.

#### NOTE

Since the leakage current to PE is more than 3.5 mA, in compliance with IEC61800-5-1 the PE connection must either be doubled or a connecting cable with a cross-section  $> 10 \text{ mm}^2$  must be used. Use the PE terminal and the PE connection screws in order to fulfill this requirement.

The following measures can be used to minimize leakage currents:

- Reduce the length of the engine cable.
- Use low capacitance cables (→ # 43).

### 7.17.2 Residual current protective device (RCD)

In conformity with IEC 60364-4-41 – Regulations for installation and IEC 60204 – Electrical equipment of machinery, residual current protective devices (RCDs) can be used provided the requisite regulations are complied with. The AKD is a 3-phase system with a B6 bridge. Therefore, RCDs which are sensitive to all currents must be used in order to detect any DC fault current. Refer to the chapter above for the rule of thumb for determining the leakage current. Rated residual currents in the RCDs:

|                     |  |
|---------------------|--|
| <b>10 to 30 mA</b>  | Protection against "indirect contact" (personal fire protection) for stationary and mobile equipment, as well as for "direct contact". |
| <b>50 to 300 mA</b> | Protection against "indirect contact" (personal fire protection) for stationary equipment  |

#### NOTE

Recommendation: In order to protect against direct contact (with motor cables shorter than 5 m) Kollmorgen recommends that each drive be protected individually using a 30 mA RCD which is sensitive to all currents.

If you use a selective RCD, the more intelligent evaluation process will prevent spurious tripping of the RCD.

### 7.17.3 Isolating transformers

When protection against indirect contact is absolutely essential despite a higher leakage current, or when an alternative form of shock-hazard protection is sought, the AKD can also be operated via an isolating transformer (schematic connection (→ # 104). A ground-leakage monitor can be used to monitor for short circuits.

#### NOTE

Keep the length of wiring between the transformer and the drive as short as possible.

## 8 Mechanical Installation

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|     |  |    |
|-----|--|----|
| 8.1 | Important Notes .....                    | 69 |
| 8.2 | Guide to Mechanical Installation .....   | 69 |
| 8.3 | Mechanical Drawings Standard Width ..... | 70 |
| 8.4 | Mechanical Drawings Extended Width ..... | 74 |

## 8.1 Important Notes



### **CAUTION** High EMC Voltage Level!

Risk of electrical shock, if the servo amplifier (or the motor) is not properly EMC-grounded.

- Do not use painted (i.e. non-conductive) mounting plates.
- In unfavourable circumstances, use copper mesh tape between the earthing bolts and earth potential to deflect currents.

#### **NOTICE**

Protect the drive from impermissible stresses. In particular, do not let any components become bent or any insulation distances altered during transport and handling. Avoid contact with electronic components and contacts.

#### **NOTICE**

The drive will switch itself off in case of overheating. Ensure that there is an adequate flow of cool, filtered air into the bottom of the control cabinet, or use a heat exchanger (→ # 36).

#### **NOTICE**

Do not mount devices that produce magnetic fields directly beside the drive. Strong magnetic fields can directly affect internal components. Install devices which produce magnetic field with distance to the drives and/or shield the magnetic fields.

## 8.2 Guide to Mechanical Installation

The following tools are required (at a minimum) to install the AKD; your specific installation may require additional tools:

- M4 hexagon socket-cap screws (ISO 4762)
- 3 mm T-handle Allen key
- No. 2 Phillips head screwdriver
- Small slotted screwdriver

Dimensions and mounting hole positions depend on the drive variant:

| Drive Variant          | Housing                  |
|------------------------|--------------------------|
| AKD-B, -P, -T          | Standard width, (→ # 70) |
| AKD-T-IC, -M-MC, -M-M1 | Extended width, (→ # 74) |

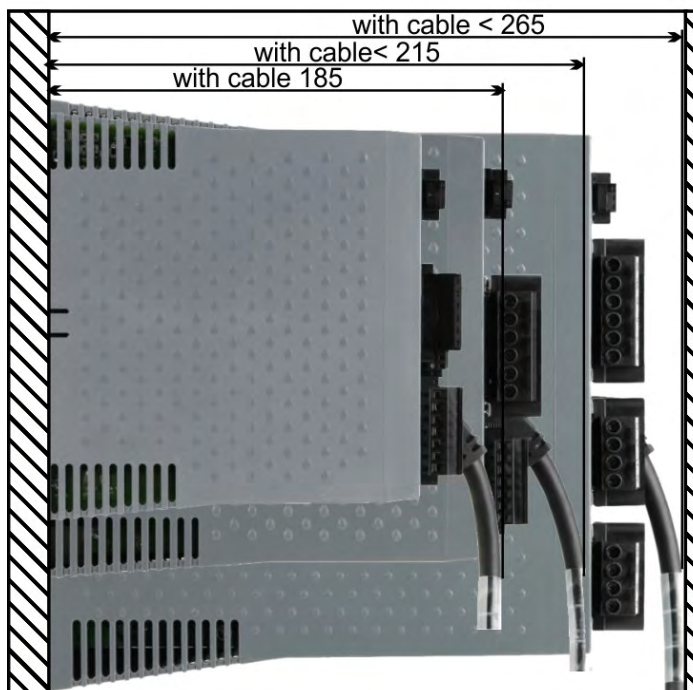
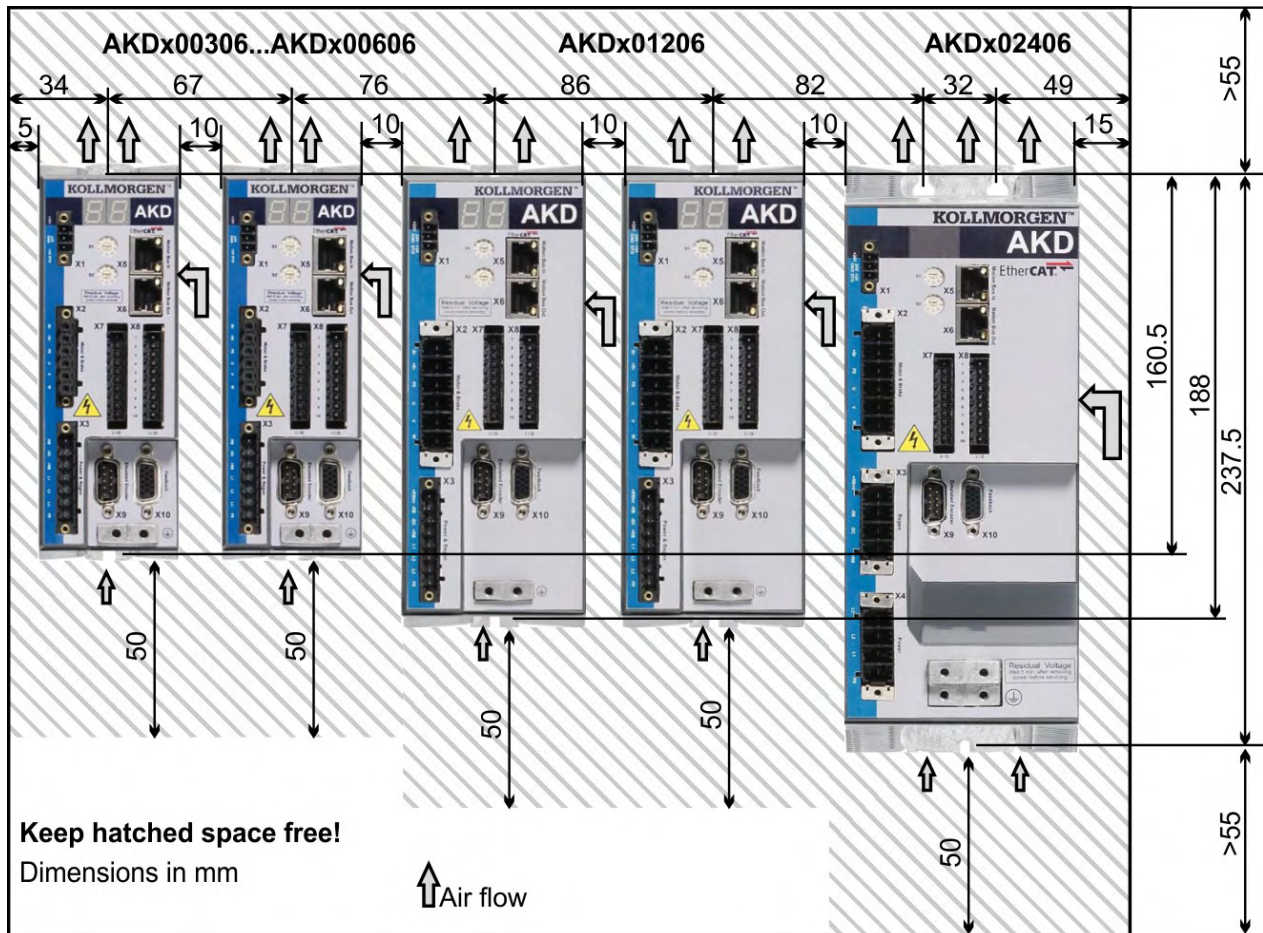
Install the drive unit as follows:

1. Prepare the site.  
Mount the drive in a closed control cabinet (→ # 36). The site must be free from conductive or corrosive materials. For the mounting position in the cabinet (→ # 70)ff respectively (→ # 74)ff.
2. Check ventilation.  
Check that the ventilation of the drive is unimpeded, and keep within the permitted ambient temperature (→ # 36). Keep the required space clearance above and below the drive (→ # 70)ff respectively (→ # 74)ff.
3. Check cooling system.  
If cooling systems are used for the control cabinet, position the cooling system so that condensation water cannot drip onto the drive or peripheral devices.
4. Mount the drive.  
Assemble the drive and power supply near each other on the conductive, grounded mounting plate in the cabinet.
5. Ground the drive.  
For EMC-compliant shielding and grounding, (→ # 100). Ground the mounting plate, motor housing and CNC-GND of the control system.

### 8.3 Mechanical Drawings Standard Width

#### 8.3.1 Control cabinet layout AKD-xzzz06, standard width

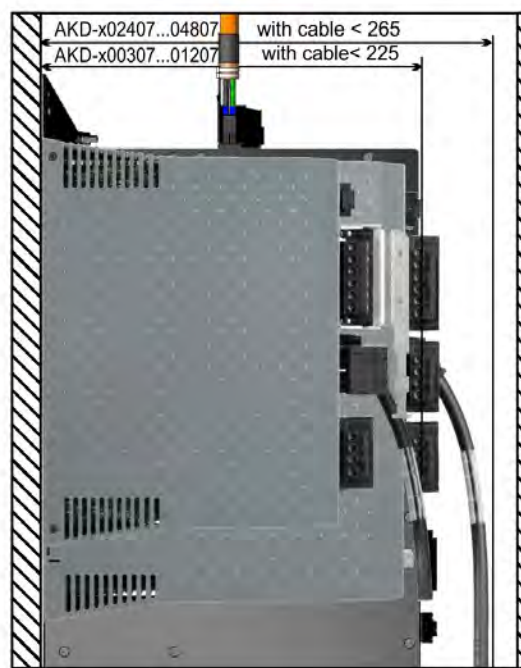
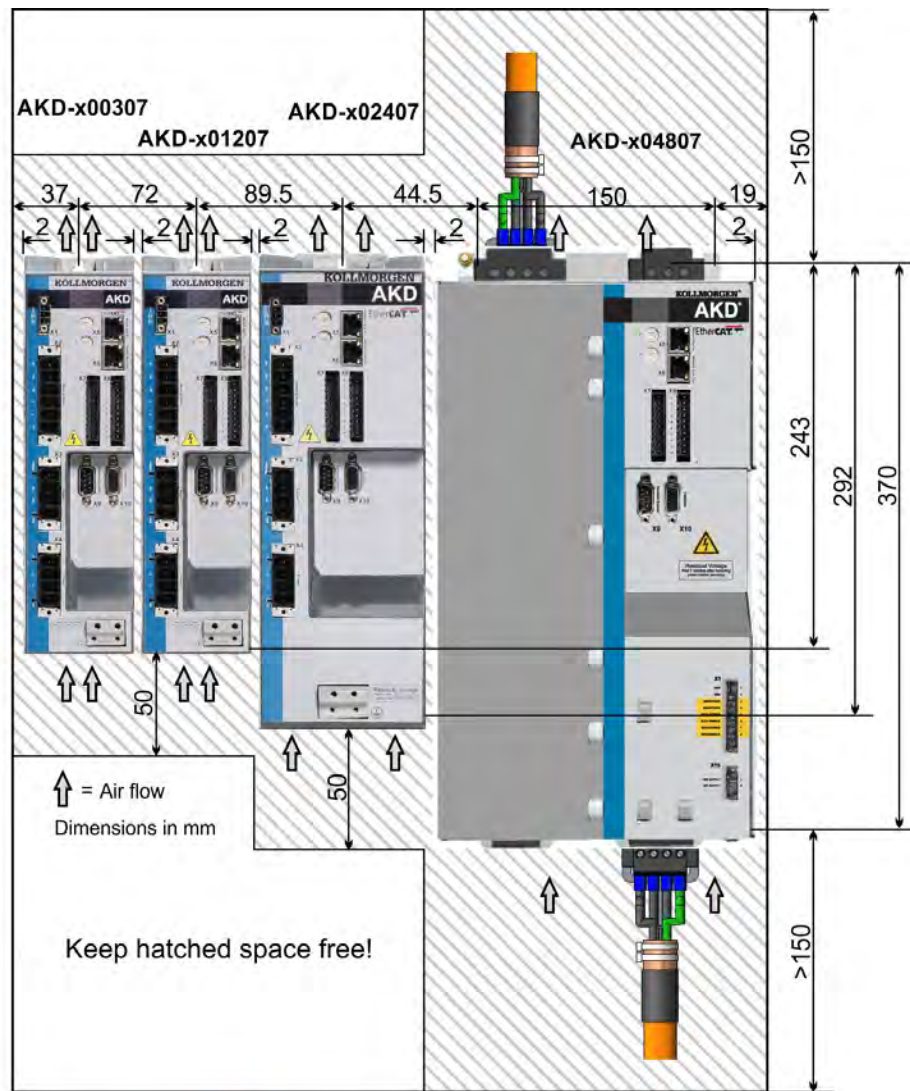
Material: M4 hexagon socket screws to ISO 4762, 3 mm T-handle Allen key



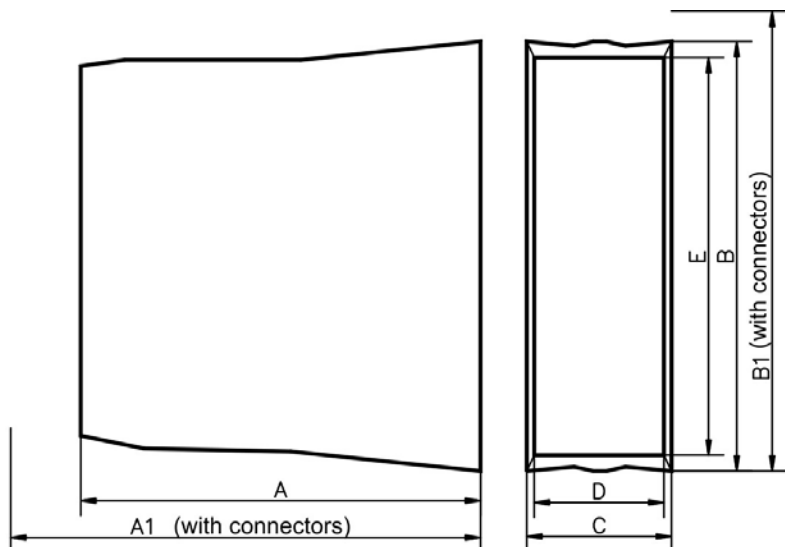


### 8.3.2 Control cabinet layout AKD-xzzz07, standard width

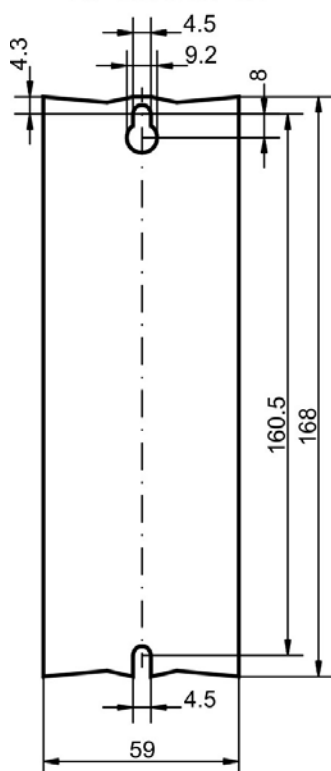
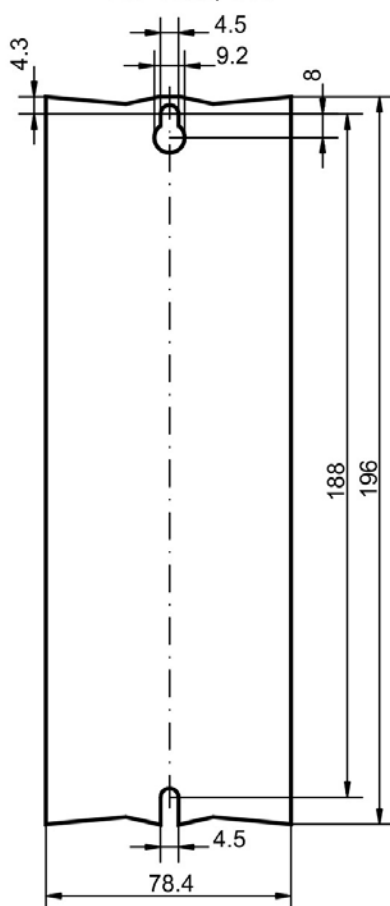
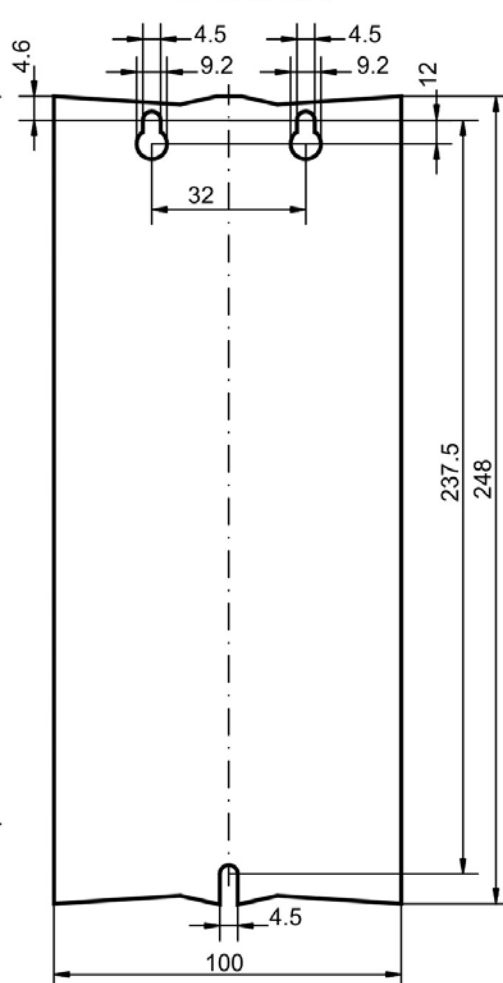
Material: M4 hexagon socket screws to ISO 4762, 3 mm T-handle Allen key



## 8.3.3 Dimensions AKD-xzzz06, standard width

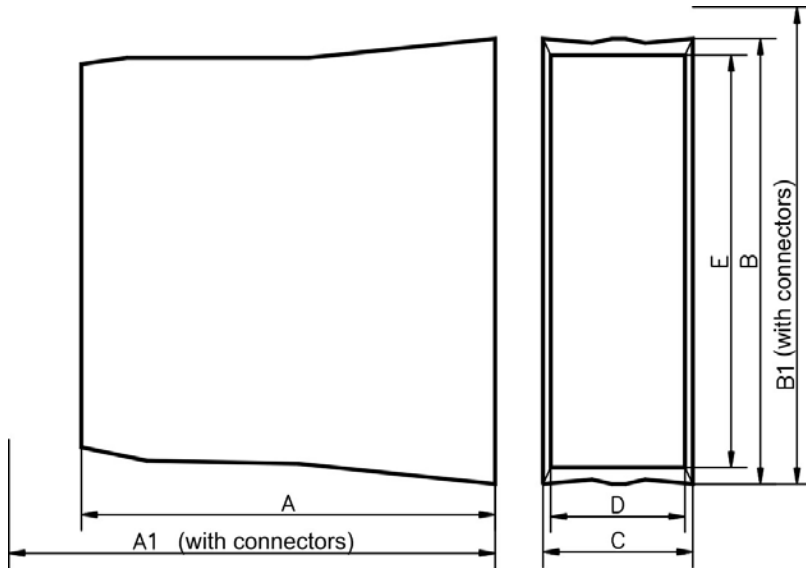


| Standard Width<br>110 - 230V | A   | A1  | B   | B1  | C    | D  | E   |
|------------------------------|-----|-----|-----|-----|------|----|-----|
|                              | mm  | mm  | mm  | mm  | mm   | mm | mm  |
| AKD 3A, 6A                   | 156 | 185 | 168 | 200 | 59   | 54 | 150 |
| AKD 12A                      | 187 | 215 | 196 | 225 | 78.4 | 72 | 177 |
| AKD 24A                      | 228 | 265 | 248 | 280 | 100  | 96 | 217 |

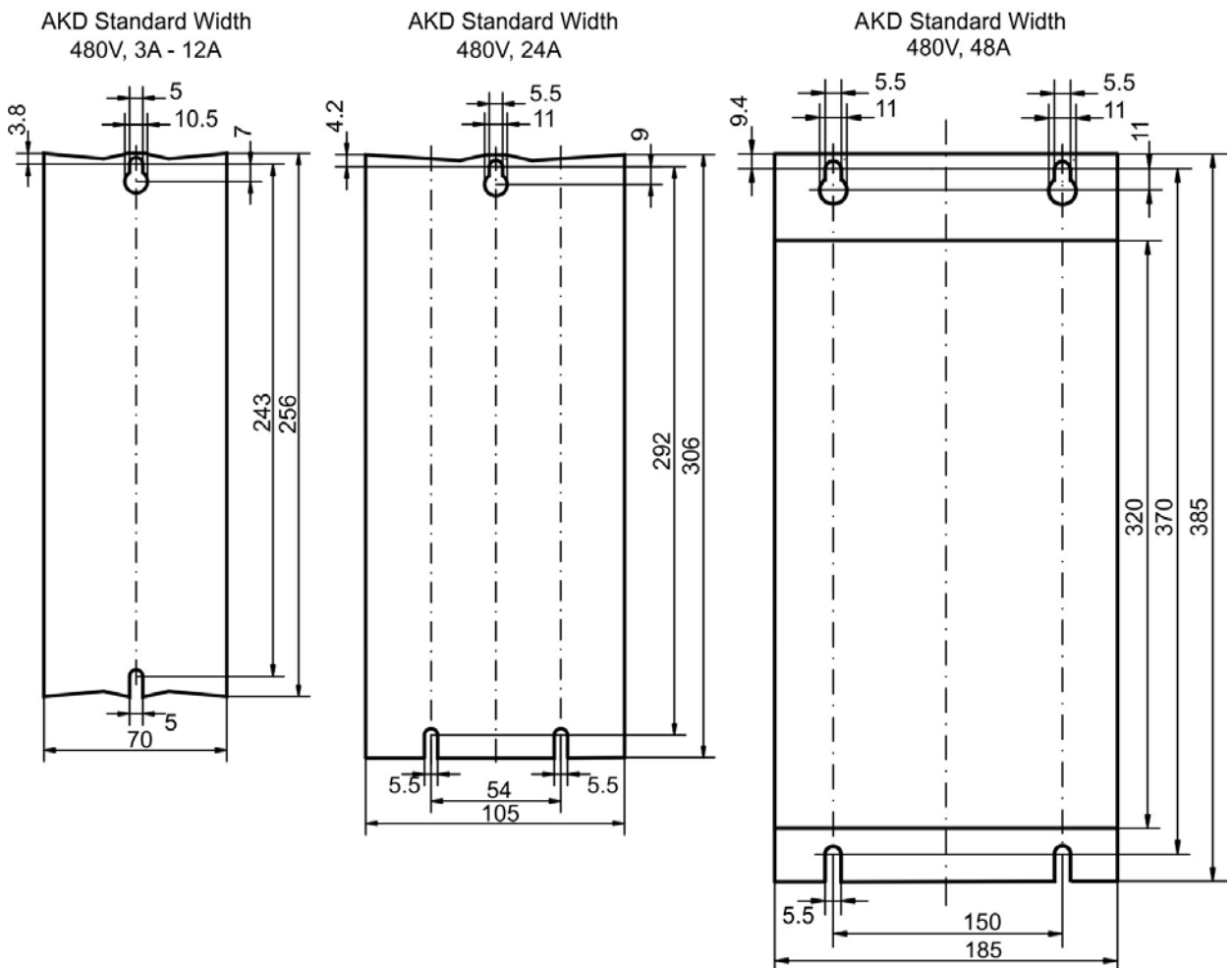
AKD Standard Width  
110 - 230V, 3A - 6AAKD Standard Width  
110 - 230V, 12AAKD Standard Width  
110 - 230V, 24A



### 8.3.4 Dimensions AKD-xzzz07, standard width



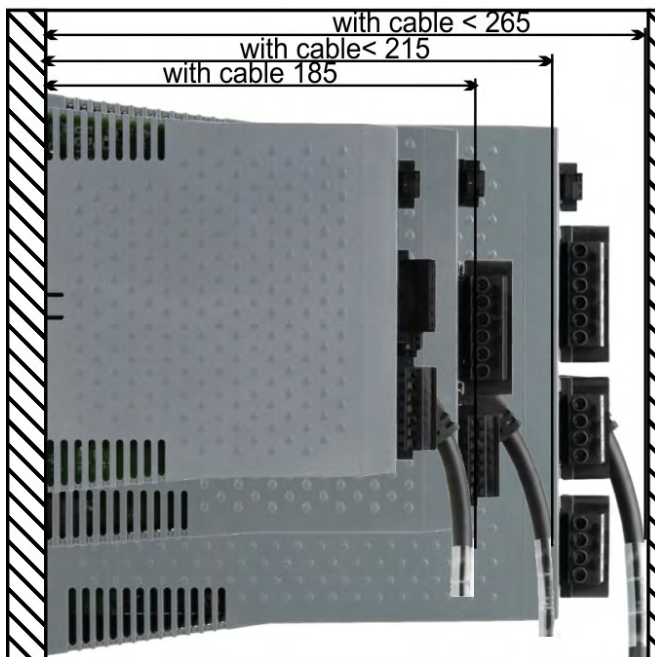
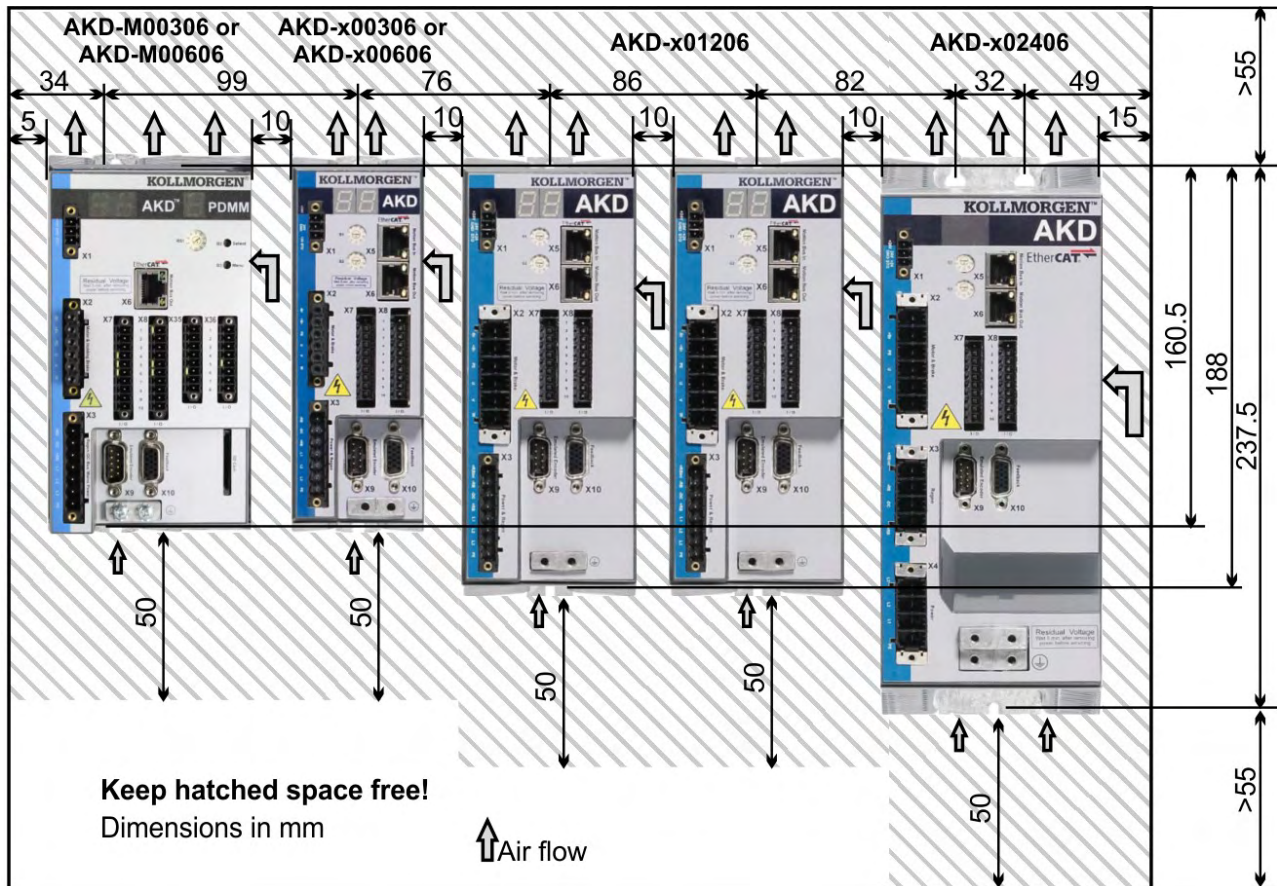
| Standard Width<br>480V | A   | A1  | B   | B1  | C   | D   | E   |
|------------------------|-----|-----|-----|-----|-----|-----|-----|
|                        | mm  | mm  | mm  | mm  | mm  | mm  | mm  |
| AKD 3A, 6A, 12A        | 185 | 221 | 256 | 290 | 70  | 65  | 232 |
| AKD 24A                | 228 | 264 | 306 | 340 | 105 | 99  | 273 |
| AKD 48A                | 225 | 264 | 385 | 526 | 185 | 181 | 320 |



## 8.4 Mechanical Drawings Extended Width

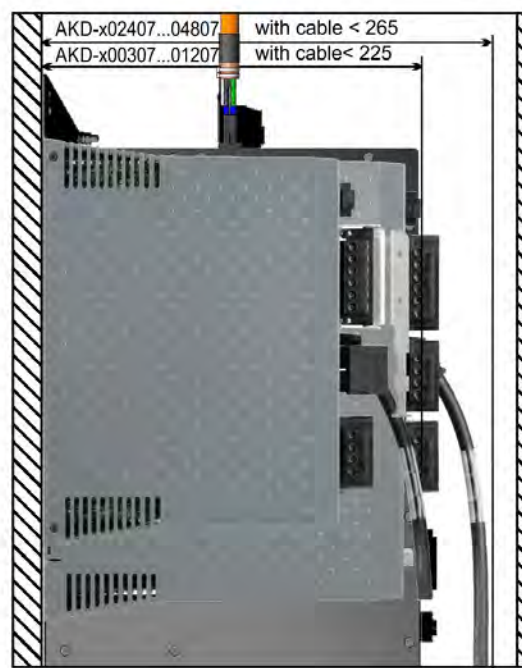
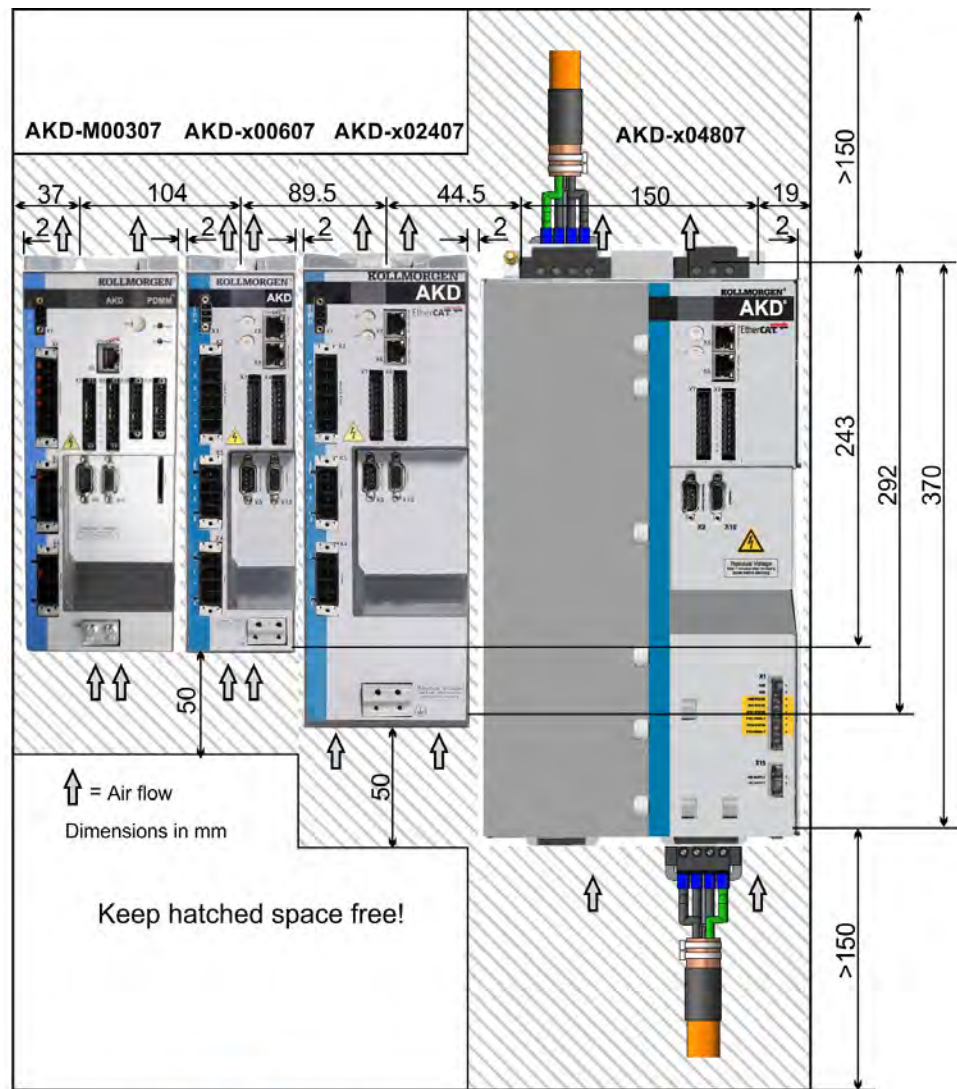
### 8.4.1 Control cabinet layout, example with AKD-M00306

Material: M4 hexagon socket screws to ISO 4762, 3 mm T-handle Allen key

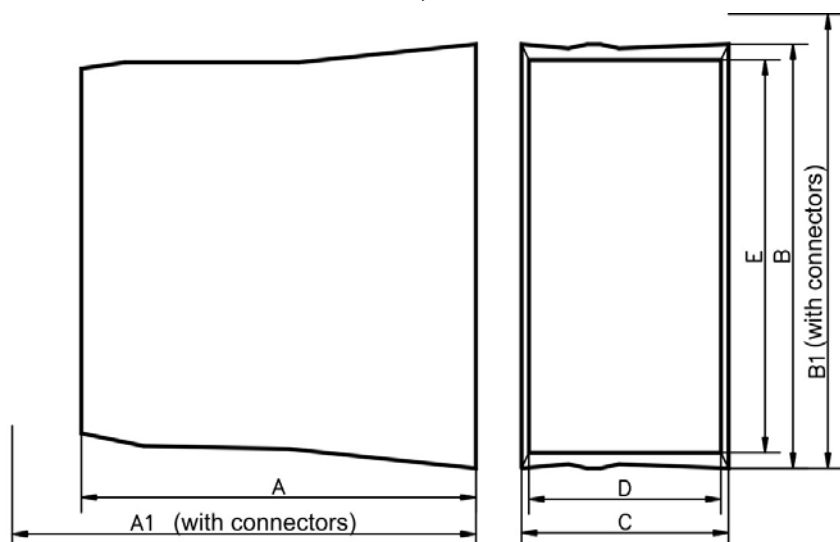


### 8.4.2 Control cabinet layout, example with AKD-M00307

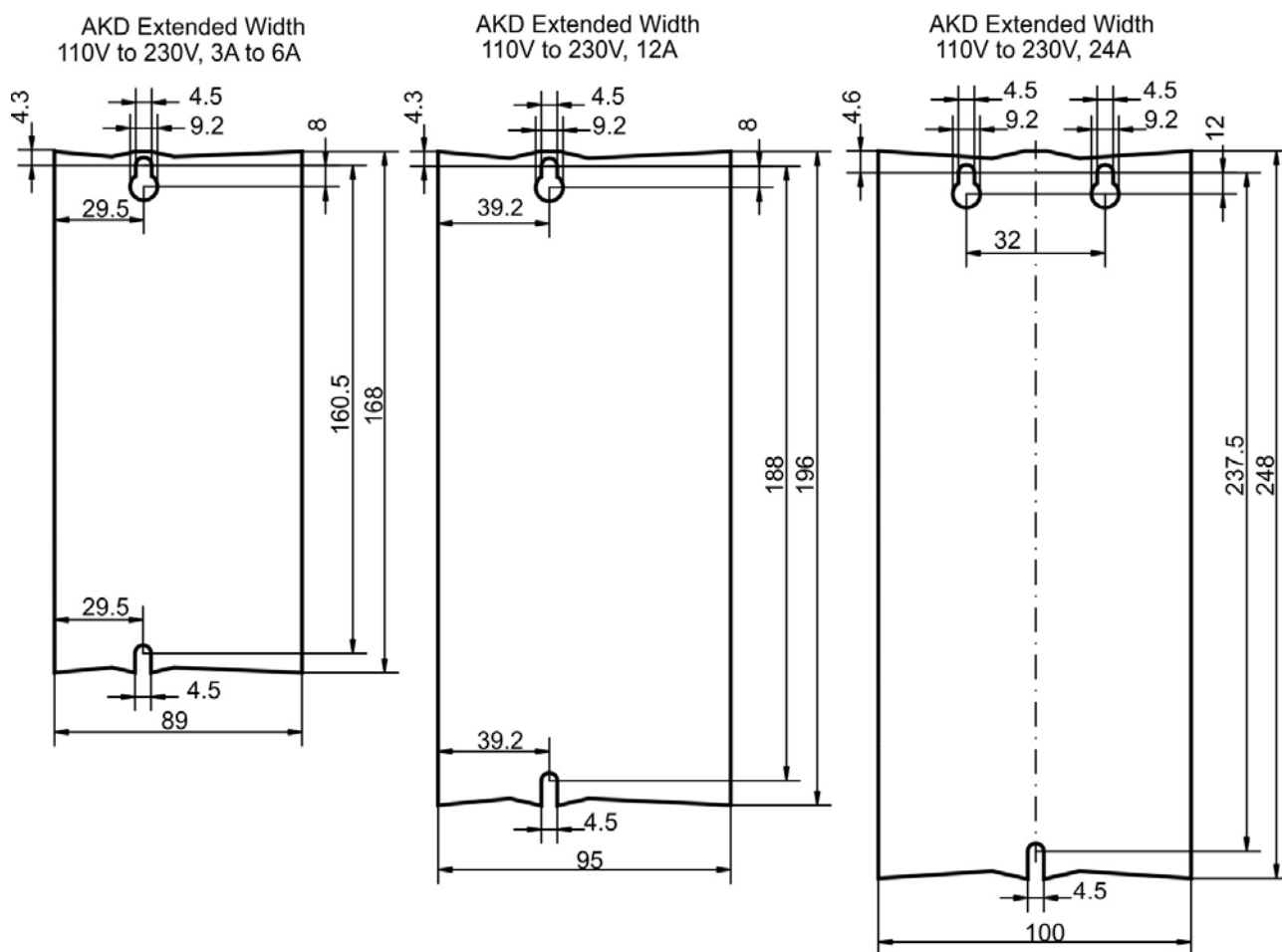
Material: M4 hexagon socket screws to ISO 4762, 3 mm T-handle Allen key



## 8.4.3 Dimensions AKD-xzzz06, extended width

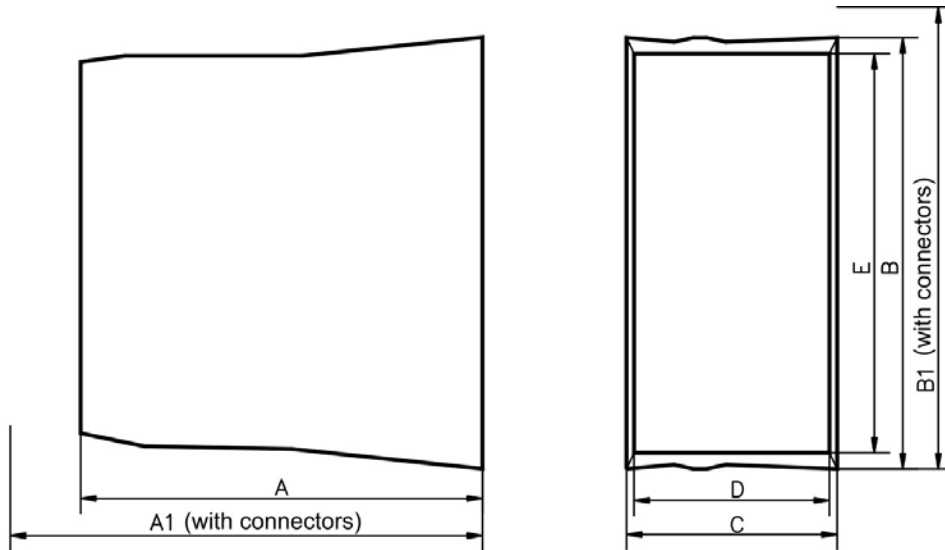


| Extended Width<br>110 to 230V | A   | A1  | B   | B1  | C   | D  | E   |
|-------------------------------|-----|-----|-----|-----|-----|----|-----|
|                               | mm  | mm  | mm  | mm  | mm  | mm | mm  |
| AKD 3A, 6A                    | 156 | 185 | 168 | 200 | 89  | 84 | 150 |
| AKD 12A                       | 187 | 215 | 196 | 225 | 96  | 91 | 177 |
| AKD 24A                       | 228 | 258 | 248 | 278 | 100 | 96 | 217 |



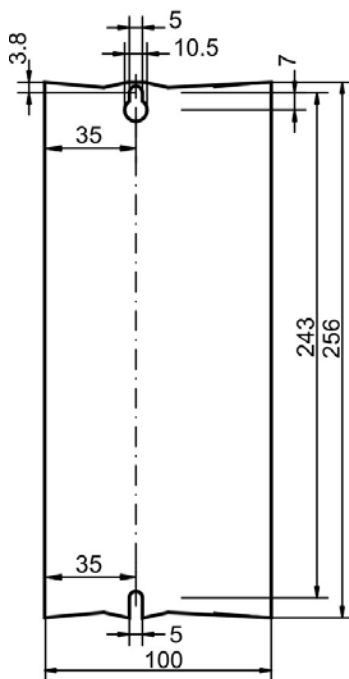


### 8.4.4 Dimensions AKD-xzzz07, extended width

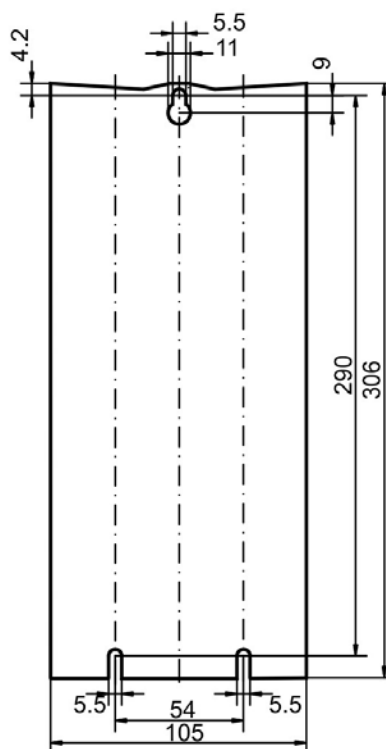


| Extended Width<br>480V | A   | A1  | B   | B1  | C   | D   | E   |
|------------------------|-----|-----|-----|-----|-----|-----|-----|
|                        | mm  | mm  | mm  | mm  | mm  | mm  | mm  |
| AKD 3A, 6A, 12A        | 185 | 221 | 256 | 290 | 100 | 95  | 232 |
| AKD 24A                | 228 | 264 | 306 | 340 | 105 | 99  | 273 |
| AKD 48A                | 225 | 264 | 385 | 526 | 185 | 181 | 320 |

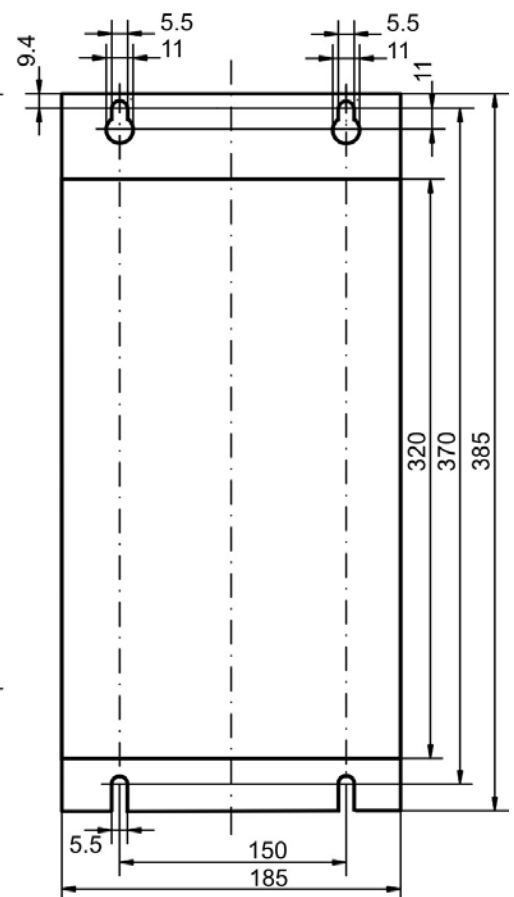
AKD Extended Width  
480V, 3A - 12A



AKD Extended Width  
480V, 24A



AKD Extended Width  
480V, 48A



## 9 Electrical Installation

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|      |   |     |
|------|---|-----|
| 9.1  | Important Notes .....                                     | 79  |
| 9.2  | Guide to electrical installation .....                    | 80  |
| 9.3  | Wiring .....  | 81  |
| 9.4  | Components of a servosystem .....                         | 82  |
| 9.5  | Connection Overview AKD-B, AKD-P, AKD-T .....             | 84  |
| 9.6  | Connection Overview AKD-M .....                           | 92  |
| 9.7  | EMI Noise Reduction .....                                 | 100 |
| 9.8  | Electrical Supply Connection .....                        | 104 |
| 9.9  | DC Bus link (X3, X14) .....                               | 110 |
| 9.10 | Motor Power Connection (X2) .....                         | 118 |
| 9.11 | Motor Brake Connection (X2, X15, X16) .....               | 120 |
| 9.12 | Feedback Connection (X10, X9, X7) .....                   | 123 |
| 9.13 | Electronic gearing, Master-slave operation (X9, X7) ..... | 140 |
| 9.14 | I/O Connection .....                                      | 148 |
| 9.15 | LED display .....   | 168 |
| 9.16 | Rotary Switches (S1, S2, RS1) .....                       | 169 |
| 9.17 | Push-buttons (B1, B2, B3) .....                           | 170 |
| 9.18 | SD Card Slot .....  | 172 |
| 9.19 | Service Interface (X11, X32) .....                        | 174 |
| 9.20 | CAN-Bus Interface (X12/X13) .....                         | 179 |
| 9.21 | Motion Bus Interface (X5/X6/X11) .....                    | 184 |

## 9.1 Important Notes

### NOTICE

Only professional staff who are qualified in electrical engineering are allowed to install the drive. Wires with color green with one or more yellow stripes must not be used other than for protective earth (PE) wiring.



### **⚠ DANGER** High Voltage up to 900 V!

There is a danger of serious personal injury or death by electrical shock or electrical arcing. Capacitors can still have dangerous voltages present up to 7 minutes after switching off the supply power. Control and power connections can still be live, even if the motor is not rotating.

- Only install and wire the equipment when it is not live.
- Make sure that the cabinet is safely disconnected (for instance, with a lock-out and warning signs).
- Never remove electrical connections to the drive while it is live.
- Wait at least 7 minutes after disconnecting the drive from the main supply power before touching potentially live sections of the equipment (e.g. contacts) or undoing any connections.
- To be sure, measure the voltage in the DC bus link and wait until it has fallen below 50 V.

### NOTICE

Wrong mains voltage, unsuitable motor or wrong wiring will damage the drive. Check the combination of drive and motor. Compare the rated voltage and current of the units. Implement the wiring according to the connection diagram : (→ # 85) and following. Make sure that the maximum permissible rated voltage at the terminals L1, L2, L3 or +DC, – DC is not exceeded by more than 10% even in the most unfavorable circumstances (see IEC 60204-1).

### NOTICE

Excessively high external fusing will endanger cables and devices. The fusing of the AC supply input and 24 V supply must be installed by the user, best values (→ # 41). Hints for use of Residual-current circuit breakers (RCD) (→ # 67).

### NOTICE

Since the leakage current to PE is more than 3.5 mA, in compliance with IEC61800-5-1 the PE connection must either be doubled or a connecting cable with a cross-section >10 mm<sup>2</sup> must be used. Deviating measures according to regional standards might be possible.

### NOTICE

The drive status must be monitored by the PLC to acknowledge critical situations. Wire the FAULT contact in series into the emergency off circuit of the installation. The emergency off circuit must operate the supply contactor.

### NOTE

It is permissible to use the setup software to alter the settings of the drive. Any other alterations will invalidate the warranty.

## 9.2 Guide to electrical installation

Install the drive electrical system as follows:

1. Select cables in accordance with IEC 60204 (→ # 43).
2. Install shielding and ground the drive.  
For EMC-compliant shielding and grounding, see (→ # 100).  
Ground the mounting plate, motor housing and CNC-GND of the control system.
3. Wire the drive and connectors.  
Observe the "Recommendations for EMI noise reduction": (→ # 100)
  - Wire the FAULT contact in series into the emergency off circuit of the system.
  - Connect the digital control inputs and outputs.
  - Connect up analog ground (also if fieldbuses are used).
  - Connect the analog input source, if required.
  - Connect the feedback device.
  - Connect the hardware option.
  - Connect the motor cable
  - Connect shielding at both ends. Use a motor choke if cable > 25m.
  - Connect motor-holding brake, connect shielding at both ends.
  - If required, connect the external regen resistor (with fusing).
  - Connect the auxiliary supply (maximum permissible voltage values see electrical data (→ # 38) or (→ # 39).
  - Connect the mains filter with AKD-xzzz06 (shielded lines between filter and drive).
  - Connect the main electrical supply.  
Check maximum permitted voltage value (→ # 38) or (→ # 39).
  - Check proper use of residual-current circuit breakers (RCD): (→ # 67)
  - Connect the PC (→ # 174) for setting up the drive.
4. Check the wiring against the wiring diagrams.



### 9.3 Wiring

The installation procedure is described as an example. A different procedure may be appropriate or necessary, depending on the application of the equipment. Kollmorgen can provide training courses for this procedure upon request.



#### **⚠ DANGER** High electrical voltage up to 900 V!

There is a danger of serious personal injury or death by electrical shock or electrical arcing.

- Only install and wire the equipment when it is not live, that is, when neither the electrical supply nor the 24 V auxiliary voltage nor the supply voltages of any other connected equipment is switched on.
- Make sure that the cabinet is safely disconnected (for instance, with a lock-out and warning signs). The individual voltages are switched on for the first time during setup.

#### **NOTICE**

Only professional staff who are qualified in electrical engineering are allowed to install the drive. Wires with color green with one or more yellow stripes must not be used other than for protective earth (PE) wiring. When installing or replacing cables, use only standardized components, which complies to the specifications in chapter 7.12 "Cable and Wire Requirements".

#### **NOTE**

The ground symbol, which you will find in all the wiring diagrams, indicates that you must take care to provide an electrically conductive connection with the largest feasible surface area between the unit indicated and the mounting plate in the control cabinet. This connection is for the effective grounding of HF interference, and must not be confused with the PE-symbol (PE = protective earth, safety measure as per IEC 60204).

#### **Use the following connection diagrams:**

Overview (all connections):

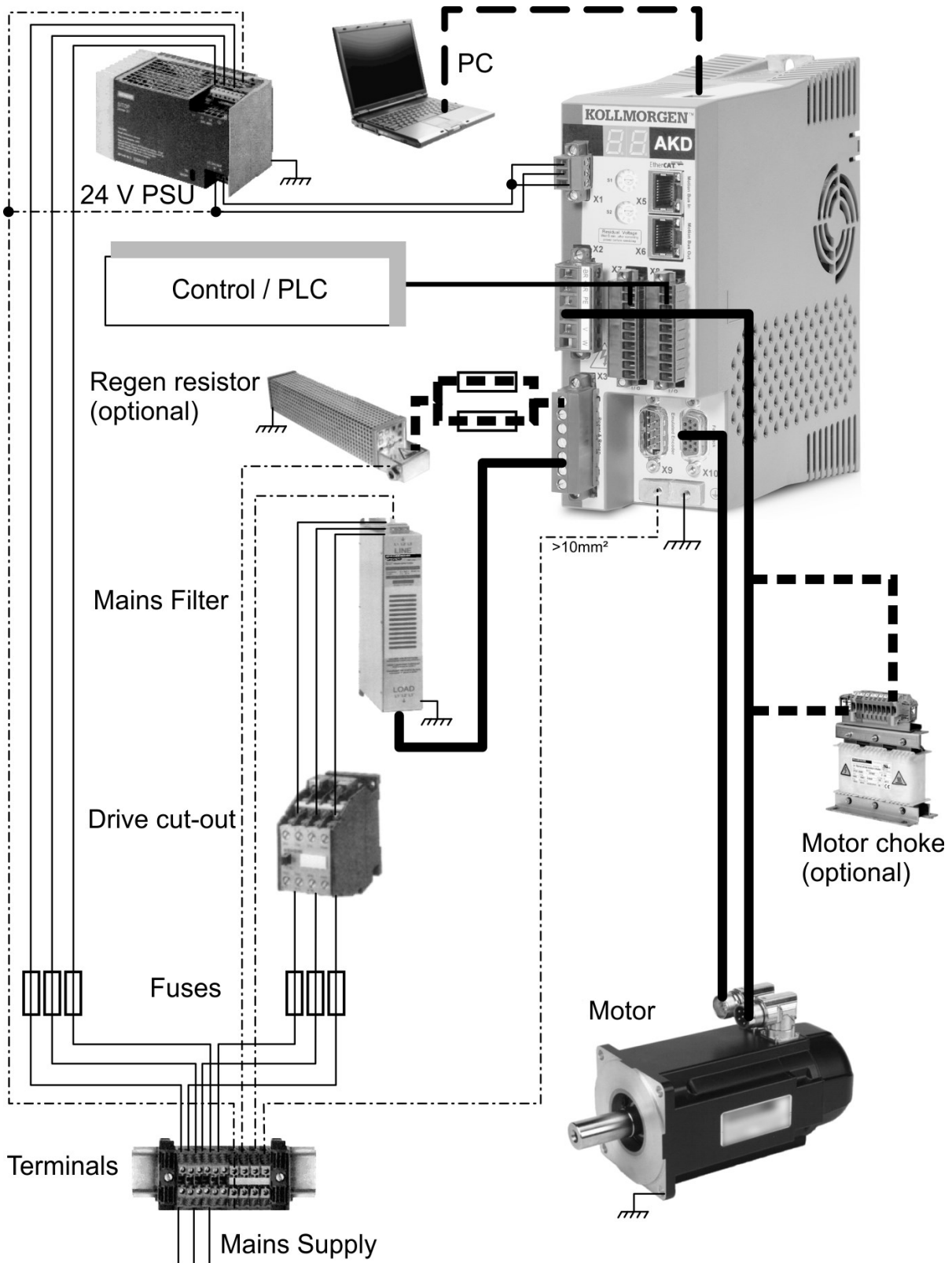
|  |             |
|--|-------------|
| - AKD-B/P/T variant                    | (→ # 85) ff |
| - AKD-M variant                        | (→ # 93) ff |
| Shielding:                             | (→ # 100)   |
| Mains power:                           | (→ # 107)   |
| DC Bus Link:                           | (→ # 110)   |
| Motor:                                 | (→ # 118)   |
| Feedback:                              | (→ # 123)   |
| Electronic gearing:                    | (→ # 140)   |
| Encoder emulation:                     | (→ # 142)   |
| Digital and analog inputs and outputs: | (→ # 148)   |
| Service interface:                     | (→ # 174)   |
| CAN-Bus interface:                     | (→ # 179)   |
| Motion bus interface                   | (→ # 184)   |

## 9.4 Components of a servosystem

With AKD-xzzz06

### NOTE

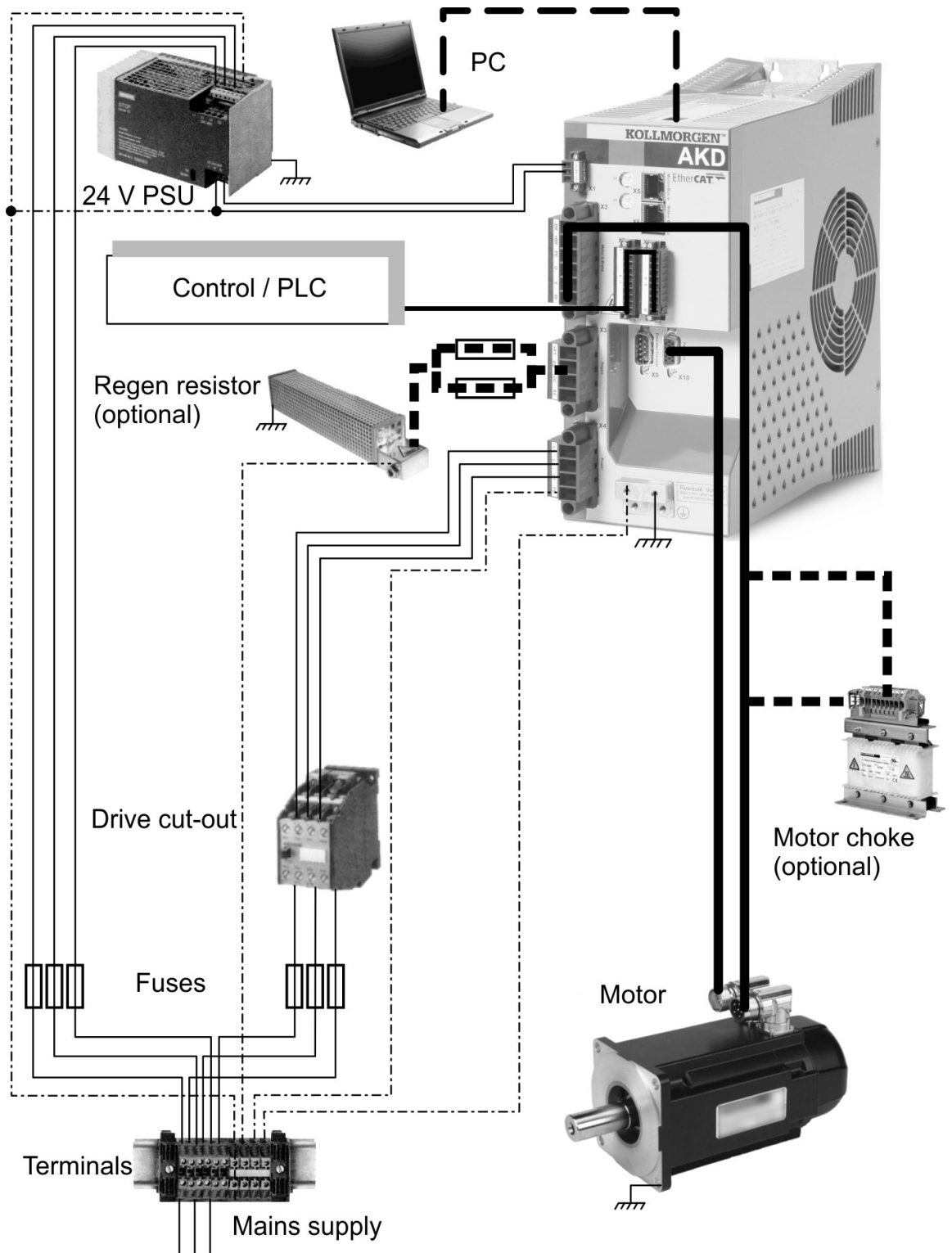
Cables drawn bold are shielded. Electrical ground is drawn with dash-dotted lines. Optional devices are connected with dashed lines to the drive. The required accessories are described in the accessories manual.



## With AKD-xzzz07

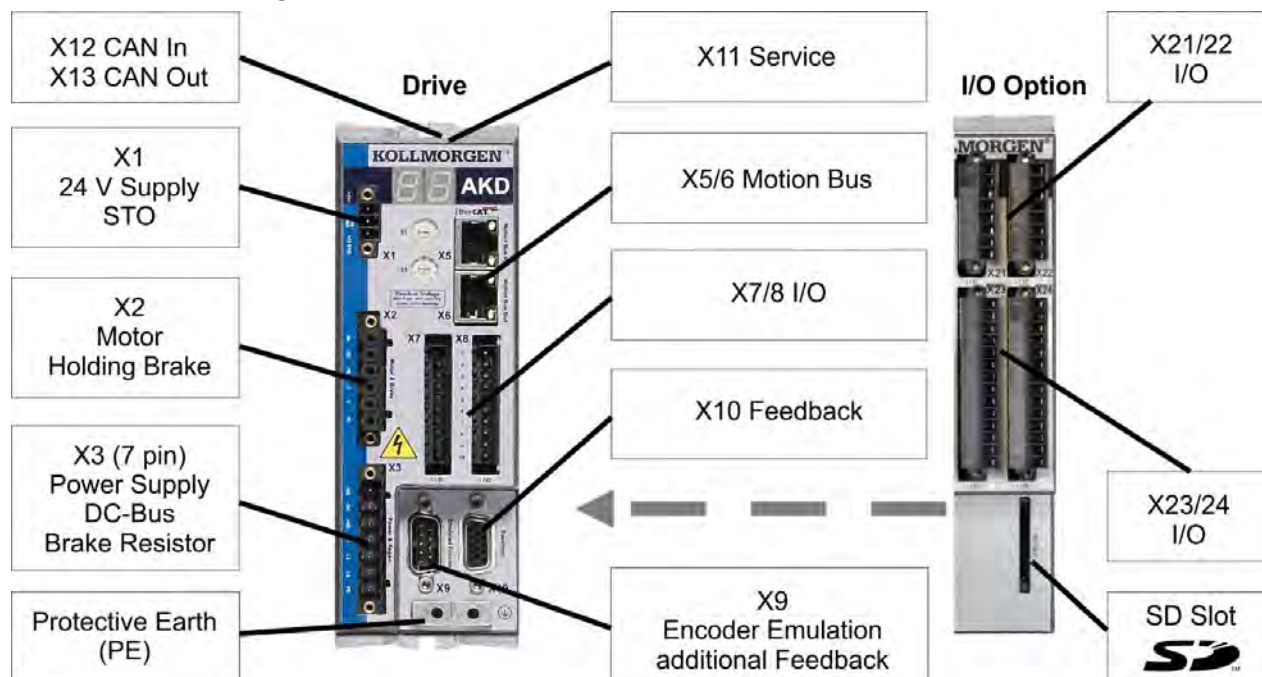
**NOTE**

Cables drawn bold are shielded. Electrical ground is drawn with dash-dotted lines. Optional devices are connected with dashed lines to the drive. The required accessories are described in the accessories manual.



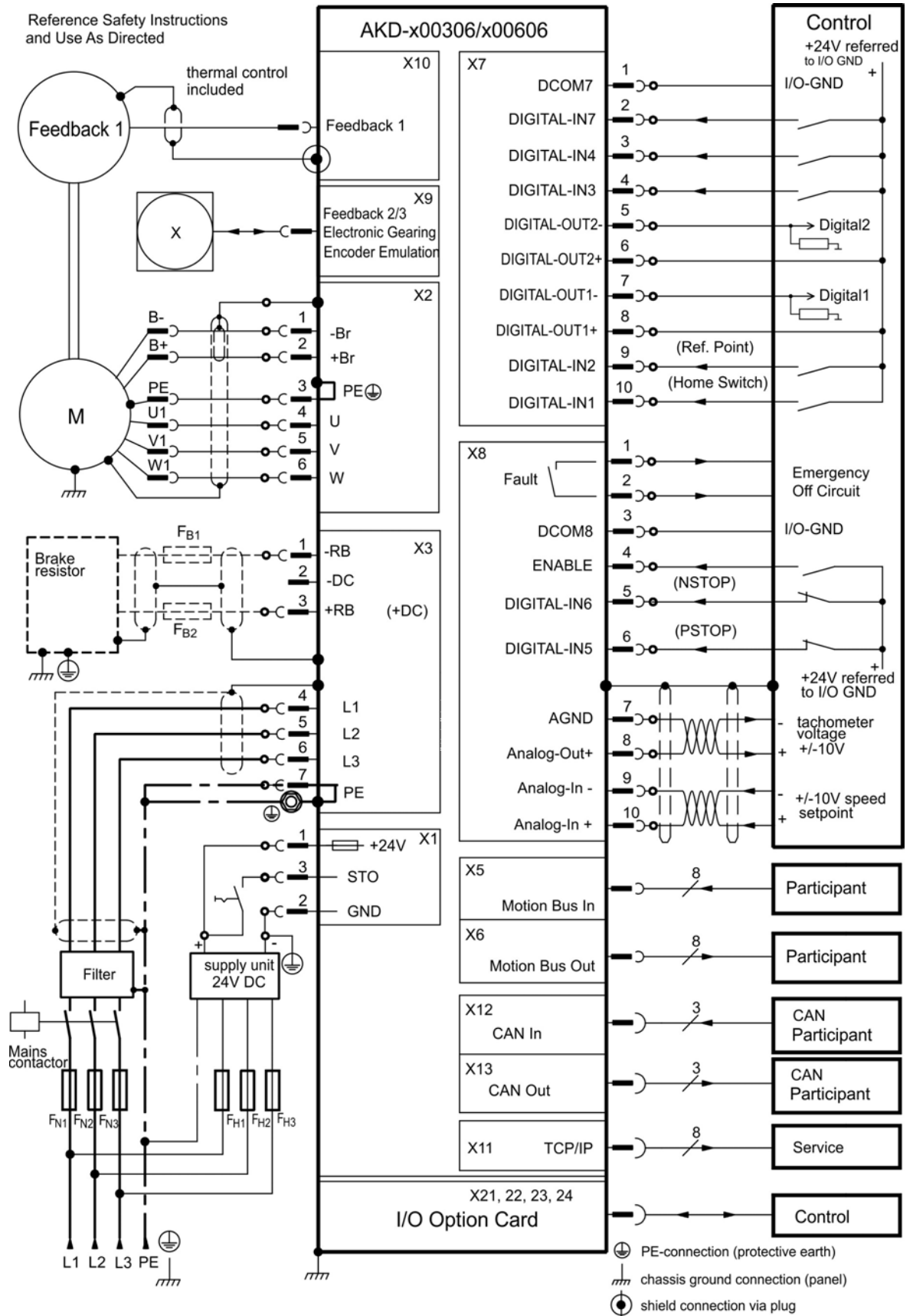
## 9.5 Connection Overview AKD-B, AKD-P, AKD-T

### 9.5.1 Connector assignment AKD-x00306, AKD-x00606



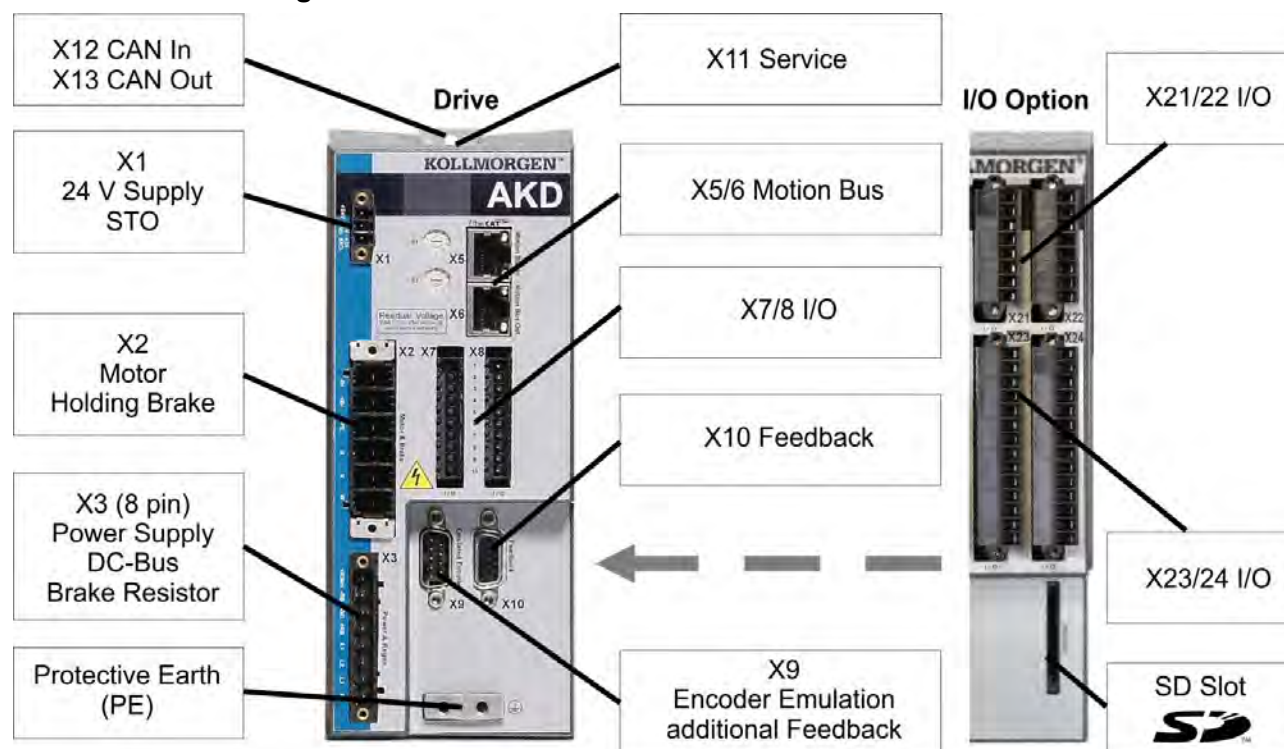
The I/O option is available for AKD-T drives only.

### 9.5.2 Connection diagram AKD-x00306, AKD-x00606



The I/O option is available for AKD-T drives only.

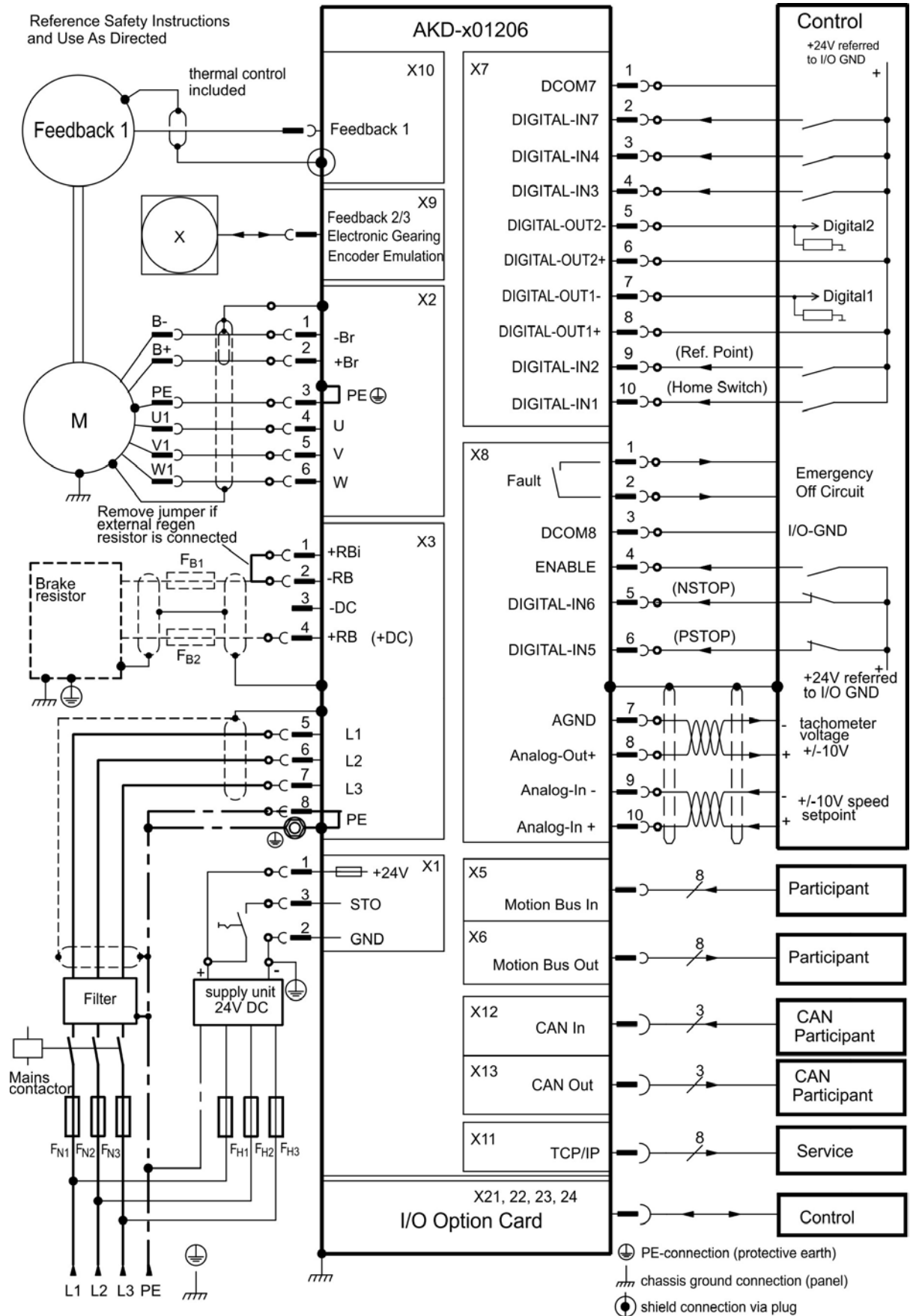
### 9.5.3 Connector assignment AKD-x01206



The I/O option is available for AKD-T drives only.

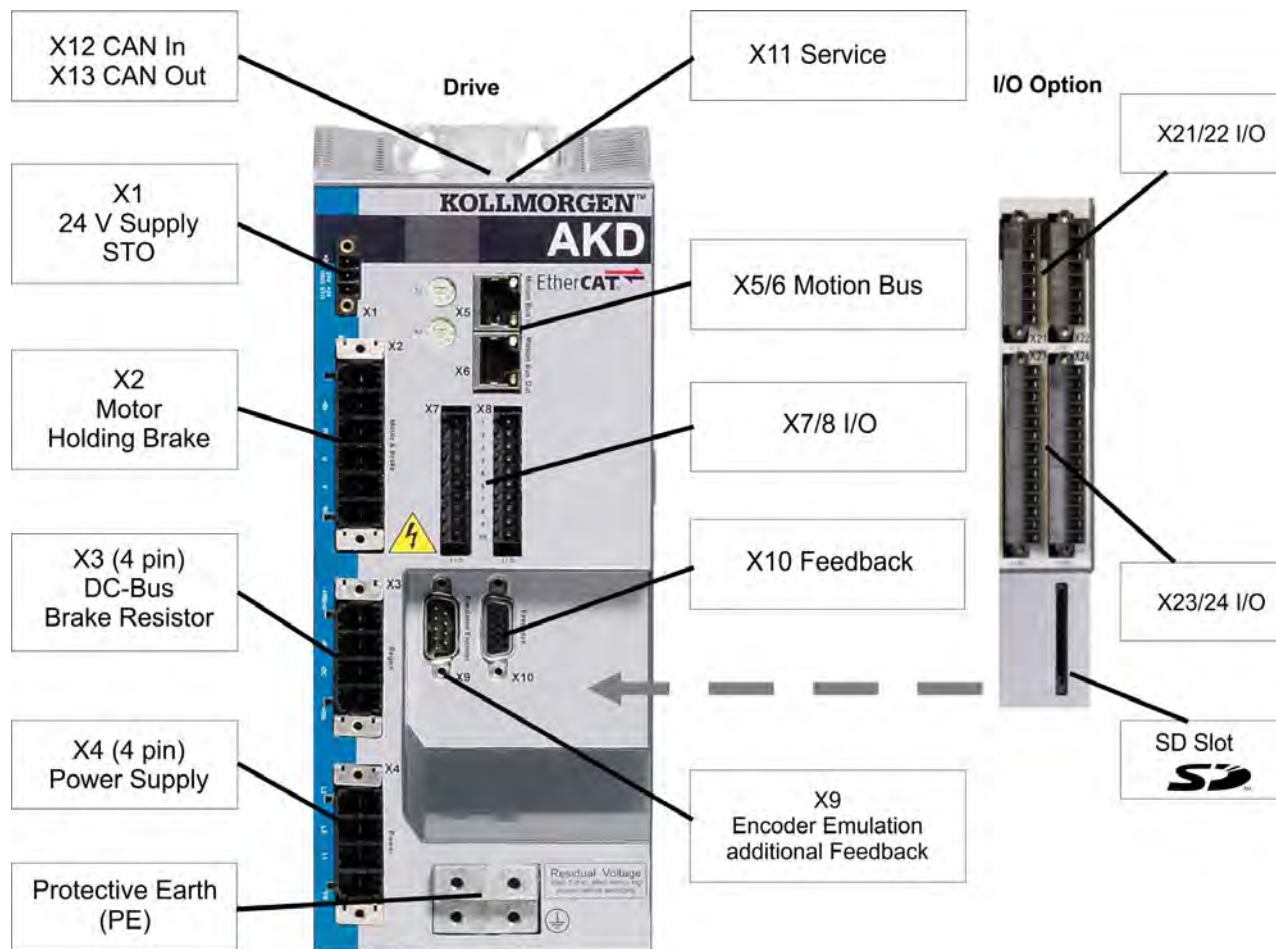


## 9.5.4 Connection diagram AKD-x01206



The I/O option is available for AKD-T drives only.

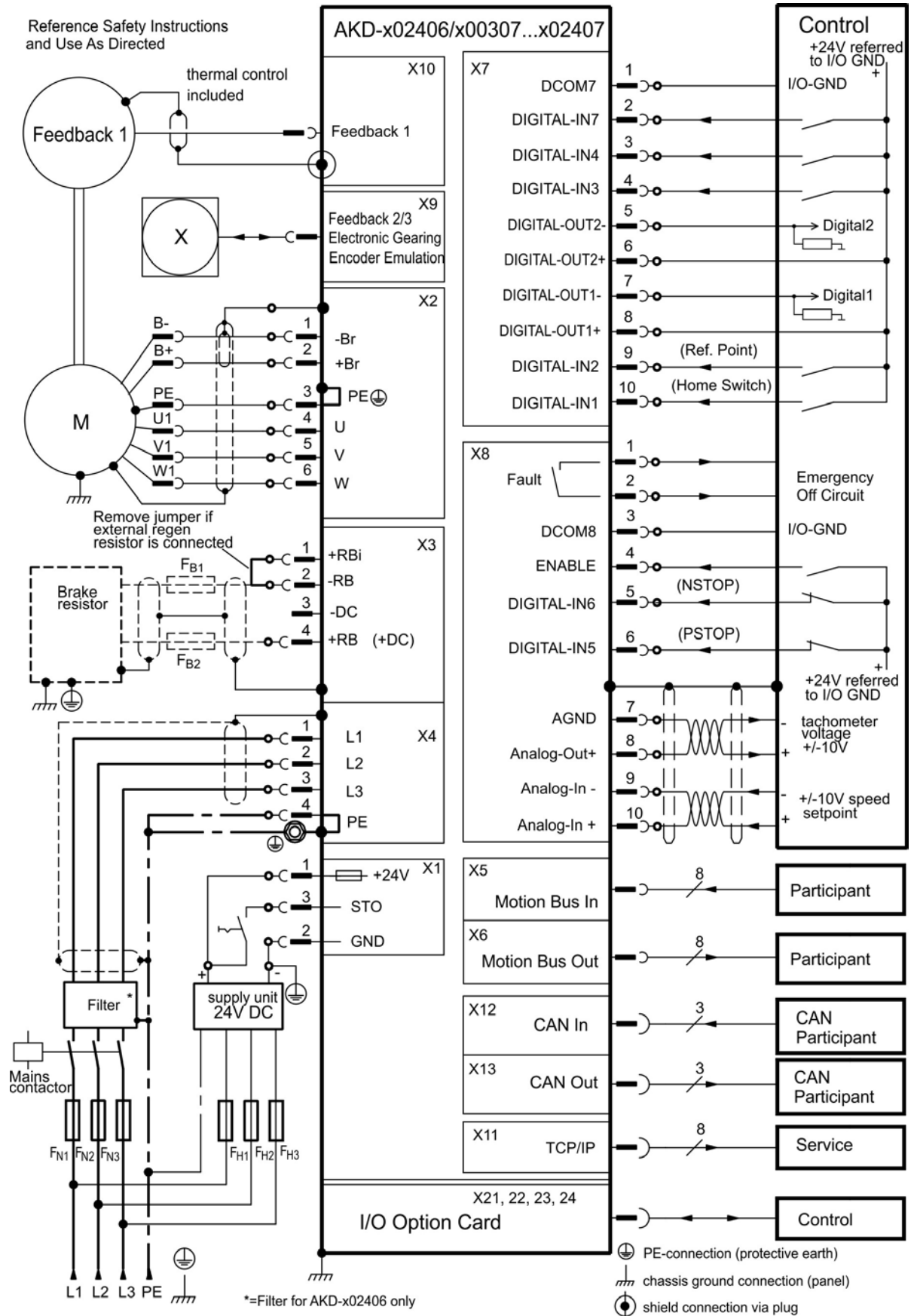
### 9.5.5 Connector assignment AKD-x02406 and AKD-x00307 to 02407



The I/O option is available for AKD-T drives only.

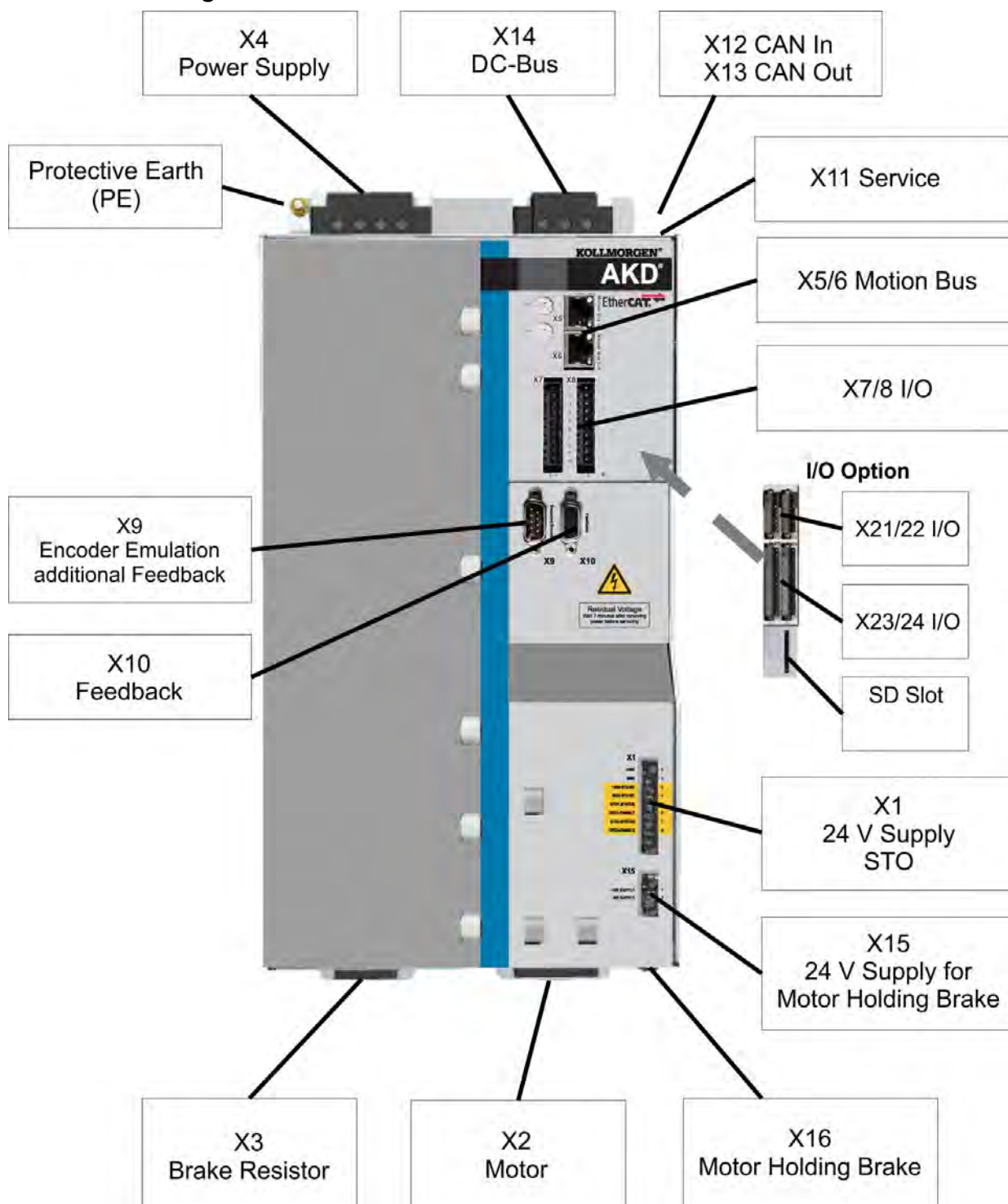


## 9.5.6 Connection diagram AKD-x02406 and AKD-x00307 to 02407

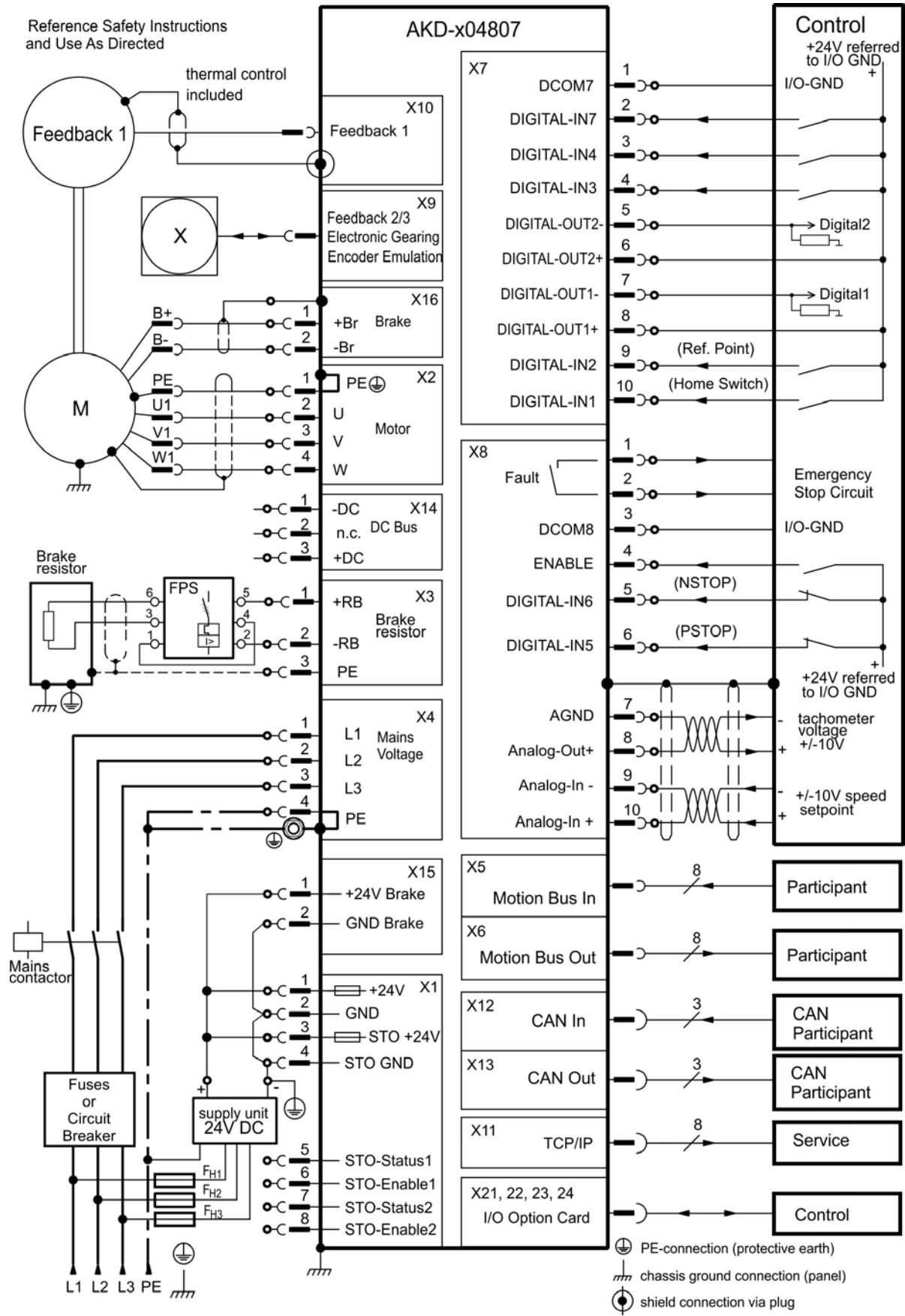


The I/O option is available for AKD-T drives only.

### 9.5.7 Connector assignment AKD-x04807

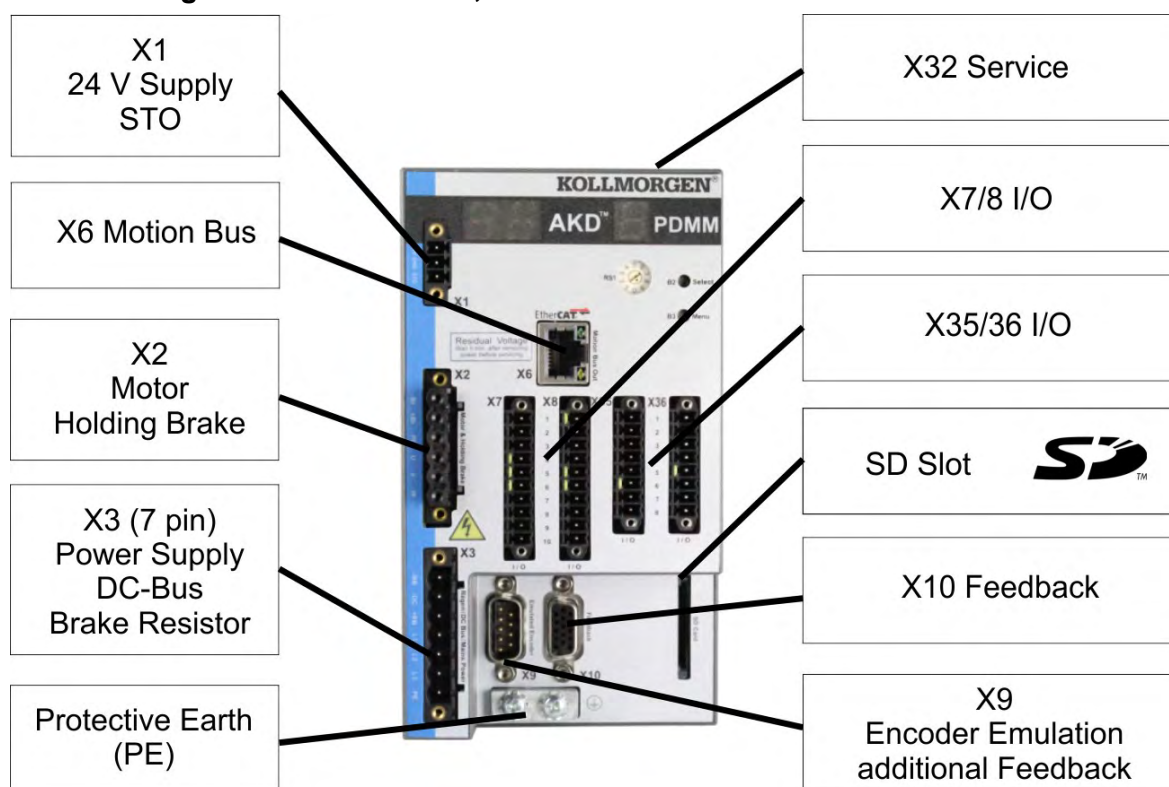


9.5.8 Connection diagram AKD-x04807

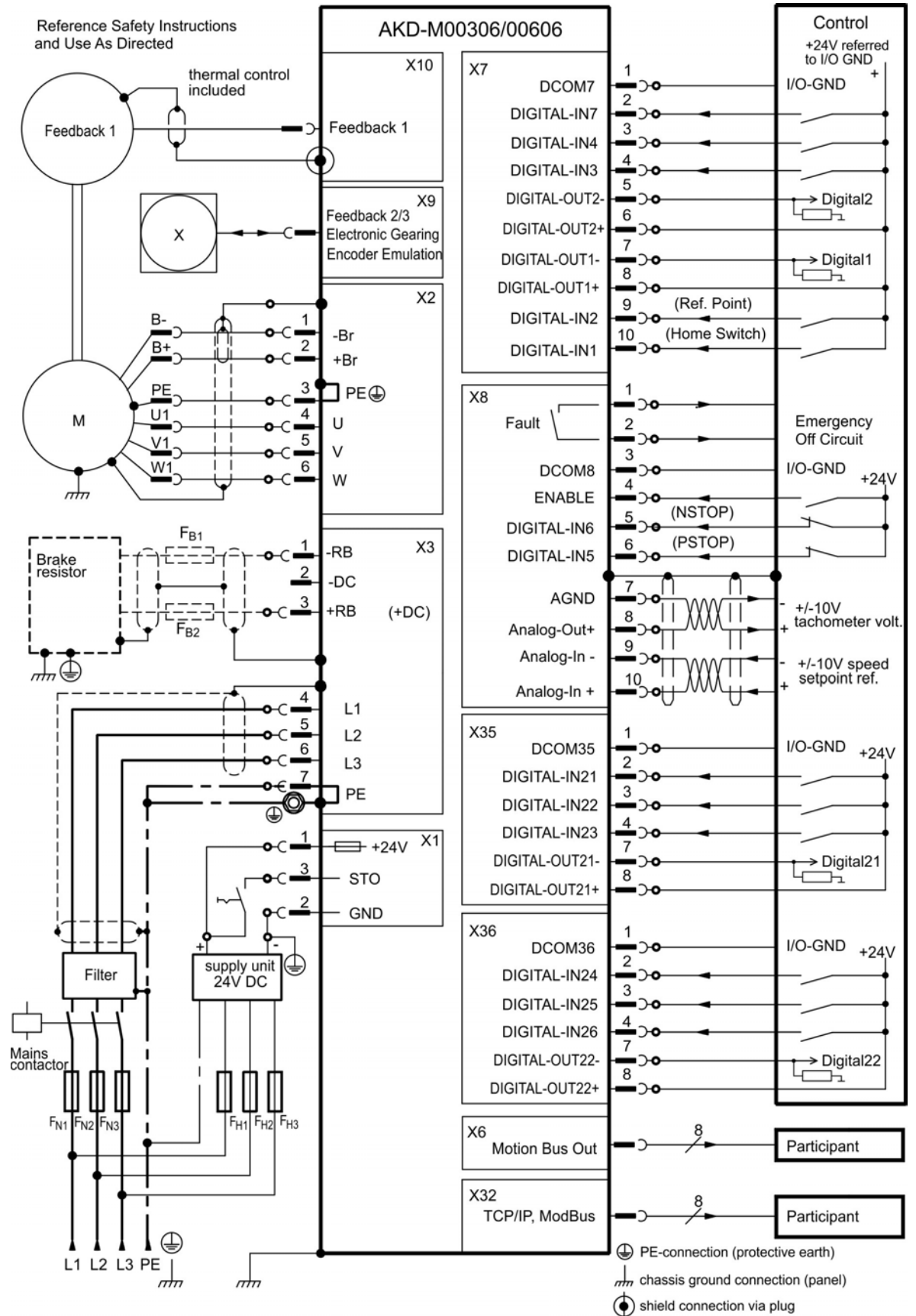


## 9.6 Connection Overview AKD-M

### 9.6.1 Connector assignment AKD-M00306, AKD-M00606

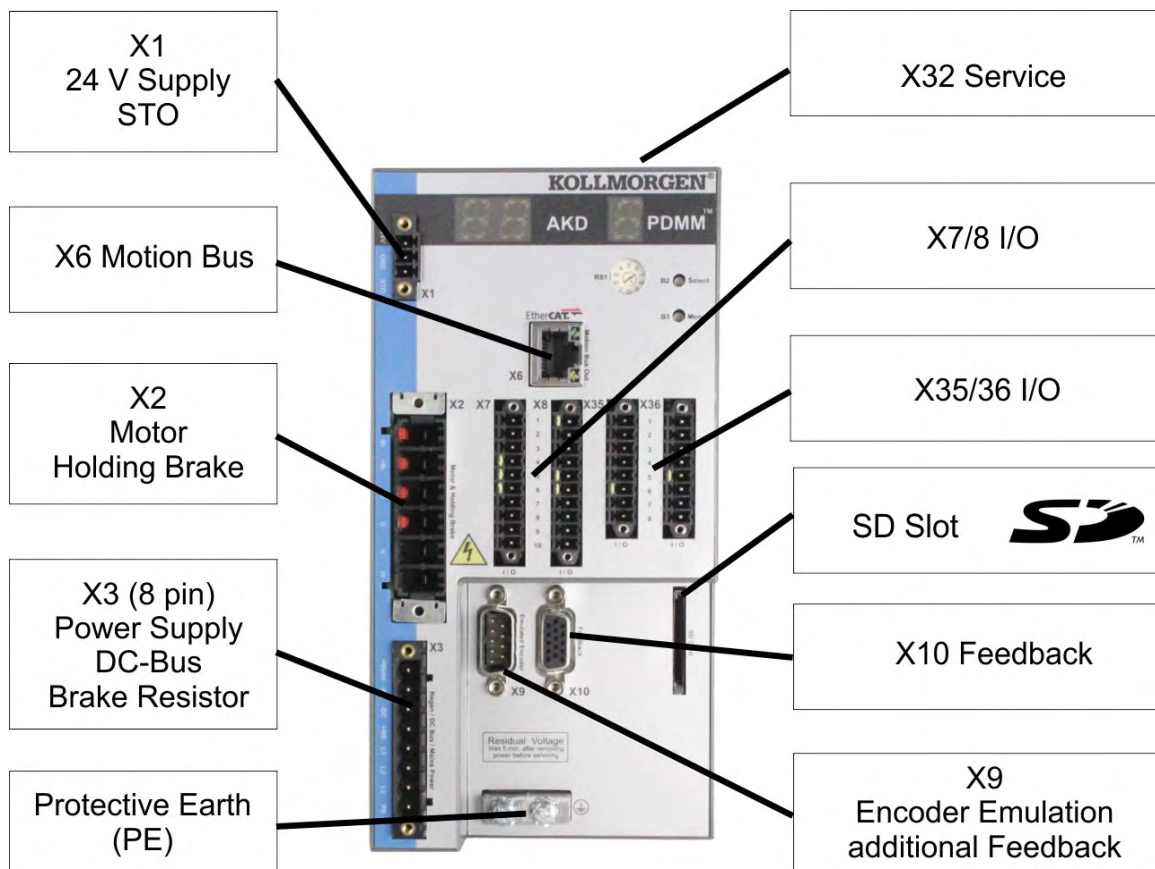


## 9.6.2 Connection diagram AKD-M00306, AKD-M00606

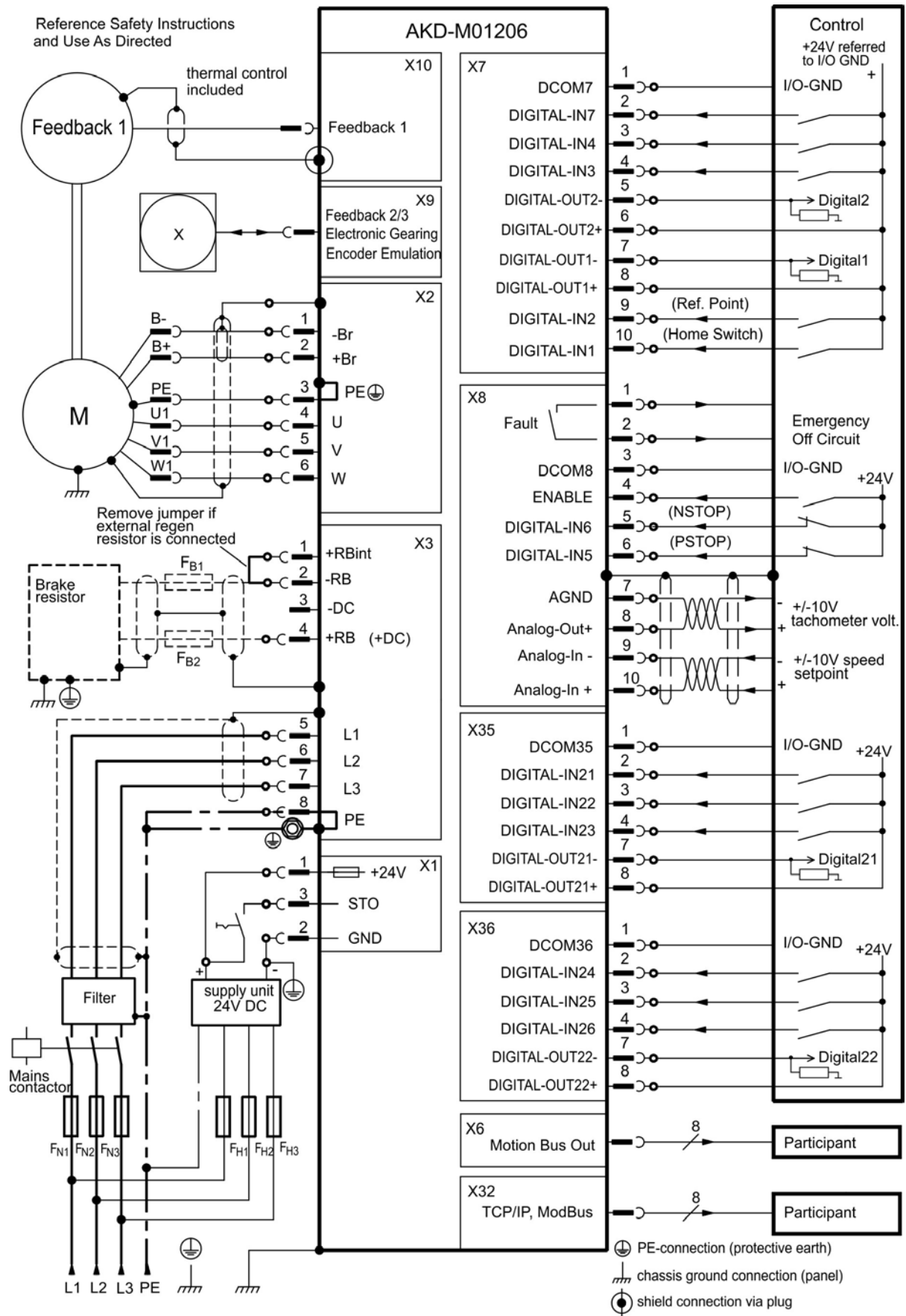




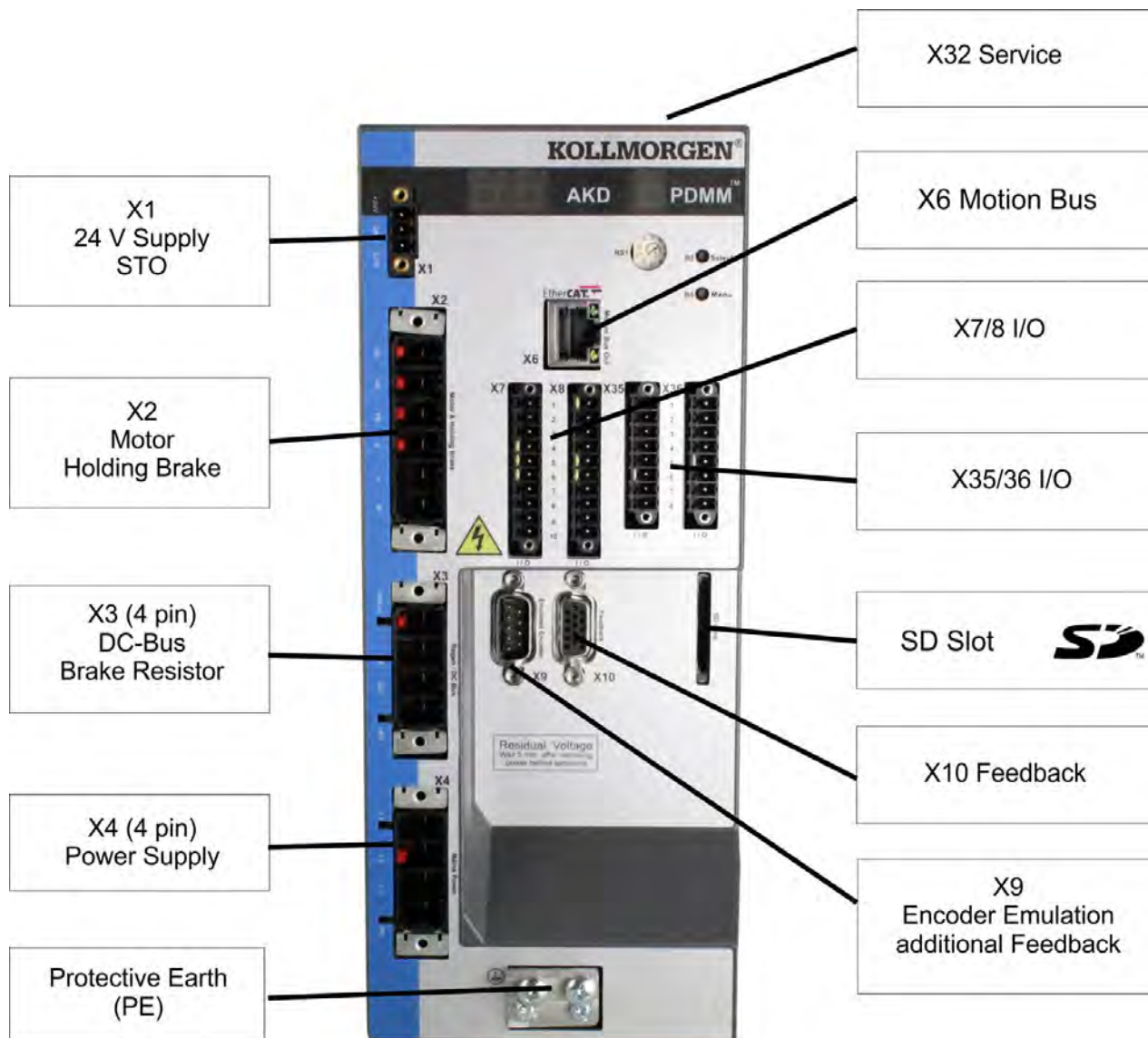
### 9.6.3 Connector assignment AKD-M01206



9.6.4 Connection diagram AKD-M01206

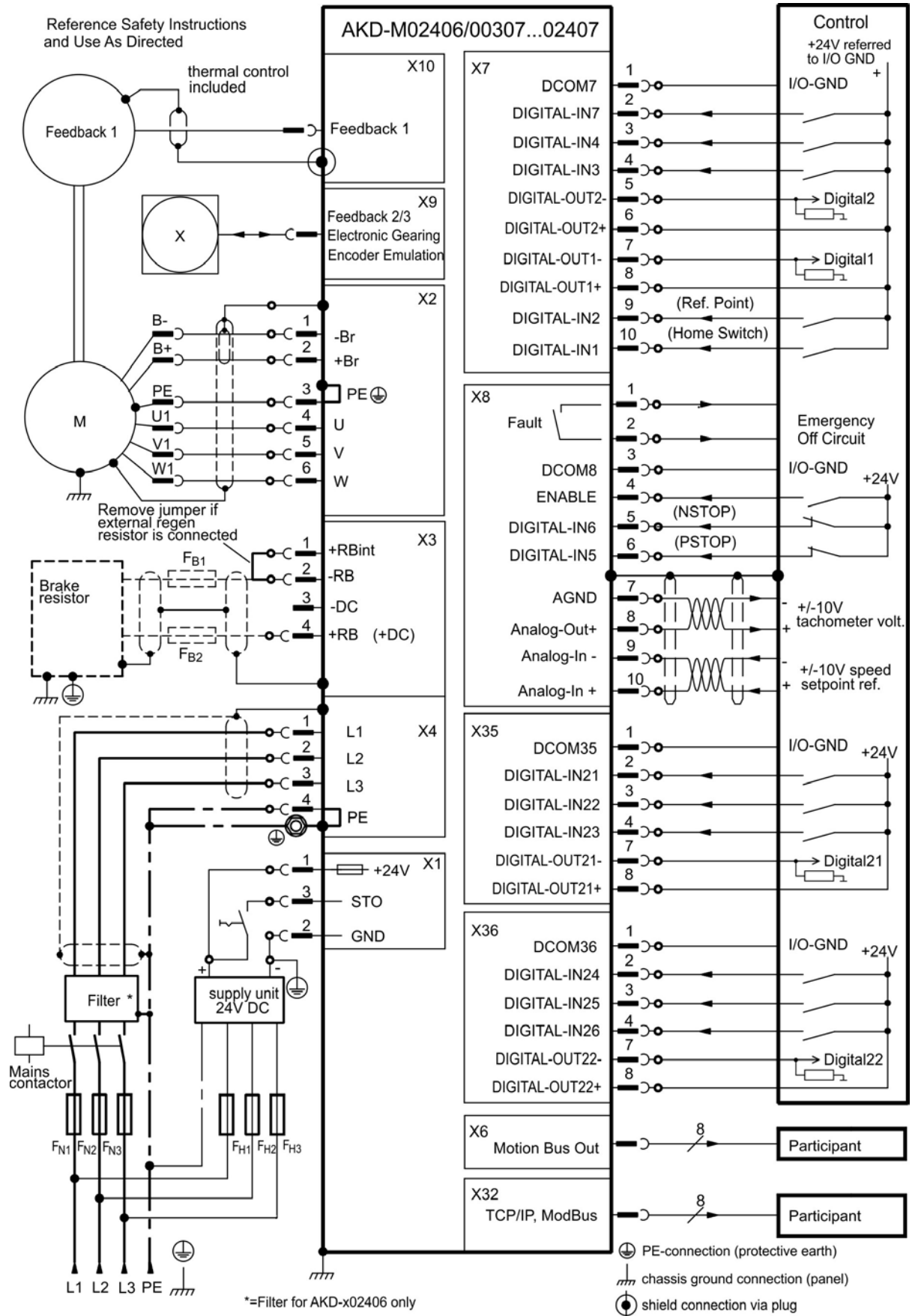


### 9.6.5 Connector assignment AKD-M02406, AKD-M00307 to AKD-M02407

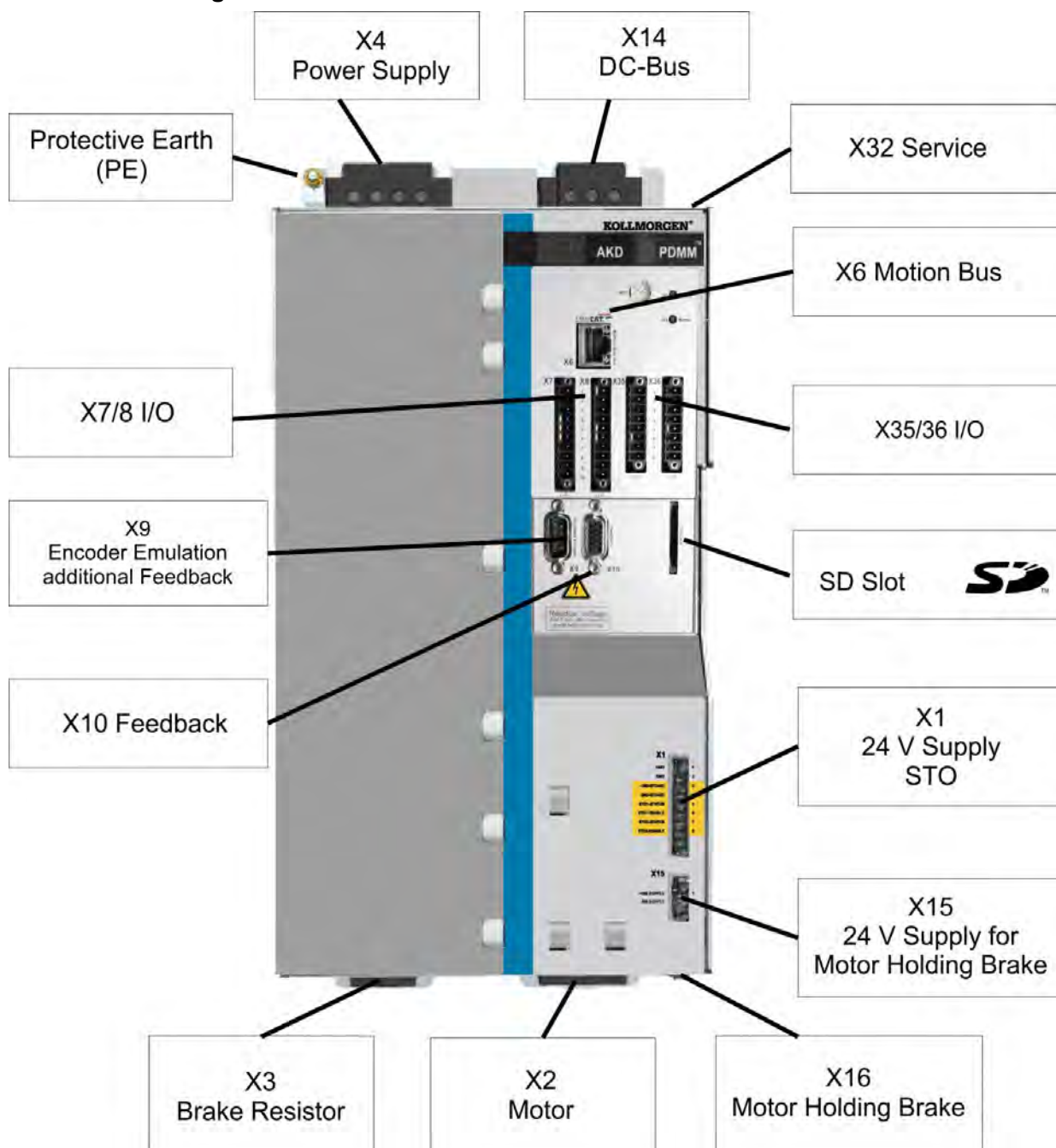




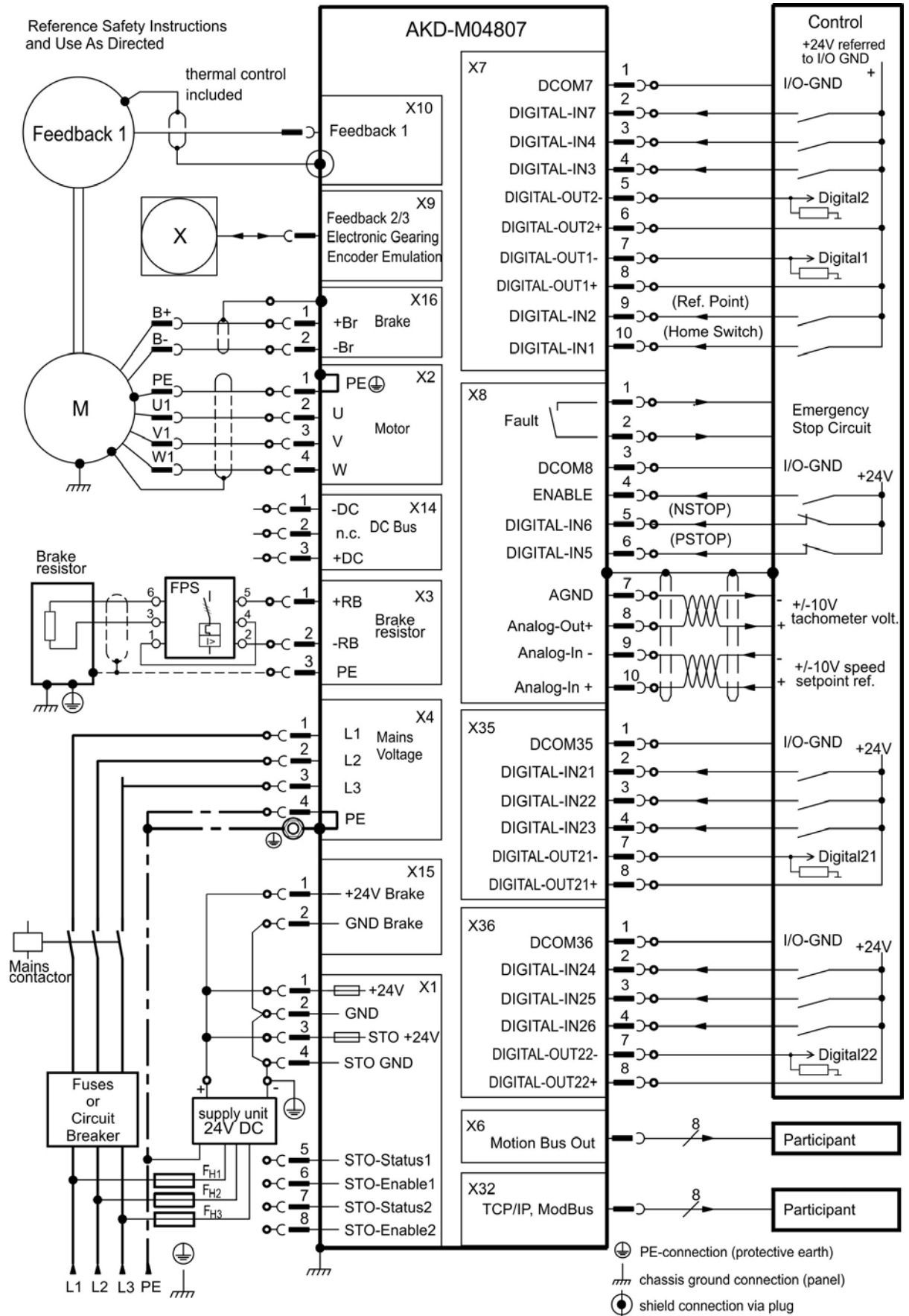
### 9.6.6 Connection diagram AKD-M02406, AKD-M00307 to AKD-M02407



### 9.6.7 Connector assignment AKD-M04807



## 9.6.8 Connection diagram AKD-M04807



## 9.7 EMI Noise Reduction



### **CAUTION** Electromagnetic Fields!

Electromagnetic radiation may, by acting on electrically conductive materials, lead to potential hazardous danger (warming, failure of implants).

- Work on the electrical installation may only be performed by trained and qualified personnel, in compliance with the regulations for safety at work, and only with switched off mains supply, and secured against restart.
- Grounding, equipotential bonding and radiation-reducing shields may not be removed.

### 9.7.1 Recommendations for EMI noise reduction

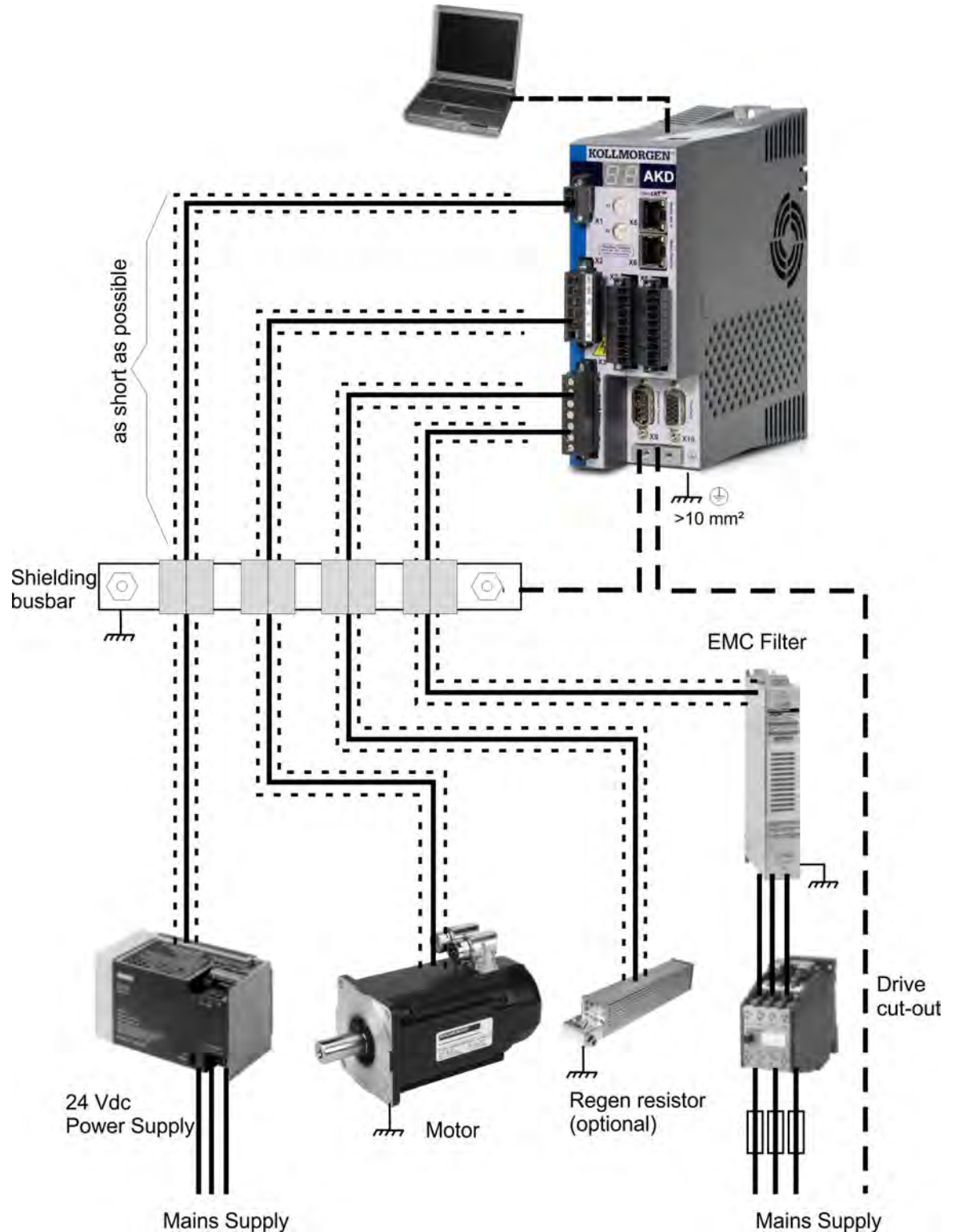
The following guidelines will help you to reduce problems with electrical noise in your application.

- **Ensure good connections between the cabinet components.** Connect the back panel and cabinet door to the cabinet body using several conductive braids. Never rely on hinges or mounting bolts for ground connections.
- **Ensure good ground connection.** Connect from cabinet to proper earth ground. Ground leads should be the same gauge as the leads to main power or one gauge smaller.
- **Use Kollmorgen cables.** Route power and control cables separately, Kollmorgen recommends a distance of at least 200 mm to improve interference immunity.
- **Ground the shielding at both ends.** Ground all shielding with large areas (low impedance), with metalized connector housings or shield connection clamps wherever possible. For cables entering a cabinet, connect shields on all 360° of the cable. Never connect a simple "pigtail." For more information on shielding concepts, (→ # 101).
- **With separate mains filter, maintain separation of leads entering and exiting the mains filter (line power filter).** Locate the filter as close as possible to the point where the incoming power enters the cabinet. If it is necessary for input power and motor leads to cross, cross them at 90°.
- **Feedback lines may not be extended, since the shielding would be interrupted and the signal processing may be disturbed.** Install all feedback cables with an adequate cross-section, per IEC 60204 (→ # 43) and use the requested cable material to reach maximum cable length.
- **Splice cables properly.** If you need to divide cables, use connectors with metal backshells. Ensure that both shells connect along the full 360° of the shields.
- **Use differential inputs for analog signals.** Noise susceptibility in analog signals is greatly reduced by using differential inputs. Use twisted-pair, shielded signal lines, connecting shields on both ends.
- **Cables between drives and filters or external regen resistors must be shielded.** Install all power cables with an adequate cross-section, per IEC 60204 (→ # 43) and use the requested cable material to reach maximum cable length.

### 9.7.2 Shielding with external shielding busbar

EMC filtering must be done externally by the user if necessary, which requires the use of shielded cables. Kollmorgen recommends a star point shield connection, for example, with a shielding busbar.

#### 9.7.2.1 Shielding Concept





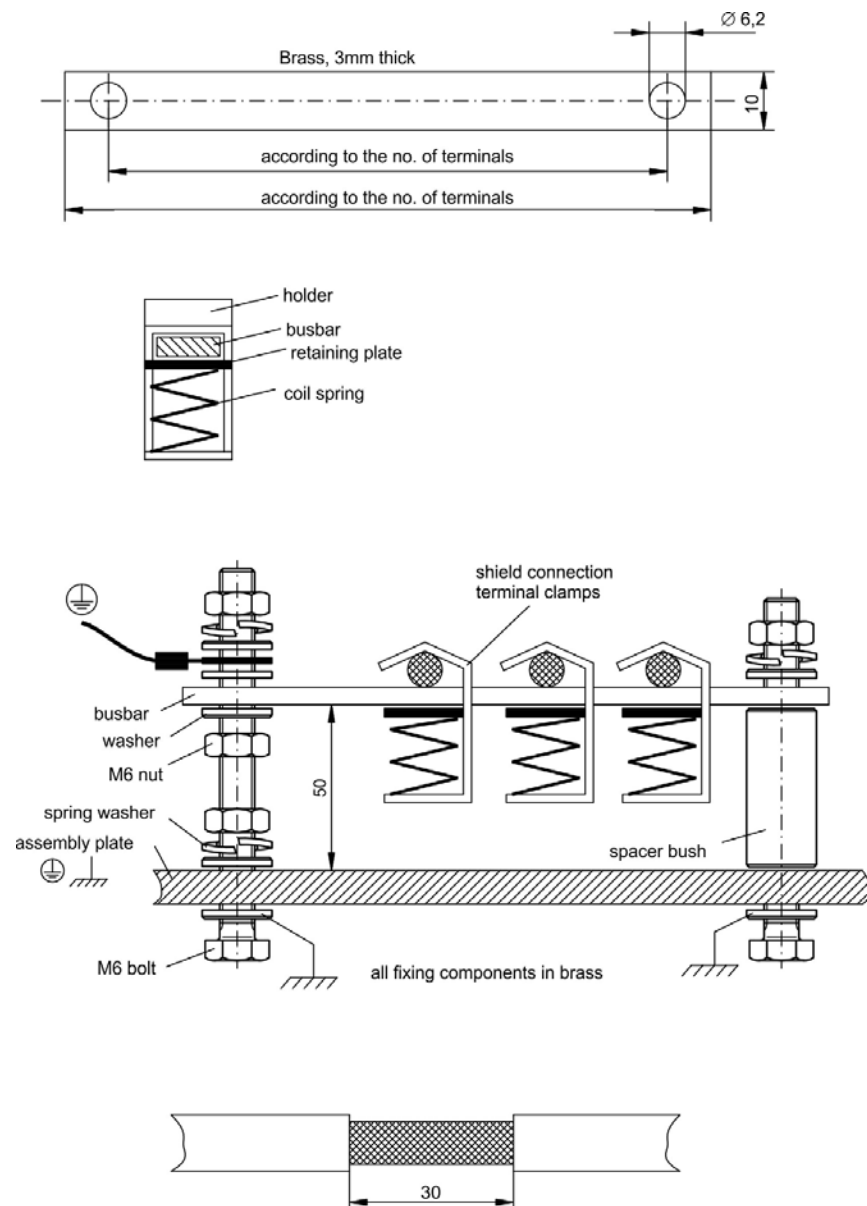
### 9.7.2.2 Shielding Busbar



The power cable shields (line in, motor cable, external regen resistor) can be routed to an additional busbar via shield clamps.

Kollmorgen recommends using Weidmüller KLBÜ shield clamps.

A possible scenario for setting up a busbar for the above shield clamps is described below.



1. Cut a busbar of the required length from a brass rail (cross-section 10 x 3 mm) and drill holes in it as indicated. All shield clamps required must fit between the drill holes.

#### **CAUTION**

Risk of injury due to the spring force of the coil spring.  
Use pincers.

2. Squeeze together the coil spring and the supporting plate and push the busbar through the opening in the holder.
3. Mount the busbar with the shield clamps fitted on the assembly plate. Use either metal spacer bushes or screws with nuts and accessories to maintain a spacing of 50 mm. Earth the busbar using a single conductor with a cross-section of at least 2.5 mm<sup>2</sup>.
4. Strip the external cable sheath to a length of approx. 30 mm, taking care not to damage the braided shield. Push the shield clamp up and route the cable to it via the busbar.

#### **NOTICE**

Make sure there is good contact between the shield clamp and the braided shield.

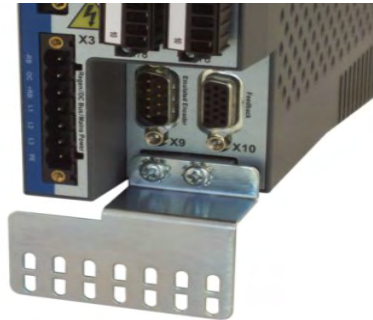
### 9.7.3 Shielding connection to the drive

You can connect cable shielding directly to the drive by using grounding plates, shield connection clamps, and a motor connector with strain relief and grounding plate.

#### 9.7.3.1 Grounding plates

Mount the grounding plates to the drive as shown in the photos below.

**AKD-x0306 to x1206 types:**  
**L-shape grounding plate (EU only)**



**AKD-x02406 & xzzz07 types:**  
**flat grounding plate**



#### 9.7.3.2 Shield connection clamps

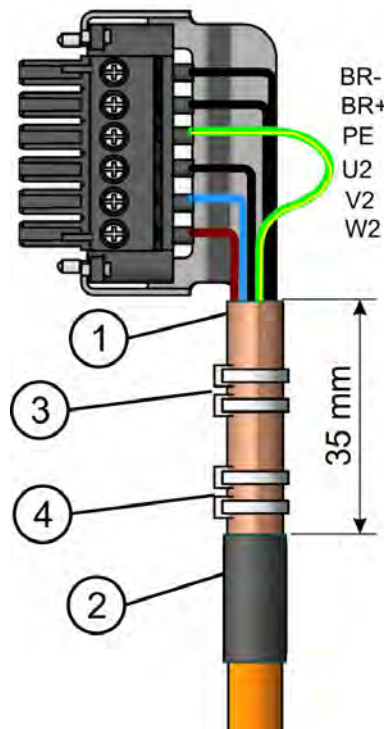


Use shield connection clamps (see accessories manual). These hook into the grounding plate and ensure optimum contact between the shield and the grounding plate.

Kollmorgen recommends using Phoenix Contact SK14 shield clamps with clamp range of 6-13mm.

#### 9.7.3.3 Motor connector X2 with shielding connection

Alternative connection for the motor power connection by mating connector with strain relief.



Strip the external cable sheath to a length of approx. 120 mm, taking care not to damage the braided shield. Push the braided shield (1) back over the cable and secure with a rubber sleeve (2) or shrink sleeve.

Shorten all the wires apart from the protective earth (PE) wire (green/yellow) by about 20 mm so that the PE wire is now the longest wire. Strip all wires and fit wire end ferrules.

Secure the braided shield of the cable to the shroud with a cable tie (3) and use a second tie (4) to fasten the cable.

Wire the connector as shown in the connection diagram. Plug in the connector to the socket on the front of the AKD.

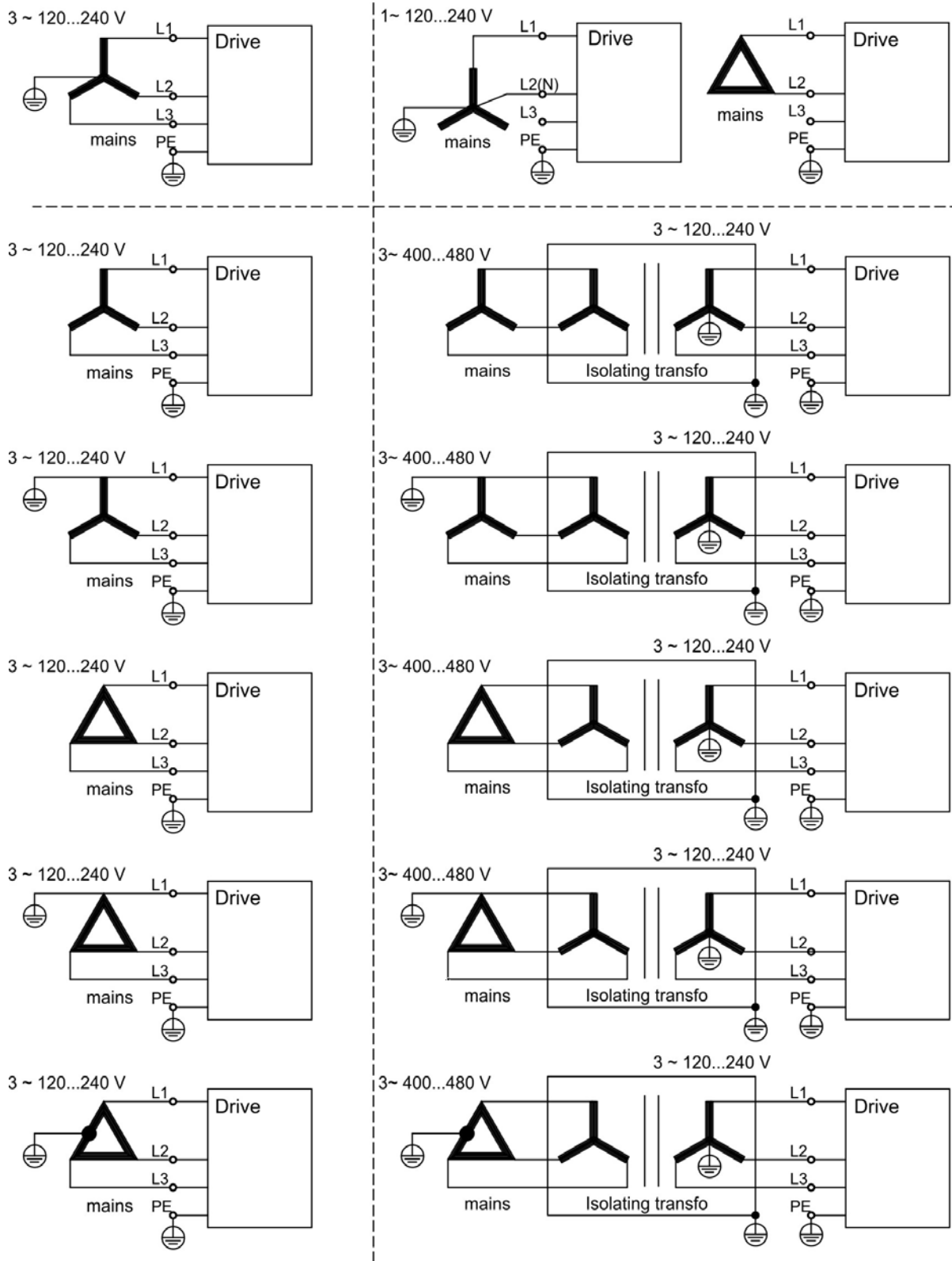
Screw the connector in place. This ensures that there is conductive contact over a large surface area between the braided shield and the front panel.

## 9.8 Electrical Supply Connection

### 9.8.1 Connection to various mains supply networks AKD-xzzz06 (120V to 240V)

**NOTICE**

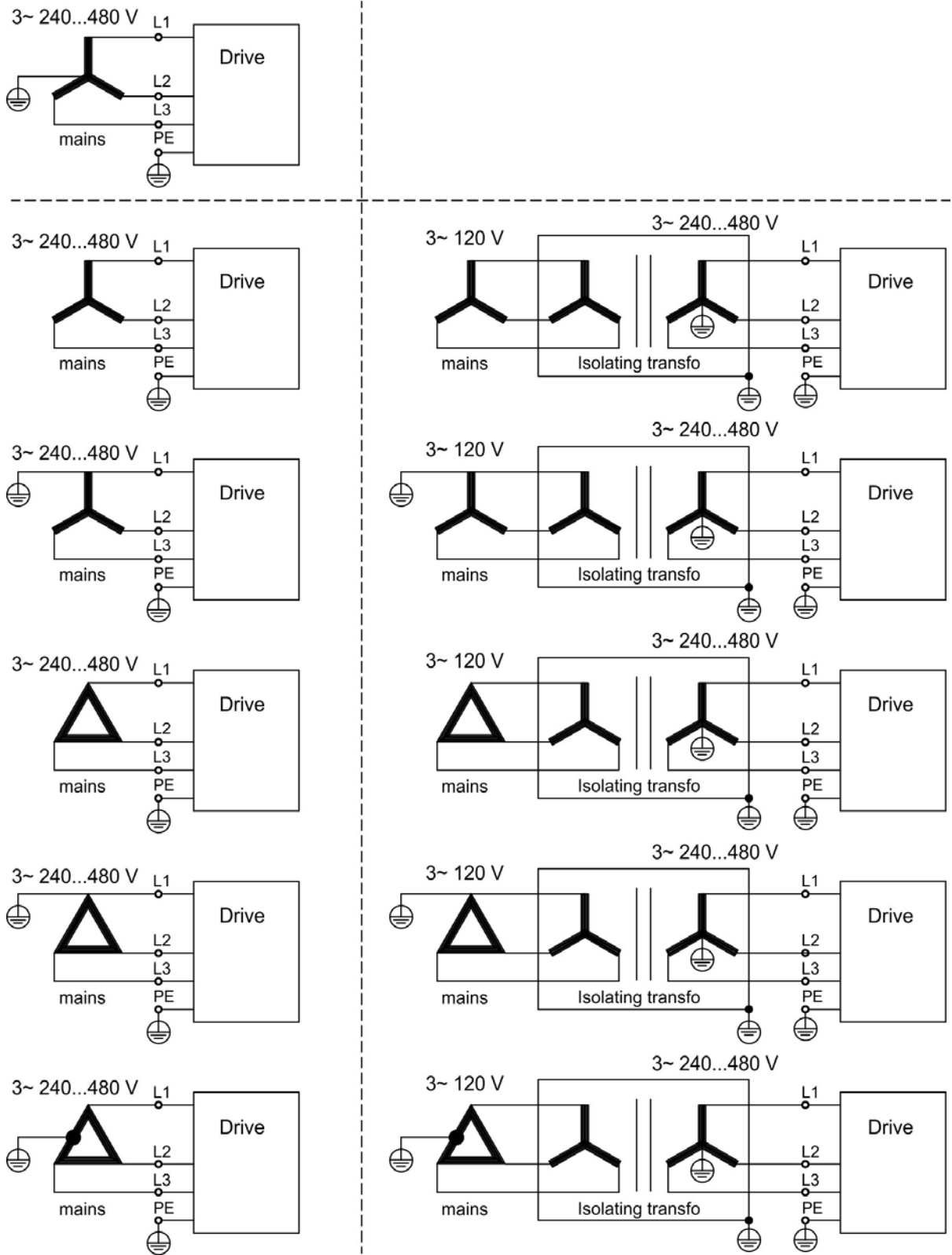
An isolating transformer is required for 400 to 480 V networks to get a maximum voltage of 240 V +10%.





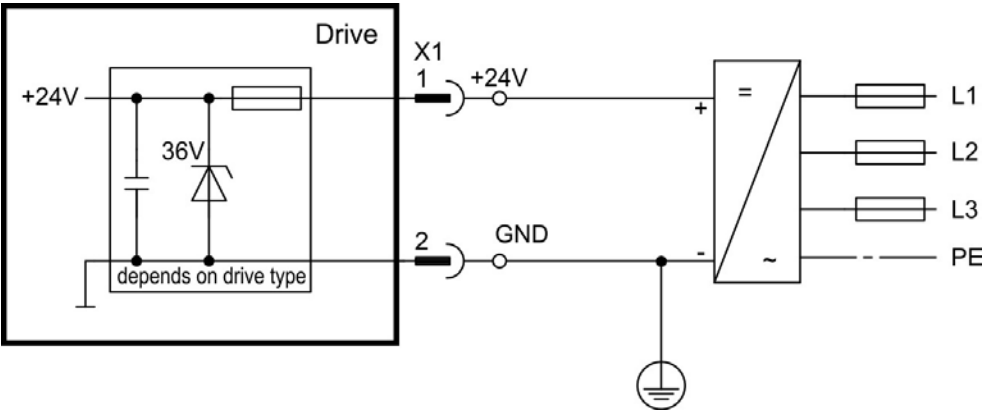
9.8.2 Connection to various mains supply networks AKD-xzzz07 (240V to 480V)

**NOTICE** An isolating transformer is required for 120V networks to get a minimum voltage of 240 V +10%.



9.8.3 24 V auxiliary supply (X1)

The following diagram describes external 24 VDC power supply, electrically isolated, for example, via an isolating transformer. The required current rating depends on the use of motor brake and option card (→ # 38) or (→ # 39).



9.8.3.1 AKD-x003 to 024, connector X1



| Pin | Signal | Description                  |
|-----|--------|------------------------------|
| 1   | +24    | +24 VDC Auxiliary voltage    |
| 2   | GND    | 24V Supply GND               |
| 3   | STO    | STO enable (Safe Torque Off) |

9.8.3.2 AKD-x048, connector X1



| Pin | Signal       | Description                      |
|-----|--------------|----------------------------------|
| 1   | +24 V        | +24 VDC Auxiliary voltage        |
| 2   | GND          | 24V Supply GND                   |
| 3   | STO +24V     | STO+24 VDC Auxiliary voltage     |
| 4   | STO GND      | STO Supply GND                   |
| 5   | STO-Status 1 | Safe Torque Off status channel 1 |
| 6   | STO-Enable 1 | Safe Torque Off enable channel 1 |
| 7   | STO-Status 2 | Safe Torque Off status channel 2 |
| 8   | STO-Enable 2 | Safe Torque Off enable channel 2 |

### 9.8.4 Mains supply connection (X3, X4)

Drives in the AKD series can be supplied as follows:

- AKD-xzzz06: 1 or 3 phase industrial supply networks (not more than 42 kA symmetrical rated current at 120 V and 240 V).
- AKD-xzzz07: 3 phase industrial supply networks (not more than 42 kA symmetrical rated current at 240 V, 400 V and 480 V).
- AKD-x04807: In case of mains voltage asymmetry >3% a mains choke 3L0,24-50-2 (see regional Accessories Manual) must be used.

Connection to other voltage types of supply networks is possible with an additional isolating transformer (→ # 104). Periodic overvoltages between phases (L1, L2, L3) and the housing of the drive must not exceed 1000 V peak. In accordance with IEC 61800, voltage spikes (< 50 µs) between phases must not exceed 1000 V. Voltage spikes (< 50 µs) between a phase and the housing must not exceed 2000 V.



AKD-x00306 to AKD-x00606 (X3)

| Pin | Signal | Description      |
|-----|--------|------------------|
| 4   | L1     | Line 1           |
| 5   | L2     | Line 2           |
| 6   | L3     | Line 3           |
| 7   | PE     | Protective Earth |

AKD-x01206 (X3)

| Pin | Signal | Description      |
|-----|--------|------------------|
| 5   | L1     | Line 1           |
| 6   | L2     | Line 2           |
| 7   | L3     | Line 3           |
| 8   | PE     | Protective Earth |

AKD-x02406 & AKD-x00307 to AKD-x02407 (X4)

| Pin | Signal | Description      |
|-----|--------|------------------|
| 1   | L1     | Line 1           |
| 2   | L2     | Line 2           |
| 3   | L3     | Line 3           |
| 4   | PE     | Protective Earth |

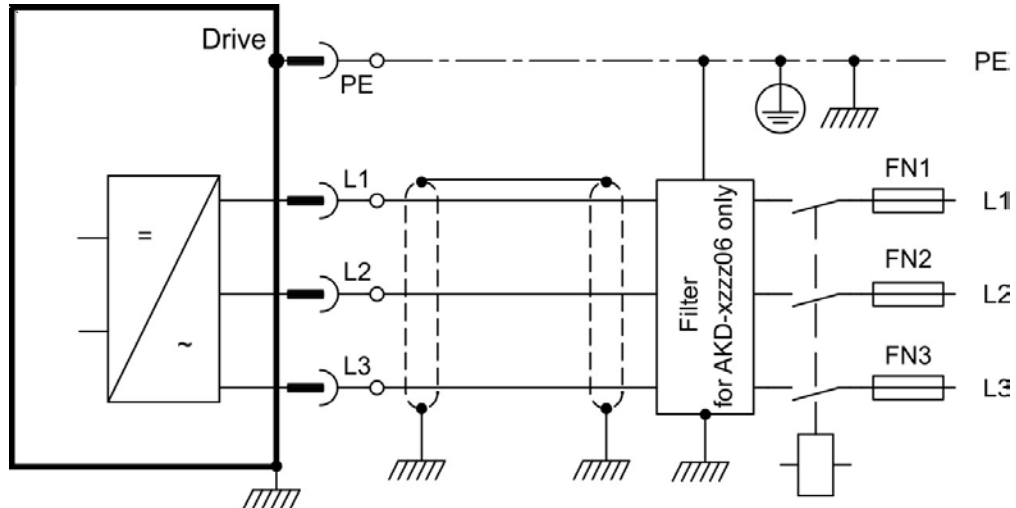
AKD-x04807 (X4)

| Pin | Signal | Description      |
|-----|--------|------------------|
| 1   | L1     | Line 1           |
| 2   | L2     | Line 2           |
| 3   | L3     | Line 3           |
| 4   | PE     | Protective Earth |

### 9.8.4.1 Three phase connection

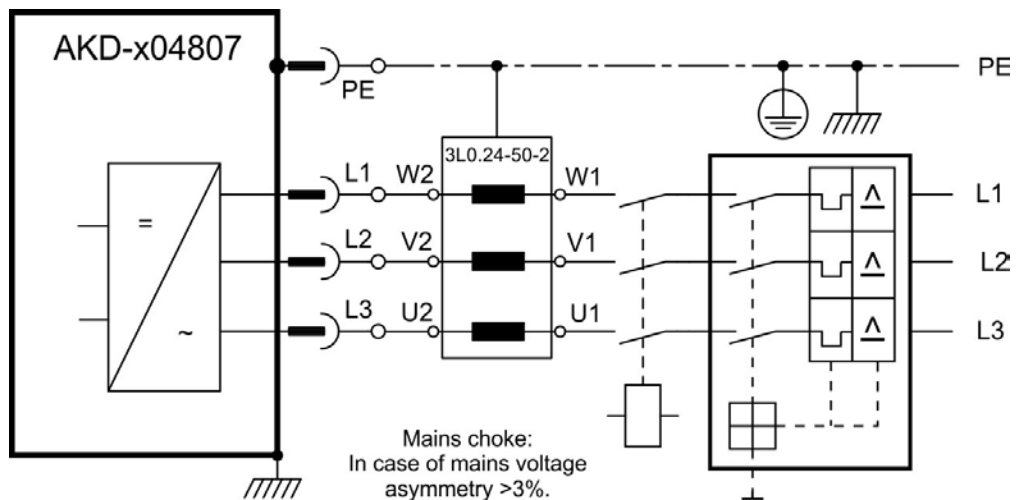
#### Fuses, all AKD types

- 3-phase supply network, supply networks (→ # 104).
- Filtering for AKD-xzzz06 to be provided by the user.
- Fusing to be provided by the user (→ # 41).



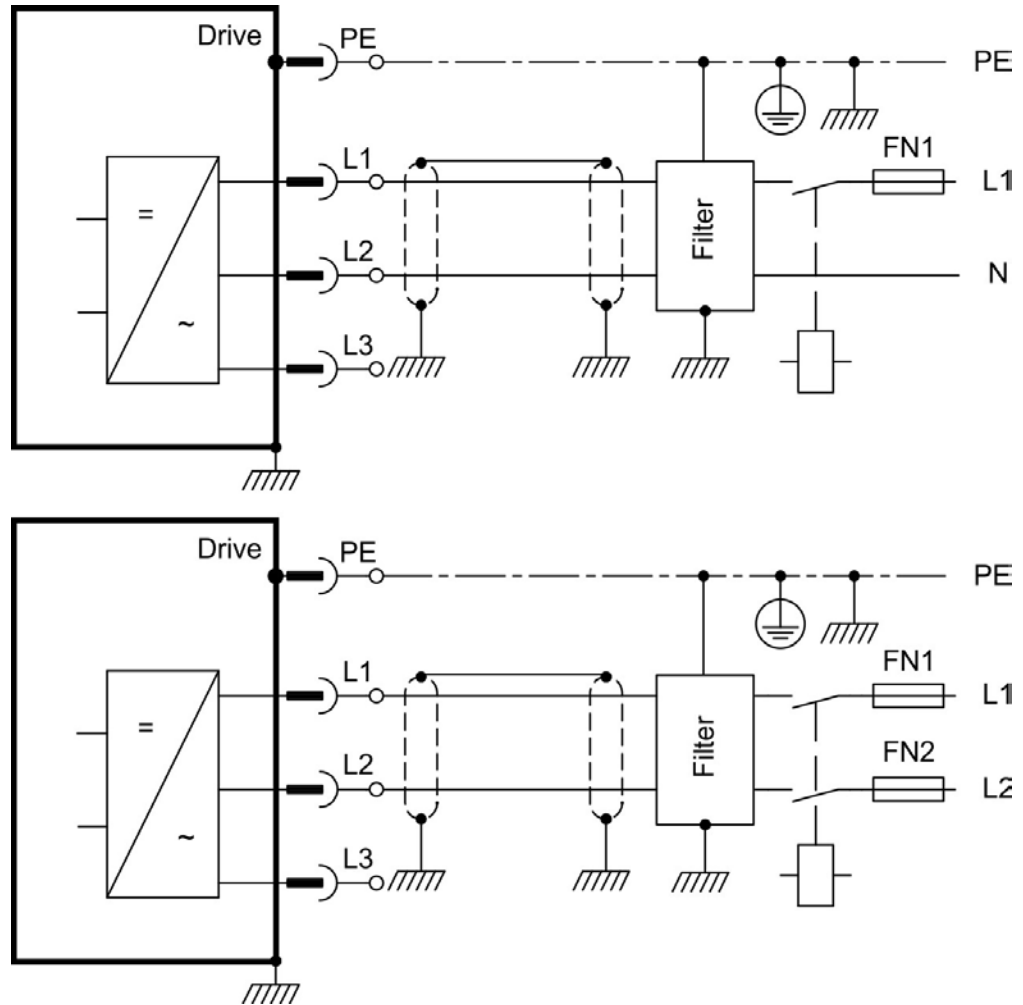
#### Circuit Breaker, AKD-x04807

- 3-phase supply network, supply networks (→ # 104).
- Circuit breaker to be provided by the user (→ # 41).
- Use listed (DIVQ) Circuit Breaker Siemens, 3RV17 42-5LD10
- In case of mains voltage asymmetry >3% a mains choke 3L0,24-50-2 must be used.



### 9.8.4.2 Single/Dual phase connection (AKD-x00306 to AKD-x01206 only)

- Single-phase supply network ( $120\text{ V}_{-10\%}$  to  $240\text{ V}_{+10\%}$ ) with neutral line or Two-phase supply network ( $120\text{ V}_{-10\%}$  to  $240\text{ V}_{+10\%}$ ) without neutral line
- Supply networks(→ # 104)
- Leave L3 open circuit
- Filtering to be provided by the user.
- Fusing (such as fusible cut-outs) to be provided by the user (→ # 41)



## 9.9 DC Bus link (X3, X14)

The DC bus link can be connected in parallel so that the regen power is divided between all the drives that are connected to the same DC bus link circuit. Every drive must have its own power connection to mains voltage, even if the DC bus link is used. Drives working generatively very often should be placed beside drives, which need energy. That reduces current flow on longer distances. For fuse type definition refer to (→ #41).

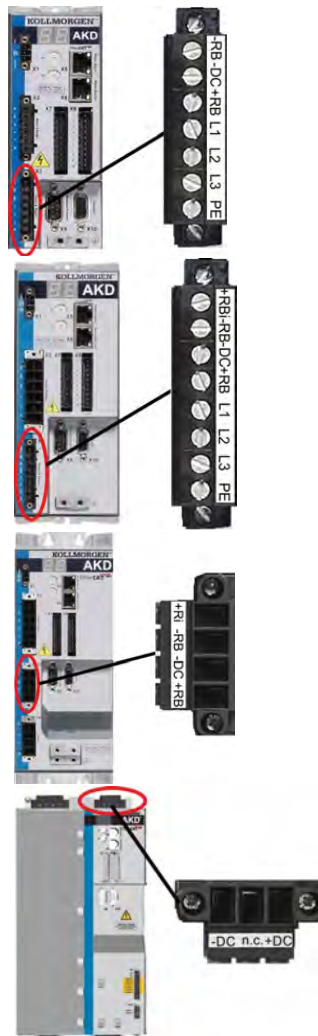
- The sum of the rated currents for all drives connected in parallel to an **AKD-x003 to 024** must not exceed 48 A. Examples: 024-024-024, 012-012-024-012  
Use 6 mm<sup>2</sup>, unshielded single cores with a max. length of 200 mm; use 6 mm<sup>2</sup> shielded cables for longer lengths. In this case no fuse for line protection is required.
- The sum of the rated currents for all **AKD-x048** connected in parallel to an AKD-x048 must not exceed 96 A. AKD-x048 should be connected in parallel only with AKD-x048 drives. Example: 048-048-048.  
Use 16 mm<sup>2</sup>, unshielded single cores with a max. length of 30 mm; use 16 mm<sup>2</sup> shielded cables for longer lengths.

### NOTICE

The drives can be destroyed, if DC bus link voltages are different. Only drives with mains supply from the same mains (identical mains supply voltage) may be connected by the DC bus link. DC bus link connection of AKD-x048 to other drives than AKD-x048 is not allowed.

### NOTICE

The phase lost/ main control is not working on DC-Bus connected drives. A phase lost on a drive inside a DC Bus connection will be not detected. External phase monitoring to prevent overload of the rectifier is recommended.



AKD-x00306 to AKD-x00606 (X3)

| Pin | Signal    | Description          |
|-----|-----------|----------------------|
| 2   | -DC       | DC-Link Bus negative |
| 3   | +DC (+RB) | DC-Link Bus positive |

AKD-x01206 (X3)

| Pin | Signal    | Description          |
|-----|-----------|----------------------|
| 3   | -DC       | DC-Link Bus negative |
| 4   | +DC (+RB) | DC-Link Bus positive |

AKD-x02406 & AKD00307 to AKD02407 (X3)

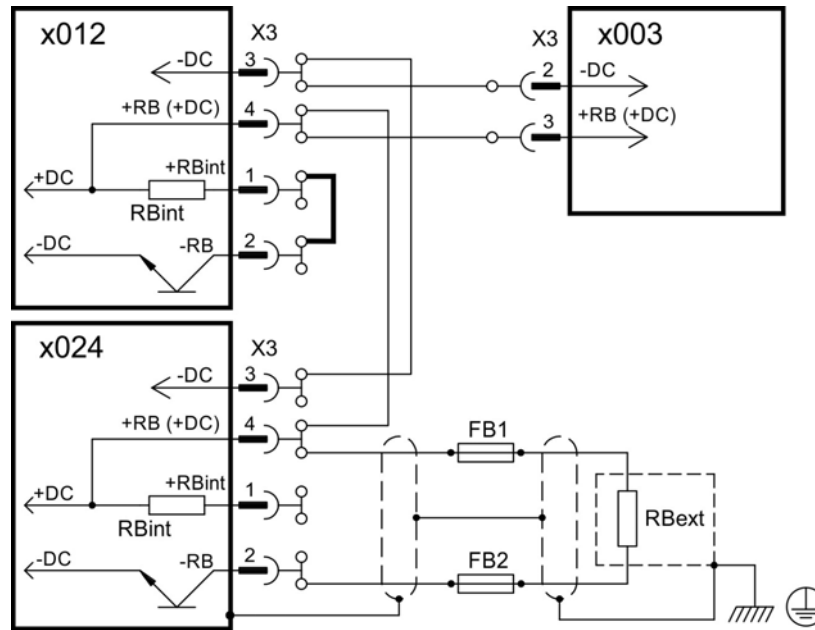
| Pin | Signal    | Description          |
|-----|-----------|----------------------|
| 3   | -DC       | DC-Link Bus negative |
| 4   | +DC (+RB) | DC-Link Bus positive |

AKD-x04807 (X14)

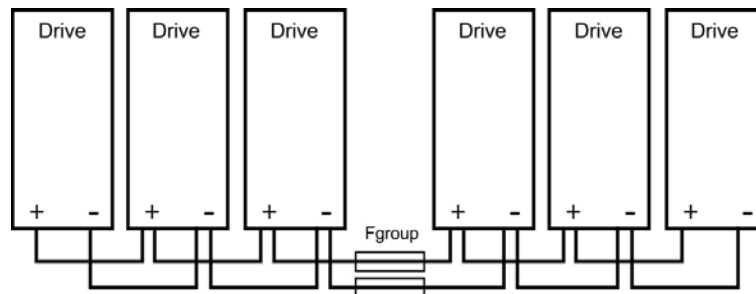
| Pin | Signal | Description          |
|-----|--------|----------------------|
| 1   | -DC    | DC-Link Bus negative |
| 2   | n.c.   | not connected        |
| 3   | +DC    | DC-Link Bus positive |

NOTE: Should be connected in parallel only with AKD-x048 drives.

### 9.9.1 DC Bus topology with Y connectors (24 A max.)

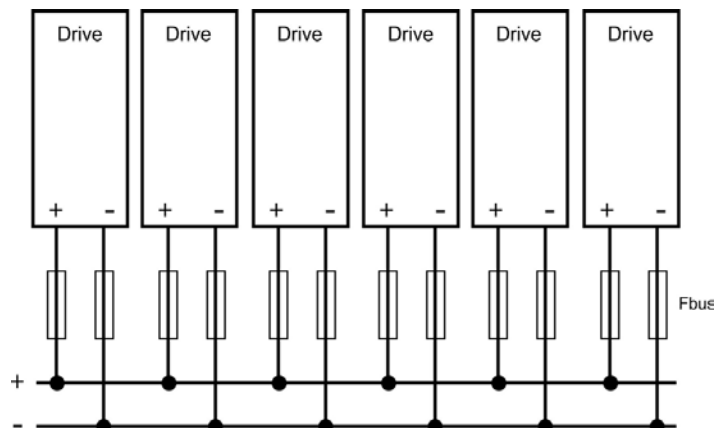


Without DC Bus fuses, other devices can become damaged or destroyed if, for example, a device fails due to an internal short circuit. If multiple drives are connected in parallel, then it is usual to insert DC Bus fuses (→ # 41). between groups of drives (with a group consisting of two or three devices, depending on the current) in order to limit any possible resulting damage. Fuses cannot avoid damage by current peaks completely.



### 9.9.2 DC Bus topology with busbar

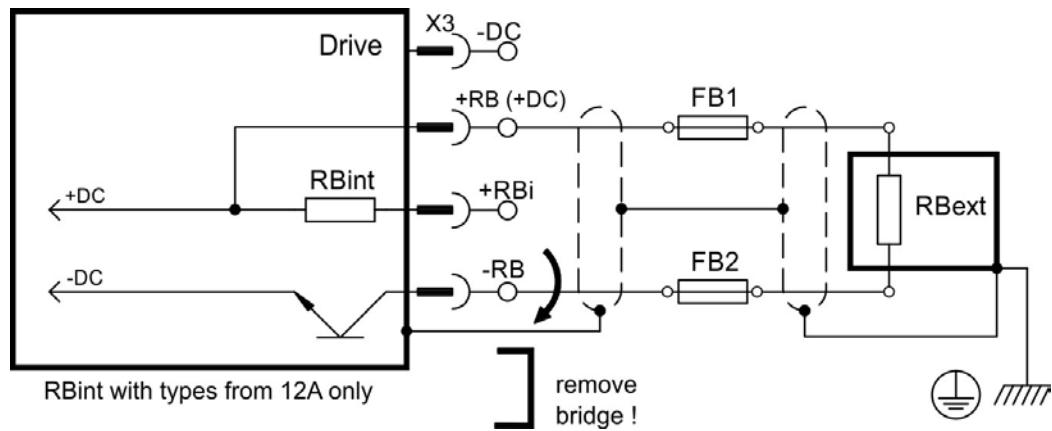
This wiring does not require Y connectors. If a device fails due to a short-circuit, only its DC Bus fuses (→ # 41). are tripped and the rest of the network continues uninterrupted. The solid busbars can conduct significantly larger currents, because the compensating current does not flow through the connector as above. For this reason, almost as many drives as desired can be connected in parallel in this form. This arrangement is frequently also useful for connecting KCM capacitor modules.



### 9.9.3 External regen resistor (X3)

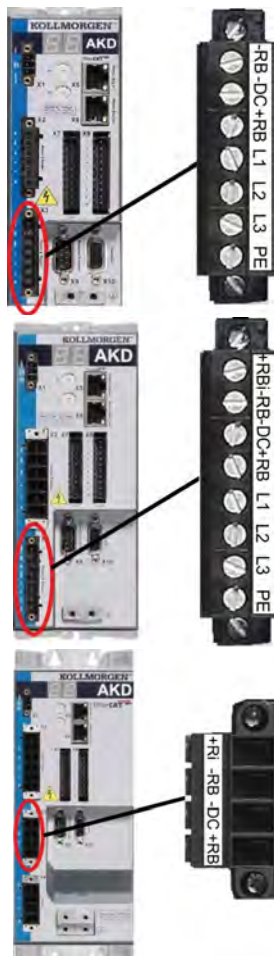
For technical data on the brake circuit (→ # 44).

#### 9.9.3.1 AKD-x003 to 024, regen connector X3



#### FB1 / FB2 fusing

| Drive Model     | Ampere rating@230V | Ampere rating@480V | UL region example: | CE Region example (Siba): |
|-----------------|--------------------|--------------------|--------------------|---------------------------|
| AKD-x003 to 012 | 10A                | 40A                | Eaton              | 110V to 400V: gRL(gS)     |
| AKD-x024        | 15A                | 50A                | FWP-xxA14F         | 400V to 480V: aR          |



#### AKD-x00306 to AKD-x00606 (X3)

| Pin | Signal | Description                      |
|-----|--------|----------------------------------|
| 1   | -RB    | External Regen Resistor negative |
| 3   | +RB    | External Regen Resistor positive |

#### AKD-x1206 (X3)

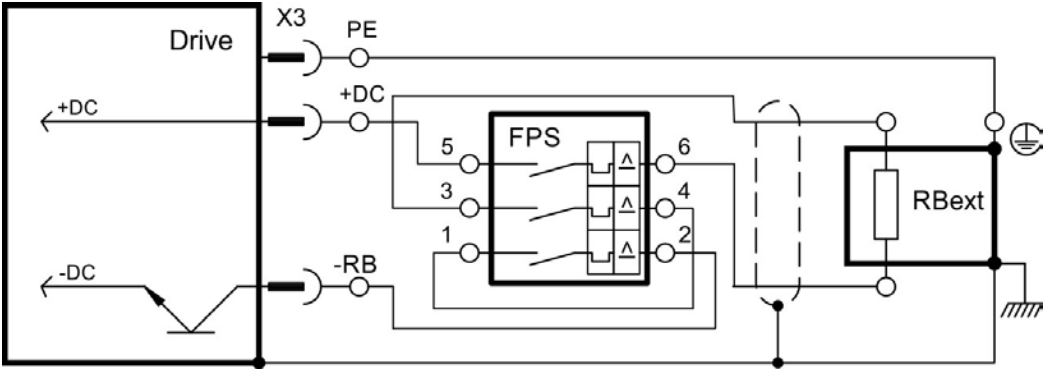
| Pin | Signal | Description                      |
|-----|--------|----------------------------------|
| 1   | +RBint | Internal Regen Resistor positive |
| 2   | -RB    | External Regen Resistor negative |
| 4   | +RB    | External Regen Resistor positive |

#### AKD-x02406 & AKD-x-00307 to 02407 (X3)

| Pin | Signal | Description                      |
|-----|--------|----------------------------------|
| 2   | -RB    | External Regen Resistor negative |
| 4   | +RB    | External Regen Resistor positive |

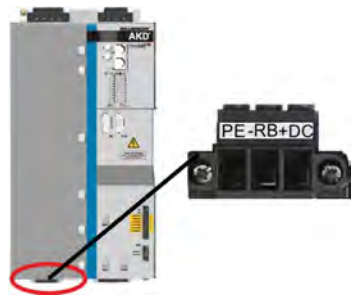


9.9.3.2 AKD-x048, regen connector X3



FPS: Frizlen DC Powerswitch

| RExt          | FPS    | Range [In] | cable cross section      |
|---------------|--------|------------|--------------------------|
| BAS(U)2000-10 | FPS-16 | 10 to 16 A | min. 2.5 mm <sup>2</sup> |
| BAS(U)3000-10 | FPS-20 | 16 to 20 A | min. 4 mm <sup>2</sup>   |
| BAS(U)6000-10 | FPS-25 | 20 to 25 A | min. 4 mm <sup>2</sup>   |



| AKD-x04807 |         |                                  |
|------------|---------|----------------------------------|
| Pin        | Signal  | Description                      |
| 1          | +RB/+DC | External Regen Resistor positive |
| 2          | -RB     | External Regen Resistor negative |
| 3          | PE      | Protective Earth                 |

### 9.9.4 Capacitor Modules (X3)



**KCM modules (KOLLMORGEN Capacitor Modules)** absorb kinetic energy generated by the motor when it is operating in generator mode. Normally, this energy is dissipated as waste via regen resistors. KCM modules, however, feed the energy they have stored back into the DC Bus link as and when it is required.

Assembly information: see regional accessories manual or KCM instruction manual.

Dimensions (HxWxD) : 300x100x201 mm

|              |  |
|--------------|--|
| <b>KCM-S</b> | <b>Saves energy:</b> The energy stored in the capacitor module during generative braking is available the next time acceleration happens. The module's inception voltage is calculated automatically during the first load cycles.   |
| <b>KCM-P</b> | <b>Power in spite of power failure:</b> If the power supply fails, the module provides the servo amplifier with the stored energy that is required to bring the drive to a standstill in a controlled manner (this only applies to the power supply voltage; battery-back the 24 V supply separately). |
| <b>KCM-E</b> | <b>Expansion module for both applications.</b> Expansion modules are available in two capacitance classes.   |

#### NOTE

The KCM modules may only be connected to drives with 400/480 V rated voltage. Mounting, installation, and setup instructions can be found in the Instructions Manual of the KCM Modules.



#### **DANGER** High DC Voltage up to 900 V!

There is a danger of serious personal injury or death by electrical shock or electrical arcing. It can take over an hour for the modules to self-discharge.

- Switch off (disconnect) the line voltage. You must only work on the connections when the system is disconnected.
- Check the state of charge with a measuring device that is suitable for a DC voltage of up to 1,000 V.
- When measuring a voltage of over 50 V between the DC+/DC- terminals or to ground, discharge the modules (see (→ # 117).

#### 9.9.4.1 Technical Data

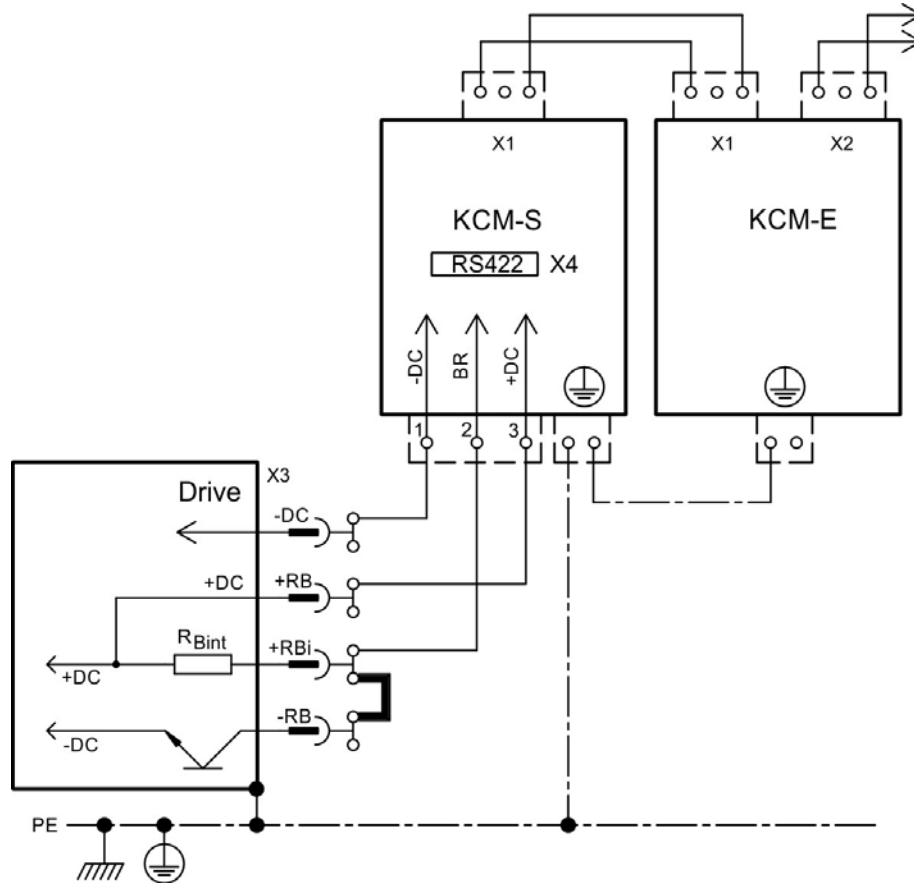
| Type     | Storage-Capacity<br>[Ws] | Rated Supply Voltage<br>[V DC] | Peak Supply Voltage<br>[V DC] | Power<br>[kW] | Protection Class | Inception Voltage<br>[V DC] | Weight<br>[kg] |
|----------|--------------------------|--------------------------------|-------------------------------|---------------|------------------|-----------------------------|----------------|
| KCM-S200 | 1600                     | max. 850                       | max. 950<br>(30s in 6 min)    | 18            | IP20             | evaluated                   | 6.9            |
| KCM-P200 | 2000                     |                                |                               |               |                  | 470                         | 6.9            |
| KCM-E200 | 2000                     |                                |                               |               |                  | -                           | 4.1            |
| KCM-E400 | 4000                     |                                |                               |               |                  | -                           | 6.2            |

### 9.9.4.2 Example installation with KCM-S and KCM-E

#### NOTICE

Maximum cable length between drive and KCM: 500mm. The DC+ and DC- lines should always be twisted, maximum cross section is 6mm<sup>2</sup>. Ensure that the polarity is correct, swapping round DC+/DC- will damage the KCM modules.

Connect the BR connection to the drive with the most frequent generative braking processes in the system. This drive must have an active internal or external brake resistor. Create a motion profile that causes the brake chopper to respond.



#### Setup KCM-S and KCM-E

Prerequisite for the following instructions:

- Properly disconnected, grounded system.
- KCM-S: assembled and wired in the switching cabinet. The load that leads to the activation of the brake chopper during braking must be connected.
- KCM-E: assembled and connected to the KCM-S with connection cable (X1) and PE line.
- Discharge aids (plug-in bridge) are removed.

Proceed as instructed below:

1. Switch on the line voltage after the drive has finished the 24V boot process.
2. Enable the drive and operate the motion profile that causes the brake chopper to respond.
3. The KCM-S determines the chopper threshold and begins to charge; LED (top view) flashes. The energy stored in the capacitor module during generative braking is available the next time acceleration happens.

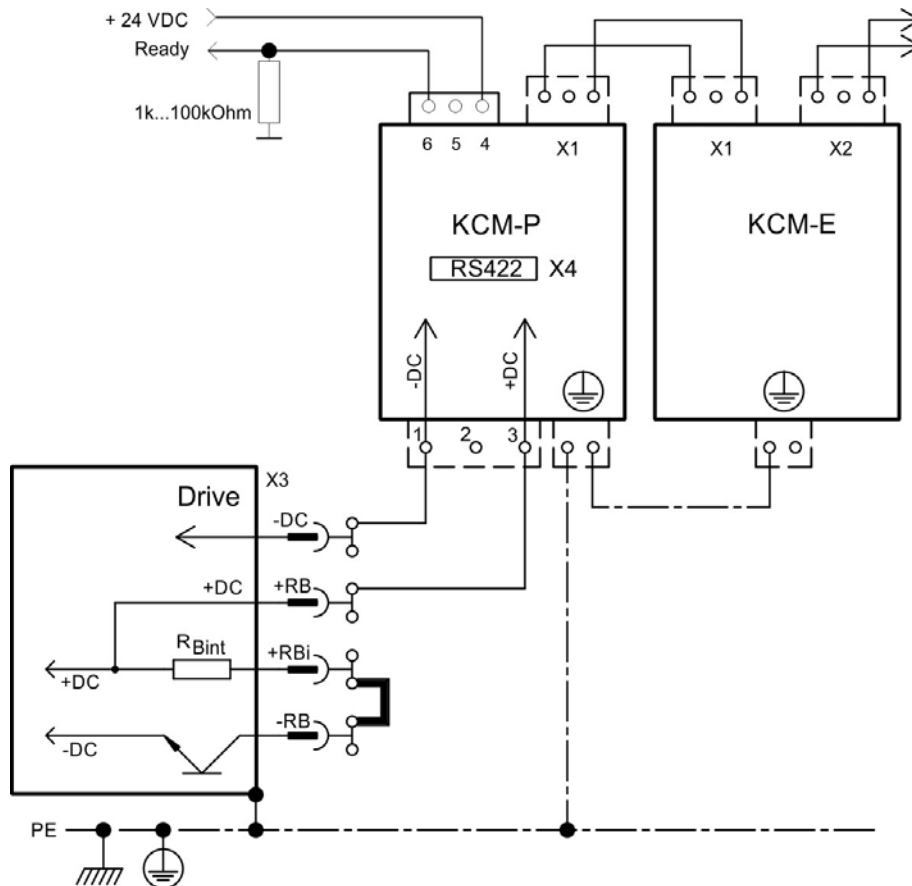
RS422 interface X4 allows data exchange controlled by a terminal software of your choice. Interface setting: 115200 Baud, 8 Data Bits, 1 Stop Bit, No Parity&Flow Control. The X4 mating connector is in the package. More information is given in the KCM Instructions Manual.

### 9.9.4.3 Example installation with KCM-P and KCM-E

#### NOTICE

Maximum cable length between drive and KCM: 500mm. The DC+ and DC- lines should always be twisted, maximum cross section is 6mm<sup>2</sup>. Ensure that the polarity is correct, swapping round DC+/DC- will damage the KCM modules.

The KCM-P starts the charging process at approx. 470 V DC. If the power supply fails, the module provides the DC bus link with the stored energy (this only applies to the power supply voltage; battery-back the 24 V supply separately).



#### Setup KCM-P and KCM-E

Prerequisite for the following instructions:

- Properly disconnected, grounded system.
- KCM-P: assembled and wired in the switching cabinet. Set drive undervoltage limit VBUS.UVTHRESH to a value significantly below 470V DC, otherwise drive will switch-off before KCM-P provides energy to the DC bus link.
- KCM-E: assembled and connected to the KCM-P with connection cable (X1) and PE line.
- Discharge aids (plug-in bridge) are removed.

Proceed as instructed below:

1. Switch on the line voltage after the drive has finished the 24V boot process.
2. The KCM-P begins the charging process at approximately 470 V DC; the LED flashes.

RS422 interface X4 allows data exchange controlled by a terminal software of your choice. Interface setting: 115200 Baud, 8 Data Bits, 1 Stop Bit, No Parity&Flow Control. The X4 mating connector is in the package.

The ready signal reports the ready to operate (high level).

More information is given in the KCM Instructions Manual.

#### 9.9.4.4 Discharging KCM modules

The aids supplied with each KCM module (plug-in bridge/connecting cables) allows discharging the modules safely.

##### NOTICE

When the charging LED on top of the modules flashes, the capacitors are charged. Please note, however, that the LED does not allow you to draw a definite conclusion about the state of discharge, as it is not monitored for failures.



##### **DANGER** High DC Voltage up to 900 V DC!

There is a danger of serious personal injury or death by electrical shock or electrical arcing.

- Switch off (disconnect) the line voltage. You must only work on the connections when the system is disconnected.
- Check the state of charge with a measuring device that is suitable for a DC voltage of up to 1,000 V.
- Wait until the voltage measured between the DC+/DC- terminals or to ground has dropped below 50 V.  
It can take over an hour for the modules to self-discharge.
- If you cannot wait for the duration of the self-discharge time, you must force the modules to discharge.
- Follow the procedure described below when forcing the modules to discharge.

For your own safety, proceed as follows when forcing the modules to discharge:

1. Switch off (disconnect) the line voltage.
2. Discharge the modules:
 

**KCM-S/-P:** Insert the plug-in bridge in the screw terminals (black-1 to gray-2) on the base of the modules, wait at least 70 s, leave the plug-in bridge in place (as a means of securing for transport). Remove the plug-in bridge again before recommissioning.

**KCM-E:** Bridge the X2/X3 connector with a connecting cable on the top of the module, wait at least 70 s, leave the connecting cable in place (as a means of securing for transport). Detach the connecting cable and reconnect the KCM-E properly before recommissioning.
3. Perform the scheduled task (e.g. cleaning, maintenance, or deinstallation).

## 9.10 Motor Power Connection (X2)

Together with the motor supply cable and motor winding, the power output of the drive forms an oscillating circuit. Characteristics such as cable capacity, cable length, motor inductance, and frequency (→ # 38) or (→ # 39) determine the maximum voltage in the system.

The AKD drive is able to protect the connected motor from overloading, if the parameters are set correctly and the thermal protection sensor is connected and supervised:

- Parameter IL.MIMODE must be set to 1. IL.MIMODE 0 does not meet the memory retention test requirements.
- Refer to parameter MOTOR.RTYPE for supported thermal sensors.
- With Kollmorgen motors the valid data are automatically set by the internal motor database.

### NOTICE

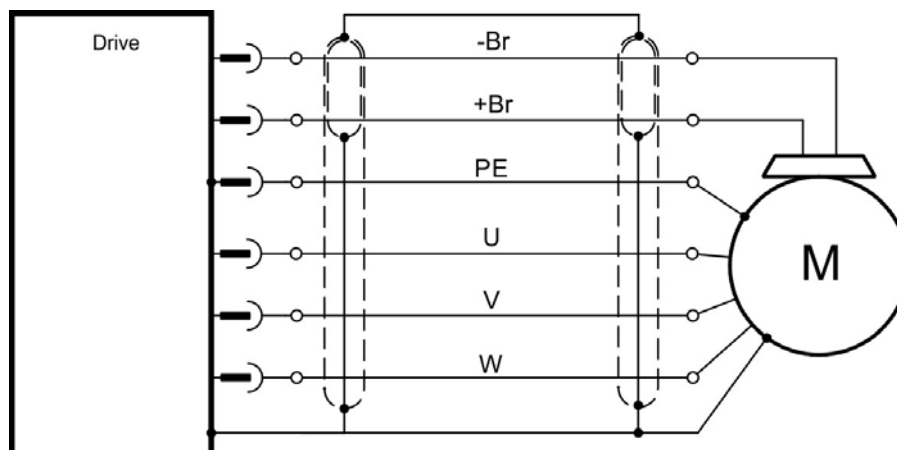
The dynamic voltage rise can lead to a reduction in the motor operating life and, on unsuitable motors, to flashovers in the motor winding.

- Only install motors with insulation class F (acc. to IEC60085) or above.
- Only install cables that meet the requirements (→ # 43).

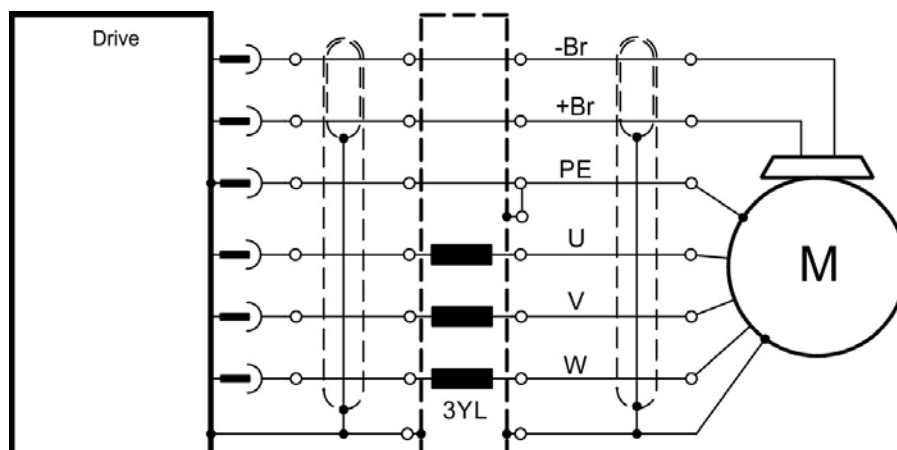
### NOTICE

With long motor cables leakage currents endanger the output stage of the drive. For cable lengths from 25 m to 50 m, a motor choke (3YL) must be wired into the motor cable (near the drive). Refer to your regional Accessories Manual for Kollmorgen chokes.

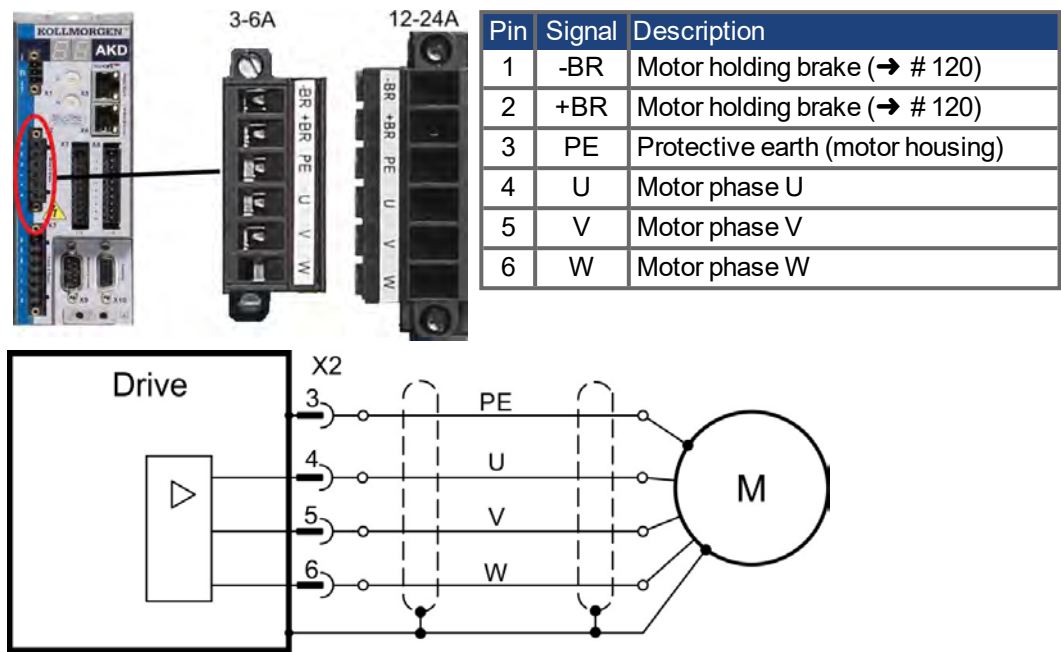
#### Cable length ≤ 25 m



#### Cable length >25 m

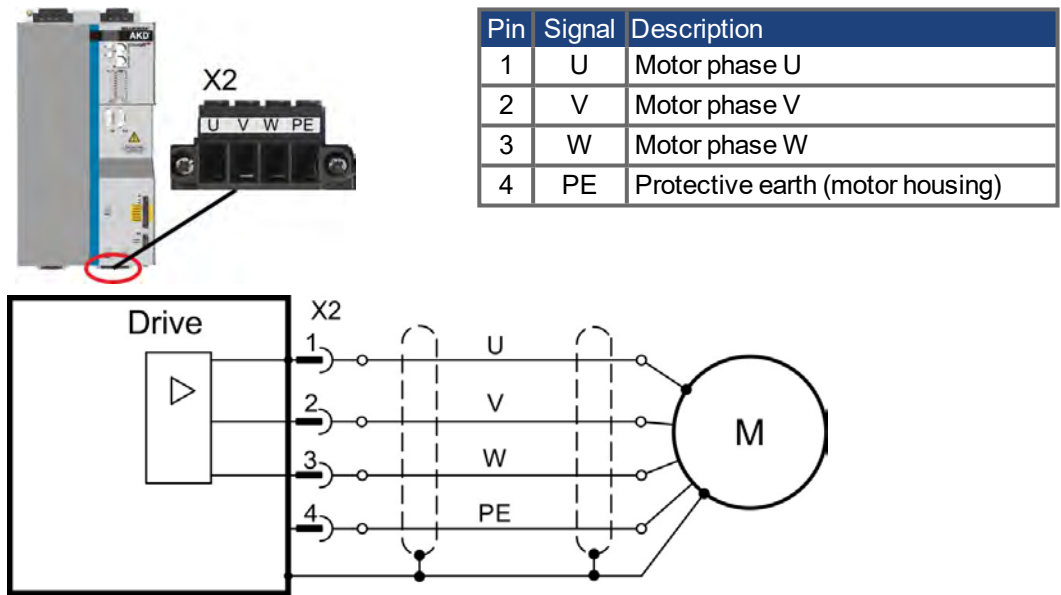


9.10.1 AKD-x003 to 024, power connector X2



9.10.2 AKD-x048, power connector X2

**NOTE** Cable length maximum 25 m.



## 9.11 Motor Brake Connection (X2, X15, X16)

A 24 V holding brake in the motor can be controlled directly by the drive. For proper function, check voltage drop, measure voltage at brake input and check brake function (on and off).

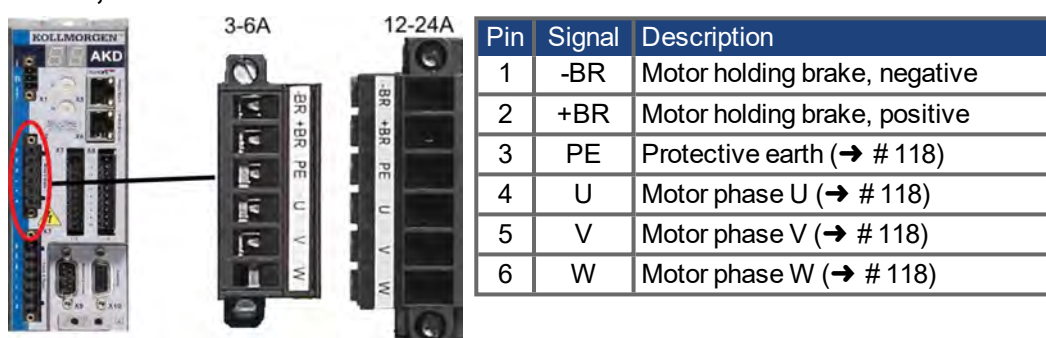


### **WARNING** No functional Safety!

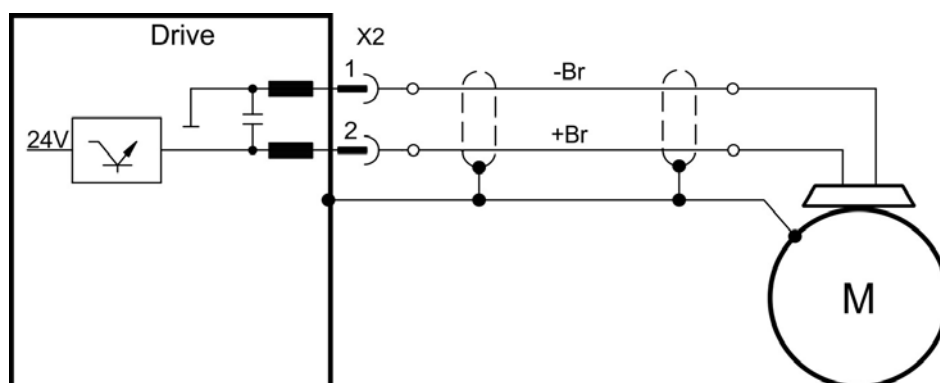
Serious injury could result when the load is not properly blocked. This function does not ensure functional safety.

- Functional safety, e.g. with hanging load (vertical axes), requires an additional mechanical brake which must be safely operated, for example by a safety control.
- The Hardware Enable (connector X8 pin 4) does not initiate a controlled stop but switches off the power stage immediately.
- Set parameter MOTOR.BRAKEIMM to 1 with vertical axes, to apply the brake immediately after faults or Hardware Disable.

### 9.11.1 AKD-x003 to 024, brake connector X2



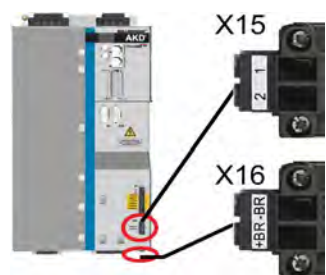
Brake voltage supply via 24 V  $\pm 10\%$  auxiliary voltage supply of the drive on X1. Maximum current depends on the drive type, see Technical Data (→ # 38) or (→ # 39).



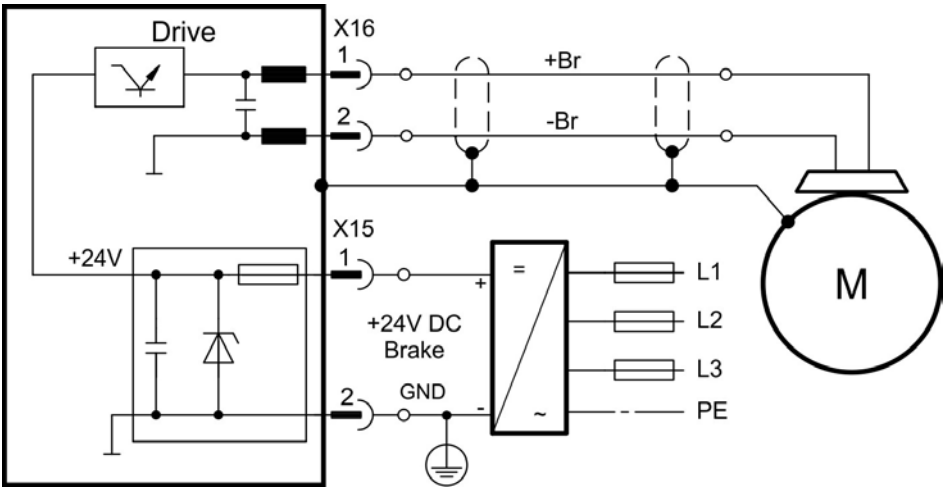


9.11.2 AKD-x048, brake connectors X15, X16

AKD-x048 the brake voltage supply is separated from the drive auxiliary voltage. Maximum brake current is 2 A. Use X15 for 24 VDC  $\pm 10\%$  supply input and X16 to connect the motor holding brake.

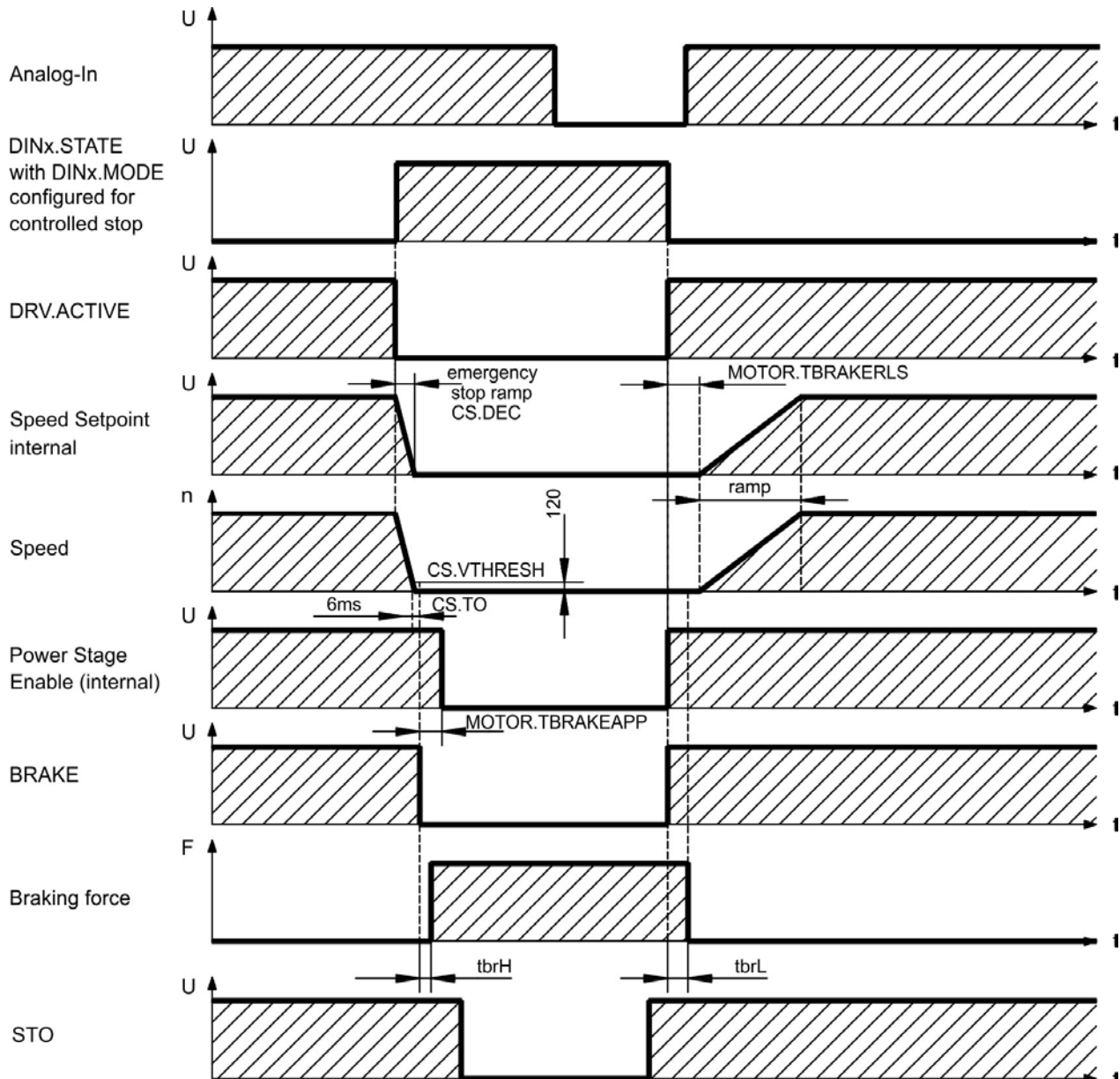


| X15 | Signal | Description                   |
|-----|--------|-------------------------------|
| 1   | 24V    | 24V supply voltage, brake     |
| 2   | GND    | GND, brake                    |
| X16 | Signal | Description                   |
| 1   | +BR    | Motor holding brake, positive |
| 2   | -BR    | Motor holding brake, negative |



### 9.11.3 Functionality

The brake function must be enabled through a parameter. The diagram below shows the timing and functional relationships between the controlled stop signal, speed, and braking force. All values can be adjusted with parameters; values in the diagram are default values.



The speed setpoint of the drive is internally driven down an adjustable ramp (CS.DEC) to 0 V. With default values the output for the brake is switched on when the speed has reached 120 rpm (CS.VTHRESH) for at least 6 ms (CS.TO). The rise ( $t_{brH}$ ) and fall ( $t_{brL}$ ) times of the holding brake that is built into the motor are different for the various types of motor.

## 9.12 Feedback Connection (X10, X9, X7)

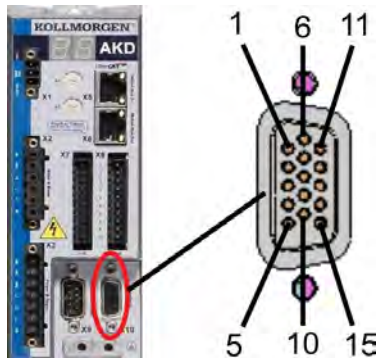
Every closed servo system normally requires at least one feedback device for sending actual values from the motor to the drive. Depending on the type of feedback device used, information will be fed back to the drive using digital or analog means.

AKD supports the most common types of feedback device. Feedback functions are assigned with parameters in WorkBench, the setup software. Scaling and other settings are also performed in WorkBench. For a detailed description of the parameters, please refer to the WorkBench online help.

The table below provides an overview of the supported feedback types, their corresponding parameters, and a reference to the relevant connection diagram in each case.

| Feedback Types                       | Wiring    | Connector | FB1.<br>SELECT | FB2.<br>MODE | FB3.<br>MODE |
|--------------------------------------|-----------|-----------|----------------|--------------|--------------|
| Resolver                             | (→ # 126) | X10       | 40             | -            | -            |
| SFD                                  | (→ # 127) | X10       | 41             | -            | -            |
| SFD3                                 | (→ # 128) | X10       | 45             | -            | -            |
| Encoder Hiperface DSL                | (→ # 129) | X10       | 46             | -            | -            |
| SinCos Encoder BiSS B (analog)       | (→ # 130) | X10       | 32             | -            | -            |
| Encoder BiSS C (digital)             | (→ # 131) | X10       | 34             | -            | -            |
| SinCos Encoder ENDAT 2.1             | (→ # 132) | X10       | 30             | -            | -            |
| Encoder ENDAT 2.2                    | (→ # 133) | X10       | 31             | -            | -            |
| Encoder ENDAT 2.2                    | (→ # 134) | X9/X8     | -              | -            | 0            |
| Encoder ENDAT 2.2                    | (→ # 143) | X9        | -              | -            | 0            |
| SinCos Encoder Hiperface             | (→ # 135) | X10       | 33             | -            | -            |
| Sine Encoder + Hall                  | (→ # 136) | X10       | 20             | -            | -            |
| Sine Encoder                         | (→ # 136) | X10       | 21             | -            | -            |
| Incremental Encoder + Hall           | (→ # 137) | X10       | 10             | -            | -            |
| Incremental Encoder                  | (→ # 137) | X10       | 11             | -            | -            |
| Hall Sensors                         | (→ # 138) | X10       | 12             | -            | -            |
| Tamagawa Smart Abs                   | (→ # 139) | X10       | 42             | -            | -            |
| Incremental Encoder,<br>FB2.SOURCE=1 | (→ # 142) | X9        | -              | 0            | -            |
| Incremental Encoder,<br>FB2.SOURCE=2 | (→ # 142) | X7        | -              | 0            | -            |
| Pulse/Direction,<br>FB2.SOURCE=1     | (→ # 144) | X9        | -              | 1            | -            |
| Pulse/Direction,<br>FB2.SOURCE=2     | (→ # 144) | X7        | -              | 1            | -            |
| CW/CCW,<br>FB2.SOURCE=1              | (→ # 145) | X9        | -              | 2            | -            |
| CW/CCW,<br>FB2.SOURCE=2              | (→ # 145) | X7        | -              | 2            | -            |

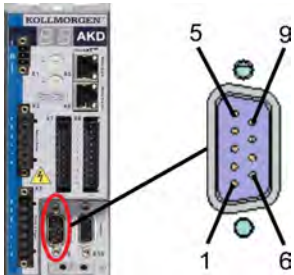
### 9.12.1 Feedback connector (X10)



| Pin | SFD  | SFD3/<br>DSL | Resolver | BiSS B<br>(analog) | BiSS C<br>(digital) | EnDAT<br>2.1 | EnDAT<br>2.2 | Hiper-<br>face | Sine<br>Enc.<br>+Hall | Incr.<br>Enc.<br>+Hall | Hall   | Tamagawa<br>Smart<br>Abs* |
|-----|------|--------------|----------|--------------------|---------------------|--------------|--------------|----------------|-----------------------|------------------------|--------|---------------------------|
| 1   | -    | -            | -        | -                  | -                   | -            | -            | -              | Hall U                | Hall U                 | Hall U | -                         |
| 2   | -    | -            | -        | CLK+               | CLK+                | CLK+         | CLK+         | -              | Hall V                | Hall V                 | Hall V | -                         |
| 3   | -    | -            | -        | CLK-               | CLK-                | CLK-         | CLK-         | -              | Hall W                | Hall W                 | Hall W | -                         |
| 4   | SEN+ | -            | -        | SEN+               | SEN+                | SEN+         | SEN+         | SEN+           | SEN+                  | SEN+                   | -      | SEN+                      |
| 5   | SEN- | -            | -        | SEN-               | SEN-                | SEN-         | SEN-         | SEN-           | SEN-                  | SEN-                   | -      | SEN-                      |
| 6   | COM+ | COM+         | R1 Ref+  | DAT+               | DAT+                | DAT+         | DAT+         | DAT+           | Zero+                 | Zero+                  | -      | SD+                       |
| 7   | COM- | COM-         | R2 Ref-  | DAT-               | DAT-                | DAT-         | DAT-         | DAT-           | Zero-                 | Zero-                  | -      | SD-                       |
| 8   | -    | -            | Th+      | Th+                | -                   | Th+          | -            | Th+            | Th+                   | Th+                    | Th+    | Th+                       |
| 9   | -    | -            | Th-      | Th-                | -                   | Th-          | -            | Th-            | Th-                   | Th-                    | Th-    | Th-                       |
| 10  | +5 V | 8 to 9 V     | -        | +5 V               | +5 V                | +5 V         | +5 V         | 8 to 9 V       | +5 V                  | +5 V                   | +5 V   | +5 V                      |
| 11  | 0 V  | 0 V          | -        | 0 V                | 0 V                 | 0 V          | 0 V          | 0 V            | 0 V                   | 0 V                    | 0 V    | 0 V                       |
| 12  | -    | -            | S1 SIN+  | A+                 | -                   | A+           | -            | SIN+           | A+                    | A+                     | -      | -                         |
| 13  | -    | -            | S3 SIN-  | A-                 | -                   | A-           | -            | SIN-           | A-                    | A-                     | -      | -                         |
| 14  | -    | -            | S2 COS+  | B+                 | -                   | B+           | -            | COS+           | B+                    | B+                     | -      | -                         |
| 15  | -    | -            | S4 COS-  | B-                 | -                   | B-           | -            | COS-           | B-                    | B-                     | -      | -                         |

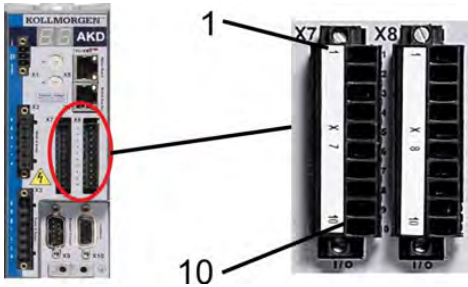
CLK = CLOCK, DAT = DATA, SEN = SENSE, Th = thermal control,  
 \*= for AKD with "NB" (rev 8+) only

9.12.2 Feedback connector (X9)



| Pin | Pulse/Direction | CW/CCW | Incremental Encoder    | Encoder with EnDat 2.2 |
|-----|-----------------|--------|------------------------|------------------------|
| 1   | Pulse+          | CW+    | A+                     | CLOCK+                 |
| 2   | Pulse-          | CW-    | A-                     | CLOCK-                 |
| 3   | GND             | GND    | GND                    | GND                    |
| 4   | Direction+      | CCW+   | B+                     | DATA+                  |
| 5   | Direction-      | CCW-   | B-                     | DATA-                  |
| 6   | Shield          | Shield | Shield                 | Shield                 |
| 7   | -               | -      | Zero+                  | -                      |
| 8   | -               | -      | Zero-                  | -                      |
| 9   | -               | -      | + 5 V (supply, output) | +5V (supply, output)   |

9.12.3 Feedback connector (X7)



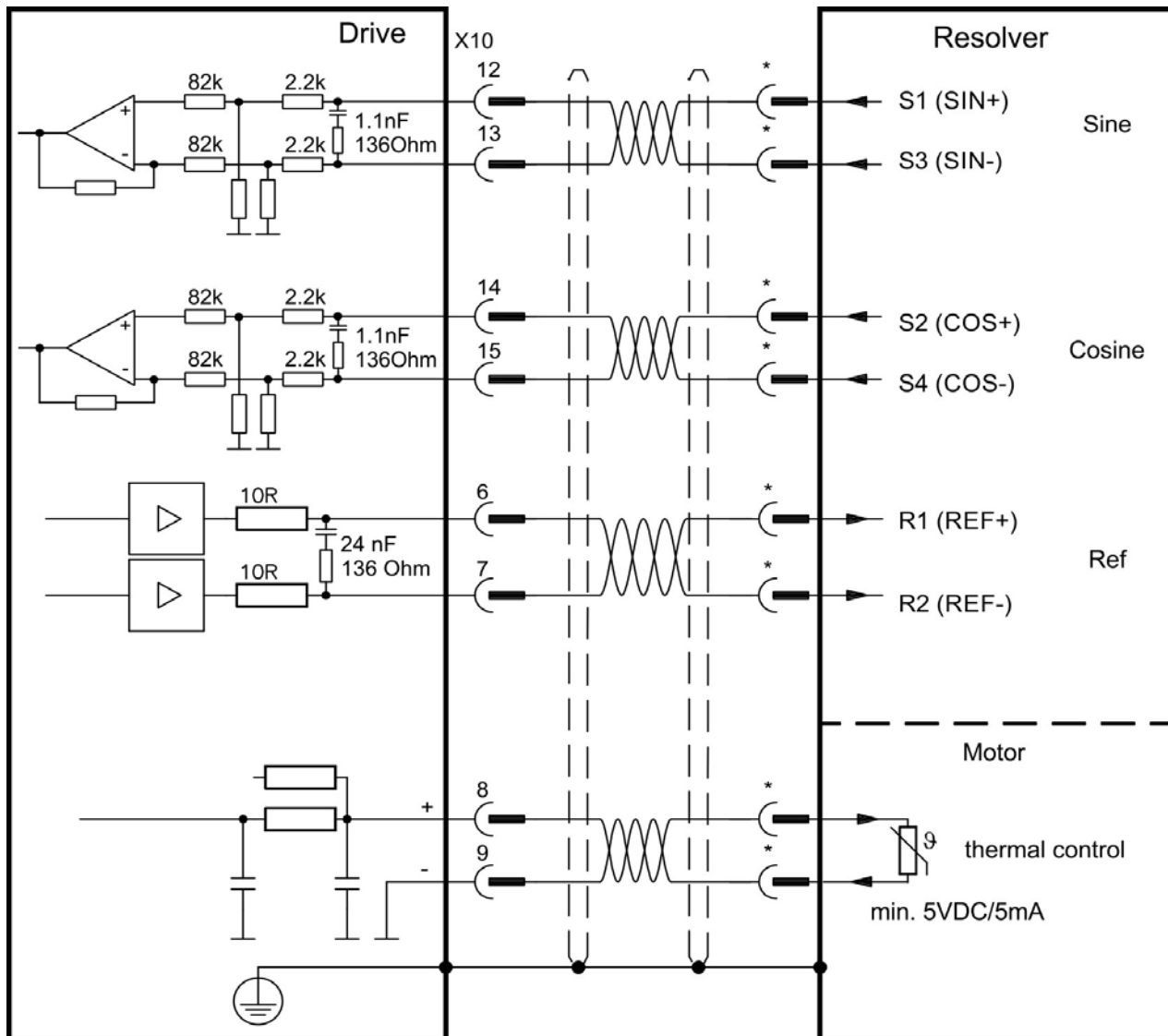
| Pin | Pulse/Direction | CW/CCW | Incremental Encoder |
|-----|-----------------|--------|---------------------|
| 9   | Pulse           | CW     | Channel A           |
| 10  | Direction       | CCW    | Channel B           |
| 1   | Common          | Common | Common              |

### 9.12.4 Resolver

The diagram below shows the connection of a resolver (2 to 36-poles) as a feedback system. The thermal control in the motor is connected via the Resolver cable and evaluated in the drive. If no thermal control is in the motor, the cable must short pins 8 and 9.

If cable lengths of more than 100 m are planned, please contact customer support.

| Type     | FBTYP | Description  |
|----------|-------|--|
| Resolver | 40    | Accuracy: 14 bit (0.022°), resolution: 16 bit (0.006°), frequency (fixed): 6875 Hz |



\*For pin assignment on the motor end, refer to the motor documentation.

9.12.5 SFD

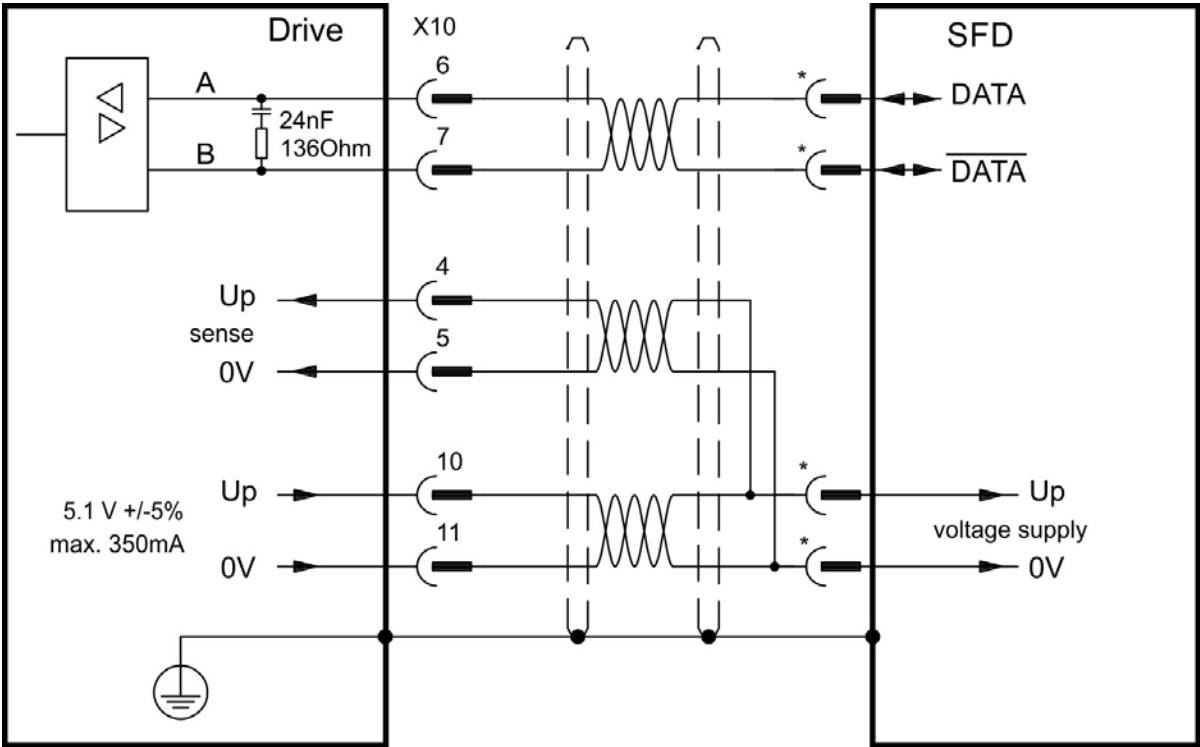
The diagram below shows the connection of the four wire Kollmorgen SFD feedback system.

NOTE

When SFD cable total resistance for 5V out (Up) and 5V return (0V) is less than 3.3 Ohm, then remote sensing is not needed. For typical cable this means remote sensing is not needed up to 25 m.

Kollmorgen cables are rated up to 50 m with no remote sensing.

| Type                        | FBTYPE | Up          | Remarks  |
|-----------------------------|--------|-------------|--|
| Smart Feedback Device (SFD) | 41     | 5.1 V +/-5% | accuracy 14 bit (0.022°), resolution 24 bit (2 x 10E-5°) |



\*For pin assignment on the motor end, refer to the motor documentation.



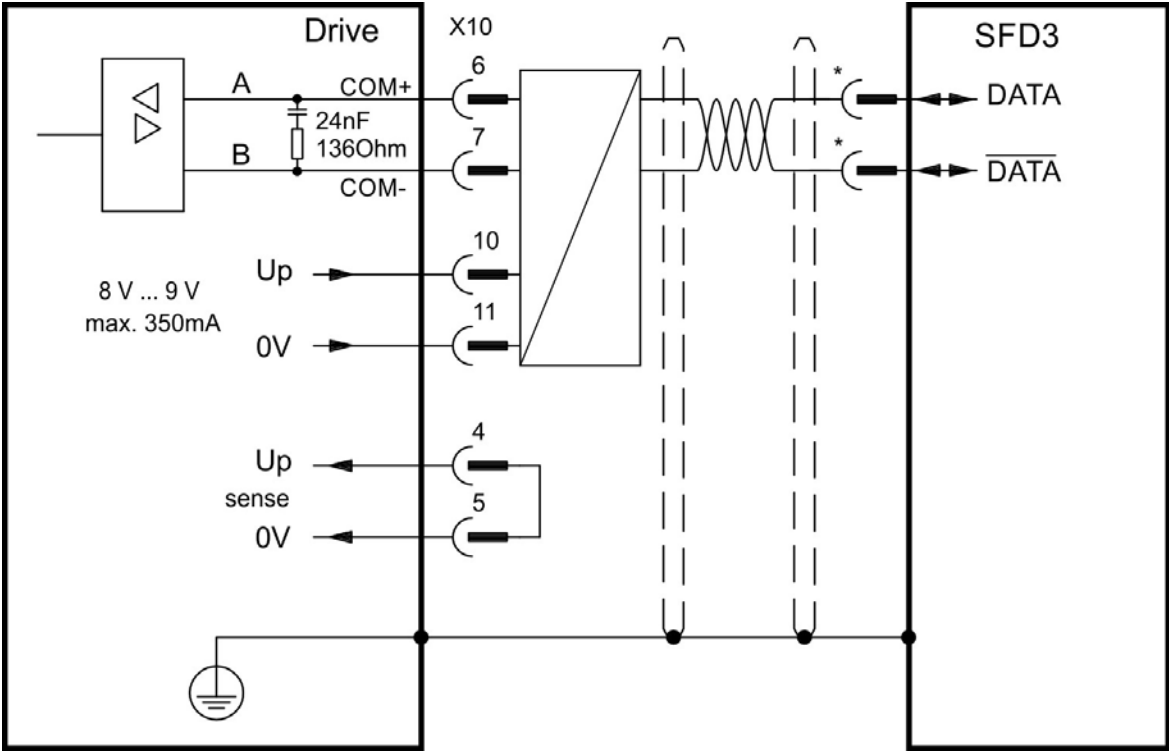
9.12.6 SFD3

The diagram below shows the connection of the two wire Kollmorgen SFD3 feedback system.

NOTE

SFD3 can be used with the special Kollmorgen cable.  
Maximum cable length is up to 25 m.

| Type | FBTYP | Up       | Remarks                                      |
|------|-------|----------|--|
| SFD3 | 45    | 8 to 9 V | from FW 1.11,<br>with Kollmorgen Cables only |



\*For pin assignment on the motor end, refer to the motor documentation.

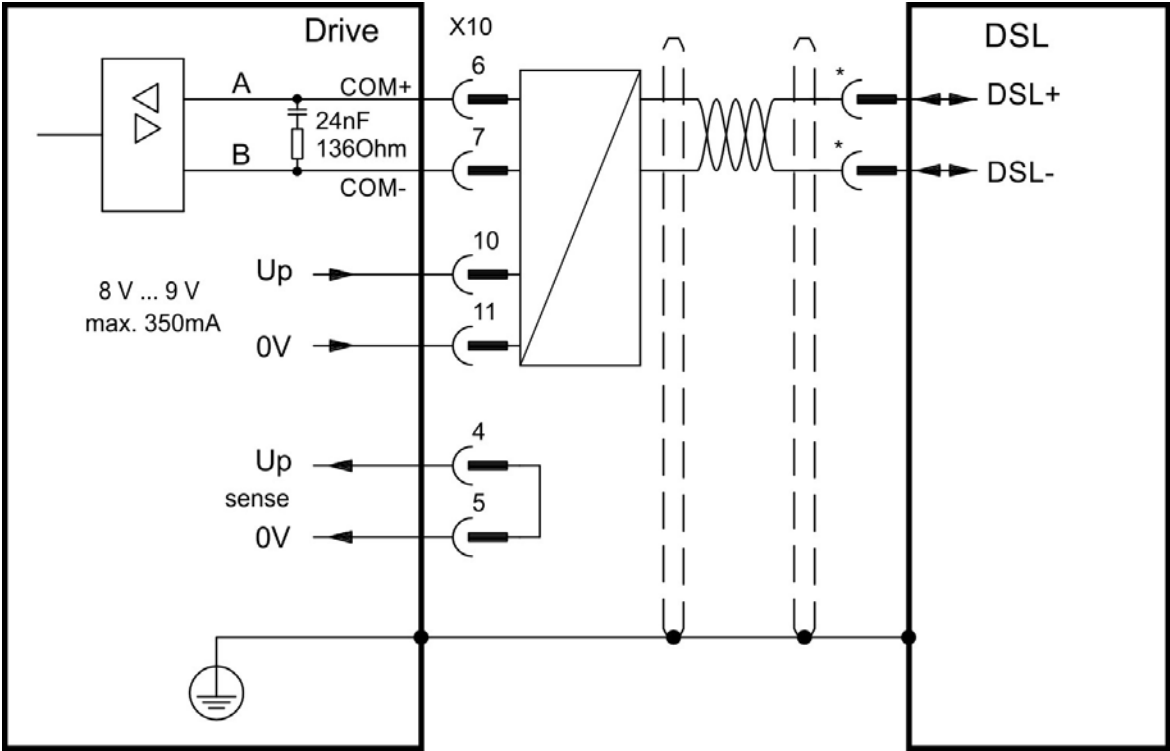
9.12.7 Hiperface DSL

The diagram below shows the connection of the two wire Hiperface DSL feedback system.

NOTE

Hiperface DSL can be used with the special Kollmorgen cable.  
Maximum cable length is up to 25 m.

| Type          | FBTYPE | Up       | Remarks                                     |
|---------------|--------|----------|---|
| Hiperface DSL | 46     | 8 to 9 V | from FW 1.9,<br>with Kollmorgen Cables only |



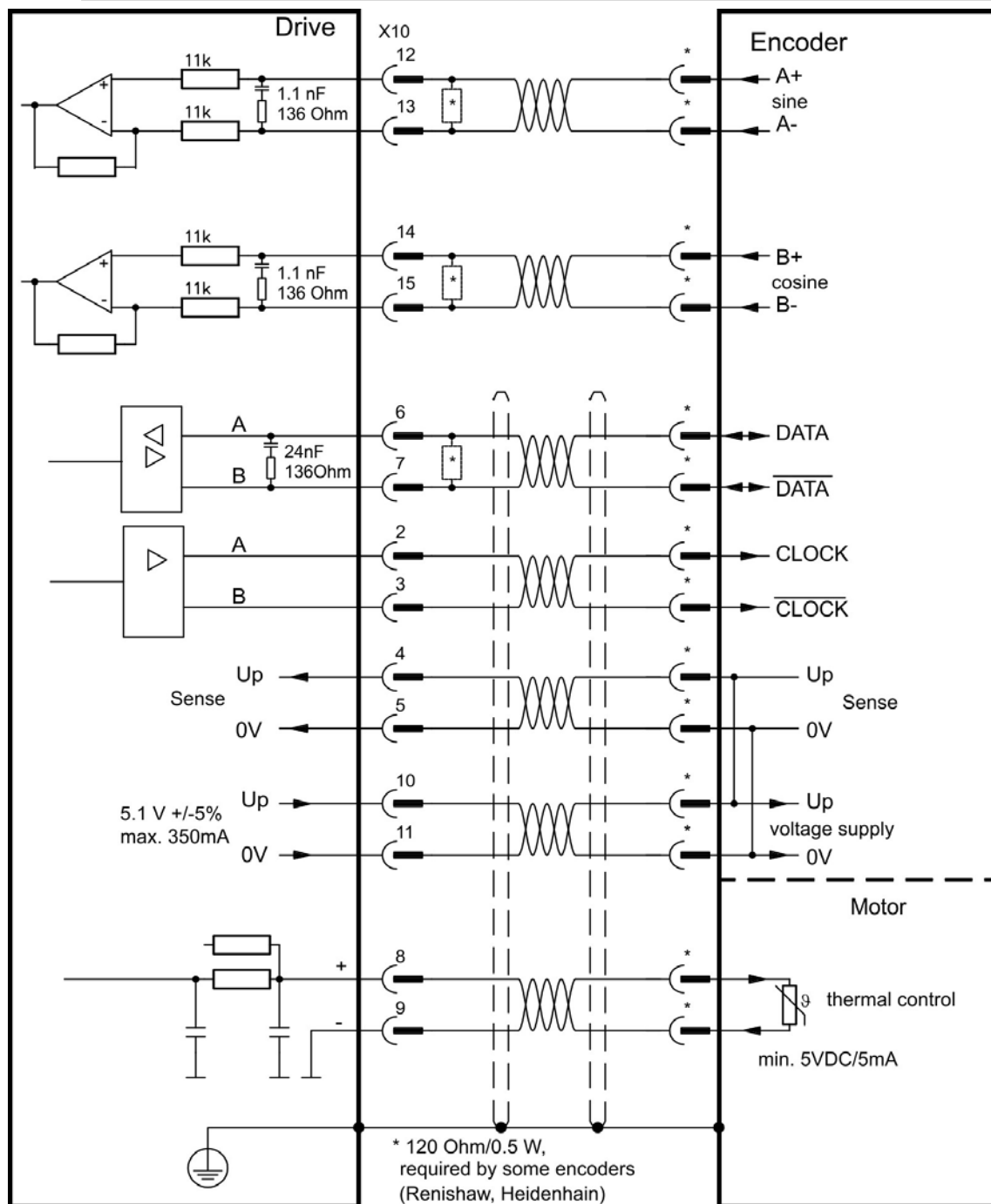
## 9.12.8 Encoder with BiSS

### 9.12.8.1 BiSS (Mode B) analog

The diagram below shows the wiring of a single-turn or multi-turn encoder with BiSS Mode B interface as a feedback system. The thermal control in the motor is connected via the encoder cable and evaluated in the drive.

If cable lengths of more than 50 m are planned, please consult customer support.

| Type                    | FBTYPE | Up          | Frequency Limit   |
|-------------------------|--------|-------------|---|
| BiSS (Mode B)<br>Analog | 32     | 5.1 V +/-5% | 1 MHz,<br>250 kHz for encoders that require termination resistors |

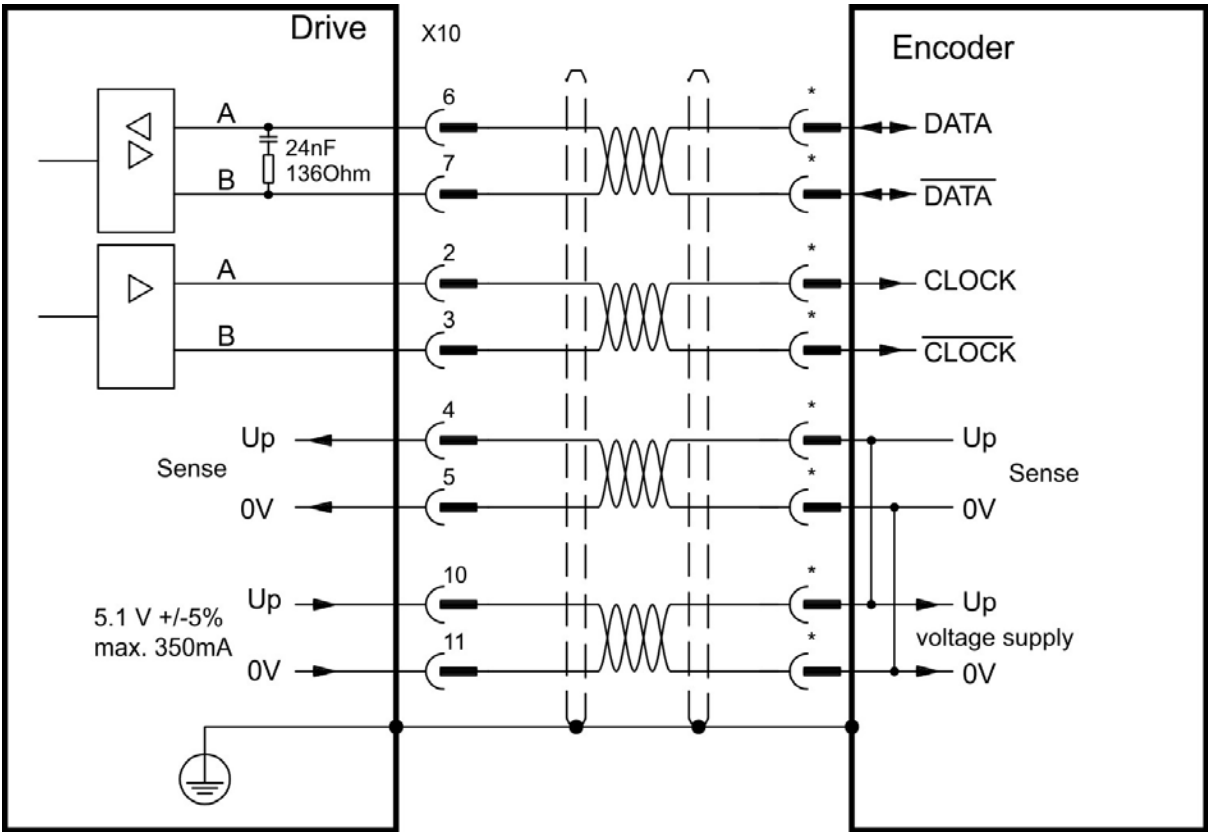


### 9.12.8.2 BiSS (Mode C) digital

The diagram below shows the wiring of a single-turn or multi-turn encoder with BiSS Mode C interface from Renishaw (specifically model Resolute RA26B) as a feedback system.

If cable lengths of more than 25 m are planned, please consult customer support.

| Type        | FBTYPE | Up          | Frequency Limit |
|-------------|--------|-------------|-----------------|
| BiSS Mode C | 34     | 5.1 V +/-5% | 1 MHz           |

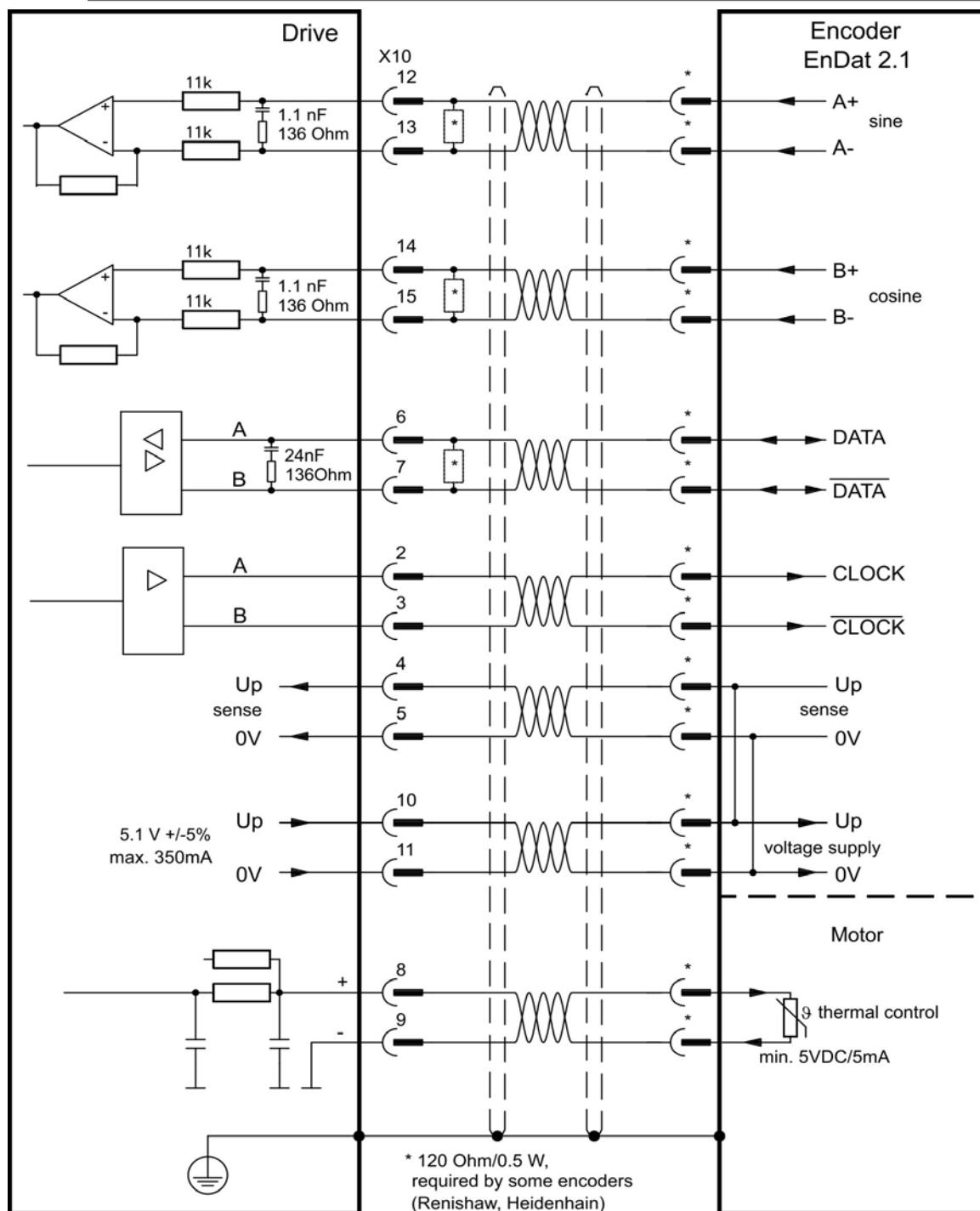


\*For pin assignment on the motor end, refer to the motor documentation.

### 9.12.9 Sine Encoder with EnDat 2.1

The diagram below shows the wiring of a single-turn or multi-turn sine-cosine encoder with EnDat 2.1 interface as a feedback system. Preferred types are the ECN1313 and EQN1325 encoders. The thermal control in the motor is connected via the encoder cable and evaluated in the drive. All signals are connected using our pre-assembled encoder connection cable. If cable lengths of more than 50 m are planned, consult customer support.

| Type      | FBTYPE | Frequency Limit   |
|-----------|--------|---|
| ENDAT 2.1 | 30     | 1 MHz,<br>250 kHz for encoders that require termination resistors |



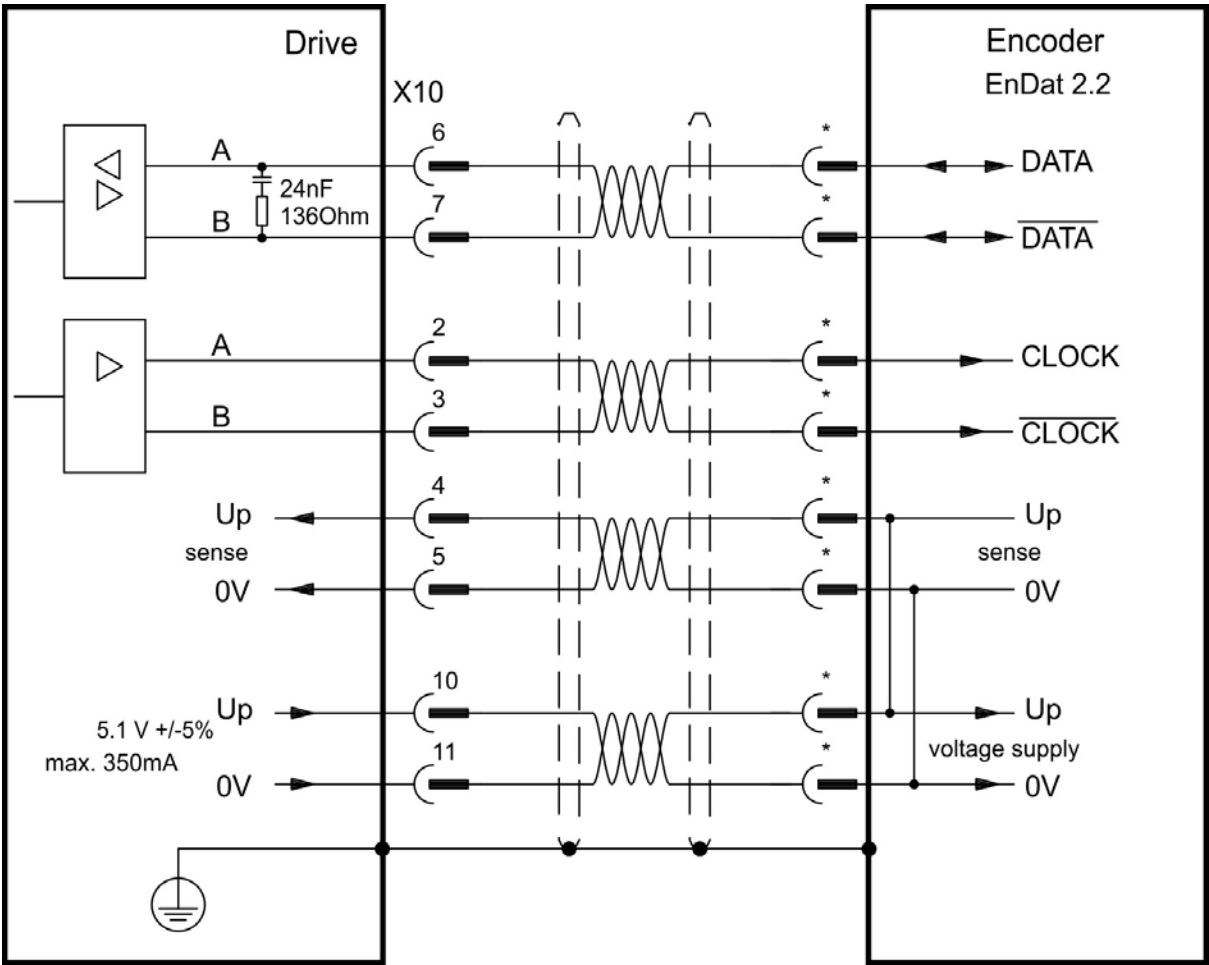
### 9.12.10 Encoder with EnDat 2.2

Single-turn or multi-turn encoders with EnDat 2.2 interface can be connected either to X10 or X9 as a primary motor feedback system.

#### 9.12.10.1 Connection to X10

All signals are connected using our pre-assembled encoder connection cable.  
If cable lengths of more than 50 m are planned, please consult customer support.

| Type      | FBTYPE | Frequency Limit | Description                    |
|-----------|--------|-----------------|--------------------------------|
| ENDAT 2.2 | 31     | 2.5 MHz         | Adjust on screen page FEEDBACK |



\*For pin assignment on the motor end, refer to the motor documentation.

### 9.12.10.2 Connection to X9 and X8

The thermal control in the motor is connected via Analog I/O on X8 and evaluated in the drive. All signals are connected using our special connection cable (Europe: CFD5).

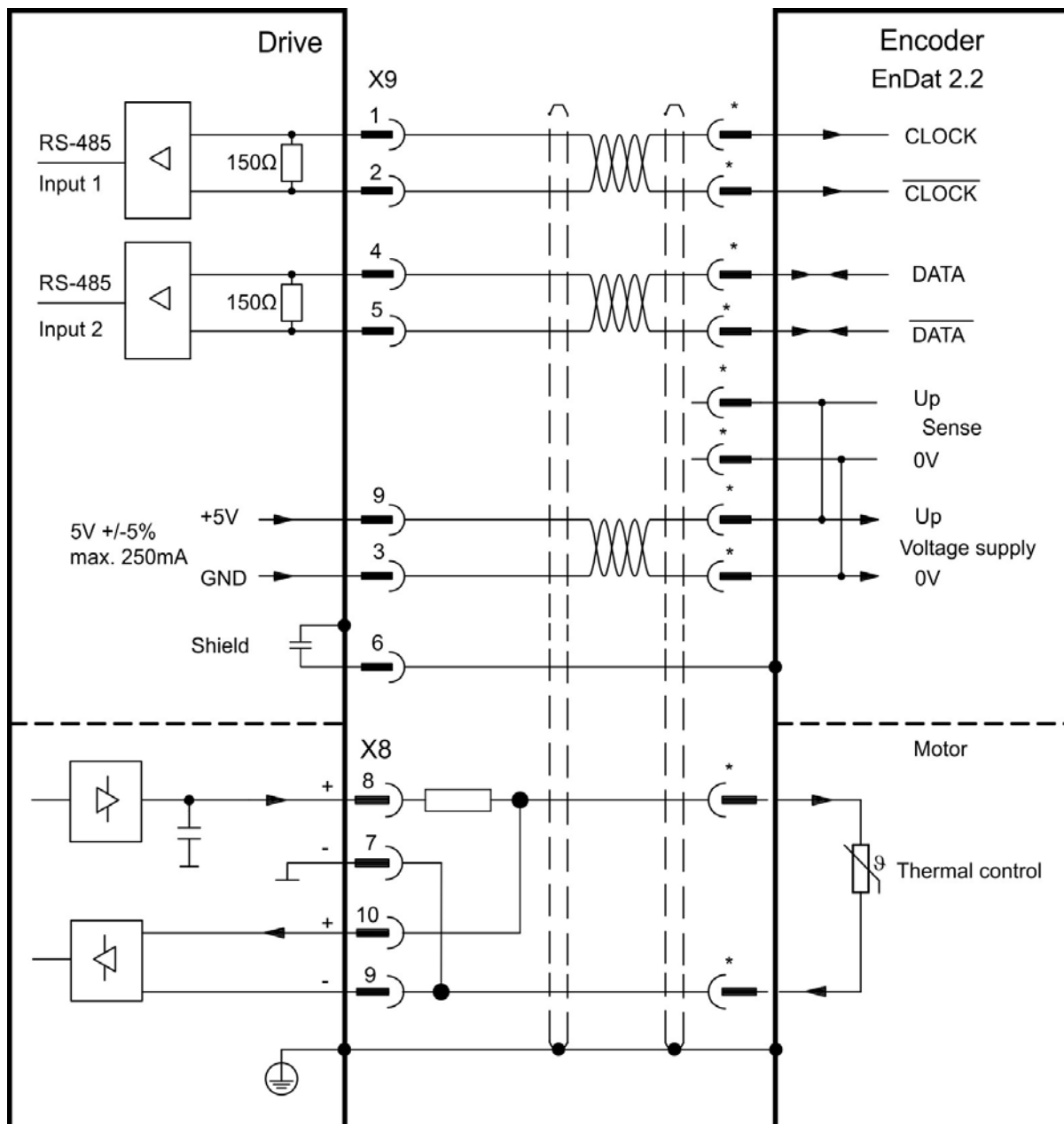
**NOTE**

Analog I/O functionality must be selected in the related WorkBench screen. If the set limit is exceeded, then warning n256 is created.

If cable lengths of more than 50 m are planned, please consult customer support.

| Type      | FB3.MODE | Frequency Limit | Description                    |
|-----------|----------|-----------------|--------------------------------|
| ENDAT 2.2 | 0*       | 2,5 MHz         | Adjust on screen page FEEDBACK |

\* For use as primary motor feedback, set parameters DRV.EMUEMODE, PL.FBSOURCE, IL.FBSOURCE, VL.FBSOURCE.



\*For pin assignment on the motor end, refer to the motor documentation.

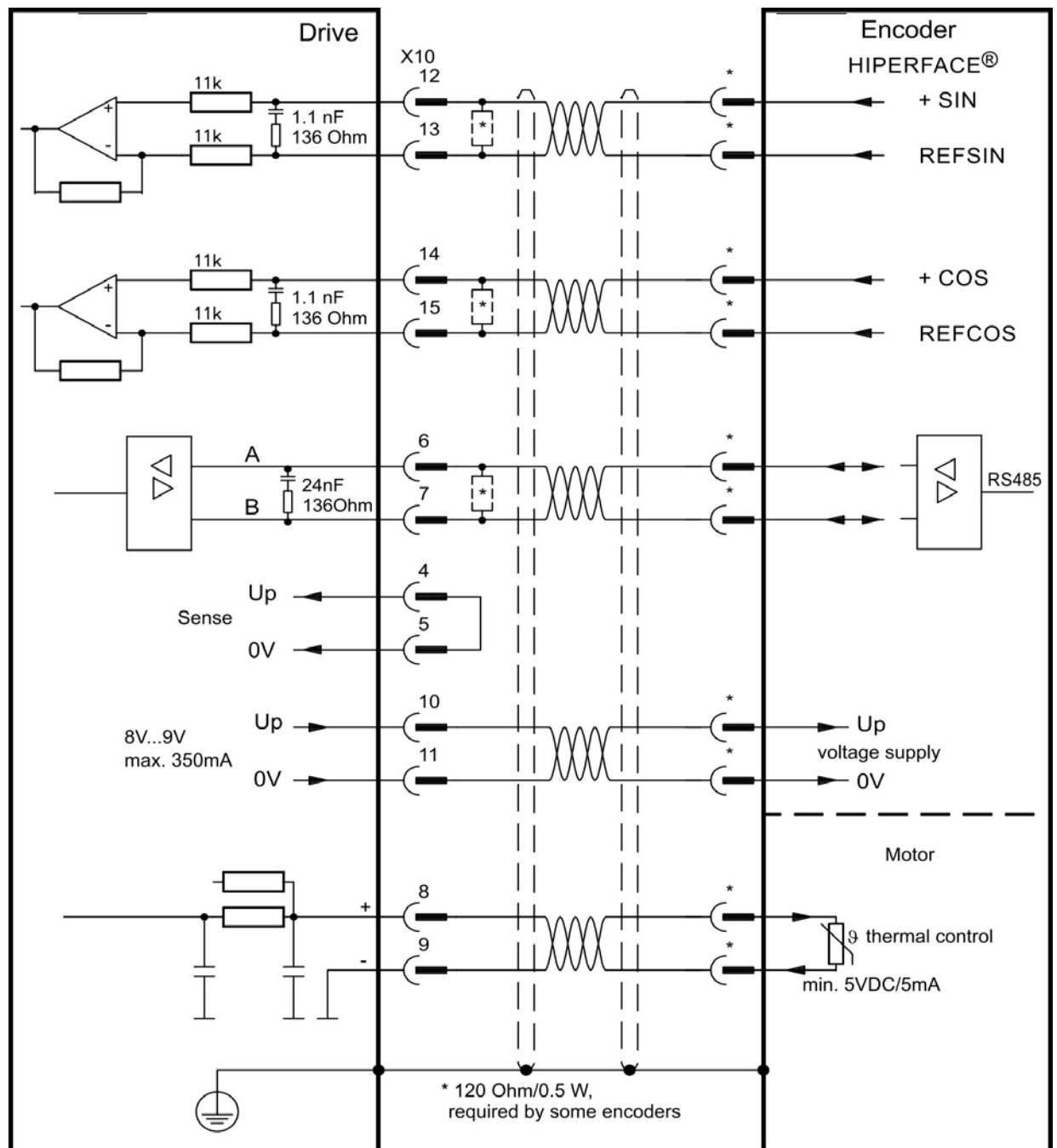
### 9.12.11 Sine Encoder with Hiperface

The diagram below shows the wiring of a single-turn or multi-turn sine-cosine encoder with Hiperface interface as a feedback system.

The thermal control in the motor is connected via the encoder cable and evaluated in the drive. All signals are connected using our pre-assembled encoder connection cable.

If cable lengths of more than 50 m are planned, please consult customer support.

| Type      | FBTYPE | Frequency Limit   | Description  |
|-----------|--------|---|--|
| Hiperface | 33     | 1 MHz,<br>250 kHz for encoders that require termination resistors | Connecting pin 4 and 5 together causes Up to be 8 to 9 V |



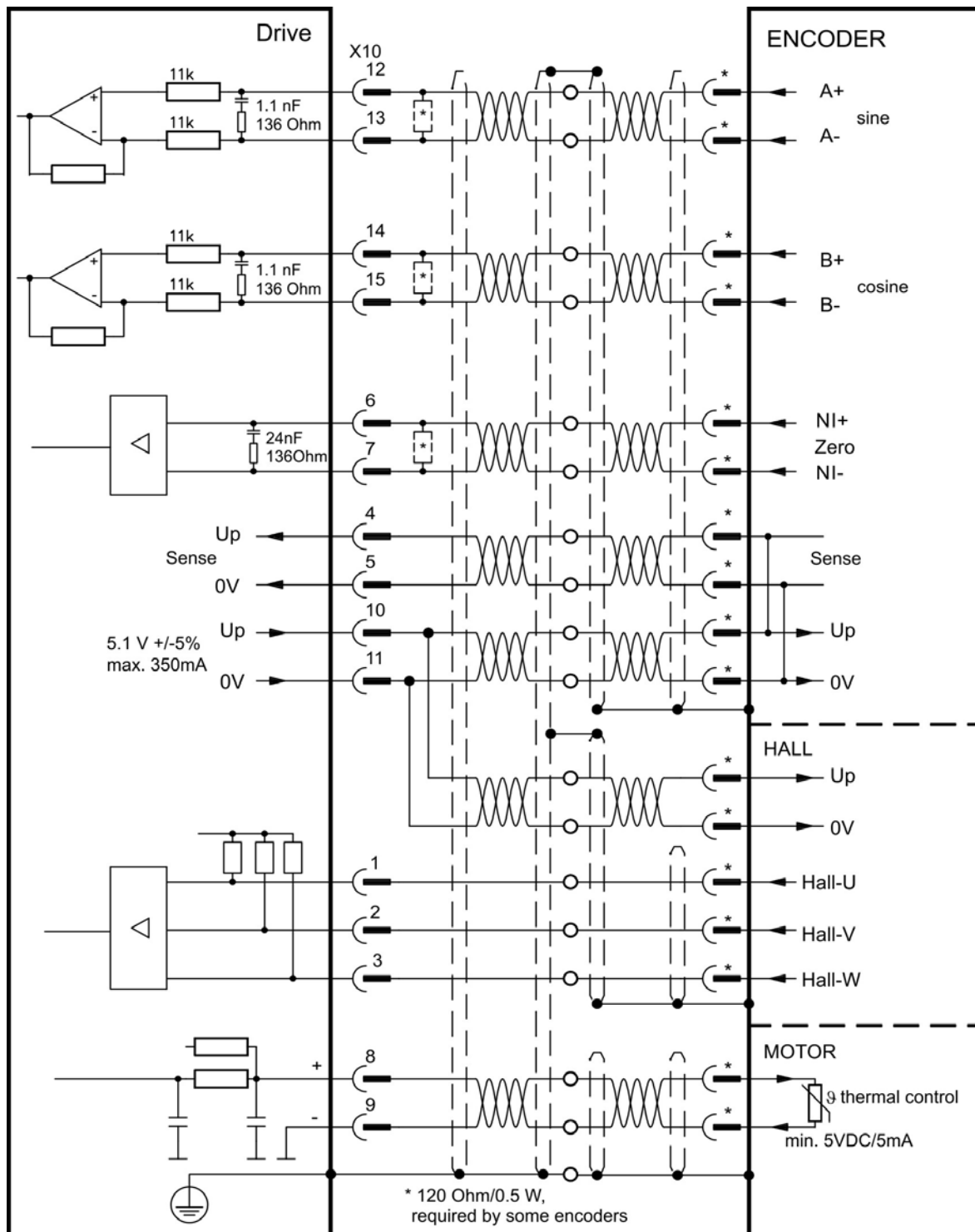
\*For pin assignment on the motor end, refer to the motor documentation.



### 9.12.12 Sine Encoder with Hall

Feedback devices, which do not deliver absolute information for commutation, can either work with wake&shake commutation (*WorkBench Online Help*) or can be used as a complete feedback system when combined with an additional Hall encoder. All signals are connected to X10 and evaluated there. If cable lengths of more than 25 m are planned, please consult customer support.

| Type                        | FBTYPE | Up          | Frequency Limit  |
|-----------------------------|--------|-------------|--|
| SinCos 1 V p-p with Hall    | 20     | 5.1 V +/-5% | 1 MHz, 250 kHz for encoders that require termination resistors |
| SinCos 1 V p-p (Wake&Shake) | 21     | 5.1 V +/-5% |  |



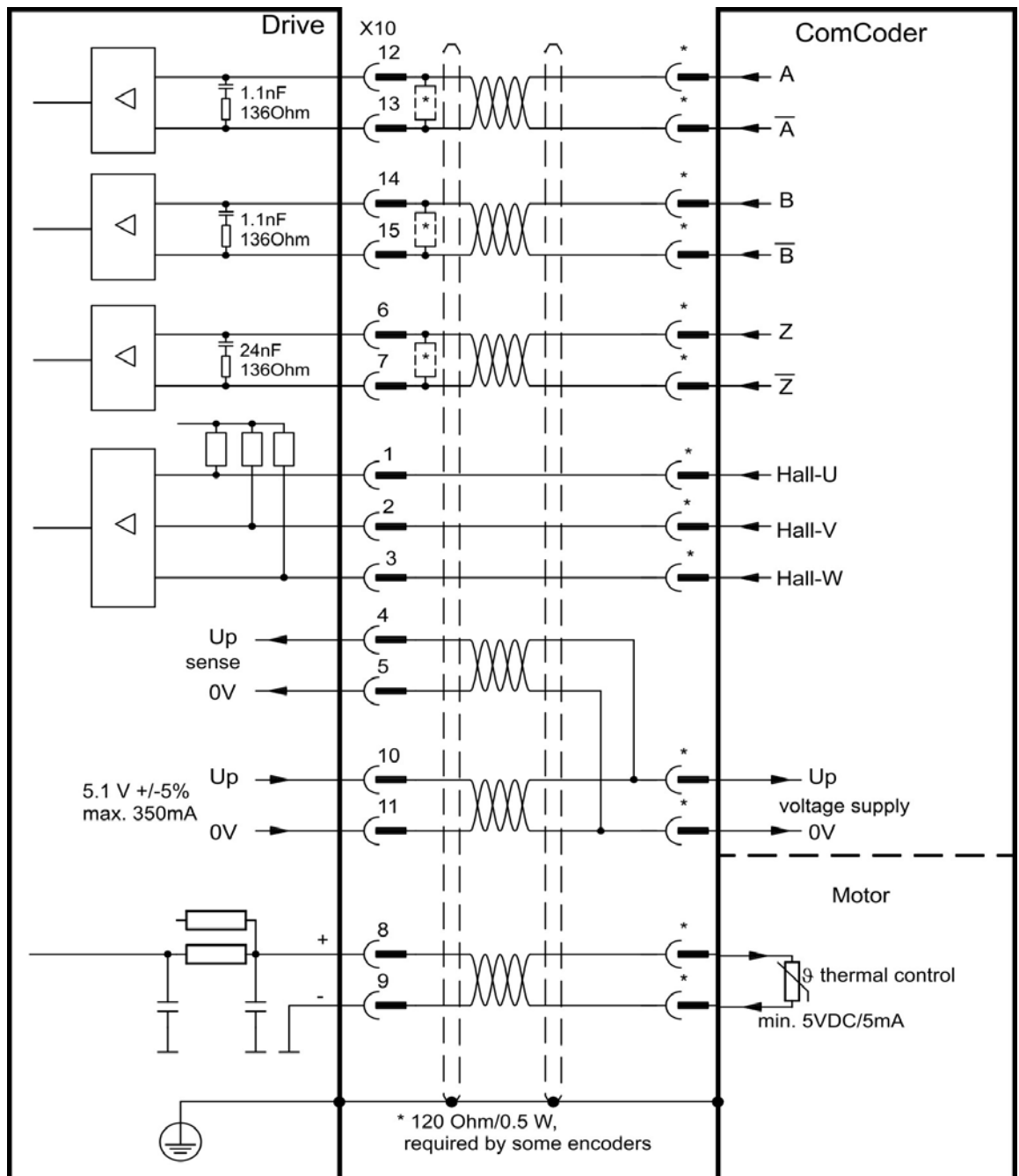
\*For pin assignment on the motor end, refer to the motor documentation.

### 9.12.13 Incremental Encoder

Feedback devices, which do not deliver absolute information for commutation, can either work with wake&shake commutation (see *WorkBench Online Help*) or can be used as a complete feedback system when combined with an additional Hall encoder. All signals are connected using a pre-assembled comcoder connection cable. The thermal control in the motor is connected via the encoder cable and evaluated in the drive.

If cable lengths of more than 25 m are planned, please consult customer support.

| Type   | FBTYPE | Frequency Limit |
|--|--------|-----------------|
| Incremental Encoder&Hall Switches (Comcoder) | 10     | 2.5 MHz         |
| Incremental Encoder (Wake&Shake)             | 11     | 2.5 MHz         |



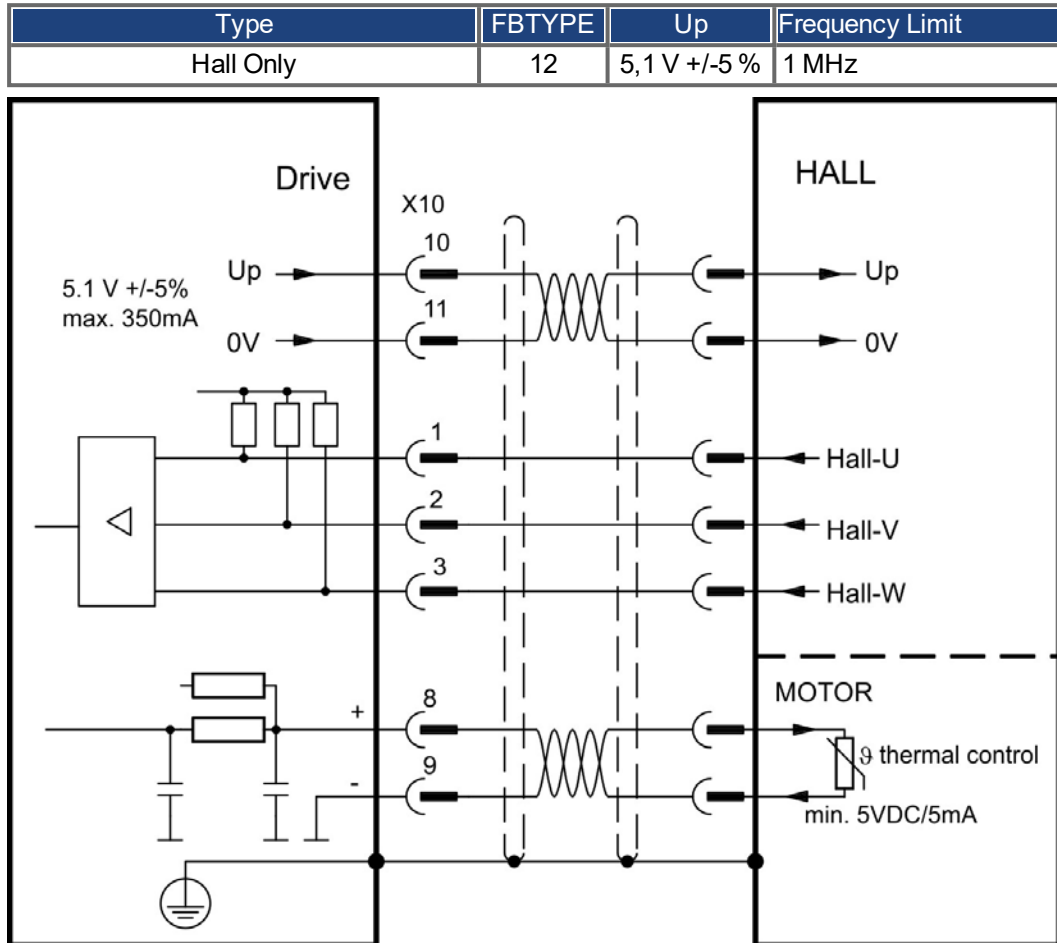
### 9.12.14 Hall Sensors

This feedback type only supports operating in Torque mode and Velocity mode.

The Hall signals are connected to X10. If cable lengths of more than 25 m are planned, please consult customer support.

**NOTE**

For more information concerning Hall feedback setting refer to WorkBench Online Help.



Logic for Kollmorgen motor connection:

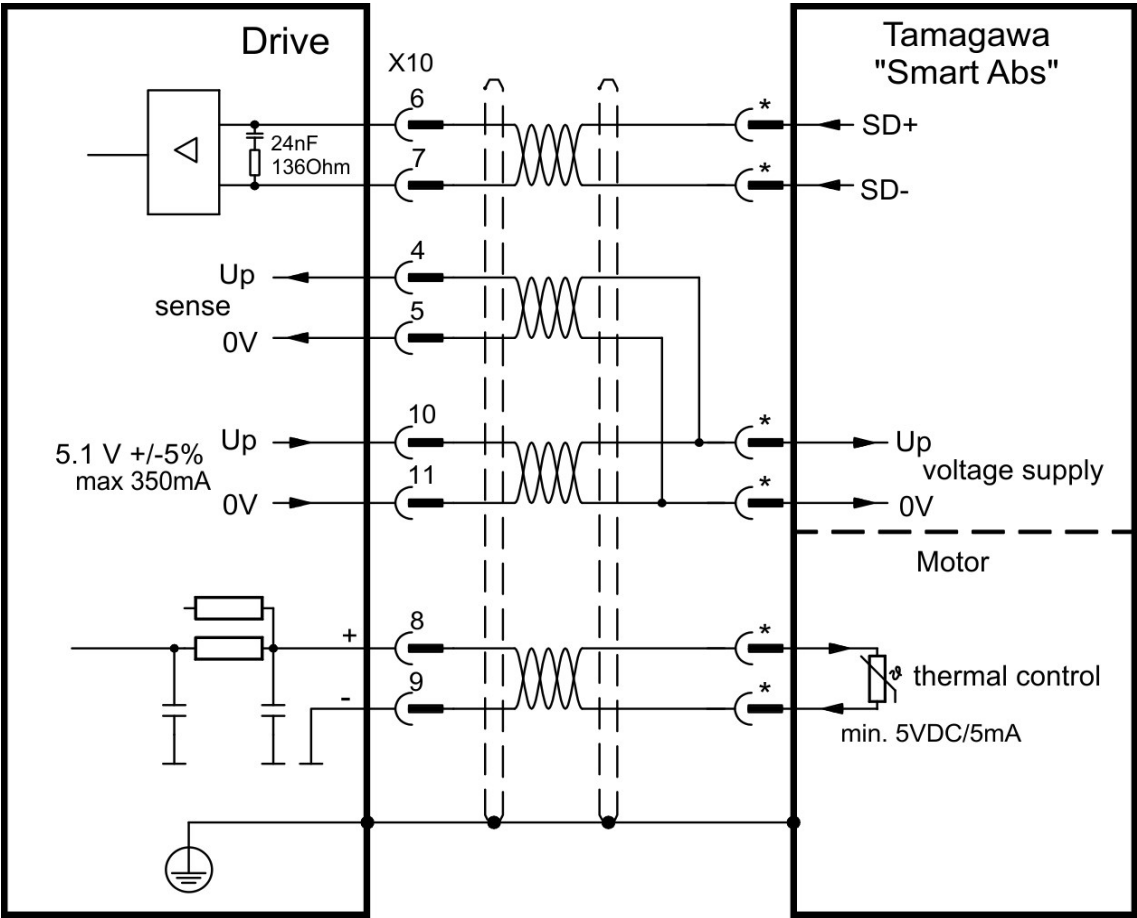
| AKD   |        | KBM(S) |      | TBM(S) |      | VLM(H) |        | IC, ICH, IL, ID |         |      |
|-------|--------|--------|------|--------|------|--------|--------|-----------------|---------|------|
| Pin   | Signal | Color  | Name | Color  | Name | Color  | Name   | Color           | Pin     | Name |
| X2/4  | U      | Blue   | U    | Red    | A    | Red    | U      | Red             | 1       | A    |
| X2/5  | V      | Brown  | V    | White  | B    | White  | V      | White           | 2       | B    |
| X2/6  | W      | Violet | W    | Black  | C    | Black  | W      | Black           | 3       | C    |
| X10/1 | Hall U | Yellow | H3   | Yellow | H-CA | Green  | Hall U | Brown           | SubD9/4 | S3   |
| X10/2 | Hall V | Brown  | H1   | Brown  | H-AB | Brown  | Hall V | Green           | SubD9/2 | S1   |
| X10/3 | Hall W | Orange | H2   | Orange | H-BC | White  | Hall W | Yellow          | SubD9/3 | S2   |

### 9.12.15 Tamagawa Smart Abs Encoder

The diagram below shows the wiring of Tamagawa "Smart Abs" encoders (Tamagawa Seiki Co. Ltd. S48-17/33bit-LPS-5V or similar) as a primary feedback system for AKD with "NB" (rev 8+) control board. The thermal control in the motor is connected via the encoder cable and evaluated in the drive. If no thermal control is in the motor, the cable must short pins 8 and 9. The "Sense" signal is optional, and can be omitted if the encoder cable is short and no significant voltage drop is on the cable. The voltage drop depends on the cable length and gage and the encoder current consumption.

If cable lengths of more than 25 m are planned, please consult customer support.

| Type                | FBTYP | Up          | Frequency Limit |
|---------------------|-------|-------------|-----------------|
| S48-17/33bit-LPS-5V | 42    | 5.1 V +/-5% | 2.5 MHz         |



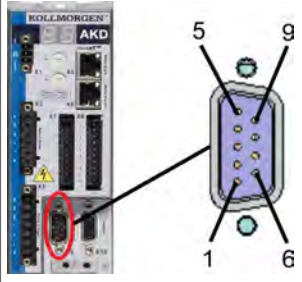
\*For pin assignment on the motor end, refer to the motor documentation.

### 9.13 Electronic gearing, Master-slave operation (X9, X7)

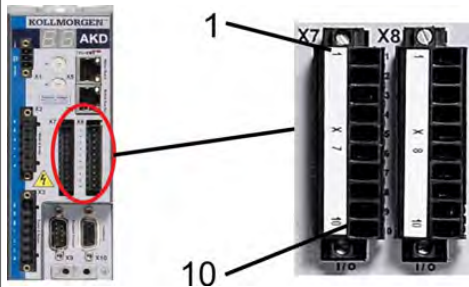
It is possible to set up master/slave systems, use an external encoder as a command encoder, secondary feedback device (dual loop control) or connect the amplifier to a third party step controller. Depending on the signal voltage level connector X9 (5 V TTL) or X7 (24 V) must be used.

The WorkBench setup software is used for configuration. See the “Feedback 2” screen in WorkBench for setup. FB2.SOURCE, FB2.MODE, FB2.ENCRES and others are used for setting up an application with these interfaces.

Connector X9 can be configured as an input or as an output for 5 V (TTL level) signals.

|  | Input modes X9                      | Output mode                             |
|---|-------------------------------------|---|
|   | Pulse & Direction, 5 V              | Emulated Pulse & Direction Output, 5 V  |
|   | CW/CCW, 5 V                         | Emulated CW/CCW Output, 5 V             |
|   | Incremental Encoder (A quad B), 5 V | Emulated Encoder Output (A quad B), 5 V |
|   | Encoder with EnDat 2.2, 5 V         |   |

Connector X7, DIGITAL-IN 1/2 can be configured as an input for 24 V signals.

|  | Input modes X7 DIGITAL-IN 1/2        | Output mode |
|--|--------------------------------------|-------------|
|  | Pulse & Direction, 24 V              |             |
|  | CW/CCW, 24 V                         |             |
|  | Incremental Encoder (A quad B), 24 V |             |

#### 9.13.1 Technical characteristics and pinout

##### 9.13.1.1 Connector X7 Input

###### Technical characteristics

- Floating, reference common line is DCOM7
- Maximum signal input frequency: 500 kHz
- Sink or Source type connection possible
- High: 3.5 to 30 V/2 to 15 mA , Low: -2 to +2 V/<15 mA
- Update rate: firmware reads hardware input state every 250 µs

| Pin | Pulse/Direction | CW/CCW | Incremental Encoder |
|-----|-----------------|--------|---------------------|
| 9   | Pulse           | CW     | A                   |
| 10  | Direction       | CCW    | B                   |
| 1   | Common          | Common | Common              |

### 9.13.1.2 Connector X9 Input

#### Technical characteristics

- Electrical interface: RS-485
- Maximum signal input frequency: 3MHz
- Input signal voltage range: +12 V to -7 V
- Supply voltage (only applicable to Incremental Encoder Input): +5 V  $\pm$ 5%
- Maximum supply current: 250 mA

| Pin | Pulse/Direction | CW/CCW | Incremental Encoder    | Encoder with EnDat 2.2 |
|-----|-----------------|--------|------------------------|------------------------|
| 1   | Pulse+          | CW+    | A+                     | CLOCK+                 |
| 2   | Pulse-          | CW-    | A-                     | CLOCK-                 |
| 3   | GND             | GND    | GND                    | GND                    |
| 4   | Direction+      | CCW+   | B+                     | DATA+                  |
| 5   | Direction-      | CCW-   | B-                     | DATA-                  |
| 6   | Shield          | Shield | Shield                 | Shield                 |
| 7   | -               | -      | Zero+                  | -                      |
| 8   | -               | -      | Zero-                  | -                      |
| 9   | -               | -      | + 5 V (supply, output) | +5V (supply, output)   |

#### NOTICE

Maximum cable length of an external incremental encoder using X9 is dependant on cable voltage drop and external encoder power requirements. See the calculation example in the *WorkBench Online Help* chapter "Electronic Gearing".

### 9.13.1.3 Connector X9 Output

#### Technical characteristics

- Electrical Interface: RS-485
- Max signal (channel) output frequency: 3 MHz
- The pulses per revolution value are settable
- Pulse phase shift:  $90^\circ \pm 20^\circ$

| Pin | Pulse/Direction | CW/CCW | Incremental Encoder |
|-----|-----------------|--------|---------------------|
| 1   | Pulse+          | CW+    | A+                  |
| 2   | Pulse-          | CW-    | A-                  |
| 3   | GND             | GND    | GND                 |
| 4   | Direction+      | CCW+   | B+                  |
| 5   | Direction-      | CCW-   | B-                  |
| 6   | Shield          | Shield | Shield              |
| 7*  | Zero+           | Zero+  | Zero+               |
| 8*  | Zero-           | Zero-  | Zero-               |
| 9   | -               | -      | -                   |

\* also known as "Index"

#### NOTE

The maximum permissible cable length is 100 meters.

### 9.13.2 Command encoder signal connection

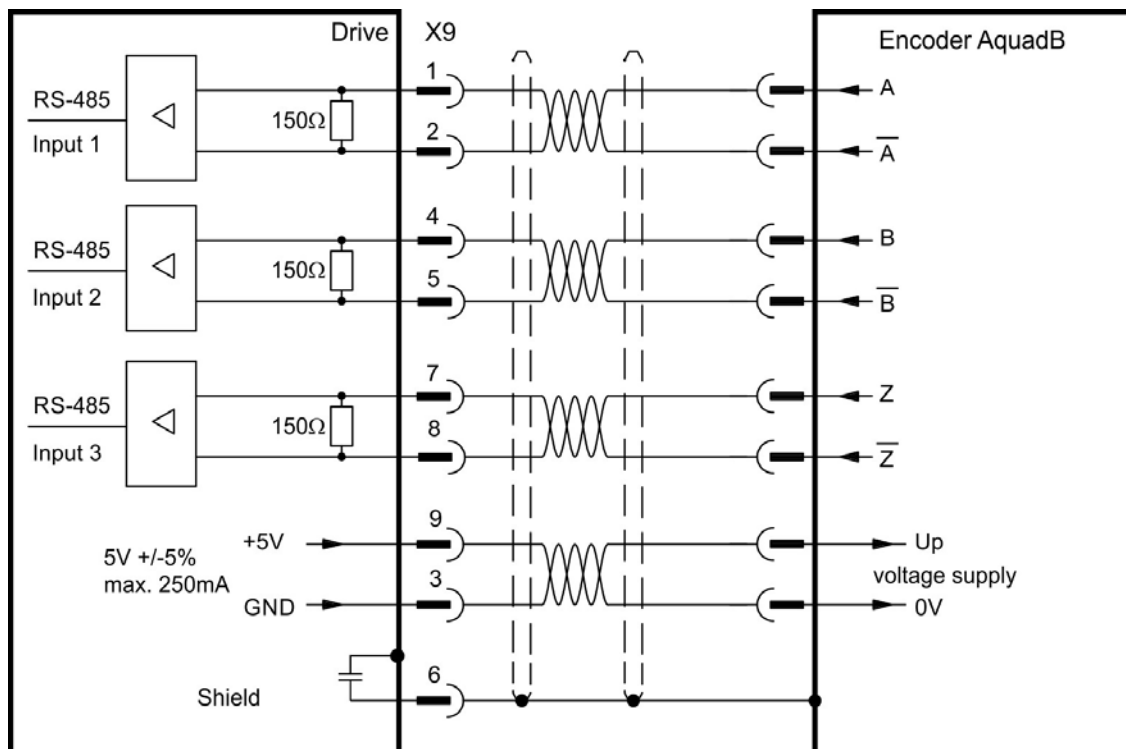
#### 9.13.2.1 Incremental encoder input 5 V (X9)

A 5 V A quad B encoder, or the encoder emulation output of another drive can be connected to this input and used as a commander encoder, dual loop feedback, gearing or camming input. Parameter setting FB2.MODE = 0, FB2.SOURCE=1.

**NOTE**

Don't use for primary motor feedback connection!

**Connection Diagram**



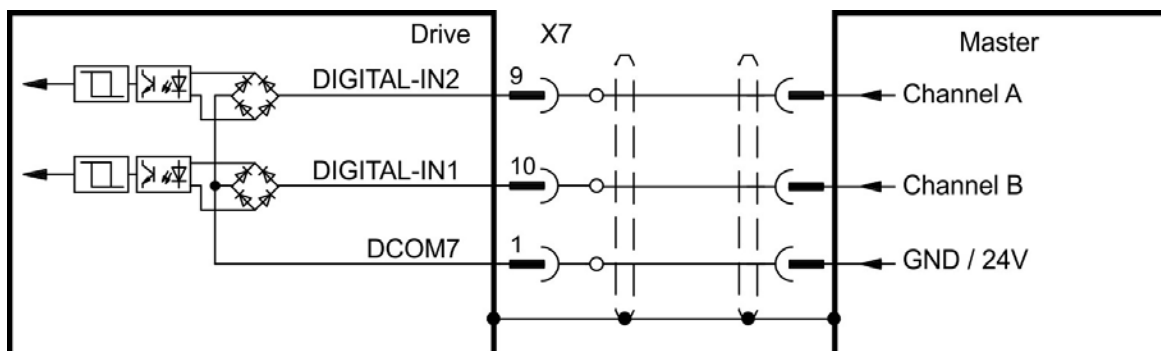
#### 9.13.2.2 Incremental encoder input 24 V (X7)

A 24 V A quad B encoder can be connected to the digital inputs 1 and 2 and used as a commander encoder, dual loop feedback, gearing or camming input. Parameter setting FB2.MODE = 0, FB2.SOURCE=2.

**NOTE**

Don't use for primary motor feedback connection!

**Connection Diagram**



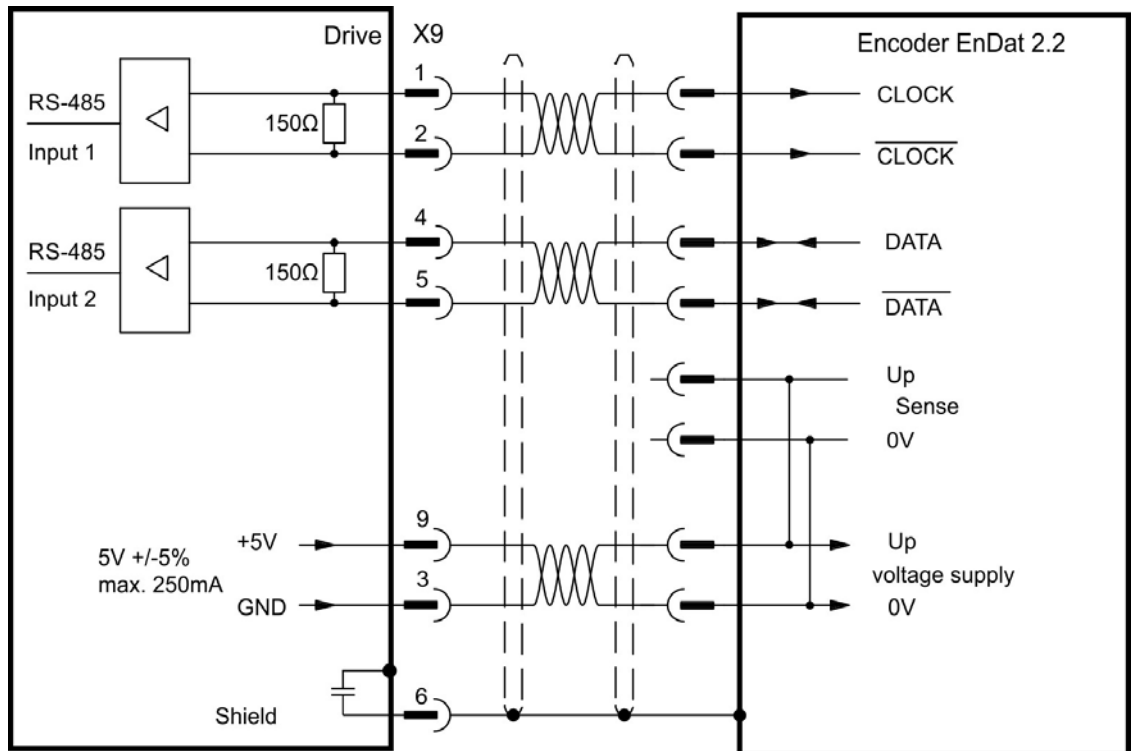
### 9.13.2.3 Encoder with EnDat 2.2 input 5 V (X9)

A single-turn or multi-turn encoder with EnDat 2.2 can be connected to this input and used as a commander encoder, dual loop feedback, gearing or camming input.  
Parameter setting FB3.MODE=0, DRV.EMUEMODE=11.

**NOTE**

Can be used as primary motor feedback connection (→ # 134)

**Connection Diagram**

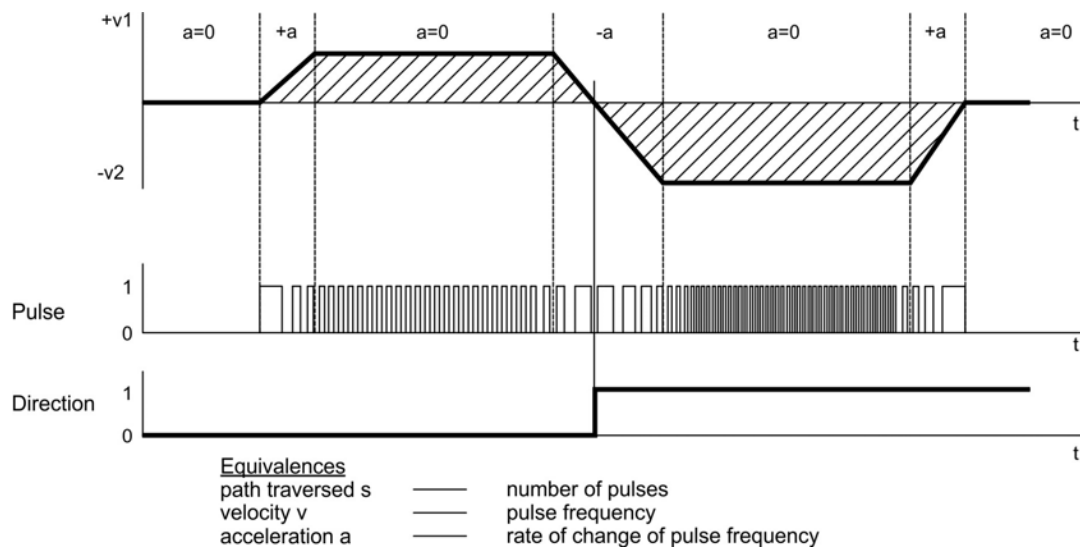




### 9.13.3 Pulse / Direction signal connection

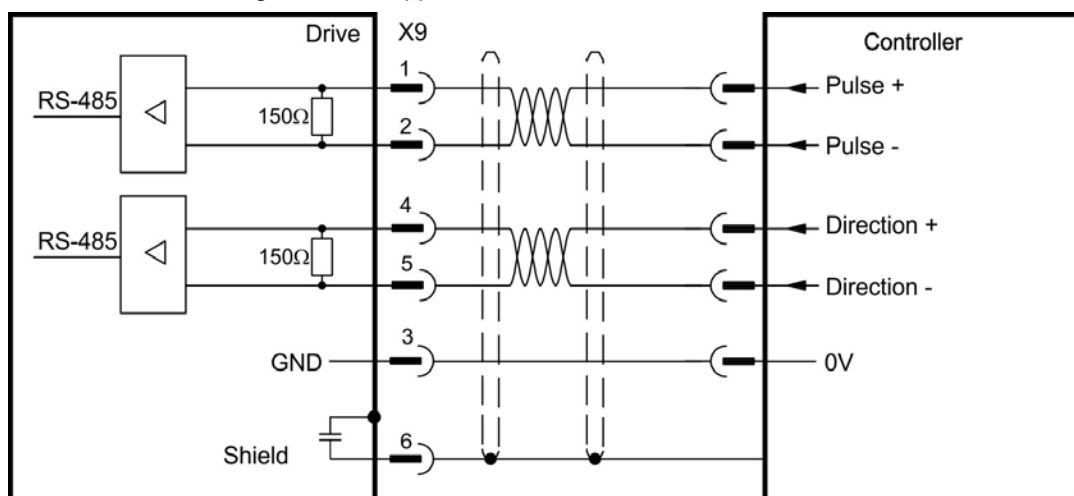
The drive can be connected to a stepper-motor controller. Set parameters for the drive with WorkBench. The number of pulses can be adjusted, so that the drive can be adapted to match any stepper controller.

#### Speed profile and signal diagram



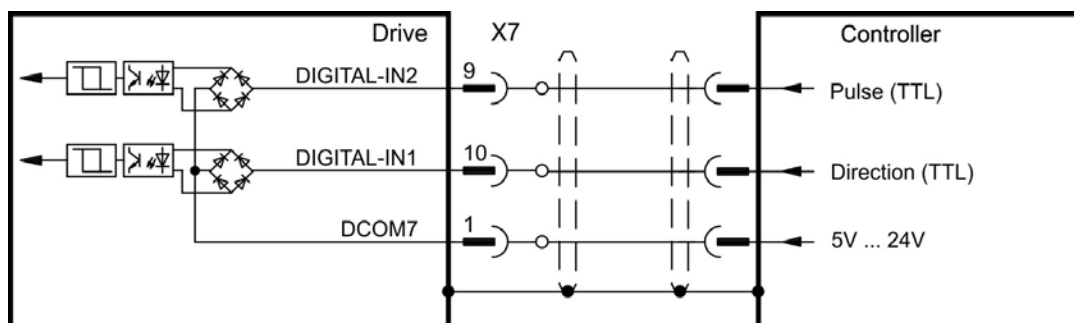
#### 9.13.3.1 Pulse / Direction input 5 V (X9)

Connection to 5 V signal level stepper-motor controllers.



#### 9.13.3.2 Pulse / Direction Input 5 V to 24 V (X7)

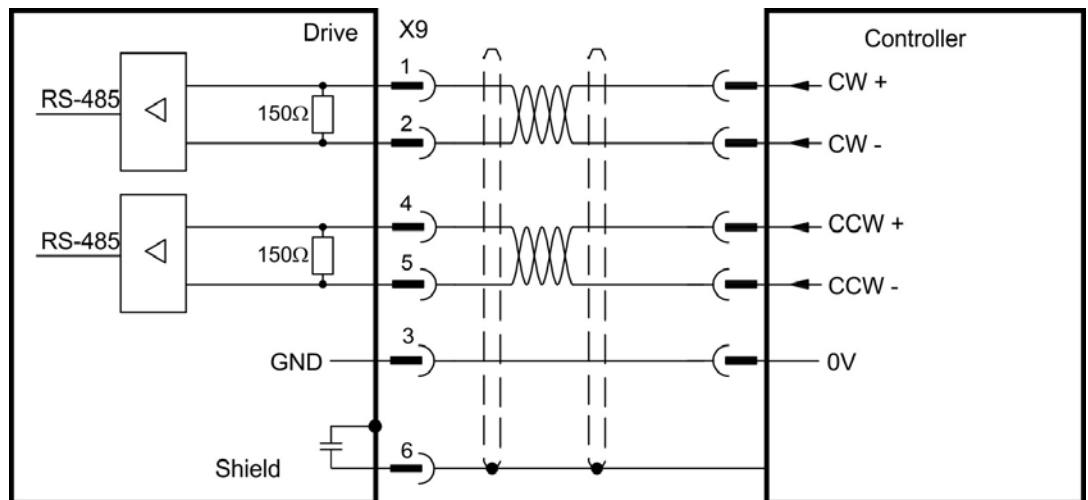
Connection industry standard 5V logic stepper-motor controllers with Pulse/Direction or Step/Direction outputs. Note that the X7 opto inputs can work with 5V up to 24V logic and so these inputs can be driven by 24V logic inputs as well.



### 9.13.4 CW / CCW signal connection

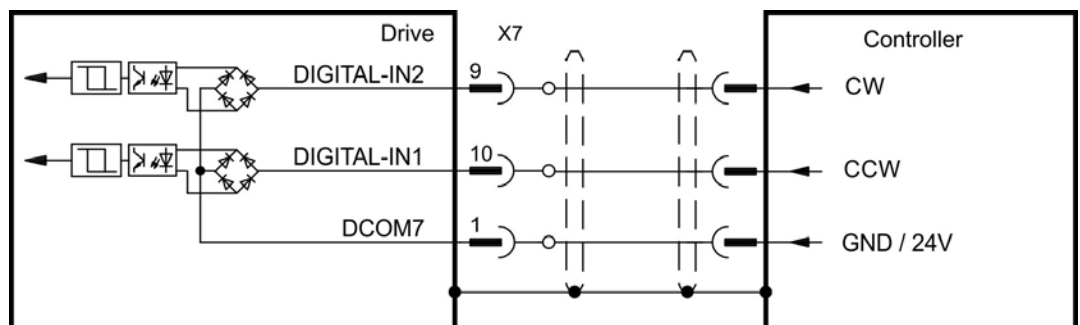
#### 9.13.4.1 CW / CCW input 5 V (X9)

The drive can be connected to a third-party controller which delivers 5 V CW/CCW signals



#### 9.13.4.2 CW / CCW input 24 V (X7)

The drive can be connected to a third-party controller which delivers 24 V CW/CCW signals.



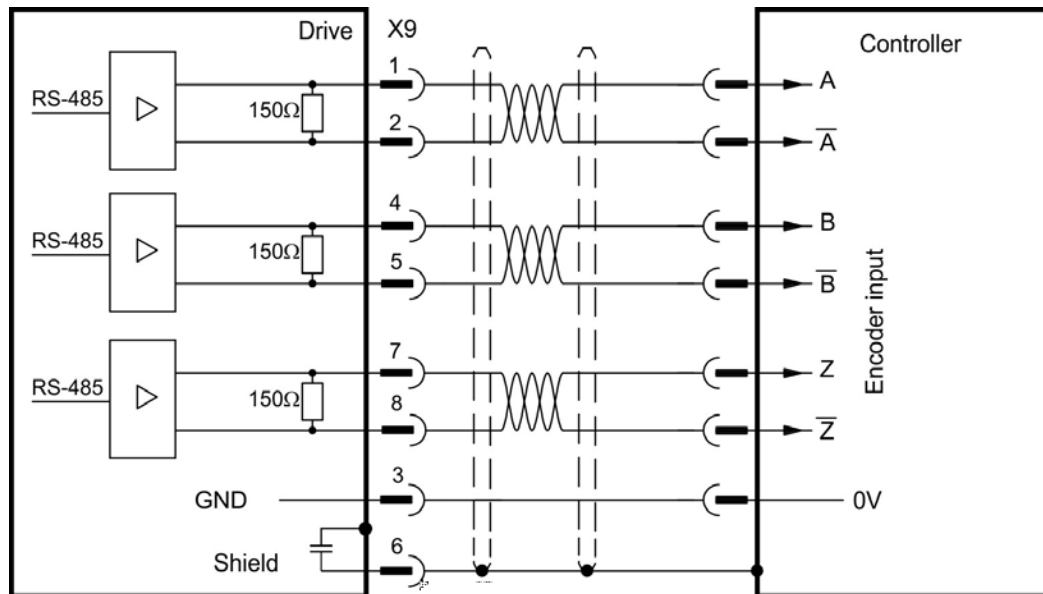
### 9.13.5 Emulated Encoder Output (EEO)

The drive calculates the motor shaft position from the cyclic- absolute signals of the primary feedback, generating incremental-encoder compatible pulses or CW/CCW signals or Pulse/Direction signals from this information. The resolution and the index (zero) position can be set in WorkBench. The outputs are driven from an internal supply voltage.

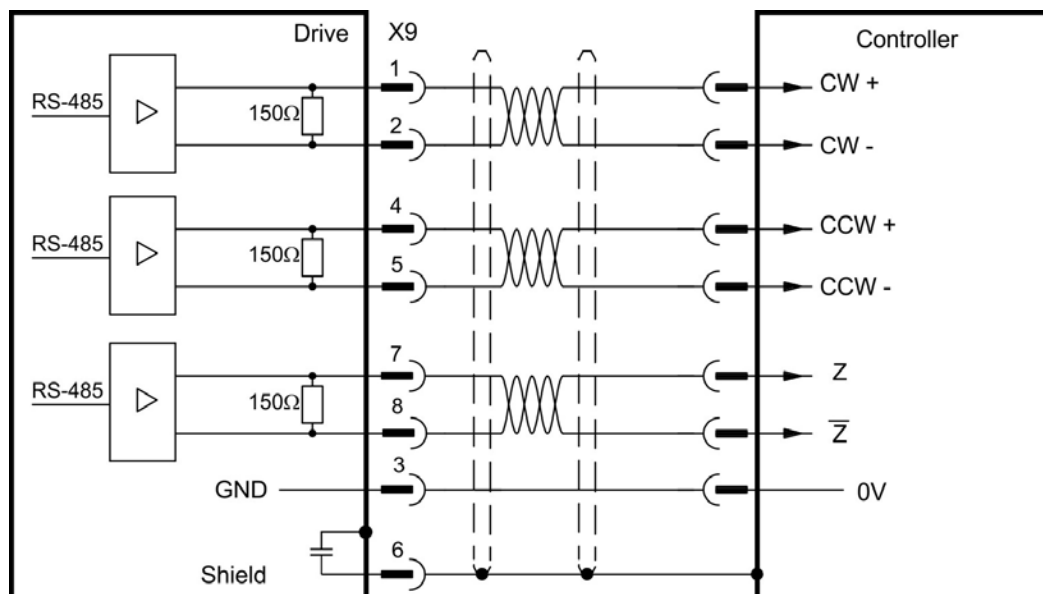
**NOTE**

When using a multispeed resolver (more than 2 poles) as primary feedback, the EEO will create only one zero pulse per each mechanical revolution of the motor. The zero pulse is dependent on the motors starting location !

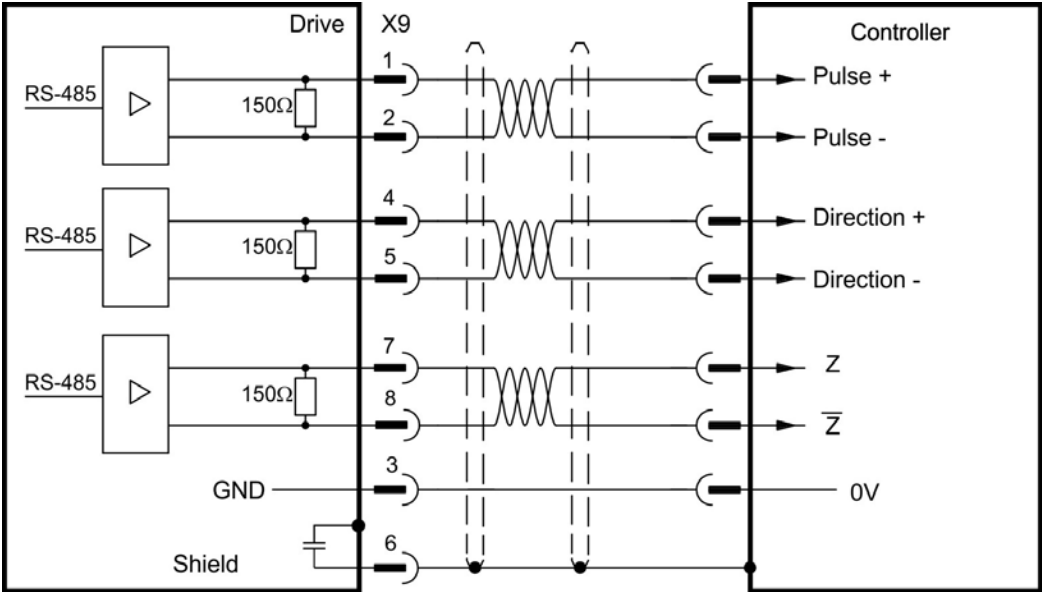
#### 9.13.5.1 Incremental Encoder Emulation



#### 9.13.5.2 CW/CCW Emulation



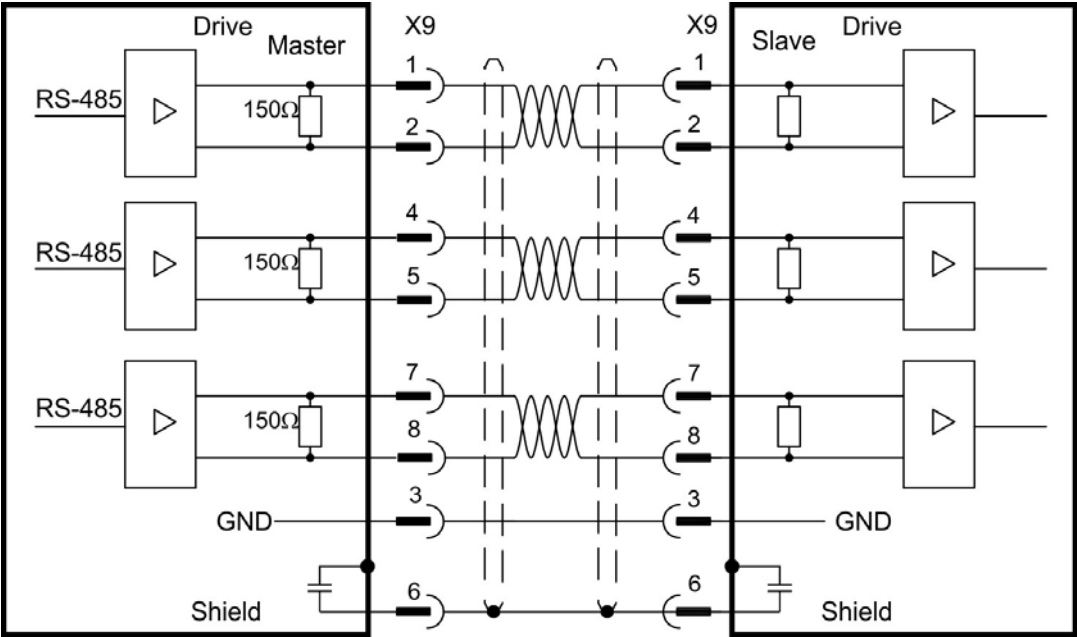
9.13.5.3 Pulse/Direction Emulation



9.13.6 Master-Slave control

Several AKD can be connected as slave drives to an AKD master. The slave drives use the master's encoder output signals as command input and follow these commands (velocity and direction).

Master-Slave Connection Diagram, example for 5V signal level (X9)

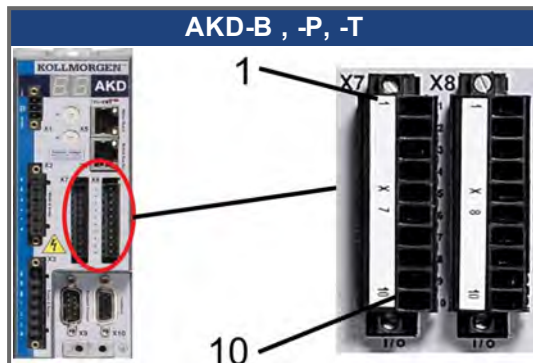


## 9.14 I/O Connection

### 9.14.1 Overview

#### 9.14.1.1 I/O connectors X7 and X8 (all AKD variants)

Standard digital and analog I/O signals are connected to X7 and X8.



| Conn. | Pin | Signal             | Abbreviation       | Function                               | Wiring Diagram |
|-------|-----|--------------------|--------------------|--|----------------|
| X7    | 1   | Digital Common X7  | DCOM7              | Common line for X7 pins 2, 3, 4, 9, 10 | (→ # 155)      |
| X7    | 2   | Digital Input 7    | DIGITAL-IN 7       | Programmable                           |                |
| X7    | 3   | Digital Input 4    | DIGITAL-IN 4       | Programmable                           |                |
| X7    | 4   | Digital Input 3    | DIGITAL-IN 3       | Programmable                           |                |
| X7    | 5   | Digital Output 2-  | DIGITAL-OUT2-      | Programmable                           | (→ # 162)      |
| X7    | 6   | Digital Output 2+  | DIGITAL-OUT2+      | Programmable                           |                |
| X7    | 7   | Digital Output 1-  | DIGITAL-OUT1-      | Programmable                           |                |
| X7    | 8   | Digital Output 1+  | DIGITAL-OUT1+      | Programmable                           |                |
| X7    | 9   | Digital Input 2    | DIGITAL-IN 2       | Programmable,fast                      | (→ # 155)      |
| X7    | 10  | Digital Input 1    | DIGITAL-IN 1       | Programmable,fast                      |                |
| X8    | 1   | Fault Relay Output | Fault Relay Output | Fault Relay Output                     | (→ # 163)      |
| X8    | 2   | Fault Relay Output | Fault Relay Output | Fault Relay Output                     |                |
| X8    | 3   | Digital Common X8  | DCOM8              | Common line for X8 pins 4, 5, 6        | (→ # 155)      |
| X8    | 4   | Digital Input 8    | DIGITAL-IN 8       | Output stage enable, not programmable  |                |
| X8    | 5   | Digital Input 6    | DIGITAL-IN 6       | Programmable                           |                |
| X8    | 6   | Digital Input 5    | DIGITAL-IN 5       | Programmable                           |                |
| X8    | 7   | Analog Ground      | AGND               | Analog GND                             | (→ # 154)      |
| X8    | 8   | Analog Output +    | Analog-Out         | Actual velocity voltage                |                |
| X8    | 9   | Analog Input -     | Analog-In-         | Velocity set point                     | (→ # 153)      |
| X8    | 10  | Analog Input +     | Analog-In+         |  |                |

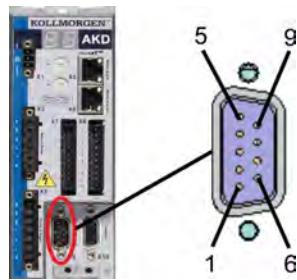
Digital common lines for X7 and X8 are not common to each other.

The DCOMx line should be connected to the 0V of the I/O supply when using sensors of type "Source" with digital inputs.

The DCOMx line should be connected to the 24V of the I/O supply when using sensors of type "Sink" with digital inputs.

### 9.14.1.2 Connector X9 (all AKD variants)

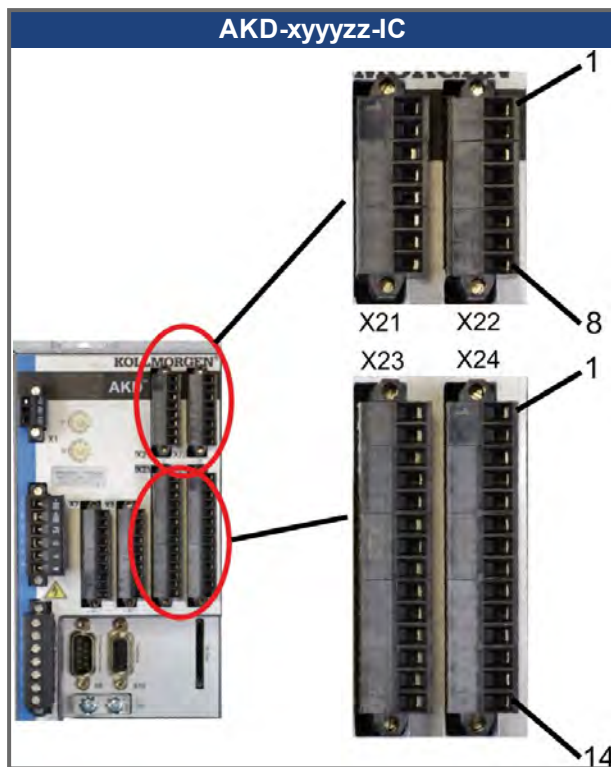
If X9 is not used for second feedback input or EEO, it offers three RS485 channels which are programmable as digital outputs.



| Conn. | Pin | Signal             | Abbreviation   | Function         | Wiring Diagram       |
|-------|-----|--------------------|----------------|------------------|----------------------|
| X9    | 1   | Digital In/Out 9+  | Digital-IO 9+  | Programmable     | Output:<br>(→ # 163) |
| X9    | 2   | Digital In/Out 9-  | Digital-IO 9-  |                  |                      |
| X9    | 3   | Digital Common X9  | DCOM9          | Reference ground |                      |
| X9    | 4   | Digital In/Out 10+ | Digital-IO 10+ | Programmable     |                      |
| X9    | 5   | Digital In/Out 10- | Digital-IO 10- |                  |                      |
| X9    | 6   | Shield             | Shield         | Cable shield     |                      |
| X9    | 7   | Digital In/Out 11+ | Digital-IO 11+ | Programmable     |                      |
| X9    | 8   | Digital In/Out 11- | Digital-IO 11- |                  |                      |
| X9    | 9   | reserved           | reserved       | reserved         |                      |

### 9.14.1.3 I/O connectors X21, X22, X23 and X24 (AKD-T with I/O option card only)

The I/O option card offers four additional connectors X21, X22, X23, X24 for I/O signals.



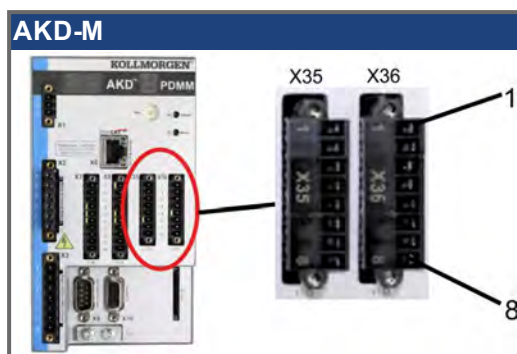
| Conn. | Pin | Signal                 | Abbreviation  | Function                         | Wiring Diagram |
|-------|-----|------------------------|---------------|----------------------------------|----------------|
| X21   | 1   | Digital Input 21       | DIGITAL-IN 21 | Programmable                     | (→ # 158)      |
| X21   | 2   | Digital Input 22       | DIGITAL-IN 22 | Programmable                     |                |
| X21   | 3   | Digital Input 23       | DIGITAL-IN 23 | Programmable                     |                |
| X21   | 4   | Digital Common X21/1_3 | DCOM21.1_3    | Common line for X21 pins 1, 2, 3 |                |
| X21   | 5   | Digital Input 24       | DIGITAL-IN 24 | Programmable                     |                |
| X21   | 6   | Digital Input 25       | DIGITAL-IN 25 | Programmable                     |                |
| X21   | 7   | Digital Input 26       | DIGITAL-IN 26 | Programmable                     |                |
| X21   | 8   | Digital Common X21/5_7 | DCOM21.5_7    | Common line for X21 pins 5, 6, 7 |                |
| X22   | 1   | Digital Input 27       | DIGITAL-IN 27 | Programmable                     | (→ # 158)      |
| X22   | 2   | Digital Input 28       | DIGITAL-IN 28 | Programmable                     |                |
| X22   | 3   | Digital Input 29       | DIGITAL-IN 29 | Programmable                     |                |
| X22   | 4   | Digital Common X22/1_3 | DCOM22.1_3    | Common line for X22 pins 1, 2, 3 |                |
| X22   | 5   | Digital Input 30       | DIGITAL-IN 30 | Programmable                     |                |
| X22   | 6   | Digital Input 31       | DIGITAL-IN 31 | Programmable                     |                |
| X22   | 7   | Digital Input 32       | DIGITAL-IN 32 | Programmable                     |                |
| X22   | 8   | Digital Common X22/5_7 | DCOM22.5_7    | Common line for X22 pins 5, 6, 7 |                |

| Conn. | Pin | Signal             | Abbreviation    | Function            | Wiring Diagram |
|-------|-----|--------------------|-----------------|---------------------|----------------|
| X23   | 1   | Analog Output 2 +  | Analog-Out2     | Programmable        | (→ # 154)      |
| X23   | 2   | reserved           | n.c.            | n.c.                |                |
| X23   | 3   | Analog Ground      | AGND            | Programmable        |                |
| X23   | 4   | reserved           | n.c.            | n.c.                |                |
| X23   | 5   | Digital Output 21+ | DIGITAL-OUT 21+ | Programmable        | (→ # 164)      |
| X23   | 6   | Digital Output 21- | DIGITAL-OUT 21- | Programmable        |                |
| X23   | 7   | Digital Output 22+ | DIGITAL-OUT 22+ | Programmable        |                |
| X23   | 8   | Digital Output 22- | DIGITAL-OUT 22- | Programmable        |                |
| X23   | 9   | Digital Output 23+ | DIGITAL-OUT 23+ | Programmable        |                |
| X23   | 10  | Digital Output 23- | DIGITAL-OUT 23- | Programmable        |                |
| X23   | 11  | Digital Output 24+ | DIGITAL-OUT 24+ | Programmable        |                |
| X23   | 12  | Digital Output 24- | DIGITAL-OUT 24- | Programmable        |                |
| X23   | 13  | Relay Output 25    | DIGITAL-OUT 25  | Programmable, relay | (→ # 166)      |
| X23   | 14  | Relay Output 25    | DIGITAL-OUT 25  | Programmable, relay |                |
|       |     |                    |                 |                     |                |
| X24   | 1   | Analog Input 2+    | Analog-In2+     | Programmable        | (→ # 153)      |
| X24   | 2   | Analog Input 2-    | Analog-In2-     | Programmable        |                |
| X24   | 3   | Analog Ground      | AGND            | Programmable        |                |
| X24   | 4   | reserved           | n.c.            | n.c.                |                |
| X24   | 5   | Digital Output 26+ | DIGITAL-OUT 26+ | Programmable        | (→ # 164)      |
| X24   | 6   | Digital Output 26- | DIGITAL-OUT 26- | Programmable        |                |
| X24   | 7   | Digital Output 27+ | DIGITAL-OUT 27+ | Programmable        |                |
| X24   | 8   | Digital Output 27- | DIGITAL-OUT 27- | Programmable        |                |
| X24   | 9   | Digital Output 28+ | DIGITAL-OUT 28+ | Programmable        |                |
| X24   | 10  | Digital Output 28- | DIGITAL-OUT 28- | Programmable        |                |
| X24   | 11  | Digital Output 29+ | DIGITAL-OUT 29+ | Programmable        |                |
| X24   | 12  | Digital Output 29- | DIGITAL-OUT 29- | Programmable        |                |
| X24   | 13  | Relay Output 30    | DIGITAL-OUT 30  | Programmable, relay | (→ # 166)      |
| X24   | 14  | Relay Output 30    | DIGITAL-OUT 30  | Programmable, relay |                |



#### 9.14.1.4 I/O connectors X35 and X36 (AKD-M only)

AKD PDMM offers two additional connectors X35 and X36 for digital I/O signals.



| Conn. | Pin | Signal             | Abbreviation   | Function                         | Wiring Diagram |
|-------|-----|--------------------|----------------|----------------------------------|----------------|
| X35   | 1   | Digital Common X35 | DCOM35         | Common line for X35 pins 2, 3, 4 | (→ # 160)      |
| X35   | 2   | Digital Input 21   | DIGITAL-IN 21  | Programmable                     |                |
| X35   | 3   | Digital Input 22   | DIGITAL-IN 22  | Programmable                     |                |
| X35   | 4   | Digital Input 23   | DIGITAL-IN 23  | Programmable                     |                |
| X35   | 5   | n.c.               | n.c.           | -                                | -              |
| X35   | 6   | n.c.               | n.c.           | -                                | -              |
| X35   | 7   | Digital Output 21- | DIGITAL-OUT21- | Programmable                     | (→ # 167)      |
| X35   | 8   | Digital Output 21+ | DIGITAL-OUT21+ | Programmable                     |                |
| X36   | 1   | Digital Common X36 | DCOM36         | Common line for X36 pins 2, 3, 4 | (→ # 160)      |
| X36   | 2   | Digital Input 24   | DIGITAL-IN 24  | Programmable                     |                |
| X36   | 3   | Digital Input 25   | DIGITAL-IN 25  | Programmable                     |                |
| X36   | 4   | Digital Input 26   | DIGITAL-IN 26  | Programmable                     |                |
| X36   | 5   | n.c.               | n.c.           | -                                | -              |
| X36   | 6   | n.c.               | n.c.           | -                                | -              |
| X36   | 7   | Digital Output 22- | DIGITAL-OUT22- | Programmable                     | (→ # 167)      |
| X36   | 8   | Digital Output 22+ | DIGITAL-OUT22+ | Programmable                     |                |

Digital common lines for X35 and X36 are not common to each other.

The DCOMx line should be connected to the 0V of the I/O supply when using sensors of type "Source" with digital inputs.

The DCOMx line should be connected to the 24V of the I/O supply when using sensors of type "Sink" with digital inputs.

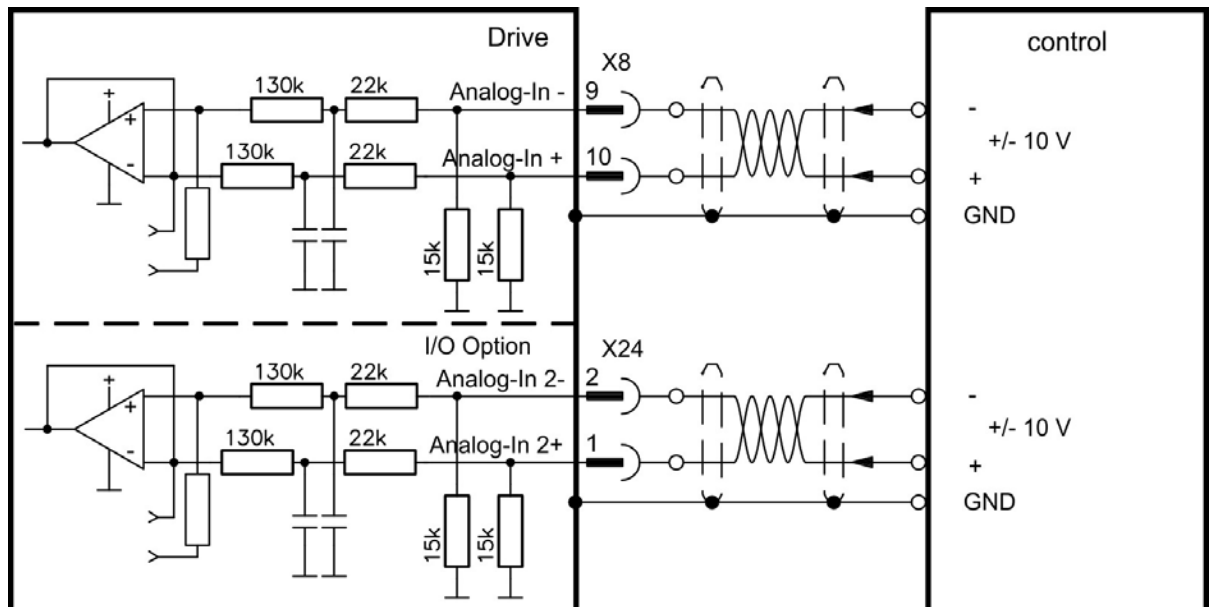
### 9.14.2 Analog Input (X8, X24)

The drive is fitted with differential inputs for analog torque, velocity, or position control. The standard drive offers one analog input on X8, drives with built-in I/O option card offer a second input on X24.

#### Technical characteristics

- Differential input voltage range:  $\pm 12.5$  V
- Maximum input voltage referring to I/O Return: -12.5, +16.0 V
- Resolution: 16 Bit and fully monotonic
- Firmware update rate: 16 kHz
- Unadjusted offset: < 50 mV
- Offset drift typ:  $250 \mu\text{V} / ^\circ\text{C}$
- Gain or slope tolerance:  $\pm 3\%$
- Nonlinearity: < 0.1% of full scale or 12.5 mV
- Common Mode Rejection Ratio: > 30 dB at 60 Hz
- Input impedance: > 13k Ohms
- Signal to noise ratio referred to full scale:
  - AIN.CUTOFF = 3000 Hz: 14 bit
  - AIN.CUTOFF = 800 Hz: 16 bit

#### Analog Input Wiring Diagram



#### Application examples for set point input Analog-In:

- reduced-sensitivity input for setting-up/jog operation
- pre-control/override

#### Defining the direction of rotation

Standard setting: clockwise rotation of the motor shaft (looking at the shaft end) affected by positive voltage between terminal (+) and terminal (-)

To reverse the direction of rotation, swap the connections to terminals +/-, or change the DRV.DIR parameter in the "Feedback 1" screen page.

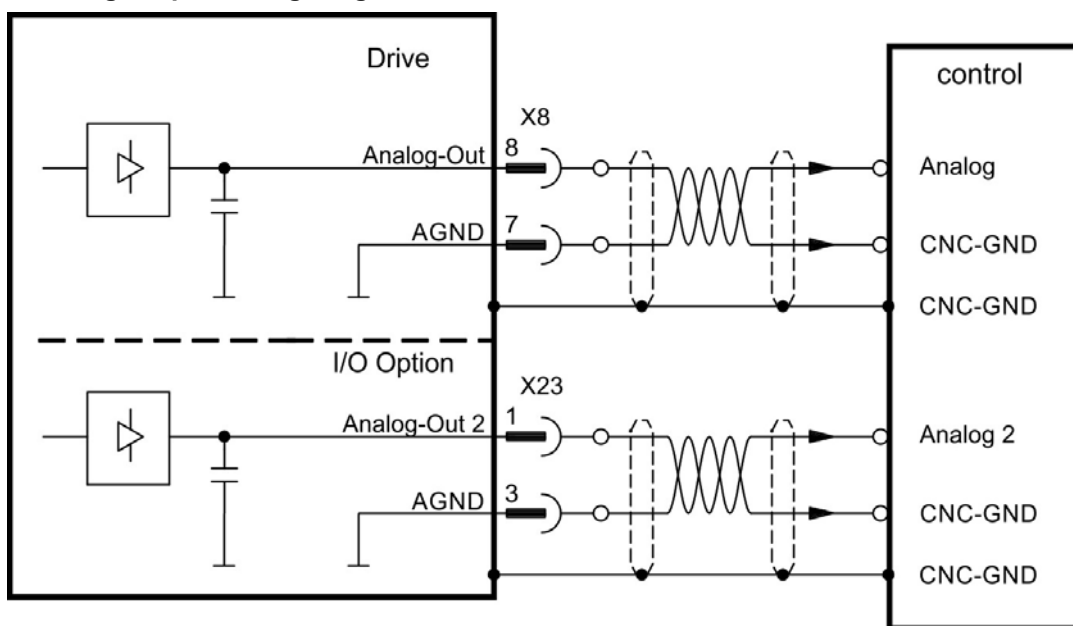
### 9.14.3 Analog Output (X8, X23)

Analog Outputs can be used to output converted analog values of digital measurements recorded in the drive. The standard drive offers one analog output on X8, drives with built-in I/O option card offer a second output on X23. A list of the pre-programmed functions is included in the WorkBench setup software.

#### Technical characteristics

- Output voltage range referring to AGND:  $\pm 10$  V
- Resolution: 16 Bit and fully monotonic
- Update rate: 4 kHz
- Unadjusted offset:  $< 50$  mV
- Offset drift typ:  $250 \mu\text{V}/^\circ\text{C}$
- Gain or slope tolerance:  $\pm 3\%$
- Nonlinearity:  $< 0.1\%$  of full scale or  $20$  mV
- Output impedance:  $110 \Omega$
- Specification complies with IEC 61131-2 Table 11
- -3 dB Bandwidth:  $> 8$  kHz
- Maximum output current:  $20$  mA
- Capacitive load: any value but response speed limited by max Iout and by Rout
- Protected for short circuit to AGND

#### Analog Output Wiring Diagram



### 9.14.4 Digital Inputs (X7/X8)

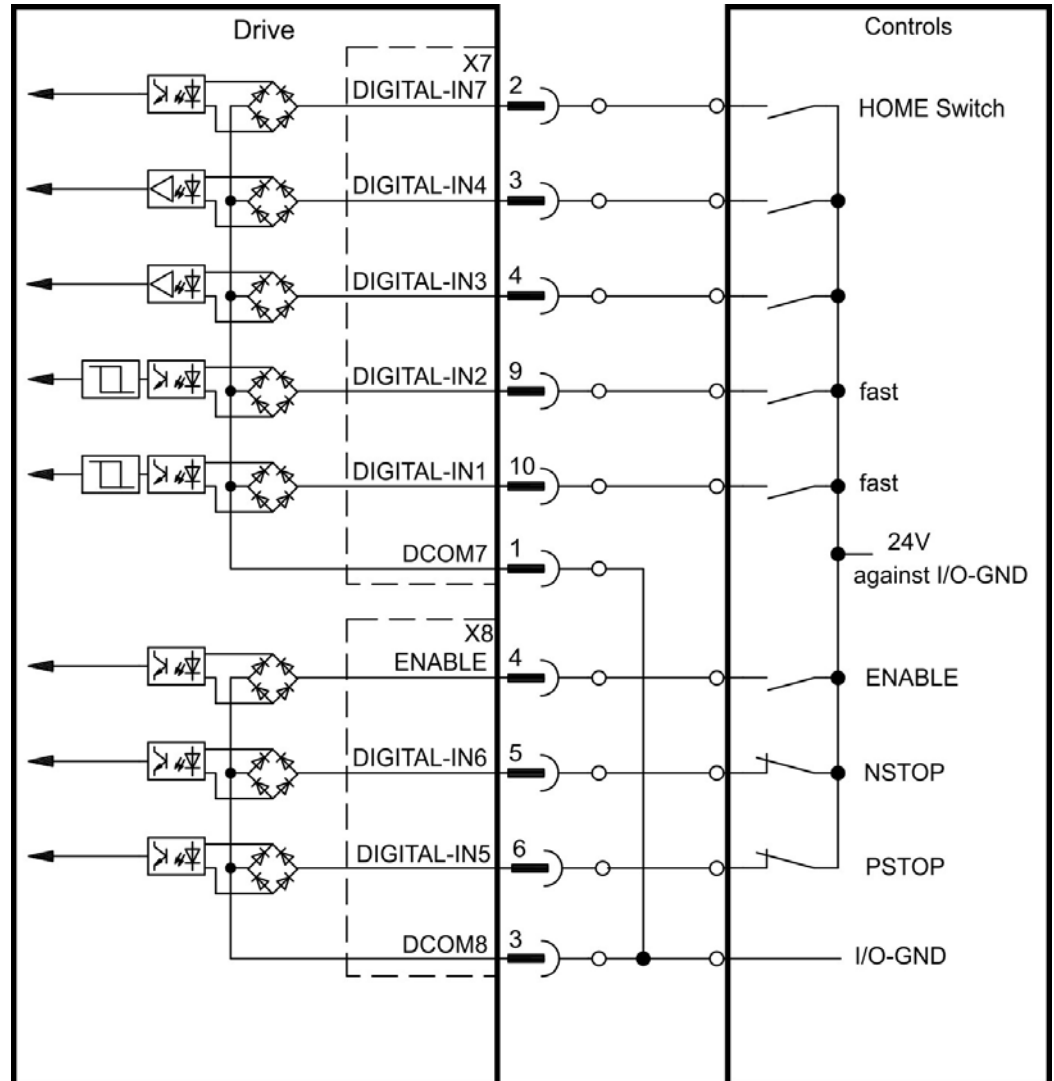
The drive provides 8 digital inputs (→ # 148). These can be used to initiate pre-programmed functions that are stored in the drive. A list of these pre-programmed functions is included in the WorkBench. Digital Input 8 is not programmable but is fixed to the ENABLE function. If an input is programmed, it must be saved to the drive.

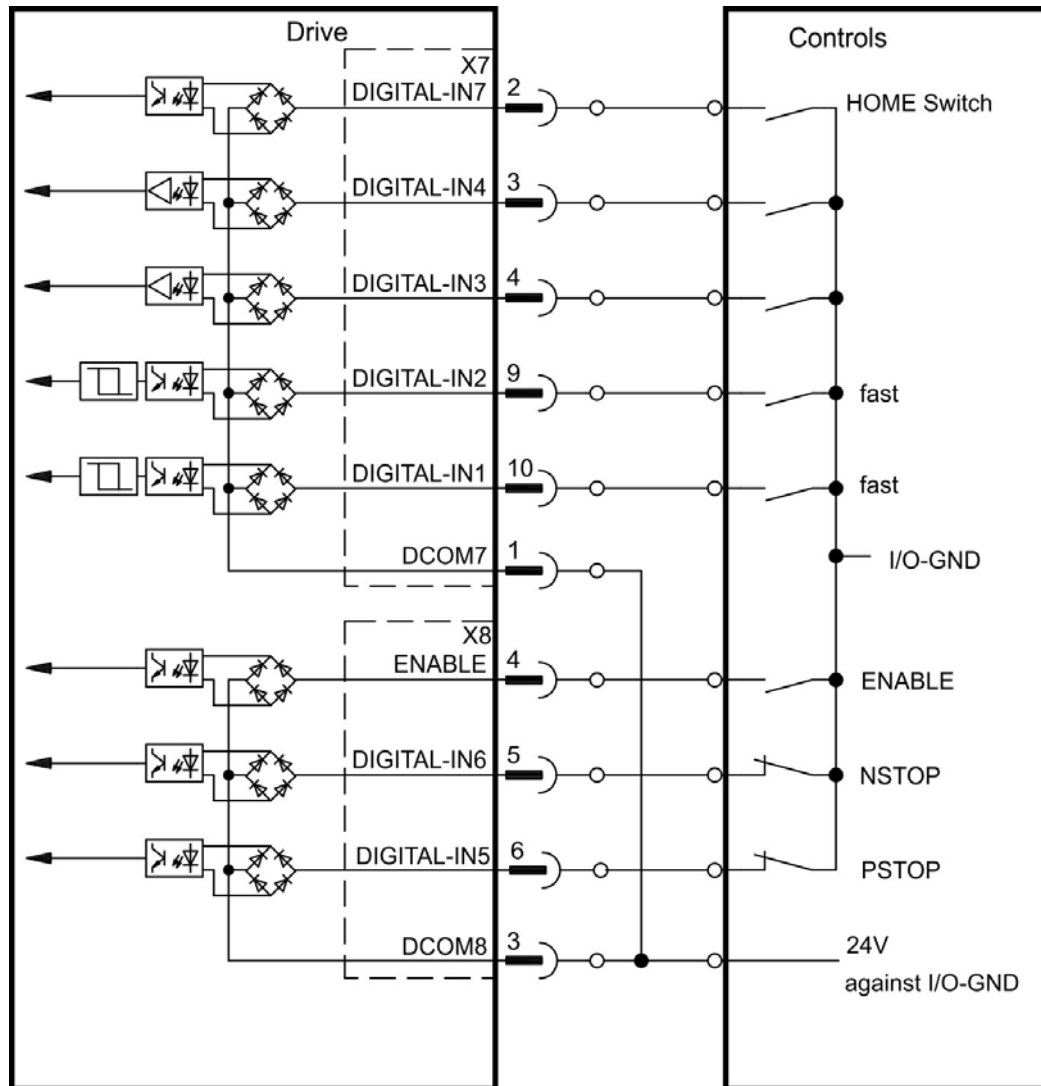
**NOTE**

Depending on the selected function, the inputs are high or low active. Digital input filter can be set in WorkBench to change sensitivity of the inputs (see Online Help).

The inputs can be used with switched +24 V (sink type) or switched GND (source type). See diagrams below for typical examples of digital input wiring.

#### X7/X8 Digital Input Wiring Diagram (Sink type connection, example)



**X7/X8 Digital Input Wiring Diagram (Source type connection, example)**

#### 9.14.4.1 Digital Inputs 1 and 2

These inputs (X7/9 and X7/10) are particularly fast and are therefore suitable for position latch functions. They can also be used as 24 V inputs for electronic gearing (→ # 140).

##### Technical characteristics

- Floating, reference common line is DCOM7
- Sink or Source type sensors possible
- High: 3.5 to 30 V/2 to 15 mA , Low: -2 to +2 V/<15 mA
- Update rate: firmware reads hardware input state every 250 µs
- High accuracy latch: motor feedback position or interpolated time is latched or captured within 2 µs of input signal transition (with digital input filter set to 40 ns)
- The AKD capture engine is polled every 62.5 µs (16 kHz) by the firmware
- For KAS applications (example: AKD PDMM), the latch position information is updated in the Ethercat PDO. The typical update time into the KAS project is two Ethercat cycles ( with each cycle being 250 µs, 500 µs, 1000 µs, or 2000 µs)

#### 9.14.4.2 Digital Inputs 3 to 7

These inputs are programmable with the setup software. By default, all inputs are not programmed (off). For more information refer to the setup software. Choose the function you require in WorkBench.

##### Technical characteristics

- Floating, reference common line is DCOM7 or DCOM8
- Sink or Source type sensors possible
- High: 3.5 to 30 V/2 to 8 mA , Low: -2 to +2 V/<8 mA
- Update rate: firmware reads hardware input state every 250 µs

#### 9.14.4.3 Digital Input 8 (ENABLE)

Digital Input 8 (terminal X8/4) is set to Enable function.

##### Technical characteristics

- Floating, reference common line is DCOM8
- Sink or Source type wiring is possible
- High: 3.5 to 30 V/2 to 8 mA , Low: -2 to +2 V/<8 mA
- Update rate: direct connection to hardware (FPGA)

##### NOTE

The Hardware Enable input and the Software Enable signal (via fieldbus or WorkBench) are serial, that means wiring of Hardware Enable is mandatory.

The output stage of the drive is enabled by applying the ENABLE signal (Terminal X8/4, active high). Enable is possible only if input STO has a 24 V signal (→ # 56). In the disabled state (low signal) the connected motor has no torque.

A software enable by means of the setup software is also required (AND link), although this can also be permanently enabled with WorkBench.

### 9.14.5 Digital Inputs with I/O option (X21, X22)

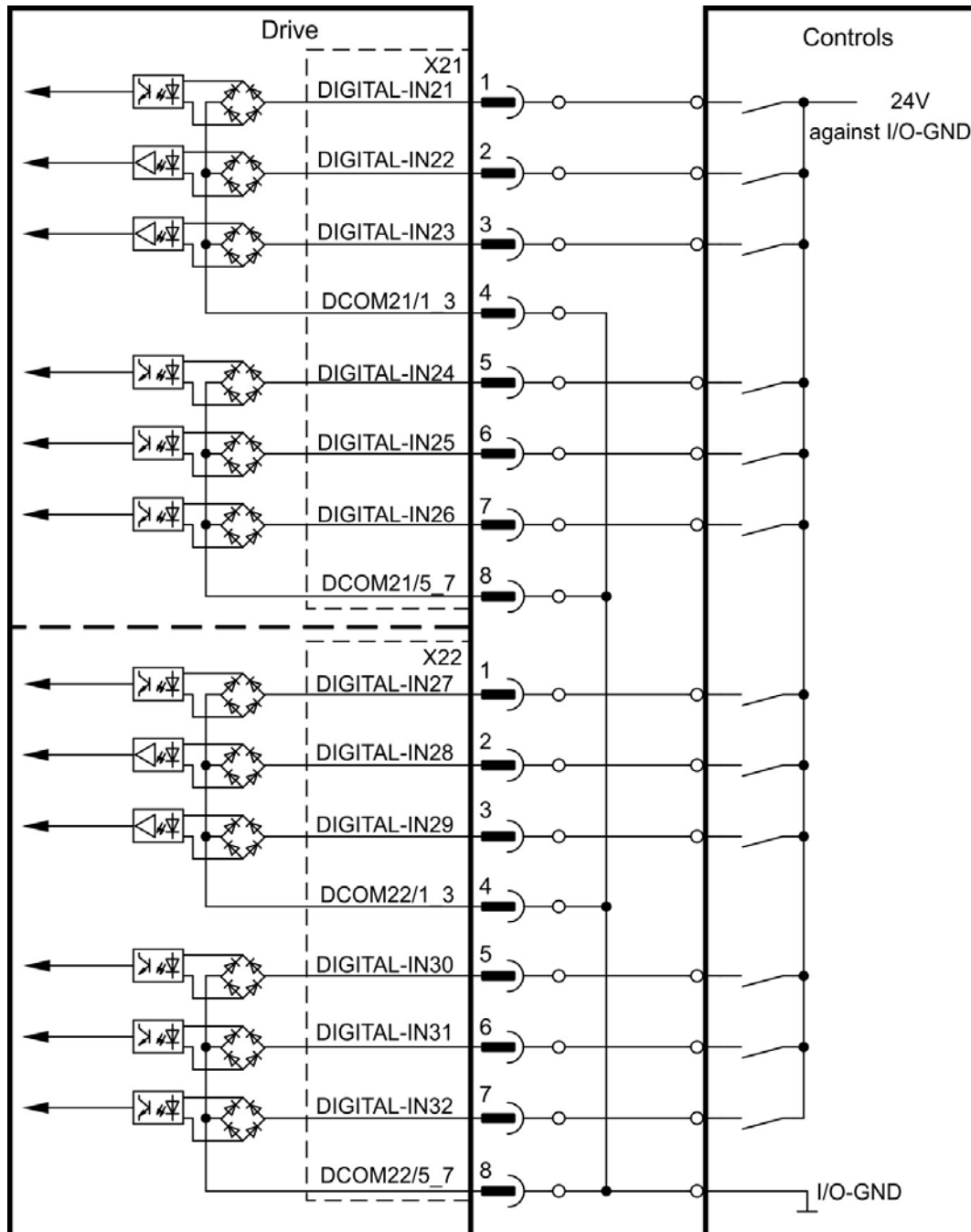
The drive option "IC" provides 12 additional digital inputs (→ # 150). These can be used to initiate pre-programmed functions that are stored in the drive. A list of these pre-programmed functions is included in WorkBench. If an input is programmed, it must be saved to the drive. Depending on the selected function the inputs are high or low active.

The inputs can be used with switched +24 V (sink type) or switched GND (source type).

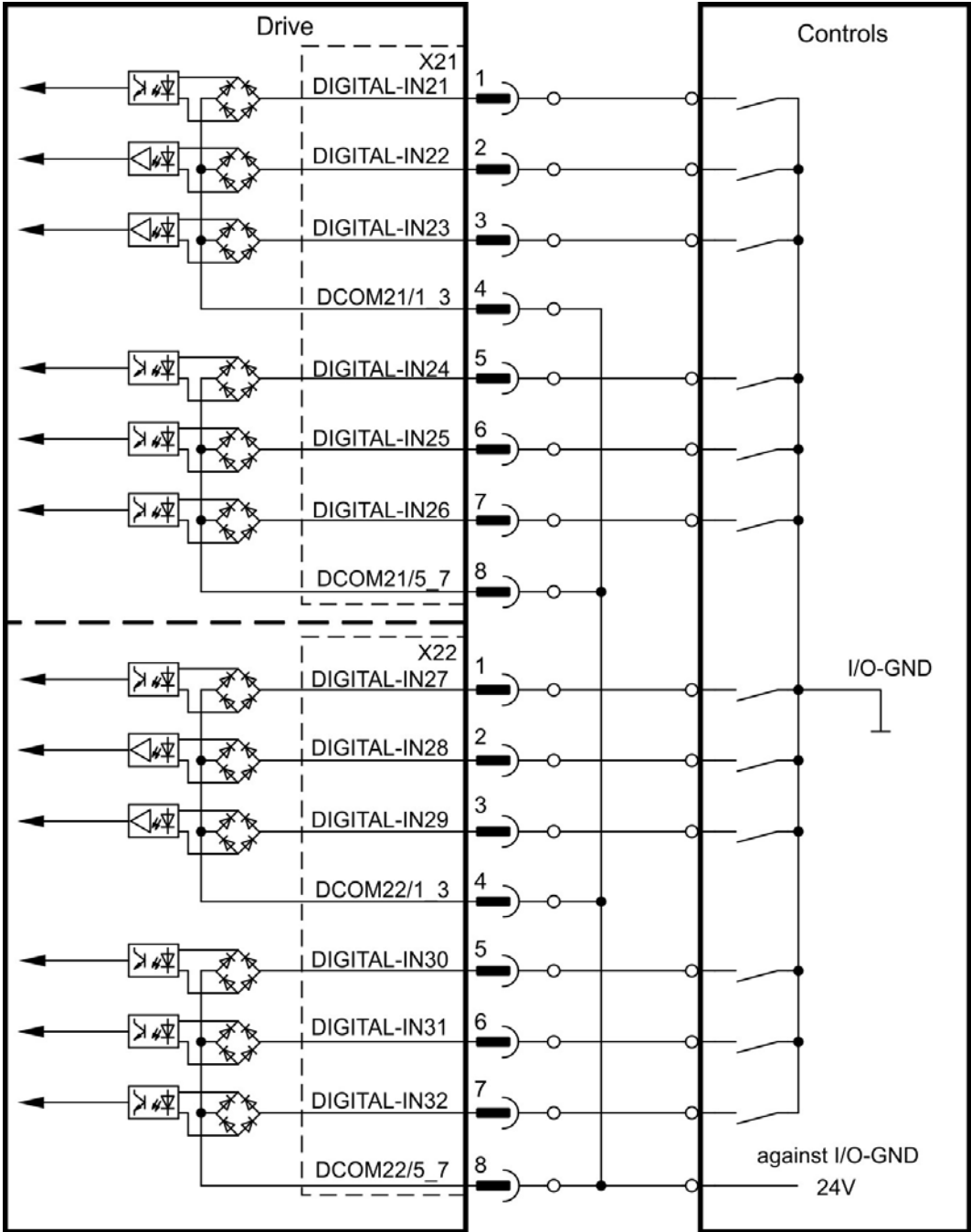
#### Technical characteristics

- Floating, sink or source type sensors possible
- High: 3.5 to 30 V/2 to 15 mA , Low: -2 to +2 V/<15 mA, Update rate: Software 250 µs

#### Digital Input Wiring Diagram (Sink type connection, example)



Digital Input Wiring Diagram (Source type connection, example)





### 9.14.6 Digital Inputs (X35/X36) with AKD-M

In addition to the 8 digital inputs on X7 and X8 (→ # 148), the AKD PDM provides 6 digital inputs on X35 and X36. These can be used to initiate pre-programmed functions that are stored in the drive. A list of these pre-programmed functions is included in the KAS IDE. If an input is programmed, it must be saved to the drive. By default, all inputs are not programmed (off). For more information refer to the setup software. Depending on the selected function the inputs are high or low active.

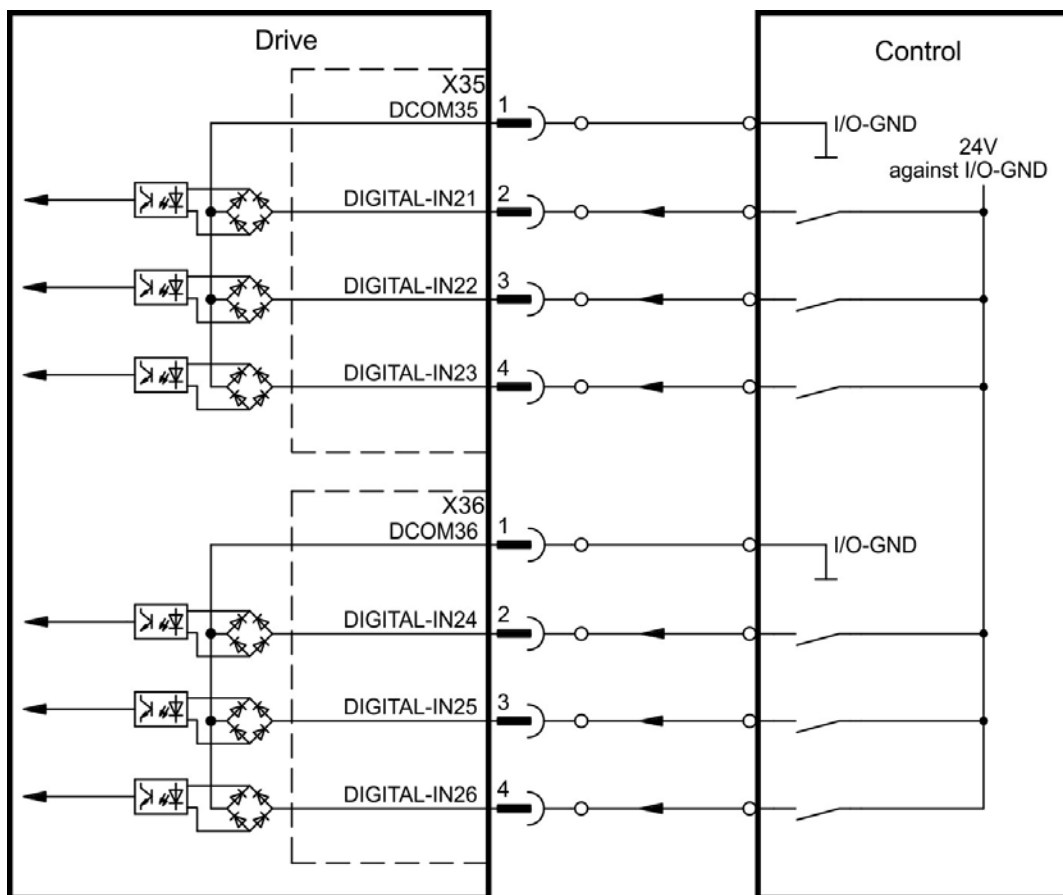
#### Technical characteristics

Choose the function you require in KAS IDE.

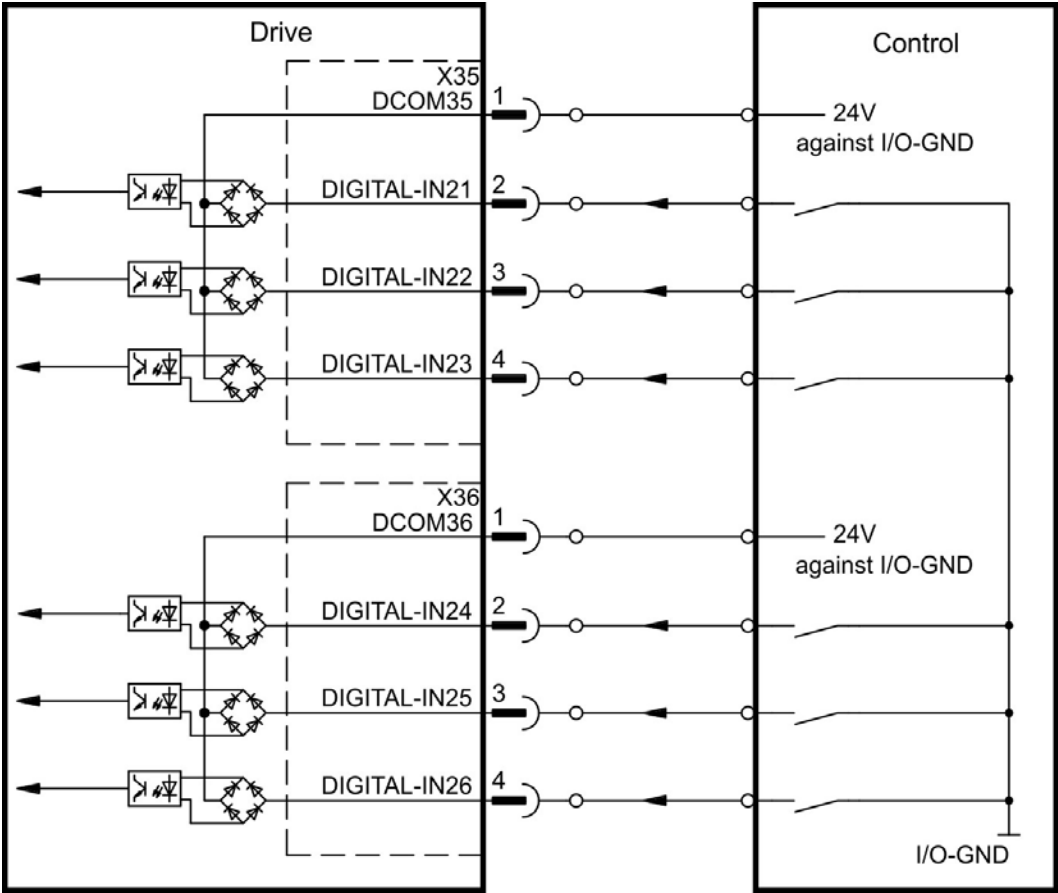
- Floating, reference common line is DCOM35 or DCOM36
- Sink or Source type sensors possible
- High: 3.5 to 30 V/2 to 15 mA, Low: -2 to +2 V/<15 mA
- Update rate: Software 250 µs

The inputs can be used with switched +24 V (sink type) or switched GND (source type). See diagrams below for typical examples of digital input wiring.

#### Digital Input Wiring Diagram (Sink type connection, example)



Digital Input Wiring Diagram (Source type connection, example)



### 9.14.7 Digital Outputs (X7/X8/X9)

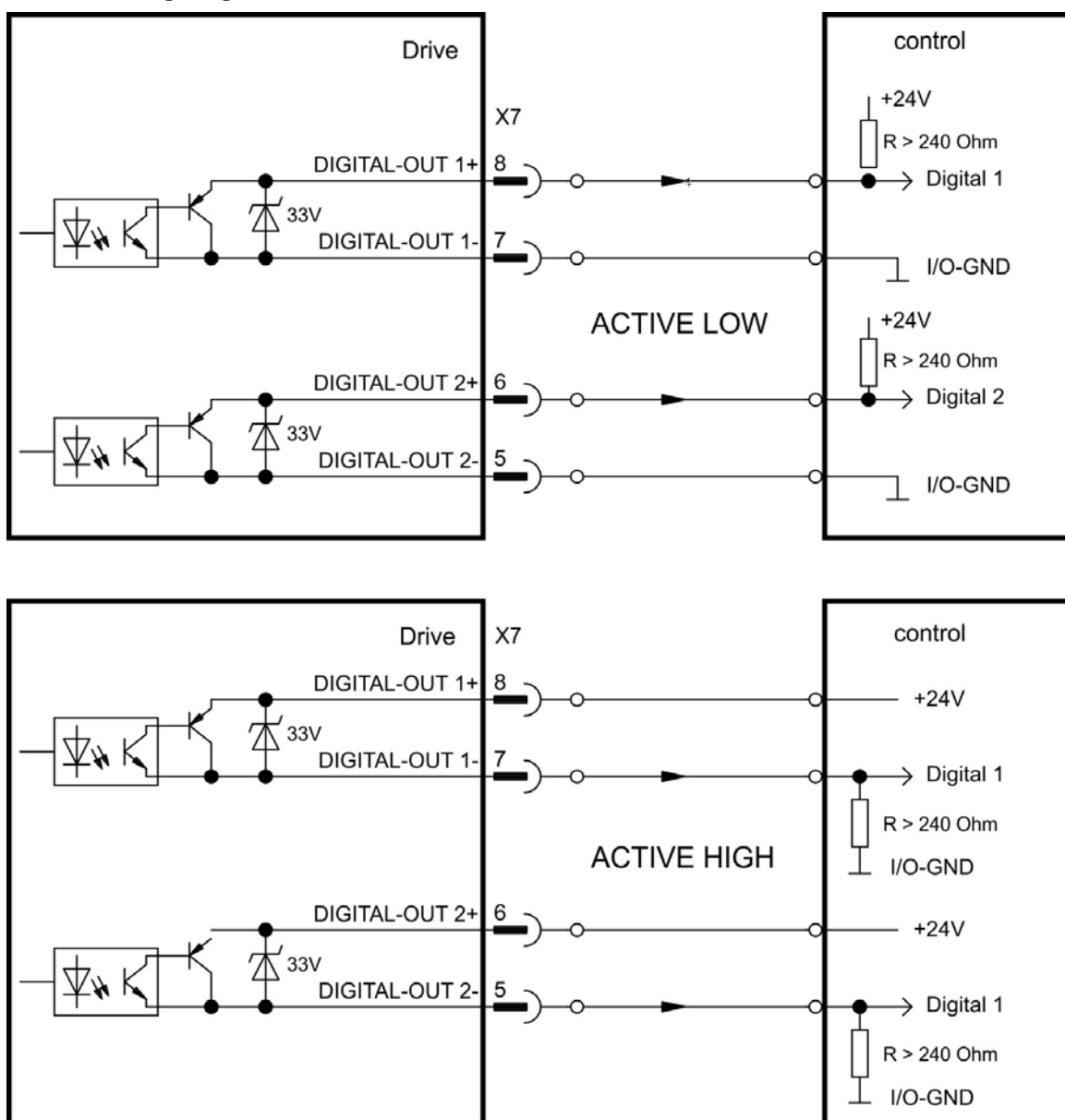
#### 9.14.7.1 Digital Outputs 1 and 2

The drive supplies 2 digital outputs (X7/5 to X7/8, (→ # 148). Choose the required function in the setup software. Messages from pre-programmed functions stored in the drive can be output here. A list of these pre-programmed functions can be found in the setup software. If an output is to be assigned to a pre-programmed function, then the parameter set must be saved in the drive.

##### Technical characteristics

- 24 V IO power supply at terminals X7/8 and X7/6, 20 VDC to 30 VDC
- All digital outputs are floating,  
DIGITAL OUT 1/2: terminals X7/7-8 and X7/5-6), max. 100 mA
- Can be wired as active low or active high (see examples below)
- Update rate: 250  $\mu$ s

##### Wiring diagram



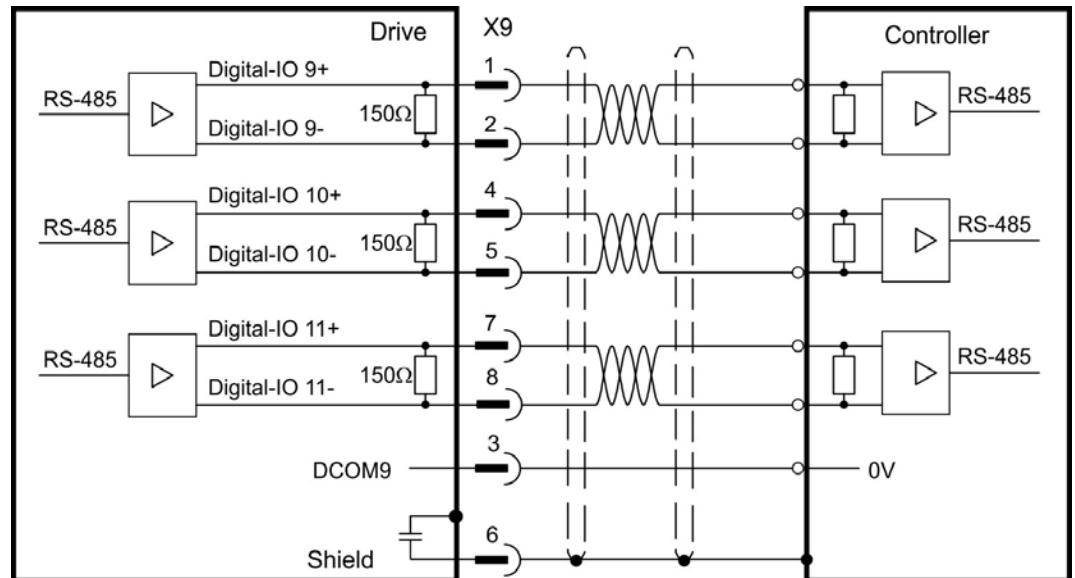
### 9.14.7.2 Digital-In/Out 9 to 11

X9 can be used for digital I/O. The channels can be defined as outputs. Choose the function you require in WorkBench. For more information refer to the setup software online help.

#### Technical characteristics

- RS-485, reference common is DCOM9
- Max signal (channel) output frequency: 3 MHz

#### Wiring diagram



### 9.14.7.3 FAULT relay contacts

Operational readiness (terminals X8/1 and X8/2 ) is signaled by a floating relay contact.

The fault relay can be programmed to two modes of operation:

- Contact closed when there is no fault
- Contact closed when there is no fault and the drive is enabled.

The signal is not influenced by the enable signal, the  $I^2t$ -limit, or the regen threshold.

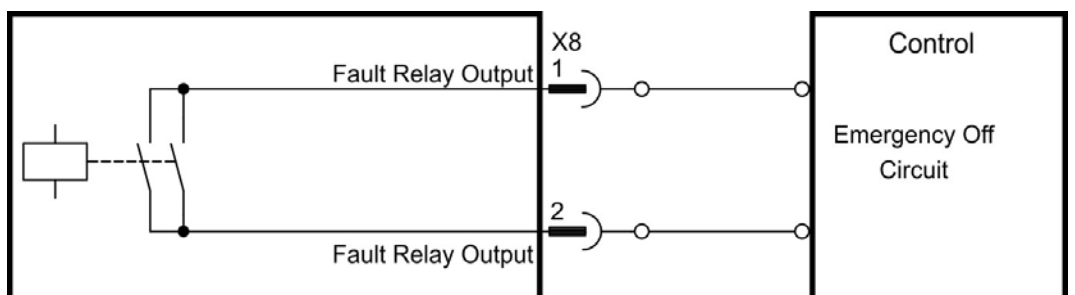
#### Technical characteristics

- FAULT: Relay output, max. 30 VDC or 42 VAC, 1 A
- Time to close: max. 10 ms
- Time to open: max. 10 ms

#### NOTE

All faults cause the FAULT contact to open and the output stage to be switched off (if the FAULT contact is open, the output stage is inhibited -> no power output). List of the fault messages: (→ # 199).

#### Wiring diagram



### 9.14.8 Digital Outputs with I/O option (X23/X24)

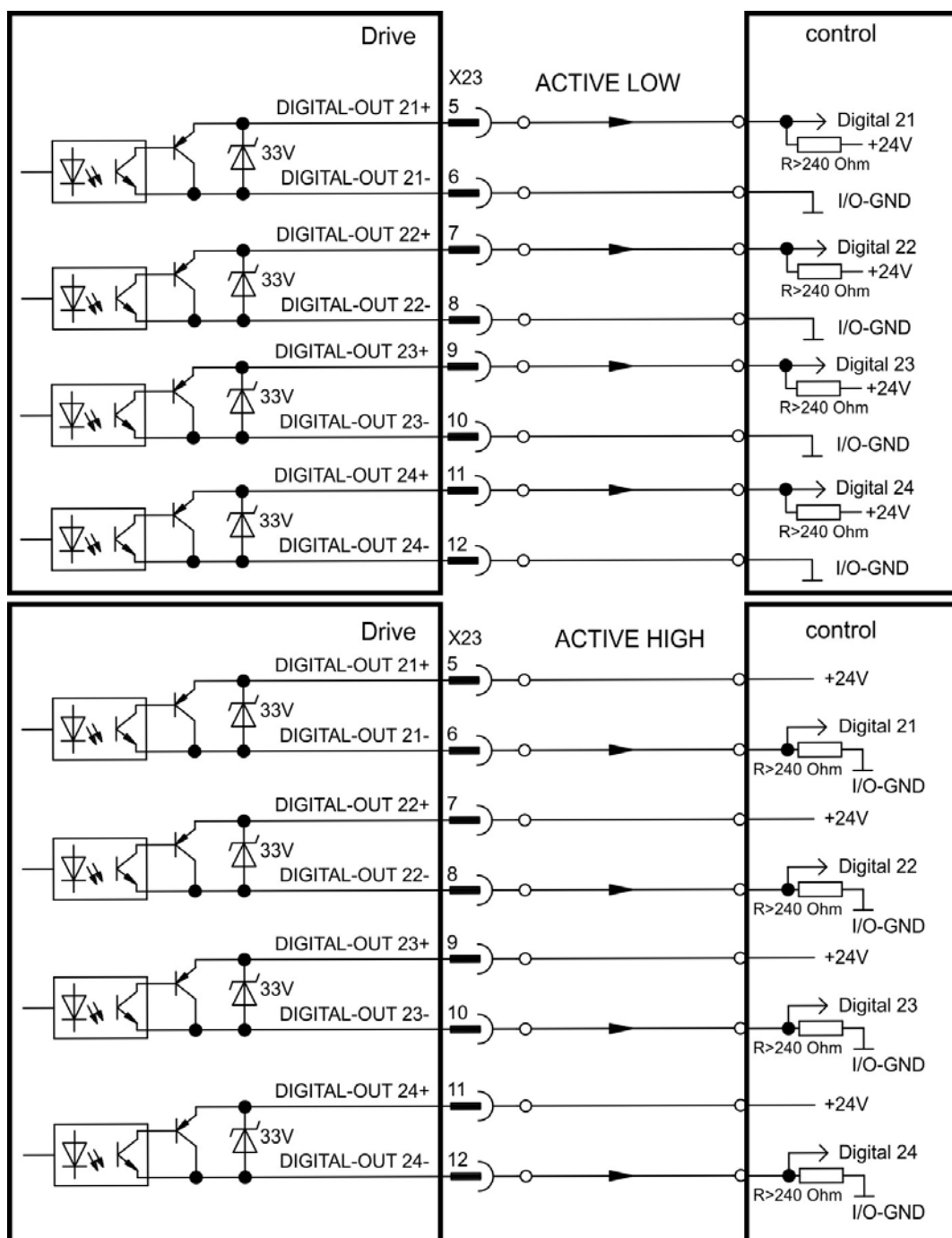
#### 9.14.8.1 Digital Outputs 21 to 24, 26 to 29

The drive option "IC" provides 10 digital outputs (→ # 148). Choose the required function in the setup software. Messages from pre-programmed functions stored in the drive can be output here. A list of these pre-programmed functions can be found in the setup software. If an output is to be assigned to a pre-programmed function, then the parameter set must be saved in the drive.

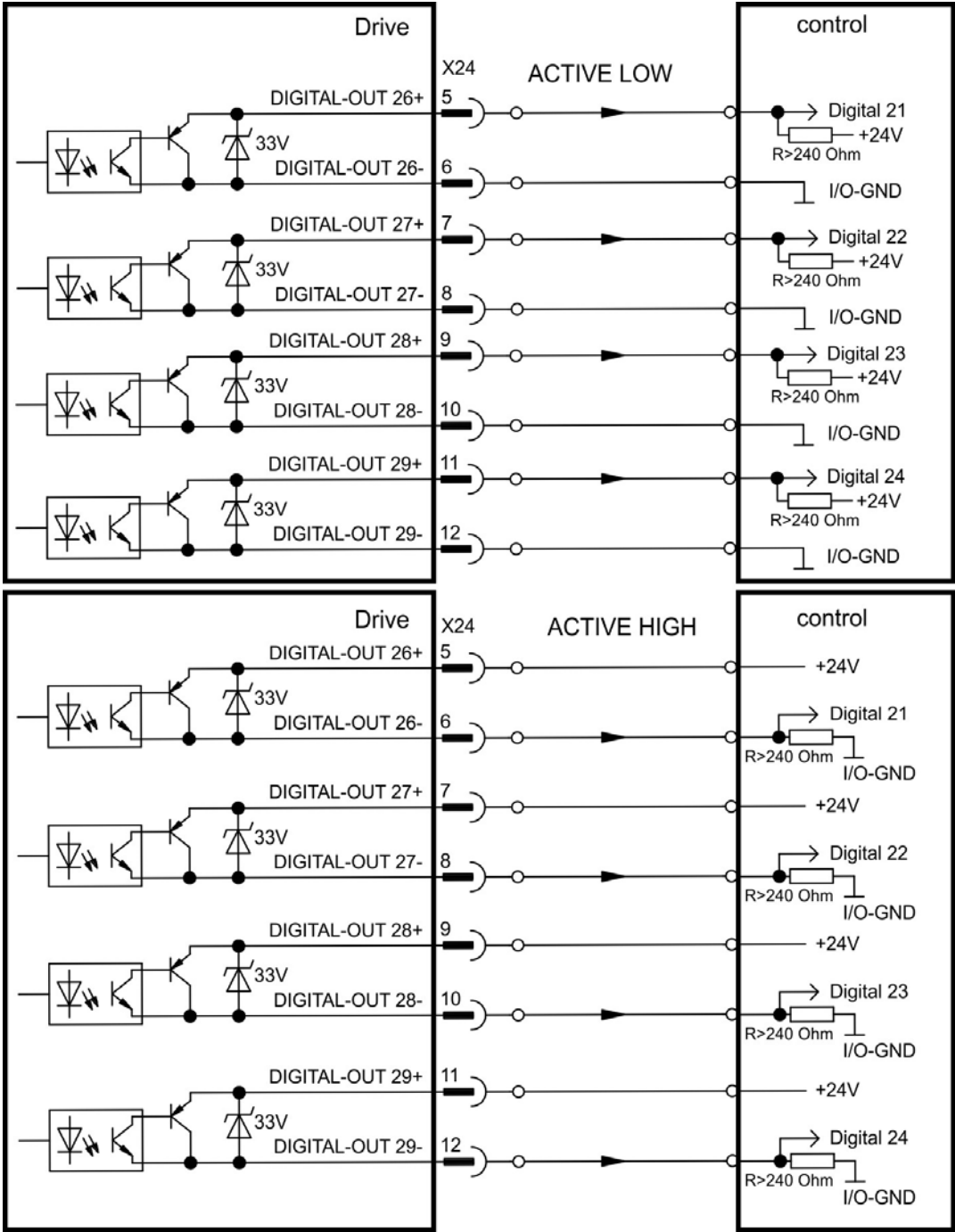
#### Technical characteristics

- 24 V IO power supply, 20 VDC to 30 VDC, floating, max. 100 mA
- Can be wired as active low or active high (see examples below)
- Update rate: 250  $\mu$ s

#### Wiring diagram X23



Wiring diagram X24



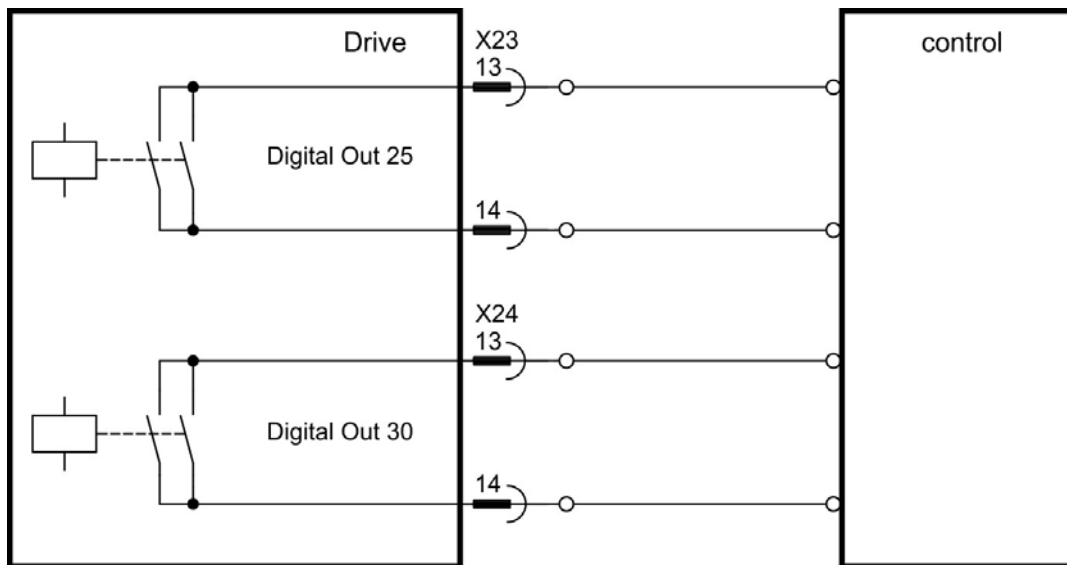
### 9.14.8.2 Digital Relay Outputs 25, 30

The drive option "IC" provides two digital outputs, which are signaled by floating relay contacts (→ # 148). Choose the required function in the setup software. Messages from pre-programmed functions stored in the drive can be output here. A list of these pre-programmed functions can be found in the setup software. If an output is to be assigned to a pre-programmed function, then the parameter set must be saved in the drive.

#### Technical characteristics

- Relay output, max. 30 VDC or 42 VAC, 1 A
- Time to close: max. 10 ms
- Time to open: max. 10 ms

#### Wiring diagram



### 9.14.9 Digital Outputs (X35/X36) with AKD-M

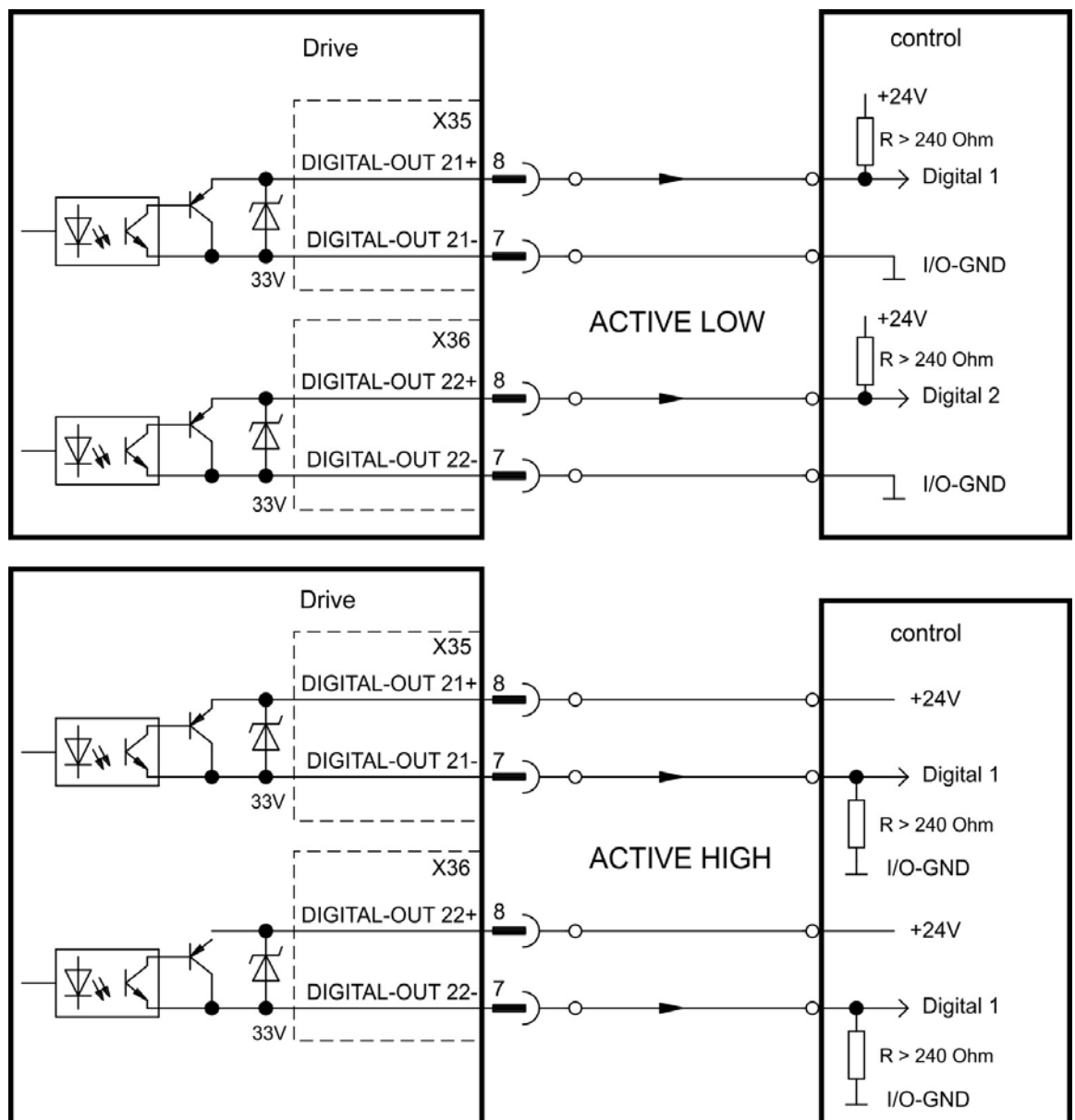
#### 9.14.9.1 Digital Outputs 21 and 22

In addition to the 2 digital outputs on X7 (→ # 148), the AKD PDMM provides 2 digital outputs on X35 and X36. Choose the required function in the setup software. Messages from pre-programmed functions stored in the drive can be output here. A list of these pre-programmed functions can be found in the setup software. If an output is to be assigned to a pre-programmed function, then the parameter set must be saved in the drive.

##### Technical characteristics

- 24 V IO power supply at terminals X35/8 and X36/8, 20 VDC to 30 VDC
- All digital outputs are floating, max. 100 mA
- Can be wired as active low or active high (see examples below)
- Update rate: 1 ms



##### Wiring diagram





## 9.15 LED display

The LED seven-segment display indicates the status of the drive after the 24 V supply is switched on. If the service connection to the PC or to the PAC doesn't work, then the LED display is the only way to get information.

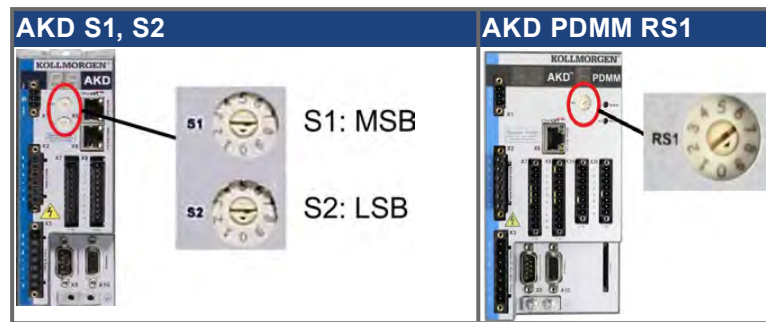
| AKD two digits   | AKD-M two + one digits  |
|--|---|
|   |   |
| AKD fault codes or warning codes are displayed constantly if present. Fault messages are coded with "F" or "E", warnings are coded with "n". The IP address can be flashed across the LED display if the B1 button is pressed. | The two digits LED display indicates the AKD messages. Fault messages are coded with "F", warnings are coded with "n".<br>The one digit LED indicates the PDMM messages of the AKD PDMM. Error messages are coded with "E", warnings (alarms) are coded with "A". Status of application programs are indicated as well. With push-buttons B2 and B3 a menu with several functions can be started (→ # 171). |

See WorkBench Onlinehelp for details.

| Display Codes (overview) | Status  |
|--------------------------|---|
| o0, o1, o2 ...           | Normal operation, operation mode 0 or 1 or 2 ..., no faults                                       |
| Fx                       | Fault (see (→ # 199))   |
| nx                       | Warning (see (→ # 199))   |
| IPx                      | Displaying drive IP address   |
| - -                      | Powered on and FPGA loading. If continuous then operational and resident FPGA images are corrupt. |
| [.]                      | Drive enabled   |
| [.] (flashing)           | Drive in an internal dynamic brake mode (DRV.ACTIVE = 3).   |
| dx                       | Firmware download   |

## 9.16 Rotary Switches (S1, S2, RS1)

Rotary switches can be used to select IP address or predefined functions for executing.



### 9.16.1 Rotary switches S1 and S2 with AKD-B, -P, -T

| S1                                   | S2 | Function        | Set while                        | Remarks  |
|--------------------------------------|----|-----------------|----------------------------------|--|
| 0                                    | 0  | DHCP IP         | 24 V is OFF                      | The drive acquires its IP address from an external DHCP server, details see (→ # 176).   |
| x                                    | y  | Static IP       | 24 V is OFF                      | The IP address is 192.168.0.nn, valid values are 01 to 99, details see (→ # 176).  |
| <b>AKD-x****-CC only</b>             |    |                 |                                  |  |
| 8                                    | 9  | DRV.TYPE toggle | 24 V is ON and drive is disabled | Press B1 for 3s to switch over from CAN to EtherCAT fieldbus or vice versa (→ # 180) and (→ # 185). Switch 24V off and on again. |
| <b>AKD with I/O option card only</b> |    |                 |                                  |  |
| 1                                    | 0  | Load data       | 24 V is ON and AKD is disabled   | Press B1 for 5s for loading data from the SD card to the drive, details see (→ # 172).   |
| 1                                    | 1  | Save data       | 24 V is ON and AKD is disabled   | Press B1 for 5s for save data from the drive to the SD card, details see (→ # 172).  |
| <b>AKD-T only</b>                    |    |                 |                                  |  |
| 1                                    | 2  | Stop program    | 24 V is ON                       | Press B1 for 5s for stopping the BASIC program   |
| 1                                    | 3  | Restart program | 24 V is ON                       | Press B1 for 5s for restarting the BASIC program   |

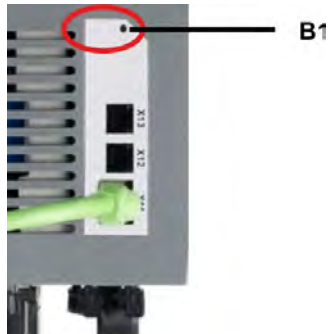
### 9.16.2 Rotary switch RS1 with AKD-M

| RS1    | Function  | Set while   | Remarks   |
|--------|-----------|-------------|---|
| 0      | DHCP IP   | 24 V is OFF | The drive will acquire its IP address from an external DHCP server (→ # 178). |
| 1      | Static IP | 24 V is OFF | The IP address is software configurable from a web-browser (→ # 178).         |
| 2 to 9 | Static IP | 24 V is OFF | The IP address is 192.168.0.10n, valid values are 2 to 9 (→ # 178).           |

## 9.17 Push-buttons (B1, B2, B3)

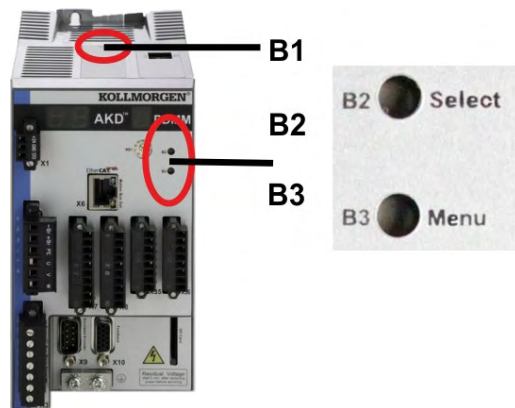
The push-buttons can be used to start predefined functions.

### 9.17.1 Push-button B1 with AKD-B, -P, -T



| Function                                | Push-button | Remarks   |
|---|-------------|---|
| Display IP address                      | B1          | Press short to display the IP address in the two digit display  |
| Switches Drive Type of AKD-x***CC model | B1          | Set rotary switches S1 to 8 and S2 to 9. Press B1 for 3 sec to switch over from CAN to EtherCAT or reverse.                                   |
| Load data from SD card                  | B1          | Drives with I/O option card only.<br>Set rotary switches S1 to 1 and S2 to 0. Press B1 for 5s for loading data from the SD card to the drive. |
| Save data to SD card                    | B1          | Drives with I/O option card only. Set rotary switches S1 to 1 and S2 to 1. Press B1 for 5s for save data from the drive to the SD card.       |

## 9.17.2 Push-buttons B1, B2, B3 with AKD-M

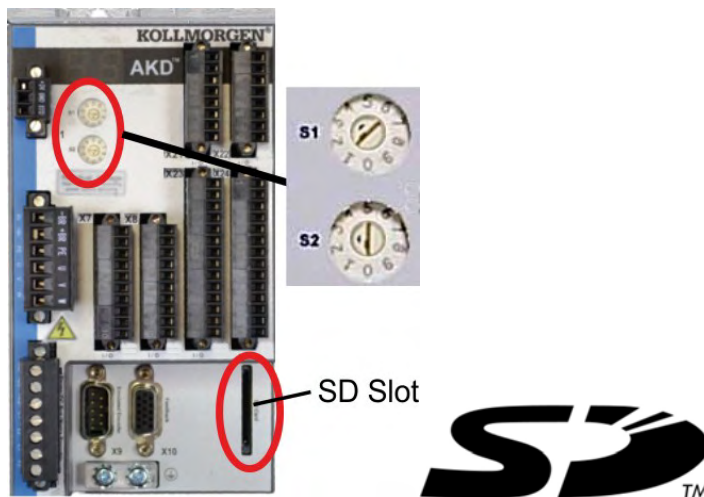


| Function   | Push-button | Remarks   |
|--|-------------|---|
| -  | B1          | Unused  |
| <b>Boot-time functions (press and hold button during power-on boot sequence)</b> |             |   |
| Recovery Mode  | B2          | Press and hold to boot into recovery mode.  |
| Menu   | B3          | Press and hold to block the application auto-start and to start cycling through the menu items.   |
| <b>Operational functions (press button during normal operation mode)</b>         |             |   |
| Menu   | B3          | Press to cycle through the menu items. The menu items will displayed on the 7-segment LED repeatedly for 10 s and can be selected by pressing B2.   |
| Select Menu Item   | B2          | Press while the required menu item is displayed to perform action.<br><b>Application is running</b> , available menu items: <ul style="list-style-type: none"> <li>● 'IP' address</li> <li>● 'stop' application (confirm)</li> </ul> <b>No application is running</b> , available menu items: <ul style="list-style-type: none"> <li>● 'IP' address</li> <li>● 'start' application (confirm)</li> <li>● 'reset' to defaults (confirm)</li> <li>● 'backup' to SD card (confirm) (→ # 173)</li> <li>● 'restore' from SD card (confirm) (→ # 173)</li> </ul> |
| Confirm  | B2          | If the selected menu item selection requires a confirmation, "y" is displayed for 10 s - press B2 to confirm.   |

## 9.18 SD Card Slot

### 9.18.1 SD Card Slot with I/O option card

Drives with I/O option card offer a SD card slot to activate file transfers from/to the AKD and SD Memory Card. These features can be started from the WorkBench software or with push-button B1 (top of the drive) combined with rotary switch setting 10 or 11. Detailed description can be found in the WorkBench Onlinehelp.



#### NOTE

The save/load operations (AKD to SD or SD to AKD) are only possible while no program is running and the drive is disabled.

BASIC programs and non volatile parameters can be saved/loaded.

If a fault occurs during save/load operations, the fault number is displayed in the display with E followed by four digits. Error codes (→ # 199) .

#### Supported SD card types

SD cards are preformatted by the manufacturer. The following table outlines the SD card types and AKD support.

| SD Type   | File System       | Capacity     | Supported  |
|-----------|-------------------|--------------|------------|
| SD (SDSC) | FAT16             | 1MB to 2GB   | <b>YES</b> |
| SDHC      | FAT32             | 4GB to 32GB  | <b>YES</b> |
| SDXC      | exFAT (Microsoft) | >32GB to 2TB | <b>NO</b>  |

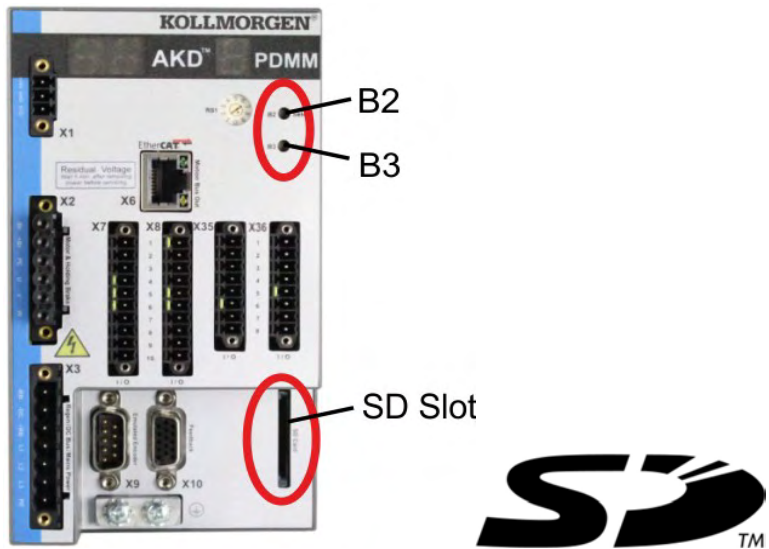
#### Features

If an SD card is plugged into the SD slot and the drive is disabled and no program is running, set rotary switches as described below and press B1 for 5s to start the set function:

| Function                      | S1 | S2 | Remarks   |
|-------------------------------|----|----|---|
| <b>Save data to SD card</b>   | 1  | 1  | Press B1 for 5s for save data from the drive to the SD card.    |
| <b>Load data from SD card</b> | 1  | 0  | Press B1 for 5s for loading data from the SD card to the drive. |

### 9.18.2 SD Card Slot with AKD-M

AKD PDMM offers a SD card slot and push-buttons B2 and B3 to activate file transfers from/to the AKD PDMM and SD Memory Card. These features can be started from the KAS IDE software as well. Detailed description can be found in the KAS IDE Online Help.



The backup/restore operations (AKD PDMM to SD or SD to AKD PDMM) will not be possible if an application is running.

**NOTE**

Stop the application from the web-browser or use the B2/B3 “stop” action before initiating any SD card functionality.  
If a fault occurs during save/load operations, the fault number is displayed in the one digit display with E followed by two digits. Error codes (→ # 205).

**Supported SD card types**

SD cards are preformatted by the manufacturer. The following table outlines the SD card types and AKD PDMM support.

| SD Type   | File System       | Capacity     | Supported  |
|-----------|-------------------|--------------|------------|
| SD (SDSC) | FAT16             | 1MB to 2GB   | <b>YES</b> |
| SDHC      | FAT32             | 4GB to 32GB  | <b>YES</b> |
| SDXC      | exFAT (Microsoft) | >32GB to 2TB | <b>NO</b>  |

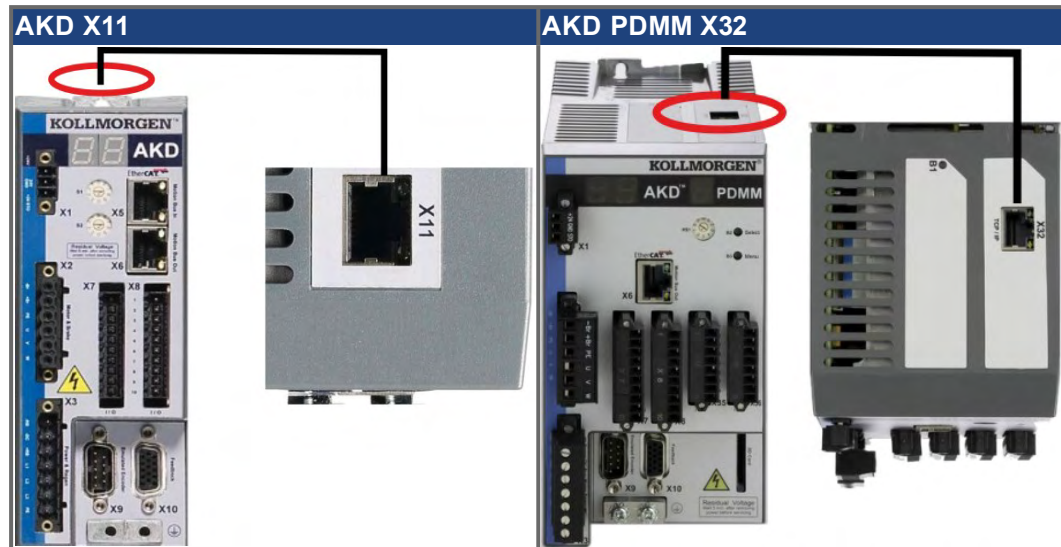
**Features**

If an SD card is plugged into the SD slot and no application programm is running, the push-button menu (started with B3, (→ # 170) shows the possible data transfer functions:

- 'backup' to copy firmware, configurations, user application, and user data files from the AKD PDMM to SD card.
- 'restore' to load firmware, configuration, user application, and user data files from SD card to AKD PDMM.

## 9.19 Service Interface (X11, X32)

Operating, position control, and motion-block parameters can be set up by using the setup software on an ordinary commercial PC (→ # 191).



Connect the service interface (X11 or X32) of the drive to an Ethernet interface on the PC directly or via a network hub/switch, **while the supply to the equipment is switched off**. Use standard Cat. 5 Ethernet cables for connection (in some cases crossover cables will also work).

Confirm that the link LED on the AKD (the green LED on the RJ45 connector) and on your PC (or network Hub/Switch) are both illuminated. If both lights are illuminated, then you have a good electrical connection.

| Color  | Name     | Indication                         |
|--------|----------|------------------------------------|
| Green  | Link     | On = receive signal valid          |
| Yellow | Activity | Blink = Transmit or Receive packet |

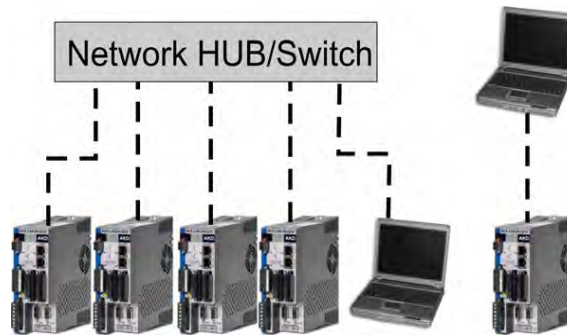
### 9.19.1 Pinout X11, X32

| Pin | Signal     | Pin | Signal   |
|-----|------------|-----|----------|
| 1   | Transmit + | 5   | n.c.     |
| 2   | Transmit - | 6   | Receive- |
| 3   | Receive+   | 7   | n.c.     |
| 4   | n.c.       | 8   | n.c.     |

### 9.19.2 Service Bus Protocols X11, X32

| Protocol        | Type        | Connector |
|-----------------|-------------|-----------|
| Modbus TCP      | Service Bus | X11, X32  |
| Ethernet TCP/IP | Service Bus | X11, X32  |

### 9.19.3 Possible Network Configurations



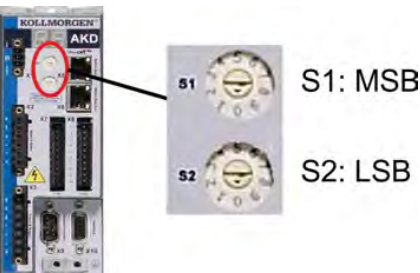


9.19.4 Setting the IP Address AKD-B, AKD-P, AKD-T

The IP address can be flashed across the LED display if the B1 button is pressed.



You can use the rotary switches to set the IP address of the AKD. For CANopen and some other fieldbuses, the rotary switches also set the node address of the drive for that specific network.



| Rotary Switch Setting | Drive IP Address  |
|-----------------------|---|
| 00                    | DHCP/AutoIP address. The IP address of the drive is obtained from the DHCP server on your network. If no DHCP server is found the IP addresses is an AutoIP address (it is internally generated following the AutoIP protocol and will be of the form 169.254.xx.xx). |
| 01 to 99              | Static IP Address. The IP address is 192.168.0.nn, where nn is the number from the rotary switch. This setting generates addresses in a range from 192.168.0.1to 192.168.0.99. Example:if S1 is set to 2 and S2 is set to 5 – the IP address is 192.168.0.25          |

NOTE

The PC subnet mask must be set to 255.255.255.0 or 255.255.255.128  
When connecting the AKD directly to a PC, use static IP addressing (not 00).

Static IP addressing

When connecting the drive directly to a PC, static IP addressing must be used. Set rotary switches S1 and S2 to a number different from 00 (see table above).

Dynamic IP addressing (DHCP and Auto-IP)

With S1 and S2 both set to 0, the drive is in DHCP mode. The drive will acquire its IP address from an external DHCP server if present in the network. If a DHCP server is not present, the drive will assume an Automatic Private IP Address of the form 169.254.x.x.  
If your PC is directly connected to the drive, and set to obtain an IP address automatically in the TCP/IP settings, a connection will be established with both devices using compatible automatically generated addresses. It can take up to 60 seconds for a PC to configure an Automatic Private IP Address (169.254.x.x).

Changing the IP address

If the switches are altered while 24 V Logic power is supplied to the drive, you must switch off and then switch on again the 24 V supply voltage. This action will reset the address.

**IP address mode**

By default, the drive utilizes the method described above to acquire its IP address. A method of setting the IP address independent of the Rotary switches is available. More information is available in the *WorkBench Online Help* or in the Settings Screen-> Fieldbus-> TCP/IP screen in WorkBench.

**Recovering Communications with a Drive on an Un-Reachable IP Address**

If IP.MODE has been set to 1 (using software defined static IP), the drive will boot up on an IP Address that may be unreachable with the host computer's settings.

If the IP address prevents communication, the IP settings can be reset to default by the following procedure:

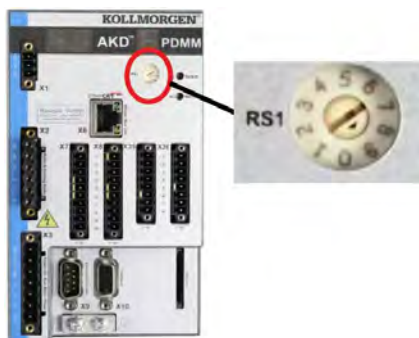
- Set both rotary switches to 0
- Hold down button B1 (top-side of drive) for 5 seconds.

The display will flash 0.0.0.0 and then attempt to discover an address by DHCP.

Without removing logic power from the drive, use WorkBench to connect to the drive, reconfigure the IP address settings as desired, and store the values to non-volatile memory.

### 9.19.5 Setting the IP Address AKD-M

You can use the rotary switch RS1 to set the IP address of the AKD PDMM. The configured IP address (depending on the current rotary switch RS1 position) will be displayed on the 7 segment at Ethernet cable connection time and at power-on, if an Ethernet cable is connected.. If no Ethernet cable is connected, no IP address will be indicated in the display.



| Rotary Switch Setting | Drive IP Address   |
|-----------------------|--|
| 0                     | DHCP/AutoIP address. The IP address of the drive is obtained from the DHCP server on your network. If no DHCP server is found the IP addresses is an AutoIP address (it is internally generated following the AutoIP protocol and will be of the form 169.254.xx.xx).  |
| 1                     | Static IP Address. The IP address is software configurable from a web-browser. The default IP address at switch position 1 is 192.168.1.101. To configure the IP address, open a web browser and type the IP address in the URL box. The AKD PDMM web page will appear. Navigate to the Settings tab and then the Network tab to configure the static IP address for the AKD PDMM. |
| 2 to 9                | Static IP Address. The IP address is 192.168.0.10n, where n is the number from the rotary switch. This setting generates addresses in a range from 192.168.0.102 to 192.168.0.109. Example: if RS1 is set to 5 – the IP address is 192.168.0.105   |

**NOTE**

The PC subnet mask must be set to 255.255.255.0 or 255.255.255.128

#### Static IP addressing

When connecting the drive directly to a PC, static IP addressing must be used. Set rotary switch RS1 to a number from 2 to 9 (see table above)

#### Dynamic IP addressing (DHCP and Auto-IP)

With RS1 set to 0, the drive is in DHCP mode. The drive will acquire its IP address from an external DHCP server if present in the network. If a DHCP server is not present, the drive will assume an Automatic Private IP Address of the form 169.254.x.x.

If your PC or PAC is directly connected to the drive, and set to obtain an IP address automatically in the TCP/IP settings, a connection will be established with both devices using compatible automatic generated addresses. It can take up to 60 seconds for a PC to configure an Automatic Private IP Address (169.254.x.x).

#### Changing the IP address

If the switch is altered while 24 V Logic power is supplied to the drive, you must switch off and then switch on again the 24 V supply voltage. This action will reset the address.

### 9.19.6 Modbus TCP

The drive can be connected to Modbus HMI via RJ45 connector X11 (AKD) or X32 (AKD PDMM, for Kollmorgen touchpanels only). The protocol allows reading and writing of drive parameters.

The communication status is indicated by the built-in LEDs.

| Connector | LED# | Name         | Function                        |
|-----------|------|--------------|---------------------------------|
| X11, X32  | LED1 | IN port Link | ON = active, OFF= not active    |
|           | LED2 | RUN          | ON = running, OFF = not running |

Connect the service interface (X11, X32) of the drive to an Ethernet interface on the Modbus HMI directly or via a network switch, **while the supply to the equipment is switched off**. Use standard Cat. 5 Ethernet cables for connection.

The following are required to connect an HMI to the drive:

- The HMI must support Modbus TCP.
- It must have Ethernet hardware and a driver for Modbus TCP, though the driver does not have to be made specifically for the AKD family.

The Kollmorgen AKI HMI's are compatible with a "Kollmorgen Modbus Master" driver.

The subnet mask of the AKD is 255.255.255.0. The first three octets of the drive's IP address must be the same as the first three octets of the HMI's IP address. The last octet must be different.

Confirm that the link LED on the AKD (the green LED on the RJ45 connector) and on your Master or Switch are both illuminated. If both lights are illuminated, then you have a good electrical connection.

Modbus TCP and WorkBench/KAS IDE can operate simultaneously if a switch is used.

### 9.20 CAN-Bus Interface (X12/X13)

Two 6-pin RJ25 connectors X12/X13 are used for CAN-Bus connection.



| Conn. | Pin | Signal                        | Conn. | Pin | Signal                        |
|-------|-----|-------------------------------|-------|-----|-------------------------------|
| X12   | 1   | Internal Termination Resistor | X13   | 1   | Internal Termination Resistor |
| X12   | 2   | CAN Shield                    | X13   | 2   | CAN Shield                    |
| X12   | 3   | CANH in                       | X13   | 3   | CANH out                      |
| X12   | 4   | CANL in                       | X13   | 4   | CANL out                      |
| X12   | 5   | GND                           | X13   | 5   | GND                           |
| X12   | 6   | Internal Termination Resistor | X13   | 6   | Internal Termination Resistor |

### 9.20.1 CAN-Bus activation with AKD-CC models

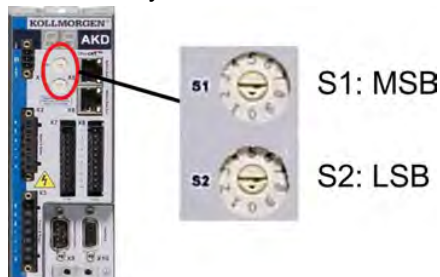
AKD-CC drive models are Drives, which support EtherCAT and CAN fieldbus types within one common software. These CC drive models allow selecting a fieldbus support by setting the DRV.TYPE parameter to a certain value. CC drive models are delivered with EtherCAT set active.

To activate CANopen, the DRV.TYPE parameter must be changed

1. by software: connect the PC to the AKD and change the parameter DRV.TYPE in the WorkBench terminal screen (see DRV.TYPE parameter documentation) or
2. by hardware: with the rotary switches S1 & S2 at the front and the button B1 on the top side of the Drive.

The following steps are needed for changing the fieldbus type from EtherCAT to CAN with the rotary switches.

1. Set the rotary switches on the front side of the AKD to the value of 89.



Set S1 to 8 and S2 to 9

2. Press the button B1 for about 3 seconds (starts DRV.NVSAVE).  
Press B1 for 3 seconds.



The seven segment display shows **Cn** during the process of changing DRV.TYPE to CAN.

**Do not switch off the 24[V] power supply while the seven segment shows Cn!**

3. Wait until the seven segment display goes back to the original state, no the drive is prepared for CAN.
4. Power cycle the drive by switching the 24 V power supply **off** and then **on** again.

#### NOTE

The seven segment display shows Er (Error) in case that the DRV.TYPE instruction failed. In this case please power cycle the drive and contact the Kollmorgen customer support for further help.

### 9.20.2 Baud rate for CAN-Bus

The user can decide to use a fixed baud rate or an auto baud detection algorithm for the start-up behavior of the drive. The transmission rate can be set via the parameter **FBUS.PARAM01**. The parameter FBUS.PARAM01 can either be set via WorkBench or via a special mechanism with the rotary switches in the AKD front.

| Baud rate [kBit/s] | FBUS.PARAM01 | Upper rotary switch S1 | Lower rotary switch S2 |
|--------------------|--------------|------------------------|------------------------|
| auto detect        | 0            | 9                      | 0                      |
| 125                | 125          | 9                      | 1                      |
| 250                | 250          | 9                      | 2                      |
| 500                | 500          | 9                      | 3                      |
| 1000               | 1000         | 9                      | 4                      |

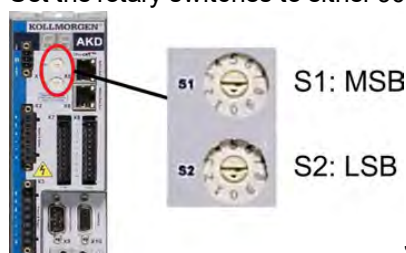
In case of a fix baud rate, the drive sends the boot up message with the baud rate saved in the drive's non volatile memory after a power cycle. In case of auto baud detection, the drive listens for a valid CAN frame on the bus. When a valid frame is received, the drive sends the boot up message with the measured bit time. The baud rate can either be stored afterwards to non volatile memory via object 1010 sub 1, or the auto baud mechanism is used always.

#### NOTE

For reliable auto baud detection, it is recommended to use suitable cabling of the CAN-Bus (two terminators, GND connection etc.). The drive needs to be disabled, if auto baud is in use.

For setting the baud rate with rotary switches, follow the procedure below:

1. Disable the drive.
2. Set the rotary switches to either 90 to 94 (see above table).



*Set S1 to 9 and S2 to either 0 or 4*

3. Push the button B1 on the AKD for at least 3 seconds until the rotary switch setting is displayed on the AKD-display.



4. When the display blinks with the set rotary switch setting stop pushing B1 and wait until the blinking stops. During that time the parameter FBUS.PARAM01 is set to the new value and all parameters are stored to the non volatile memory. The new setting will be taken with the next power-up of the drive.

If an error occurred, the following error messages will flash 5 times:

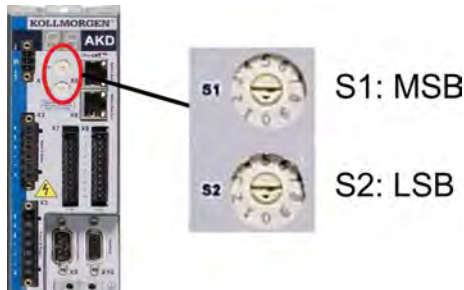
- E1 - Drive is enabled
- E2 - Non-volatile storage of the new setting failed
- E3 - Invalid rotary switch selection

### 9.20.3 Node Address for CAN-Bus

**NOTE**

After changing the node address, you must turn off the 24 V auxiliary supply for the drive and then turn it on again.

During setup, use the rotary switches on the AKD front panel to preset the station address for communication.



The rotary switches on the front of the AKD (S1&S2) correspond to the CAN node address.

The S1&S2 switches also correspond to the IP address setting of the drive. Both CAN and IP network address schemes have to be configured to account for this dependence if both TCP/IP and CAN networks are running at the same time in an application. Example:

| S1 (MSB) | S2 (LSB) | CAN address | IP address   |
|----------|----------|-------------|--------------|
| 4        | 5        | 45          | 192.168.0.45 |

The IP address setting can be decoupled from the rotary switches using WorkBench (Settings -> Fieldbus-> TCP/IP).

### 9.20.4 CAN-Bus Termination

The last bus device on both ends of the CAN-Bus system must have termination resistors. The AKD has built-in 132  $\Omega$  resistors that can be activated by connecting pins 1 and 6. An optional termination plug is available for AKD (*AKD-CAN-TERMINATION*). The optional termination plug is an RJ25 connector with an enclosed wire jumper between pins 1&6. The termination plug should be inserted into the X13 connector of the last drive in the CAN network.

**NOTE**

Remove the termination connector if the AKD is not the last CAN-Bus device and use X13 for connecting the next CAN node.

### 9.20.5 CAN-Bus Cable

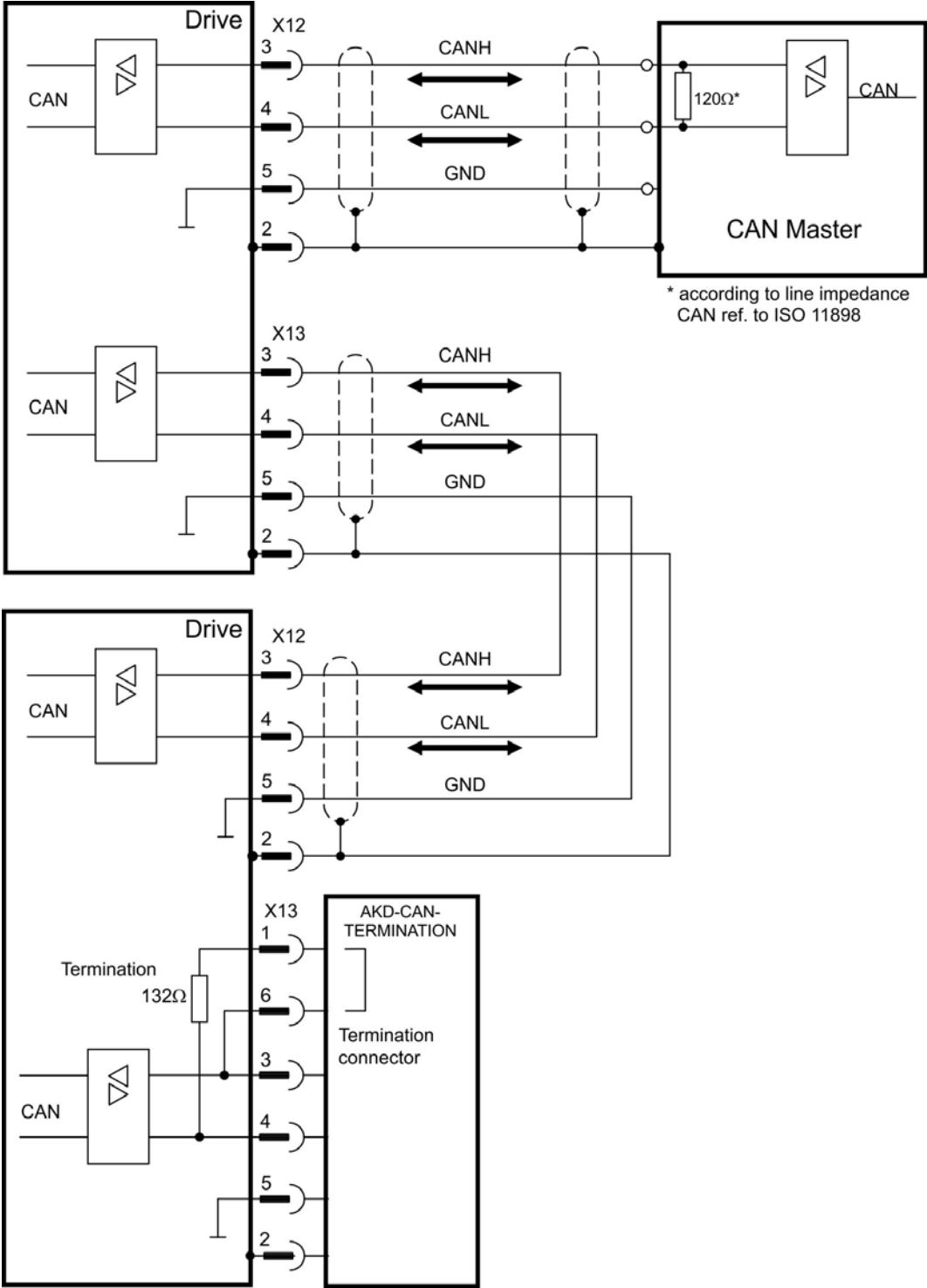
To meet ISO 11898, a bus cable with a characteristic impedance of 120  $\Omega$  should be used. The maximum usable cable length for reliable communication decreases with increasing transmission speed. As a guide, you can use the following values which Kollmorgen has measured; however, these values are not assured limits:

- Characteristic impedance: 100–120  $\Omega$
- Cable capacitance max.: 60 nF/km
- Lead loop resistance: 159.8  $\Omega$ /km

| Transmission Rate (kBaud) | 1,000 | 500 | 250 |
|---------------------------|-------|-----|-----|
| Maximum Cable Length (m)  | 10    | 70  | 115 |

Lower cable capacitance (max. 30 nF/km) and lower lead resistance (loop resistance, 115  $\Omega$ /1000m) make it possible to achieve greater distances. The characteristic impedance 150  $\pm$  5  $\Omega$  requires terminating resistor 150  $\pm$  5  $\Omega$ .

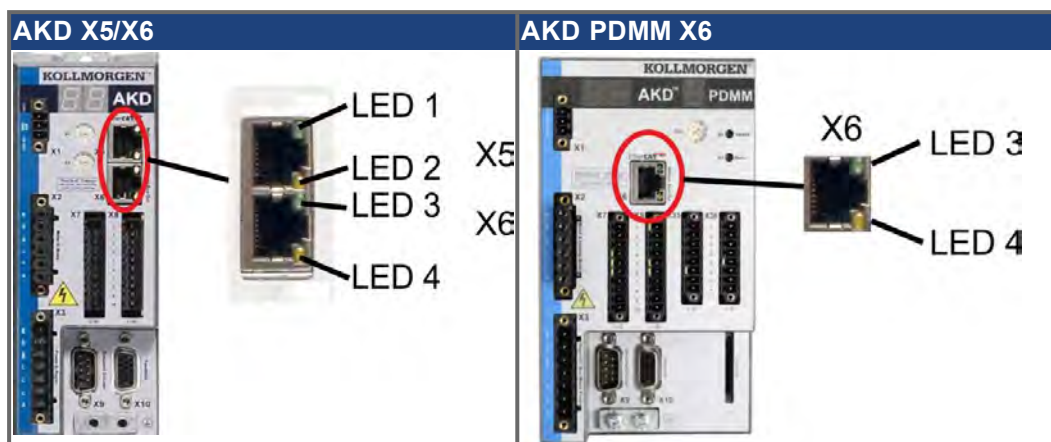
9.20.6 CAN-Bus Wiring





## 9.21 Motion Bus Interface (X5/X6/X11)

The motion bus interface has RJ45 connectors and can be used for communicating with various fieldbus devices depending on the used drive version.



### NOTICE

Do not connect the Ethernet line for the PC or PAC with the set up software to the motion bus interface X5/X6.

The set up Ethernet cable must be connected to X11 or X32.

| Color  | Name     | Indication                         |
|--------|----------|------------------------------------|
| Green  | Link     | On = receive signal valid          |
| Yellow | Activity | Blink = Transmit or Receive packet |

### 9.21.1 Pinout X5, X6, X11

| Pin  | Signal X5  | Signal X6  | Signal X11 |
|------|------------|------------|------------|
| 1    | Transmit + | Receive+   | Transmit + |
| 2    | Transmit - | Receive-   | Transmit - |
| 3    | Receive+   | Transmit + | Receive+   |
| 4, 5 | n.c.       | n.c.       | n.c.       |
| 6    | Receive-   | Transmit - | Receive-   |
| 7, 8 | n.c.       | n.c.       | n.c.       |

### 9.21.2 Bus Protocols X5, X6, X11

| Protocol    | Type       | Connectivity Option | Connector |
|-------------|------------|---------------------|-----------|
| EtherCAT    | Motion bus | EC or CC            | X5, X6    |
| SynqNet     | Motion bus | SQ                  | X5, X6    |
| sercos® III | Motion bus | S3                  | X5, X6    |
| PROFINET RT | Motion bus | PN                  | X11       |
| Ethernet/IP | Motion bus | EI                  | X11       |

### 9.21.3 EtherCAT

AKD drives (connection variants EC and CC) can be connected as slaves to the EtherCAT network (CoE) via RJ45 connectors X5 (in port) and X6 (out port). The communication status is indicated by the built-in connector LEDs.

AKD PDMM drives (AKD-M) acts as an EtherCAT (CoE) master and therefore provides the X6 connector (out) for a string topology with 250 ms cycle time and maximum 8 slaves.

| Drive variant    | Connector | LED# | Name     | LED function ON | LED function OFF |
|------------------|-----------|------|----------|-----------------|------------------|
| AKD              | X5        | LED1 | Link In  | active          | not active       |
|                  |           | LED2 | Run      | running         | not running      |
| AKD and AKD PDMM | X6        | LED3 | Link Out | active          | not active       |
|                  |           | LED4 | -        | -               | -                |

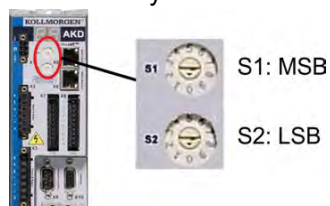
#### 9.21.3.1 EtherCAT activation with AKD-CC models

AKD-CC drive models are Drives, which support EtherCAT and CAN fieldbus types within one common software. CC drive models are delivered with EtherCAT set active. If you must change a drive from CANopen to EtherCAT, the DRV.TYPE parameter must be changed

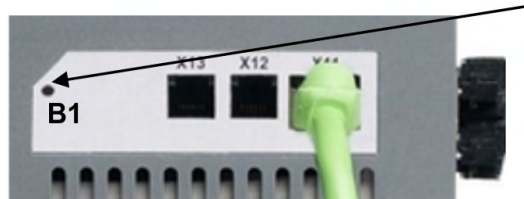
1. by software: connect the PC to the AKD and change the parameter DRV.TYPE in the WorkBench terminal screen (see DRV.TYPE parameter documentation) or
2. by hardware: with the rotary switches S1 & S2 at the front and the button B1 on the top side of the Drive.

The following steps are needed for changing the fieldbus type from CAN to EtherCAT with the rotary switches.

1. Set the rotary switches on the front side of the AKD to the value of 89.



2. Press the button B1 for about 3 seconds (starts DRV.NVSAVE).  
Press B1 for 3 seconds.



The display shows **En** during the process of changing DRV.TYPE to EtherCAT.  
**Do not switch off the 24[V] power supply while the seven segment shows En!**

3. Wait until the display returns to the original state.
4. Power cycle the drive by switching the 24 V power supply **off** and then **on** again.

#### NOTE

The seven segment display shows Er (Error) in case that the DRV.TYPE instruction failed. In this case please power cycle the drive and contact the Kollmorgen customer support for further help.

### 9.21.4 SynqNet

You can connect to the SynqNet Network via RJ45 connectors X5 (in port) and X6 (out port). The communication status is indicated by the built-in LEDs.

| Connector | LED# | Name     | Function   |
|-----------|------|----------|--|
| X5        | LED1 | LINK_IN  | ON = receive valid (IN port)<br>OFF = not valid, power off, or reset.  |
|           | LED2 | CYCLIC   | ON = network cyclic<br>BLINK = network not cyclic<br>OFF = power off, or reset   |
| X6        | LED3 | LINK_OUT | ON = receive valid (OUT port)<br>OFF = not valid, power off, or reset  |
|           | LED4 | REPEATER | ON = repeater on, network cyclic<br>BLINK = repeater on, network not cyclic<br>OFF = repeater off, power off, or reset |

### 9.21.5 PROFINET

AKD with connectivity option **PN** can be connected to a PROFINET network via RJ45 connector X11. PROFINET RT protocol is used. The communication status is indicated by the built-in LEDs.

| Connector | LED# | Name         | Function                        |
|-----------|------|--------------|---------------------------------|
| X11       | LED1 | IN port Link | ON = active, OFF = not active   |
|           | LED2 | RUN          | ON = running, OFF = not running |

Connect the service interface (X11) of the drive to an Ethernet interface on the PROFINET Master directly or via a network switch, **while the supply to the equipment is switched off**. Use standard Cat. 5 Ethernet cables for connection.

Confirm that the link LED on the AKD (the green LED on the RJ45 connector) and on your Master or Switch are both illuminated. If both lights are illuminated, then you have a good electrical connection.

The subnet mask of the AKD is 255.255.255.0. The first three octets of the drive's IP address must be the same as the first three octets of the HMI's IP address. The last octet must be different.

PROFINET RT and WorkBench can operate simultaneously if a switch is used.

### 9.21.6 Ethernet/IP

AKD with connectivity option **EI** can be connected to an Ethernet/IP network via RJ45 connector X11. The communication status is indicated by the built-in LEDs.

| Connector | LED# | Name         | Function                        |
|-----------|------|--------------|---------------------------------|
| X11       | LED1 | IN port Link | ON = active, OFF = not active   |
|           | LED2 | RUN          | ON = running, OFF = not running |

Connect the service interface (X11) of the drive to an Ethernet interface on the Ethernet/IP Master directly or via a network switch, **while the supply to the equipment is switched off**. Use standard Cat. 5 Ethernet cables for connection.

Confirm that the link LED on the AKD (the green LED on the RJ45 connector) and on your Master or Switch are both illuminated. If both lights are illuminated, then you have a good electrical connection.

The subnet mask of the AKD is 255.255.255.0. The first three octets of the drive's IP address must be the same as the first three octets of the HMI's IP address. The last octet must be different.

Ethernet/IP and WorkBench can operate simultaneously if a switch is used.

### 9.21.7 sercos® III

AKD drives (connection variant S3) can be connected as slaves to the sercos® III network via RJ45 connectors X5 (in port) and X6 (out port). Line and ring topologies are possible. The communication status is indicated by the built-in connector LEDs.

**NOTE**

Available from firmware revision 1.11, the protocol works with Hypertherm masters only.

| Connector | LED# | Name          | Function                           |
|-----------|------|---------------|------------------------------------|
| X5        | LED1 | IN port Link  | ON = active,<br>OFF = not active   |
|           | LED2 | RUN           | ON = running,<br>OFF = not running |
| X6        | LED3 | OUT port Link | ON = active,<br>OFF = not active   |
|           | LED4 | -             | -                                  |

# 10 Setup

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|      |                                  |     |
|------|----------------------------------|-----|
| 10.1 | Important Notes .....            | 189 |
| 10.2 | SetupAKD-B, AKD-P, AKD-T .....   | 190 |
| 10.3 | Setup AKD-M .....                | 196 |
| 10.4 | Fault and Warning Messages ..... | 199 |
| 10.5 | Troubleshooting the AKD .....    | 208 |

## 10.1 Important Notes

### NOTICE

Only professional personnel with extensive knowledge in the fields of electrical engineering and drive technology are allowed to test and set up the drive.



### **⚠ DANGER** Lethal Voltage!

There is a danger of serious personal injury or death by electrical shock. Lethal danger exists at live parts of the device.

- Built-in protection measures such as insulation or shielding may not be removed.
- Work on the electrical installation may only be performed by trained and qualified personnel, in compliance with the regulations for safety at work, and only with switched off mains supply, and secured against restart.
- In normal operation, the cabinet door must be closed and the device must not be touched.



### **⚠ WARNING** Automatic Restart!

Risk of death or serious injury for humans working in the machine. The drive might restart automatically after power on, voltage dip or interruption of the supply voltage, depending on the parameter setting. If parameter DRV.ENDEFAULT is set to 1,

- then place a warning sign ("WARNING: Possible Automatic Restart" or similar) to the machine.
- Ensure, that power on is not possible, while humans are in a dangerous zone of the machine.



### **⚠ CAUTION** High Temperature!

Risk of minor burns. The heat sink of the drive can reach temperatures up to 80°C in operation.

- Check the heat sink temperature before handling the drive.
- Wait until the heat sink has cooled down to 40°C before touching it.

### NOTICE

If the drive has been stored for more than 1 year, you must re-form the capacitors in the DC bus link circuit. Re-forming procedures are described in the Kollmorgen Developer Network ([Forming](#)).

### NOTE

Additional information on setting up the equipment:

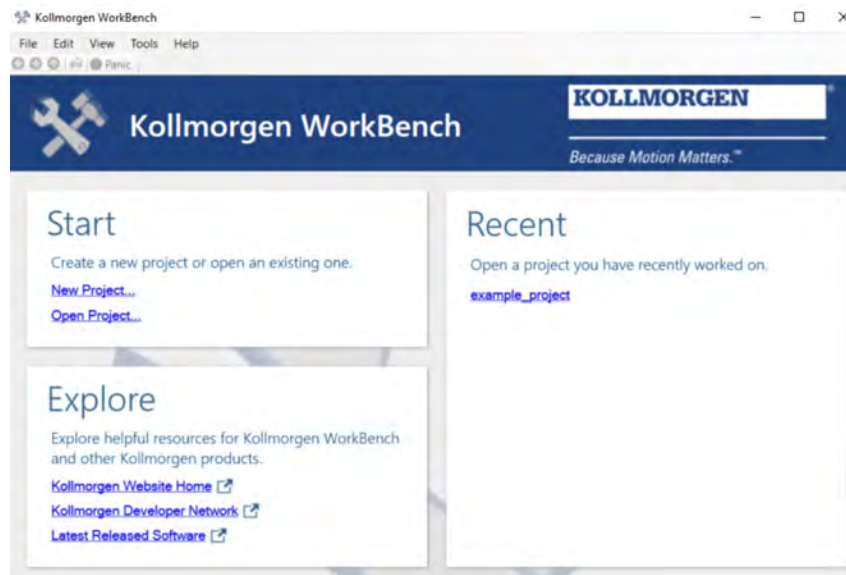
- Programming parameters and control loop behavior are described in the online help of the setup software.
- The setup of any fieldbus is described in the corresponding manual on the DVD.

## 10.2 SetupAKD-B, AKD-P, AKD-T

### 10.2.1 Setup software WorkBench

This chapter describes the installation of the setup software WorkBench for AKD-B, AKD-P and AKD-T drives. WorkBench is not used for setting up the AKD-M (AKD PDMM), for this drive variant the KAS IDE software must be used (→ # 196).

Kollmorgen offers training and familiarization courses on request.



### 10.2.2 Use as directed

The setup software is intended to be used for altering and saving the operating parameters for the AKD series of drives. The attached drive can be set up with the help of this software, and during this procedure the drive can be controlled directly by the service functions.

Only professional personnel who have the relevant expertise (→ # 14) are permitted to carry out online parameter setting for a drive that is running.

Sets of data that have been stored on data media are not safe against unintended alteration by other persons. Unexpected move could be the result if you use unchecked data. After loading a set of data you must therefore always check all parameters before enabling the drive.

### 10.2.3 Software description

Each drive must be adapted to the requirements of your machine. For most applications, you can use a PC and WorkBench (the drive setup software) to set up the operating conditions and parameters for your drive. The PC is connected to the drive by an Ethernet cable (→ # 174). The setup software provides the communication between the PC and AKD. You can find the setup software on the accompanying DVD and in the download area of the Kollmorgen website.

With very little effort you can alter parameters and instantly observe the effect on the drive, since there is a continuous (online) connection to the drive. You can also read important actual values from the drive, which are displayed on the monitor of the PC (oscilloscope functions).

You can save sets of data on data media (archiving) and load them into other drives or use them for backup. You can also print out the data sets.

Most standard feedbacks (SFD, EnDAT 2.2, 2.1, and BiSS) are plug and play compatible. Motor nameplate data is stored in the feedback device and read by the drive automatically at startup. Non-plug and play Kollmorgen motors are stored in WorkBench and can be loaded with one-click using the Motor screen in the WorkBench software.

An extensive online help with integrated description of all variables and functions supports you in each situation.

### 10.2.4 Hardware requirements

The Service interface (X11, RJ45) of the drive is connected to the Ethernet interface of the PC by an Ethernet cable (→ # 174).

#### Minimum requirements for the PC:

Processor: at least 1GHz

Graphics adapter: Windows compatible, color

RAM: 500 MB

Drives: hard disk with at least 500 MB free space, DVD drive

Interface: one free Ethernet Interface, or a Hub port or Switch port

### 10.2.5 Operating systems

#### Windows 2000/XP/VISTA/7/8/10

WorkBench works with Windows 2000, Windows XP, Windows VISTA, Windows 7, Windows 8 and Windows 10.

#### Unix, Linux

The functioning of the software has not been tested for Windows running with Unix or Linux.



### 10.2.6 Installation under Windows 2000/XP/VISTA/7/8/10

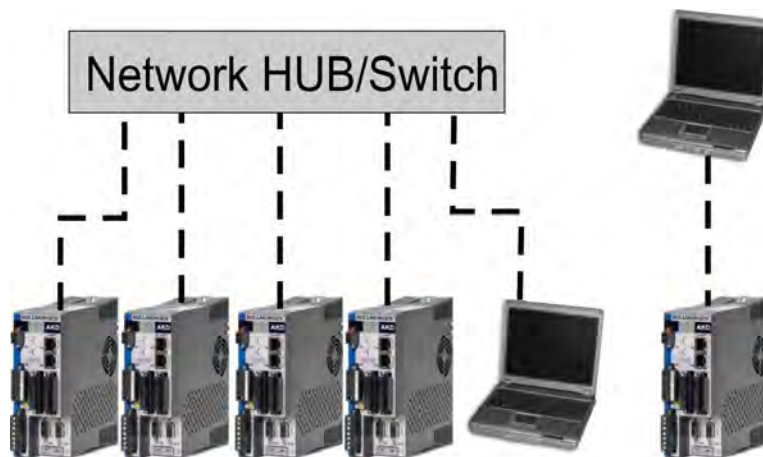
The DVD includes an installation program for the setup software.

#### Installation

- Autostart function activated:  
Insert the DVD into a free drive. A window with the start screen opens. There you find a link to the setup software WorkBench. Click it and follow the instructions.
- Autostart function deactivated:  
Insert the DVD into a free drive. Click **Start** (task bar), then **Run**. Enter the program call: x:\index.htm (x = correct DVD drive letter).  
Click **OK** and proceed as described above.

#### Connection to the Ethernet interface of the PC

- Connect the interface cable to an Ethernet interface on your PC or to a Hub/Switch and to the service interface X11 of the AKD (→ # 174).



## 10.2.7 Initial Drive Test AKD-B, AKD-P, AKD-T

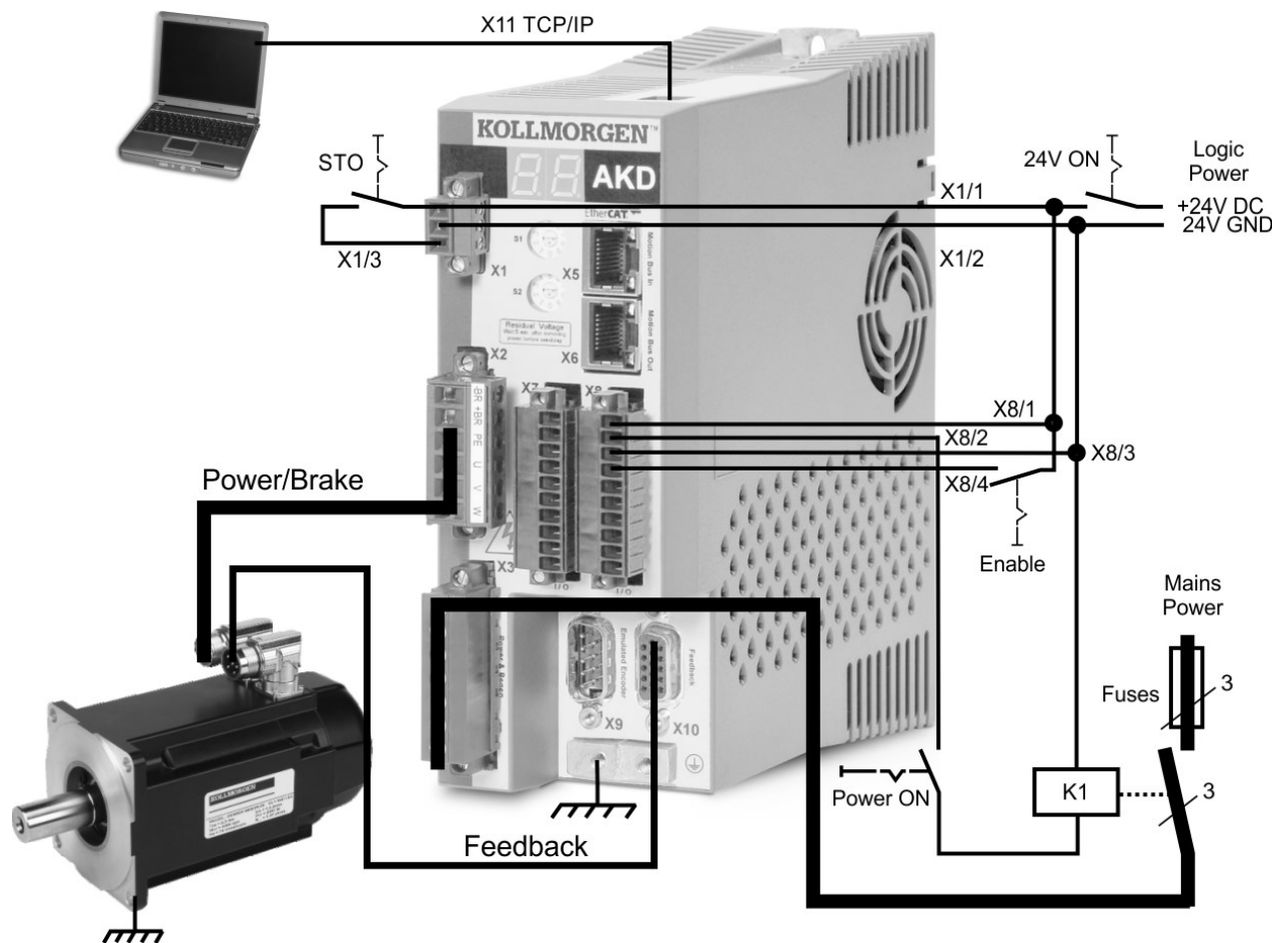
### 10.2.7.1 Unpacking, mounting, and wiring the AKD

- Unpack the drive and accessories. Observe the safety instructions in the documentation.
- Mount the drive.
- Wire the drive or apply the minimum wiring for drive testing as described below.
- Make sure you have on hand the following information about the drive components:
  - rated mains supply voltage
  - motor type (motor data, if the motor type is not listed in the motor database)
  - feedback unit built into the motor (type, poles/lines/protocol)
  - moment of inertia of the load

### 10.2.7.2 Minimum wiring for drive test without load

#### NOTICE

This wiring diagram is for general illustration only and does not fulfill any requirements for EMC, safety, or functionality of your application.



When connecting the AKD directly to a PC, static IP addressing (not 00) is recommended.

### 10.2.7.3 Set IP address

Set the drive IP address as described in (→ # 176).

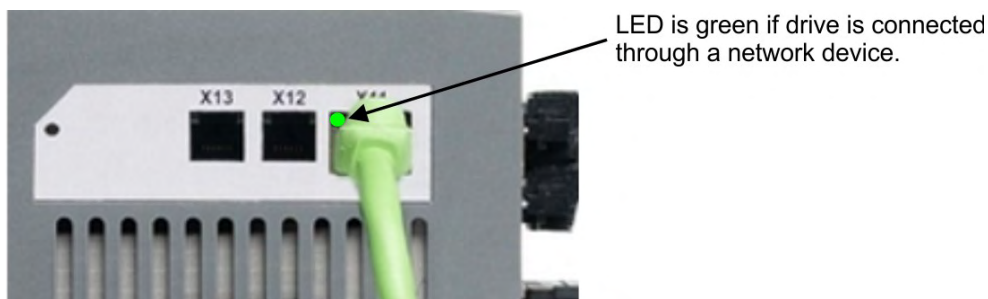
### 10.2.7.4 Confirm connections

You can turn on logic power to the drive through the X1 connector (bus voltage is not needed for communications).

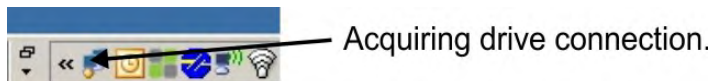
After power is supplied, the drive displays a sequence of LED flashes:

1. –
2. [ ]
3. ][
4. I-P
5. Drive IP address, flashed sequentially (for example, 192.168.0.25).
6. Drive status ( opmode "o0", "o1", or "o2") or fault code if the drive is in a fault condition.

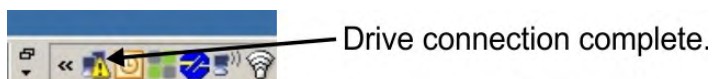
Confirm that the link LEDs on the drive (green LED on the RJ45 connector) and on your PC are both illuminated. If both LEDs are illuminated, then you have a working electrical connection.



While the PC is connecting, your statusbar will show the following acquiring icon:



Wait for this icon to change to the limited functionality icon (this process can take up to one minute).



Although Windows displays this limited functionality icon for the drive connection, the PC can communicate fully with the drive. Using WorkBench, you can now configure the drive through this connection.

### 10.2.7.5 Install and start WorkBench

WorkBench installs automatically from the DVD included with the drive. WorkBench is also available on the Kollmorgen Web site: [www.kollmorgen.com](http://www.kollmorgen.com).

Once installation is complete, click the WorkBench icon to start the program. WorkBench will show a list of all the drives that it can find on your local network. Select the drive you wish to configure and then click **Next**.

If multiple drives are detected, a drive can be uniquely identified using one of the following methods:

1. The MAC address of the drive. This address is printed on the sticker on the side of the drive.
2. The name of the drive. The drive name is set using WorkBench. A new drive defaults to "No\_Name."
3. Blinking the display. Select a drive and click **Blink** to force the display on the front of the drive to blink on and off for 20 seconds.

### 10.2.7.6 Set drive IP address in WorkBench

If WorkBench does not automatically show your drive, then you can set the IP address manually in WorkBench as follows:

1. Display the IP address. You can show the drive IP address on the drive display by pressing button B1. The display shows the digits and dots of the IP address in sequence (for example, 192.168.0.25).



2. Enter the drive IP address. Once the IP address has been determined, manually enter the drive IP address into the **Specify Address** box in WorkBench. Then click **Next** to connect.

### 10.2.7.7 Enable the drive using the setup wizard

Once a connection to the drive has been established, the AKD Overview screen appears. Your drive appears in the navigation area on the left of the screen. Right click on your drive name and select **Setup Wizard** from the drop-down menu. The Setup Wizard guides you through the initial drive configuration, which includes a simple test motion.

After completing the Setup Wizard, your drive should be enabled. If the drive is not enabled, check the following:

1. The hardware enable (HW) must be in the enabled state (pin 4 on X8 connector).
2. The software enable (SW) must be in the enabled state. Activate using the **Enable/Disable** button on the upper toolbar on WorkBench or in the Overview screen.
3. No faults may be present (click the **Clear Fault** button on the upper tool bar to clear any faults).

The status of HW enable, SW enable, and Faults is displayed in the lower toolbar of the WorkBench software. The drive is connected if the lower right corner shows **Online**.

You can now use the Settings View in WorkBench to complete advanced configuration of your drive.

## 10.3 Setup AKD-M

### 10.3.1 Setup with KAS IDE

The controller and drives must be adapted to the requirements of your machine. For most applications, you can use a PC and KAS IDE software ("Kollmorgen Automation Suite Integrated development environment") to set up the operating conditions and parameters for your motion system. The PC is connected to the AKD by an Ethernet cable.

The KAS IDE integrated development environment contains tools for configuring the EtherCAT Network, setup and tuning Kollmorgen drives, creating a PLC program, and creating an HMI.

The KAS IDE is available by DVD or electronic delivery. Please contact your Kollmorgen sales representative for information. The AKD Runtime is available from the KDN (<http://kdn.kollmorgen.com>) or Kollmorgen Website (<http://www.kollmorgen.com>).

Kollmorgen offers training and familiarization courses.

### 10.3.2 Initial Drive Test AKD-M

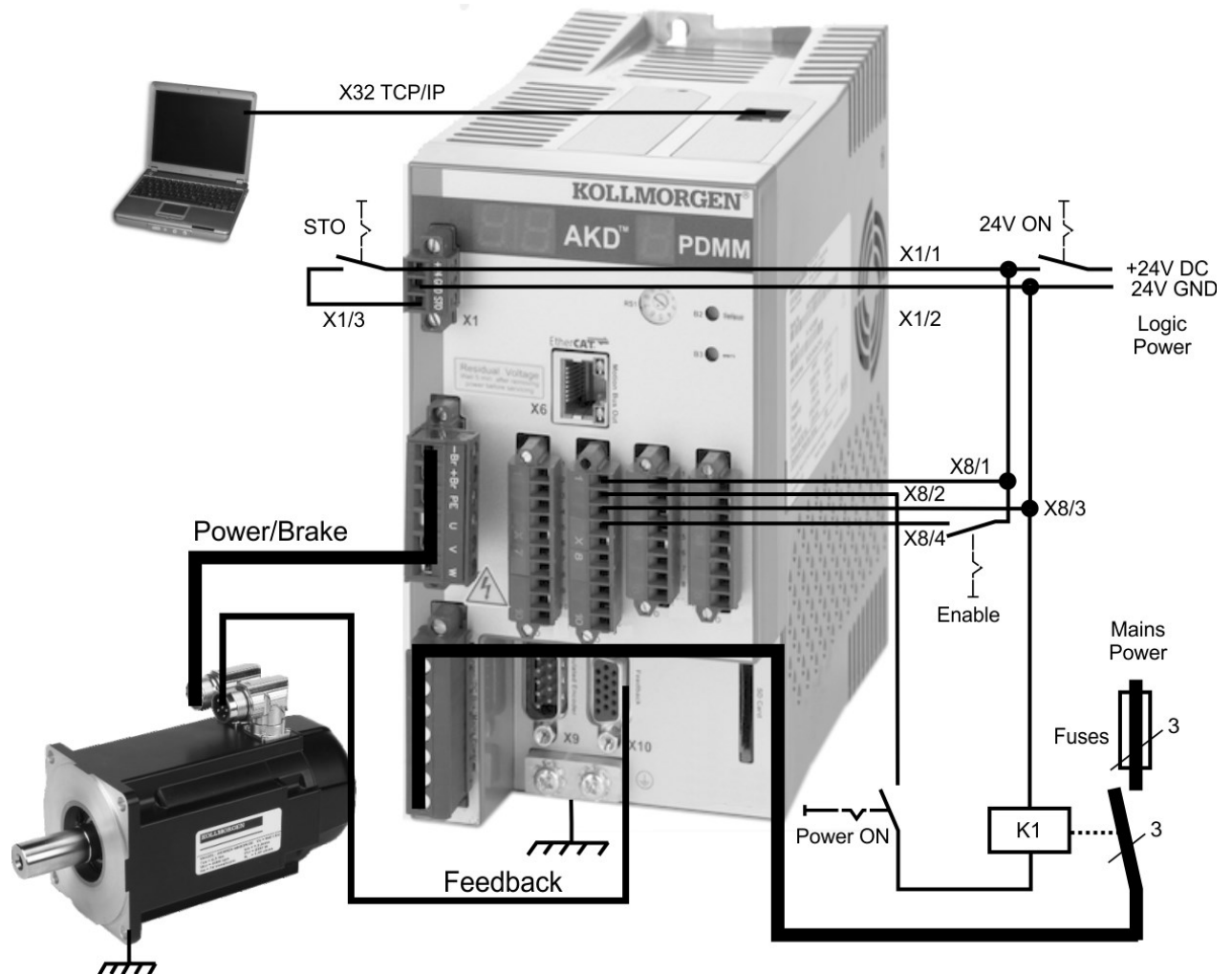
#### 10.3.2.1 Unpacking, mounting, and wiring the AKD PDMM

- Unpack the drive and accessories. Observe the safety instructions in the documentation.
- Mount the drive.
- Wire the drive or apply the minimum wiring for drive testing as described below.
- Make sure you have on hand the following information about the drive components:
  - rated mains supply voltage
  - motor type (motor data, if the motor type is not listed in the motor database)
  - feedback unit built into the motor (type, poles/lines/protocol)
  - moment of inertia of the load

#### 10.3.2.2 Minimum wiring for drive test without load

**NOTICE**

This wiring diagram is for general illustration only and does not fulfill any requirements for EMC, safety, or functionality of your application.



When connecting the AKD PDMM directly to a PC, static IP addressing (not 0) is recommended.


### 10.3.2.3 Set IP address

Set the drive IP address as described in (→ # 178).

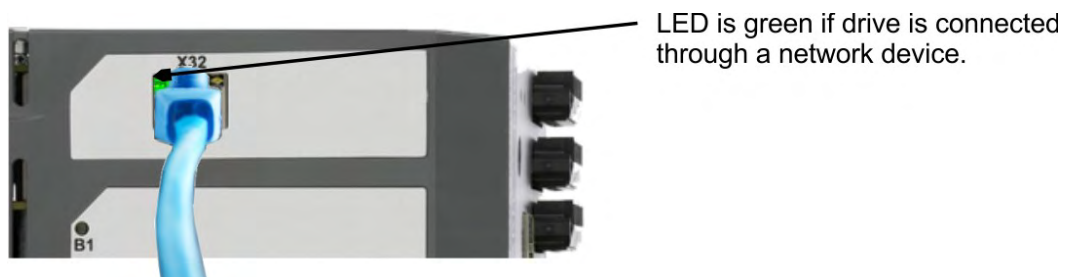
### 10.3.2.4 Confirm connections

You can turn on logic power to the drive through the X1 connector (bus voltage is not needed for communications).

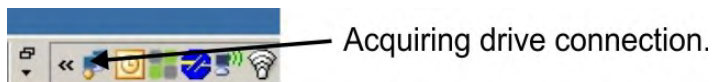
After power is supplied, the drive displays a sequence of LED flashes:

| AKD-M two + one digits  |   |
|---|---|
|   |   |
| <ul style="list-style-type: none"> <li>-- Power on</li> <li>o# Drive opmode # not enabled</li> <li>o#. Drive opmode # enabled</li> </ul> <p>see WorkBench Onlinehelp for details.</p> | <ul style="list-style-type: none"> <li>- Power on</li> <li>- to O Initialization sequence</li> <li>IP_ IP address</li> <li>o Operational - program not running</li> <li>o. Operational - program running</li> </ul> |

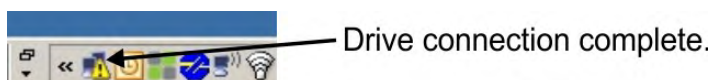
Confirm that the link LEDs on the drive (green LED on the RJ45 connector X32) and on your PC are both illuminated. If both LEDs are illuminated, then you have a working electrical connection.



While the PC is connecting, your statusbar will show the following acquiring icon:



Wait for this icon to change to the limited functionality icon (this process can take up to one minute).



Although Windows displays this limited functionality icon for the drive connection, the PC can communicate fully with the drive. Using KAS IDE, you can now configure the drive through this connection.

### 10.3.2.5 Install and start KAS IDE

#### NOTE

See "KAS getting started" guide for proceeding with setup.



## 10.4 Fault and Warning Messages

### 10.4.1 Fault and warning messages AKD

When a fault occurs, the drive fault relay is opened, the output stage is switched off (motor loses all torque), or the load is dynamically braked. The specific drive behavior depends on the type of fault. The LED display on the front panel of the drive shows the number of the fault that occurred. If a warning is issued prior to the fault, the warning is shown on the LED and has the same number as the associated fault. Warnings do not trip the power stage of the drive or fault relay output.



AKD fault codes or warning codes are displayed constantly if present. Fault messages are coded with "F", warnings are coded with "n". With built-in I/O option card, SD card operation errors are displayed with "E" followed by 4 digits.

The left side of the LED displays F (or E) for a fault or n for a warning. The right side displays the fault or warning number as follows: 1-0-1-[break]. The highest priority fault is displayed. Multiple faults may be present when a fault condition is occurring. Check the AKD WorkBench Fault Screen or read the status of DRV.FAULTS through the controller or HMI for the entire list of faults.

#### NOTICE

Eliminate errors and faults in compliance with work safety rules. Troubleshooting only by qualified and trained staff.

#### NOTE

More information about fault messages, remedy and clearing faults can be found in the WorkBench online help and in [KDN](#).

| Code       | Message/Warning   |
|------------|---|
| ..         | 24V power (X1) overload or 5V (X9) shorted                        |
| F0         | Reserved.   |
| F101, n101 | Firmware incompatible. The FPGA is a laboratory FPGA.             |
| F102, n102 | Resident firmware failed. Operational FPGA is not a default FPGA. |
| F103       | Resident FPGA failed.   |
| F104       | Operational FPGA failed.  |
| F105       | Non-volatile memory stamp invalid.                                |
| F106       | Non-volatile memory data.   |
| n107       | Positive limit switch triggered.                                  |
| n108       | Negative limit switch triggered.                                  |
| F120       | Failed to default parameters.                                     |
| F121       | Homing error.   |
| F123, n123 | Invalid motion task.  |
| F124       | Cogging Compensation non volatile memory data error (CRC).        |
| F125, n125 | Fieldbus synchronization frames lost.                             |
| F126, n126 | Bode plot: too much movement.                                     |
| F127       | Incomplete emergency procedure.                                   |
| F128       | MPOLES/FPOLES not integer.  |
| F129       | Fieldbus Heartbeat lost.  |
| F130       | Secondary feedback supply over current.                           |
| F131       | Secondary feedback A/B line break.                                |
| F132       | Secondary feedback Z line break.                                  |
| F133       | Fault number changed to F138.                                     |



| Code                        | Message/Warning  |
|-----------------------------|--|
| F134                        | Secondary feedback illegal state.                                |
| F135, n135                  | Fault on feedback 2 prevents remote commutation on feedback 1.   |
| F136                        | Firmware and FPGA versions are not compatible.                   |
| n137                        | Homing and feedback mismatch.                                    |
| F138                        | Instability during autotune.                                     |
| F139                        | Target position overshoot due to invalid motion task activation. |
| n151                        | Not enough distance to move; motion exception.                   |
| n152                        | Not enough distance to move; following motion exception.         |
| n153                        | Velocity limit violation, exceeding max limit.                   |
| n154                        | Following motion failed; check motion parameters.                |
| n156                        | Target position crossed due to stop command.                     |
| n157                        | Homing index pulse not found.                                    |
| n158                        | Homing reference switch not found.                               |
| n159                        | Failed to set motion task parameters                             |
| n160                        | Motion task activation failed.                                   |
| n161                        | Homing procedure failed.   |
| n163                        | MT.NUM exceeds limit.  |
| n164                        | Motion task is not initialized.                                  |
| n165                        | Motion task target position is out.                              |
| n167                        | SW limit switch traversed  |
| n168                        | Invalid bit combination in the motion task control word.         |
| n169                        | 1:1 profile cannot be triggered on the fly.                      |
| n170                        | Customer profile table is not initialized.                       |
| n171                        | Motion task activation is currently pending                      |
| n174                        | Homing maximum distance exceeded                                 |
| n179                        | Teaching of cogging compensation stopped before finishing.       |
| n180                        | Cogging compensation not active. Axis needs to be homed first.   |
| F201                        | Internal RAM failed.   |
| F202                        | External RAM failed.   |
| F203                        | Code integrity failed.   |
| F204 to F232                | EEPROM failure detected  |
| F234 to F237 (n234 to n237) | Temperature sensor high.   |
| F240 to F243 (n240 to n243) | Temperature sensor low.  |
| F245                        | External fault.  |
| F247                        | Bus voltage exceed allowed thresholds.                           |
| F248                        | Option board EEPROM corrupted.                                   |
| F249                        | Option board downstream checksum.                                |
| F250                        | Option board upstream checksum.                                  |
| F251                        | Option board watchdog.   |
| F252                        | Firmware and option board FPGA types are not compatible.         |
| F253                        | Firmware and option board FPGA versions are not compatible.      |
| F256, n256                  | Analog Input, overvoltage  |
| F257, n257                  | Analog Input, undervoltage                                       |
| F301, n301                  | Motor overheated.  |
| F302                        | Over speed.  |

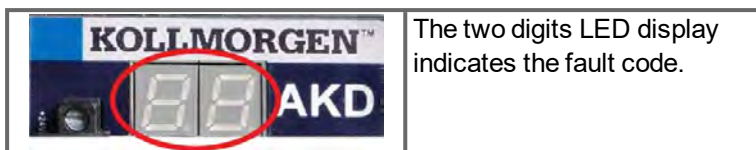
| Code         | Message/Warning   |
|--------------|---|
| F303         | Run away.   |
| F304, n304   | Motor foldback.   |
| F305         | Brake open circuit.   |
| F306         | Brake short circuit.  |
| F307         | Brake applied during enable state.  |
| F308         | Voltage exceeds motor rating.   |
| n309         | Motor I <sup>2</sup> t load.  |
| F312         | Brake released when it should be applied.   |
| F401         | Failed to set feedback type.  |
| F402         | Analog signal amplitude fault.  |
| F403         | EnDat communication fault.  |
| F404         | Illegal Hall state (111, 000).  |
| F405         | BiSS watchdog fault.  |
| F406         | BiSS multicycle fault.  |
| F407         | BiSS sensor fault.  |
| F408 to F416 | SFD feedback fault.   |
| F417         | Broken wire in primary feedback.  |
| F418         | Primary feedback power supply.  |
| F419         | Encoder init procedure failed   |
| F420         | FB3 EnDat Communications Fault.   |
| F421         | SFD position sensor fault   |
| F423         | Non volatile memory failure - Extended Multiturn  |
| F436         | EnDat overheated.   |
| F438, n438   | Deviation from predicted trajectory fault.  |
| F439, n439   | Following error (magnitude).  |
| F450         | Following error (presentation).   |
| F451, n451   | Tamagawa encoder: battery.  |
| F452         | Extended multiturn not supported with this feedback.  |
| F453 to F459 | Tamagawa encoder: communication.  |
| F460         | Tamagawa encoder: over speed.   |
| F461         | Tamagawa encoder: counting Error.   |
| F462         | Tamagawa encoder: counting overflow.  |
| F463         | Tamagawa encoder: overheat.   |
| F464         | Tamagawa encoder: multiturn error.  |
| F465         | Excessive shock detected by feedback device.  |
| F467         | Feedback fault on feedback 1 (see FB1.FAULTS for details). In case of BiSS: communications. |
| F468         | FB2.SOURCE not set, remote commutation not possible.  |
| F469         | FB1.ENCRE is not power of two, remote commutation not possible.                             |
| F470         | Feedback fault on feedback 3.   |
| F471         | Operation in Position Mode with Halls Only feedback not allowed.                            |
| F473         | Wake & Shake - Insufficient movement  |
| F475         | Wake & Shake - Excess movement.   |
| F476         | Wake & Shake - Fine-coarse delta too large.   |
| F478, n478   | WWake & Shake - Over speed.   |

| Code         | Message/Warning  |
|--------------|--|
| F479, n479   | Wake & Shake - Loop angle delta too large.   |
| F480         | Wake & Shake - Fieldbus command velocity too high.   |
| F481         | Wake & Shake - Fieldbus command velocity too low.  |
| F482         | Wake & Shake - Commutation not initialized.  |
| F483         | Wake & Shake - Motor U phase missing.  |
| F484         | Wake & Shake - Motor V phase missing.  |
| F485         | Wake & Shake - Motor W phase missing.  |
| F486         | Input change rate exceeds maximum speed of emulated encoder.                                       |
| F487         | Wake & Shake - Validating positive movement Failed.  |
| F489         | Wake & Shake - Validating negative movement Failed.  |
| F490         | Wake & Shake - Validating commutation angle timed out.   |
| F491         | Wake & Shake - Validating commutation angle moved too far - bad comm angle.                        |
| F492         | Wake & Shake - Validating commutation angle required more than MOTOR.ICONT.                        |
| F493         | Invalid commutation detected – motor accelerating in the wrong direction.                          |
| n495         | Failed to process recorded cogging compensation table.   |
| F501, n501   | Bus over voltage.  |
| F502         | Bus under voltage. Warning issued prior to fault.  |
| F503         | Bus capacitor overload.  |
| F504 to F518 | Internal supply voltage fault  |
| F519         | Regen short circuit.   |
| F521, n521   | Regen over power.  |
| F523         | Bus over voltage FPGA  |
| F524, n524   | Drive foldback.  |
| F525         | Output over current.   |
| F526         | Current sensor short circuit.  |
| F527         | Iu conversor digital analógico atual preso.  |
| F528         | Iv conversor digital analógico atual preso..   |
| F529         | Iu current offset limit exceeded.  |
| F530         | Iv current offset limit exceeded.  |
| F531         | Power stage fault.   |
| F532         | Drive motor parameters setup incomplete.   |
| F534         | Failed to read motor parameters from feedback device.  |
| F535         | Power-board over-temperature fail.   |
| F541, n541   | AC input phase 1 missing.  |
| F542, n542   | AC input phase 2 missing.  |
| F543, n543   | AC input phase 3 missing.  |
| F560         | Regen near capacity, could not prevent over voltage.   |
| F570, n570   | Mains phase loss.  |
| n580         | Using derivate of position with sensorless feedback type in position mode.                         |
| n581         | Zero velocity with induction sensorless feedback type in position mode.                            |
| n582         | Velocity has been limited, commutation frequency max. 599 Hz to meet ECCN-3A225 / AL-3A225 limits. |
| F587         | Loss of all AC input phases.   |
| n601         | Modbus data rate is too high.  |

| Code       | Message/Warning                                       |
|------------|---|
| F602       | Safe torque off.                                      |
| n603       | OPMODE incompatible with CMDSOURCE                    |
| n604       | EMUEMODE incompatible with DRV.HANDWHEELSRC.          |
| F621       | Control Board CRC fault.                              |
| F623       | Power Board CRC fault.                                |
| F624       | Power Board Watchdog fault.                           |
| F625       | Power Board Communication fault.                      |
| F626       | Power Board FPGA not configured.                      |
| F627       | Control Board Watchdog fault.                         |
| F630       | FPGA cyclic read fault.                               |
| F631       | Issue command timed out.                              |
| F701       | Fieldbus runtime.                                     |
| F702, n702 | Fieldbus communication lost.                          |
| F703       | Emergency timeout occurred while axis should disable. |
| F706, n706 | Fieldbus cyclic setpoints missing.                    |

### 10.4.2 Additional fault messages AKD-T

AKD BASIC runtime faults are displayed in the two-digits 7-segment display of the drive:



The additional runtime fault messages for AKD-T are coded with numbers starting from F801. Remedy for all errors: clear error, fix user program, recompile, download and attempt to run the program again.

#### NOTICE

Eliminate errors and faults in compliance with work safety rules. Troubleshooting only by qualified and trained staff.

#### NOTE

More information about error messages, causes, remedy and clearing errors can be found in the WorkBench online help and in [KDN](#).

| Error | Description  |
|-------|--|
| F801  | Divide by zero.                                      |
| F802  | Stack Overflow.                                      |
| F803  | Insufficient Memory.                                 |
| F804  | No interrupt handler defined.                        |
| F805  | Interrupt error.                                     |
| F806  | Max string length exceeded.                          |
| F807  | String overflow.                                     |
| F808  | Array out of bounds.                                 |
| F809  | Feature not supported.                               |
| F810  | Internal firmware/hardware error.                    |
| F812  | Parameter not supported.                             |
| F813  | Parameter access error.                              |
| F814  | Data not found.                                      |
| F815  | Data invalid.  |
| F816  | Data too high.                                       |
| F817  | Data too low.  |
| F818  | Param type out of range.                             |
| F819  | Data not divisible by 2.                             |
| F820  | Invalid position modulo setting.                     |
| F821  | Cannot read from command.                            |
| F823  | Enable Drive first.                                  |
| F824  | DRV.OPMODE must be 2 (position).                     |
| F825  | DRV.CMDSOURCE must be 5 (program).                   |
| F826  | Cannot execute during a move.                        |
| F827  | Writing to read-only parameter.                      |
| F828  | Disable Drive first.                                 |
| F829  | Opcode not supported - upgrade firmware.             |
| F830  | No negative values allowed.                          |
| F831  | BASIC program is invalid. May need firmware upgrade. |
| F832  | BASIC program is missing.                            |
| F901  | Too many cams.                                       |

10.4.3 Additional error and alarm messages AKD-PDMM

Faults/Errors and Warnings/Alerts are displayed in the 7 segment displays of the drive:

| AKD two digits                           | AKD-M two + one digits  |
|--|---|
| <div data-bbox="571 297 1326 483"></div> | <div data-bbox="419 483 946 645"><p>The two digits LED display indicates the drive messages.<br/>Drive fault messages are coded with "F", warnings are coded with "n" and are described in (→ # 199)</p></div> <div data-bbox="946 483 1481 645"><p>The one digit LED indicates the PDMM messages of the AKD PDMM.<br/>Error messages are coded with "E", alarms are coded with "A" and are described in the chapter below.</p></div> |

To simplify handling, the error and alarm handling process is consistent, so you can always apply the same recovery steps. When an error or alarm occurs, it is displayed to the one digit display, you can identify the error in the table below and follow the recommendations to fix the problem, clear the display, and resume machine operation.

Active errors and alarms can be cleared with the controller command **ClearCtrlErrors**, (Note: non-clearable errors will remain).

**10.4.3.1 Alarms**

| Alarm | Description   |
|-------|---|
| A01   | High temperature exceeded   |
| A02   | Low on memory.  |
| A04   | Low input voltage   |
| A12   | Flash memory is low on free space.                                |
| A21   | Recoverable process or thread failed to respond during operation. |
| A23   | CPU is overloaded   |
| A30   | EtherCAT missed a send frame during operation mode.               |
| A38   | EtherCAT missed a receive frame during operation mode.            |
| A40   | Local digital IO missed a cyclic update                           |
| A53   | AKD-M-MC was replaced with the higher performance M1 model.       |

### 10.4.3.2 Errors

When an Error or Alarm occurs, always check the controller log messages. The log messages will provide more details about the failure and the history of events leading up to the failure. From the log messages, you can determine the specifics about the cause of the failure to correct the underlying problem.

#### NOTICE

Eliminate errors and faults in compliance with work safety rules. Troubleshooting only by qualified and trained staff.

#### NOTE

More information about error and alarm messages, causes, remedy and clearing errors can be found in the WorkBench online help and in [KDN](#).

| Error | Description  |
|-------|--|
| E01   | Critical temperature exceeded. Operation is stopped, CPU will be put to sleep. |
| E02   | Out of memory. KAS runtime is stopping.  |
| E03   | Fan failure.   |
| E10   | Firmware is corrupted.   |
| E11   | Flash is corrupted, no filesystem is available.                                |
| E12   | Not enough flash memory available.   |
| E13   | Out of NVRAM space for retained variables.                                     |
| E14   | Reset to Factory Defaults failed.  |
| E15   | Cannot read/write files from/to a SD card.                                     |
| E16   | Not enough space available on the SD card.                                     |
| E20   | Runtime plug-in, process, thread or application failed to start.               |
| E21   | Runtime plug-in, process, or thread failed to respond during operation.        |
| E22   | Fatal error in PLC program, application stopped.                               |
| E23   | CPU is overloaded.   |
| E24   | PLC application cannot be started  |
| E30   | EtherCAT communication failure during operational mode.                        |
| E31   | EtherCAT communication failure during preop mode.                              |
| E32   | EtherCAT communication failure during bootstrap mode.                          |
| E33   | EtherCAT failed to initialize into operational mode.                           |
| E34   | EtherCAT failed to initialize into preop mode.                                 |
| E35   | EtherCAT failed to initialize into bootstrap mode.                             |
| E36   | EtherCAT network discovery failed.   |
| E37   | EtherCAT failed to return to init state.                                       |
| E50   | Backup to SD card failed.  |
| E51   | Restore from SD card failed..  |
| E52   | SD Backup files are missing or corrupt.  |
| E53   | SD Backup files are not compatible.  |



## 10.5 Troubleshooting the AKD

Drive problems occur for a variety of reasons, depending on the conditions in your installation. The causes of faults in multi-axis systems can be especially complex. If you cannot resolve a fault or other issue using the troubleshooting guidance presented below, customer support can give you further assistance.

**NOTICE**

Eliminate errors and faults in compliance with work safety rules. Troubleshooting only by qualified and trained staff.

**NOTE**

More information about error messages, causes, remedy and clearing errors can be found in the WorkBench online help and in [KDN](#).

| Problem  | Possible Causes   | Remedy  |
|--|---|---|
| HMI message:<br>Communication fault  | <ul style="list-style-type: none"> <li>wrong cable used, cable plugged into wrong position on drive or PC</li> <li>wrong PC interface selected</li> </ul>   | <ul style="list-style-type: none"> <li>plug cable into the correct sockets on the drive and PC</li> <li>select correct interface</li> </ul>   |
| Drive does not enable  | <ul style="list-style-type: none"> <li>HW Enable not wired</li> <li>HW or SW Enable not set</li> </ul>  | <ul style="list-style-type: none"> <li>connect HW Enable (X8 pin 4)</li> <li>Apply 24V to HW Enable and select SW Enable in WorkBench / Fieldbus</li> </ul>   |
| Motor does not rotate  | <ul style="list-style-type: none"> <li>drive not enabled</li> <li>software enable not set</li> <li>break in setpoint cable</li> <li>motor phases swapped</li> <li>brake not released</li> <li>drive is mechanically blocked</li> <li>motor pole no. set incorrectly</li> <li>feedback set up incorrectly</li> </ul> | <ul style="list-style-type: none"> <li>apply ENABLE signal</li> <li>set software enable</li> <li>check setpoint cable</li> <li>correct motor phase sequence</li> <li>check brake control</li> <li>check mechanics</li> <li>set motor pole no.</li> <li>set up feedback correctly</li> </ul> |
| Motor oscillates   | <ul style="list-style-type: none"> <li>gain is too high (speed controller)</li> <li>feedback cable shielding broken</li> <li>AGND not wired up</li> </ul>   | <ul style="list-style-type: none"> <li>reduce VL.KP (speed controller)</li> <li>replace feedback cable</li> <li>join AGND to CNC-GND</li> </ul>   |
| Drive reports following error  | <ul style="list-style-type: none"> <li>I<sub>rms</sub> or I<sub>peak</sub> set too low</li> <li>current or velocity limits apply</li> <li>accel/decel ramp is too long</li> </ul>   | <ul style="list-style-type: none"> <li>verify motor/drive sizing</li> <li>verify that IL.LIMITN/P, VL.LIMITN/P are not limiting the drive</li> <li>reduce DRV.ACC/DRV.DEC</li> </ul>  |
| Motor overheating  | <ul style="list-style-type: none"> <li>motor operating above its rating</li> <li>motor current settings incorrect</li> </ul>  | <ul style="list-style-type: none"> <li>verify motor/drive sizing</li> <li>verify motor continuous and peak current values are set correctly</li> </ul>  |
| Drive too soft   | <ul style="list-style-type: none"> <li>K<sub>p</sub> (speed controller) too low</li> <li>K<sub>i</sub> (speed controller) too low</li> <li>filters set too high</li> </ul>  | <ul style="list-style-type: none"> <li>increase VL.KP (speed controller)</li> <li>increase VL.KI (speed controller)</li> <li>refer to documentation regarding reducing filtering (VL.AR*)</li> </ul>  |
| Drive runs roughly   | <ul style="list-style-type: none"> <li>K<sub>p</sub> (speed controller) too high</li> <li>K<sub>i</sub> (speed controller) too high</li> <li>filters set too low</li> </ul>   | <ul style="list-style-type: none"> <li>reduce VL.KP (speed controller)</li> <li>reduce VL.KI (speed controller)</li> <li>refer to documentation regarding increasing filtering (VL.AR*)</li> </ul>  |
| During installation, the message "Please wait while the installer finishes determining your disk space requirements" appears and never disappears. | <ul style="list-style-type: none"> <li>MSI installer issue.</li> <li>Harddisk space not sufficient</li> </ul>   | <ul style="list-style-type: none"> <li>Cancel the installation and relaunch the installer (you may need to try several times, the problem is random).</li> <li>Make sure that you have enough disk space on your hard disk (~500MB).</li> </ul>   |

## 11 Index

### A

|                                  |     |
|----------------------------------|-----|
| Abbreviations .....              | 12  |
| AKD Family .....                 | 34  |
| Ambient temperature .....        | 36  |
| Analog inputs .....              | 153 |
| Analog setpoints .....           | 153 |
| Aux. supply 24V, interface ..... | 106 |

### B

|                    |     |
|--------------------|-----|
| BISS encoder ..... | 130 |
|--------------------|-----|

### C

|  |     |
|--|-----|
| <b>Cabinet Assembly</b>                  |     |
| Extended Width .....                     | 74  |
| Standard Width .....                     | 70  |
| <b>Cable and Wire Requirements</b> ..... | 43  |
| <b>CANbus</b>                            |     |
| Baud rate .....                          | 181 |
| Cable .....                              | 182 |
| CANopen interface .....                  | 179 |
| Node address .....                       | 182 |
| Termination .....                        | 182 |
| <b>Capacitor Modules</b> .....           | 114 |
| <b>Comcoder interface</b> .....          | 137 |
| <b>Conformance</b>                       |     |
| CE .....                                 | 27  |
| EAC .....                                | 29  |
| REACH .....                              | 28  |
| RoHS .....                               | 28  |
| Safety (STO) .....                       | 29  |
| UL, cUL .....                            | 23  |
| <b>Connection Diagrams</b>               |     |
| B, P, T Variants .....                   | 85  |
| M variants .....                         | 93  |
| <b>Connection Overview</b>               |     |
| B, P, T Variants .....                   | 84  |
| M Variants .....                         | 92  |
| <b>Connector Assignments</b>             |     |
| B, P, T Variants .....                   | 84  |
| M Variants .....                         | 92  |
| <b>Connectors</b> .....                  | 42  |
| <b>CW/CCW Input</b> .....                | 145 |

### D

|   |     |
|---|-----|
| DC Bus Capacitance .....                | 45  |
| DC bus link, interface .....            | 110 |
| Decommission .....                      | 20  |
| Diagnostic Cover Ratio .....            | 65  |
| Dig. Encoder emulation, interface ..... | 146 |
| <b>Digital inputs</b>                   |     |
| all Variants .....                      | 155 |

|                  |     |
|------------------|-----|
| I/O option ..... | 158 |
| M Variant .....  | 160 |

### Dimensions

|                      |    |
|----------------------|----|
| Extended Width ..... | 76 |
| Standard Width ..... | 72 |

### Disassemble

|                          |     |
|--------------------------|-----|
| Disposal .....           | 21  |
| Document Revisions ..... | 213 |
| DSL .....                | 129 |
| Dynamic Braking .....    | 44  |

### E

|                                   |     |
|-----------------------------------|-----|
| EAC .....                         | 29  |
| Electrical Data .....             | 38  |
| Emergency Off .....               | 54  |
| Emergency Stop Function .....     | 54  |
| Emulated Encoder Connector .....  | 140 |
| Emulated Encoder Output .....     | 146 |
| ENABLE .....                      | 157 |
| Enclosure protection .....        | 36  |
| EnDat 2.1 encoder interface ..... | 132 |
| EnDat 2.2 encoder interface ..... | 133 |
| EtherCAT .....                    | 185 |
| <b>EtherNet</b>                   |     |
| EtherCAT Protocol .....           | 185 |
| Ethernet/IP Protocol .....        | 186 |
| Modbus TCP Protocol .....         | 179 |
| PROFINET RT Protocol .....        | 186 |
| sercos® III Protocol .....        | 187 |
| SynqNet Protocol .....            | 186 |
| <b>Ethernet/IP</b> .....          | 186 |

### F

|                           |     |
|---------------------------|-----|
| Fault messages .....      | 199 |
| FAULT relay .....         | 163 |
| Feedback .....            | 123 |
| Feedback Connection ..... | 124 |
| Fusing .....              | 41  |

### G

|                        |     |
|------------------------|-----|
| Grounding .....        | 80  |
| Grounding Plates ..... | 103 |

### H

|                                   |     |
|-----------------------------------|-----|
| Hall Sensoren .....               | 138 |
| <b>Hardware requirements</b>      |     |
| WorkBench .....                   | 191 |
| Hiperface DSL .....               | 129 |
| Hiperface encoder interface ..... | 135 |
| <b>Humidity</b>                   |     |
| in operation .....                | 36  |
| Storage .....                     | 19  |
| Transport .....                   | 19  |

**I****I/O-Connection .....148****Initial Drive Test**

|                      |     |
|----------------------|-----|
| B,P,T Variants ..... | 193 |
| M Variants .....     | 196 |

**Inputs**

|                            |          |
|----------------------------|----------|
| Analog .....               | 153      |
| Basic Data .....           | 37       |
| Digital all Variants ..... | 155      |
| Digital M Variant .....    | 160      |
| Digital, I/O option .....  | 158      |
| Enable .....               | 157      |
| Programmable .....         | 156, 158 |
| STO .....                  | 56       |

**Installation**

|                          |     |
|--------------------------|-----|
| Electrical .....         | 78  |
| Mechanical .....         | 69  |
| Software WorkBench ..... | 192 |

**Installation, Setup, Normal Operation .....20****IP Address**

|                        |     |
|------------------------|-----|
| B, P, T Variants ..... | 176 |
| M Variant .....        | 178 |

**K****KCM .....114****L****Leakage current .....67****M****Mains supply, interface .....107****Maintenance .....20****Master-Slave .....147****Mechanical Data .....36****Modbus .....179****Motor-holding brake .....120****Motor interface .....118****Motor Power Connection .....118****Mounting position .....36****N****Nameplate .....31****Noise Emission .....36****O****Operating systems**

|                 |     |
|-----------------|-----|
| WorkBench ..... | 191 |
|-----------------|-----|

**Outputs**

|                            |     |
|----------------------------|-----|
| Analog .....               | 154 |
| Basic Data .....           | 37  |
| Digital all Variants ..... | 162 |
| Digital M Variant .....    | 167 |
| Digital, I/O option .....  | 164 |
| Fault Relay .....          | 163 |

**Relay, I/O option .....166****P****Package supplied .....31****Packaging .....19****Part number scheme .....32****PC connection .....174****Pollution level .....36****PROFINET .....186****Prohibited Use**

|               |    |
|---------------|----|
| General ..... | 17 |
| STO .....     | 58 |

**Pulse Direction, interface .....144****Pushbuttons .....170****R****Re-forming .....189****REACH .....28****Regen circuit .....44****Regen resistor, interface .....112****Relay Output, I/O option .....166****Repair .....21****Resolver interface .....126****ROD 5V with Hall interface .....137****RoHS .....28****S****Safe Torque Off (STO) .....56****Safety .....13****Safety Instructions**

|                               |     |
|-------------------------------|-----|
| Electrical Installation ..... | 79  |
| General .....                 | 14  |
| Mechanical Installation ..... | 69  |
| Setup .....                   | 189 |
| STO .....                     | 57  |

**sercos® III .....187****Service Interface .....174****Setup .....189**

|                        |     |
|------------------------|-----|
| B, P, T variants ..... | 190 |
| M variants .....       | 196 |

**Setup Software**

|                 |     |
|-----------------|-----|
| WorkBench ..... | 190 |
|-----------------|-----|

**SFD .....127****SFD3 .....128****Shield connection .....101****Shielding .....80****Shock-hazard protection .....67****SinCos encoder with Hall .....136****Site .....69****Site altitude .....36****Stacking height .....19****Stacking Height, Storage .....19****Standards .....28****STO .....56****Stop Function .....54****Storage .....19**

|                                      |            |
|--------------------------------------|------------|
| <b>Supply networks</b>               | <b>104</b> |
| <b>Switch-on/switch-off behavior</b> | <b>47</b>  |
| <b>Symbols used</b>                  | <b>11</b>  |
| <b>SynqNet</b>                       | <b>186</b> |
| <b>System components, overview</b>   | <b>82</b>  |

## T

|                                       |            |
|---------------------------------------|------------|
| <b>Temperature</b>                    |            |
| in operation                          | 36         |
| Storage                               | 19         |
| Transport                             | 19         |
| <b>Tightening torques, connectors</b> | <b>40</b>  |
| <b>Transport</b>                      | <b>19</b>  |
| <b>Trouble Shooting</b>               | <b>208</b> |

## U

|                          |           |
|--------------------------|-----------|
| <b>UL Markings</b>       | <b>23</b> |
| <b>Use as directed</b>   |           |
| Drive                    | 16        |
| STO                      | 58        |
| WorkBench Setup Software | 190       |

## V

|                         |           |
|-------------------------|-----------|
| <b>Ventilation</b>      |           |
| Ambient Conditions      | 36        |
| Mechanical Installation | 69        |
| <b>Vibrations</b>       | <b>36</b> |

## W

|                 |            |
|-----------------|------------|
| <b>Warnings</b> | <b>199</b> |
| <b>Wiring</b>   | <b>81</b>  |

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## 12 Record of document revisions

| Revision    | Remarks   |
|-------------|---|
| - , 11/2009 | Beta launch version   |
| - , 12/2009 | Digital I/O corrections, several updates  |
| A, 03/2010  | CAN termination connector "optional", data dynamic brake updated, resolver signals renamed, CE certificate, X9 description updated, technical data completed  |
| B, 06/2010  | Several updates, typos, dimensions corrected, switch on/off timing diagrams   |
| C, 07/2010  | Switch on/off timing diagrams, typos, cover layout  |
| D, 01/2011  | Hardware Revision C, STO qualified, voltage level digital inputs changed  |
| E, 04/2011  | Analog In/Out specification extended, single-/two phase mains supply updated  |
| F, 10/2011  | PROFINET RT, Modbus TCP, several updates, cover layout updated  |
| G, 03/2012  | AKD PDMM added, 270 VAC mains supply restriction removed, part number scheme extended, EnDat 2.2 @ X9, STOP chapter updated, dimension drawings   |
| H, 05/2012  | AKD-T-IC added, I/O option card signals added , PDMM error codes updated  |
| J, 08/2012  | Smart Abs (Tamagawa) new, BiSS C new, X21 & X22 pinout updated  |
| K, 11/2012  | Feedback wiring diagrams updated, font size hint, fault tables updated, regen fusing  |
| L, 05/2013  | Hiperface DSL Feedback new (from FW 1.9), fault tables updated, KCM module added  |
| M, 09/2013  | 24A AKD-M added, fault tables update, outer dimensions updated  |
| N, 12/2013  | sercos® III option added, SFD3 feedback added, sincos frequency limit, automatic restart notes  |
| P, 05/2014  | KCM X4 and Ready contacts added, KCM switch-on sequence, AKD-M-M1 added, Up/Down renamed to CW/CCW, primary feedback on X7/X9, ISO warning symbols  |
| R, 08/2014  | Thermal sensor drawing design and pinout updated for all feedbacks, "NB" hint Tamagawa, DC Bus link information added, DC Bus fusing  |
| T, 12/2014  | 48A drive information included, CE certificate removed, HR changed acc. to export control   |
| U, 09/2015  | EAC certification, 48A drive completed, RoHS/Reach chapters added, FPS added, connector voltage rating corrected, AKD 48A functional safety information, EnDAT 2.2 to X9&X8, KCM wiring corrected, note mains choke for 48A drive   |
| V, 11/2015  | Hall-Only Feedback new, hints for "User Guide" replaced by hints for Workbench Onlinehelp, Use as Directed (DC supply / grouping notes), safety standard corrected (EN 62061 for SIL)   |
| W, 08/2016  | Techn. Data X7 (Electr.Gearing) updated, LV and EMC Directive version updated, Warning notes updated, chapter Handling moved, 48A motor brake connection corrected, PFH value changed   |
| Y, 03/2017  | Frequency limit EnDat 2.2 changed, Links in Fault chapters to KDN, fault table updated (F120, F124, n179, n180, F471, n495, F631)   |
| AA, 10/2017 | Digital output wiring X23/X24 updated, STO reaction time added (03...24A), 24V wiring for 48A STO control, AKD48A motor holding brake connection corrected  |
| AB, 10/2018 | Note 24V filter accessory removed, description of LEDs in Service & Motion Interface, wiring diagram for motor brake 48A drive corrected, warning notes layout updated, user expertise updated, new readers note cover page, circuit breaker for 48A drive mains supply, X9 DIO added, X9 EEO output: CW/CCW & Pulse/Dir added, motor feedback pinout removed       |
| AC, 10/2019 | X10 pinout table sense and thermal control lines updated, RoHS statement, package supplied (European difference), all X9 wiring diagrams (female=>male) and shield pin 6 via capacitor, UL markings: current derating, DC-Bus sharing: current examples, ambient conditions: current reduction above 40°C, chapter used standards removed, fixed resolver frequency |
| AD, 10/2020 | Product Safety Guide replaced by Safety Notes, Master-Slave X9 correction, X3 pinout for AKD-48A corrected, AKD-48A mains wiring diagram improved, STO input current reduction, UL markings updated, Hardware revision F, SCCR 65kA, DIGI-In3..8:8mA, part number scheme updated  |

## About KOLLMORGEN

Kollmorgen is a leading provider of motion systems and components for machine builders. Through world-class knowledge in motion, industry-leading quality and deep expertise in linking and integrating standard and custom products, Kollmorgen delivers breakthrough solutions that are unmatched in performance, reliability and ease-of-use, giving machine builders an irrefutable marketplace advantage.



Join the [Kollmorgen Developer Network](#) for product support. Ask the community questions, search the knowledge base for answers, get downloads, and suggest improvements.

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