6410 Cover Assembly Instructions

Introduction   Use these instructions to install the cover (Part number CV6410) on the 6410.

Parts List   The following is a list of materials and quantities that you will need to attach the 6410 cover assembly.
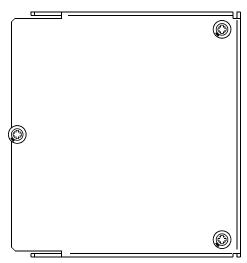
Metal Cover - **1**

Hex Standoffs (M3x14mm) - **2**

Screws (M3x8mm - thread forming) - **3**

Note: ***BOLD*** *values indicate quantities*

Procedure   1. Remove **<u>ONLY</u>** one of the two screws holding the 6410 PC Board to the housings from the 6410. Replace it with one of the double hex standoffs provided.

2. Repeat Step 1 for the second screw.

3. Attach cover, making sure that holes line up with hex standoffs. See figure below.

4. Fasten cover to hex standoffs using two of the screws provided.

5. Secure final cover position in the middle of the drive with the third screw provided.