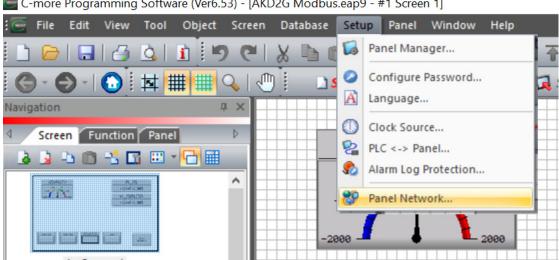
Automation Direct C-More Software Modbus TCP Rev. A 2/17/2020

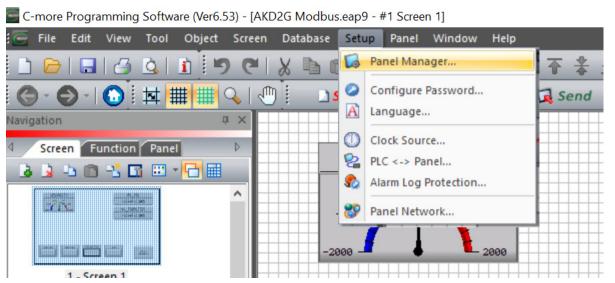
This application note demonstrates configuration and addressing for Modbus TCP communications an Automation Direct HMI using C-more Programming Software V6.53.

The application notes is an example only and the implementation and verification of proper operation of the application and system is the programmer's responsibility.



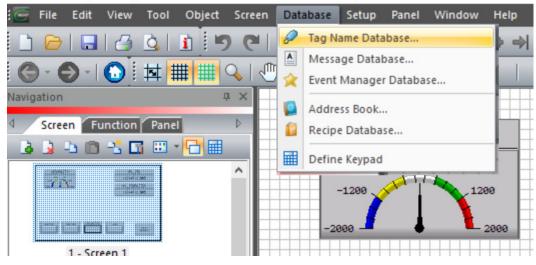
C-more Programming Software (Ver6.53) - [AKD2G Modbus.eap9 - #1 Screen 1]

Panel Network	- D X
All	Ethernet Port
Panel Name Characteristics Panel Name Characteristics Panel Name Panel Name Panel	Save setting to Project (Built-in Ethernet Port) O Obtain Address From DHCP O Use the following IP Address IP Address: 192.168.0.4 Subnet Mask: 255.255.0.0 Default Gateway: Alternate DNS server:
	Obtain Address From DHCP Use the following IP Address IP Address: Subnet Mask: Default Gateway: Use the Built-in Ethernet Port setting.
	Note My Panel MyPC 192.xxx.xxxxx 192.xxx.xxxxxx 192.xxx.xxxxxx 192.xxx.xxxxxxx 192.xxx.xxxxxxx 192.xxx.xxxxxx 192.xxx.xxxxxxx 192.xxxx.xxxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxxxxxxx 192.xxxx.xxxxxxxxx 192.xxxx.xxxxxxxxx 192.xxxx.xxxxxxxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxxx 192.xxxx.xxxx 192.xxxx.xxxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxxx 192.xxxx.xxx 192.xxxx.xxxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxxx.xxx 192.xxx.xxx 192.xxx.xxxx 192.xxxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xxxx 192.xxx.xxxx 192.xxx.xxx 192.xxx.xxx 192.xxx.xx
	OK Cancel Help



Panel Manager	ALL DOL CLARK MICH CARL FOR CARLEN			
🗋 Add 🛛 🗙 Delete	PLC Protocol: Modicon Modbus T	CP/IP Ethernet		
Panel [EA9-T7CL-R] COM Port1 COM Port2 COM Port3 Ethernet DEV001	PLC Protocot: Modicon Modbus T © Direct Connection PLC IP Address PLC Port(0-65535) PLC Slave Number(0-255) Byte Order Word Order Character Order in register Registers Per Message Coils Per Message Coils Per Message Register Write Function Code Coil Write Function Code Retries(0-10) Timeout Time(1-255) [100ms] Poll Time(0-30000 msec)	192.168.0.1 502 1 High Byte, Low Byte High Word, Low Worc Char1, Char2 64 ✓ Function Code 16 ✓ J 1 ✓ 64 ✓ Function Code 16 ✓ 1 ✓ 1 ✓	O Connection through Another Panel Select IP Address Note	
		[OK Cancel Hel	p

C-more Programming Software (Ver6.53) - [AKD2G Modbus.eap9 - #1 Screen 1]



	🔪 🔔 🕒 Cop		Highlight	Taga	mport		∇	E Saved Filters	
Add Ed	lit Delete 🗎 Past		place System		xport		Filter		
Device 🛔	Tag Name	Data Type	Address	Data Count	Retentive	Attribute	Used		
<internal></internal>	SYS PANEL ECOM IP OCT1	Unsigned int 16			False	R	No		
<internal></internal>	SYS PANEL ECOM IP OCT2	Unsigned int 16			False	R	No		
<internal></internal>	SYS PANEL ECOM IP OCT3	Unsigned int 16			False	R	No		
<internal></internal>	SYS PANEL ECOM IP OCT4	Unsigned int 16			False	R	No		
DEV001	PL_FB	Signed int 32	42073		False	R/W	Yes		
DEV001	VL_FBFILTER	Signed int 32	4859		False	R/W	Yes		
DEV001	DRV_EN	Unsigned int 32	4255		False	R/W	Yes		
DEV001	DRV_DIS	Unsigned int 32	4237		False	R/W	Yes		
DEV001	DRV_STOP	Unsigned int 32	4275		False	R/W	Yes		
DEV001	DRV_ACTIVE	Unsigned int 32	4221		False	R/W	Yes		
DEV001	DRV_CLRFAULT	Unsigned int 32	4225		False	R/W	Yes		
DEV001	MT_ACC	Unsigned int 32	42057		False	R/W	Yes		
DEV001	MT_DEC	Unsigned int 32	42059		False	R/W	Yes		
DEV001	MT_V	Unsigned int 32	4567		False	R/W	Yes		
DEV001	MT_P	Signed int 32	42061		False	R/W	Yes		
DEV001	MT_CNTL	Unsigned int 32	4533		False	R/W	Yes		
DEV001	MODBUS_MT	Unsigned int 32	4951		False	R/W	Yes		
DEV001	MODBUS_SM	Unsigned int 32	4953		False	R/W	Yes		
DEV001	HOME_MOVE	Unsigned int 32	4409		False	R/W	Yes		
DEV001	FAULT1	Unsigned int 32	4955		False	R/W	Yes		
DEV001	FAULT2	Unsigned int 32	4957		False	R/W	Yes		
DEV001	FAULT3	Unsigned int 32	4959		False	R/W	Yes		
DEV001	FAULT4	Unsigned int 32	4961		False	R/W	Yes		

Note the address syntax is 4 (for a holding register) and then the address +1 . Example:

PL.FB address in Workbench is 2072. The address is +1 so 2073 and then tack a 4 on the front of it=42072.

DRV.EN is address 254 in Workbench. The address is +1 so 255 and then tack a 4 on the front of it=4255. This is interesting because other HMIs may address it as 40255 or 400255.

R &	Cor	´ 🐪 🍹	Highlight	-		T	
Add Ed	it Delete 📑 Pas	te Fill Down Re	eplace System	Tags 🚺 Export		Filter	
Device 🛔	Tag Name	Data Type	Address	🔤 Tag Name - Edit			
<internal></internal>	SYS PANEL ECOM IP OCT1	Unsigned int 16		N. M. M. 107			
<internal></internal>	SYS PANEL ECOM IP OCT2	Unsigned int 16		No. 🖊 ┥ 107		1	
<internal></internal>	SYS PANEL ECOM IP OCT3	Unsigned int 16		Tag Information			
<internal></internal>	SYS PANEL ECOM IP OCT4	Unsigned int 16		Device Name:	DEV001		~
DEV001	PL_FB	Signed int 32	42073	Device Mallie.	DEVOUT		~
DEV001	VL_FBFILTER	Signed int 32	4859	Tag Name:	PL_FB		
DEV001	DRV_EN	Unsigned int 32	4255		0. 1 00		
DEV001	DRV_DIS	Unsigned int 32	4237	Tag Data Type:	Signed int 32		1
DEV001	DRV_STOP	Unsigned int 32	4275			cannot be chang	jed
DEV001	DRV_ACTIVE	Unsigned int 32	4221		if Tag is used in	the project.	
DEV001	DRV_CLRFAULT	Unsigned int 32	4225	Characters:	40		Retentive
DEV001	MT_ACC	Unsigned int 32	42057	210.411			
DEV001	MT_DEC	Unsigned int 32	42059	PLC Address			
DEV001	MT_V	Unsigned int 32	4567	Memory Type	Address		
DEV001	MT_P	Signed int 32	42061		0070		7
DEV001	MT_CNTL	Unsigned int 32	4533	4 ~	2073		
DEV001	MODBUS_MT	Unsigned int 32	4951				
DEV001	MODBUS_SM	Unsigned int 32	4953				
DEV001	HOME_MOVE	Unsigned int 32	4409		Apply	Close	Help
DEV001	FAULT1	Unsigned int 32	4955	False	R/W	Yes	
DEV001	FAULT2	Unsigned int 32	4957	False	R/W	Yes	
DEV001	FAULT3	Unsigned int 32	4959	False	R/W	Yes	
	FAULT4	Unsigned int 32	4961	False	R/W	Yes	

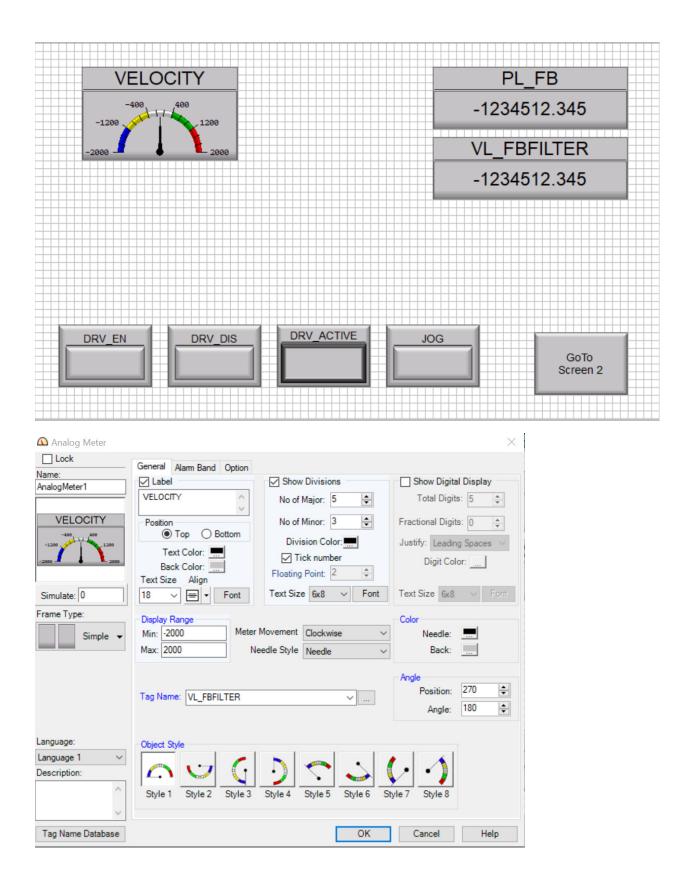
Summary of Mapping

With the ability to choose the word order High Word/Low Word in the configuration only offset was applicable i.e. PL.FB_32 starting address is 2072 from Workbench Help's Modbus Table and the Automation Direct 32 bit tag was addressed as 4 (holding register)+2072 (Workbench Starting Address) +1 (Offset)= 42073 as shown below and in the tag database table.

Automation Direct						
AKD Keyword	AKD Native Address	<u>AKD Keyword</u> Data Type	Automation Direct Tag Name	Automation Direct Tag Address	Automation Direct Tag Data Type	Read or Write
AND NC INDIA	<u>Address</u>	butu type	Direct rug runie	<u>Numers</u>	Tug Duta Type	inclusion mine
PL.FB	2072		PL_FB	42073	Signed Int 32	R/W
	2073					
VL.FBFILTER	858		VL_FBFILTER	4859	Signed Int 32	R/W
	859					
DRV.EN	254		DRV_EN	4255	Unsigned Int 32	R/W
	255					
DRV.DIS	236		DRV_DIS	4237	Unsigned Int 32	R/W
	237					
DRV.STOP	274		DRV_STOP	4275	Unsigned Int 32	R/W
	275					
DRV.ACTIVE	220		DRV_ACTIVE	4221	Unsigned Int 32	R/W
	221					
DRV.CLRFAULT	224		DRV_CLRFAULT	4225	Unsigned Int 32	R/W
	225					
MT.ACC_32	2056		MT_ACC	42057	Unsigned Int 32	R/W
	2057					
MT.DEC_32	2058		MT_DEC	42059	Unsigned Int 32	R/W
	2059					

MT.V	566	MT V	4567	Unsignged Int 32	R/W
	567				
MT.P_32	2060	MT_P	42061	Signed Int 32	R/W
	2061				
MT.CNTL	532	MT_CNTL	4533	Unsigned Int 32	R/W
	533				
MODBUS.MT	950	MODBUS_MT	4951	Unsigned Int 32	R/W
	951				
MODBUS.SM	952	MODBUS_SM	4953	Unsigned Int 32	R/W
	953				
HOME.MOVE	408	HOME_MOVE	4409	Unsigned Int 32	R/W
	409				
DRV.FAULT1	954	FAULT1	4955	Unsigned Int 32	R/W
	955				
DRV.FAULT2	956	FAULT2	4957	Unsigned Int 32	R/W
	957				
DRV.FAULT3	958	FAULT3	4959	Unsigned Int 32	R/W
	959				
DRV.FAULT4	960	FAULT4	4961	Unsigned Int 32	R/W
	961				

Screen 1



Lock			
	General Option		
Name: NumericDisplay1	✓ Label	Font & Color	Display Format
vumenc Display i	PL_FB ^	Text Size:	Data Type: Signed Decimal
	V	18 V Font	
PL FB	Position	Color	Number of Digits Total Fractional
-1234512.345	Top O Bottom	Text: 🔜 🗌 Blink	
1201012.010	Text Color:	Back: Blink	
	Back Color:		Prefix Suffix
	Text Size Align	1	-1234512.345
	18 ~ = Font		Comma Separator
rame Type:			Comma Separator
Simple -	Data Display Tag		Justify: Leading Spaces $$
Simple V	PL_FB	×	
anguage:			
Language 1 🗸 🗸	Use Tag for Decimal Poir	I	
Description:		×	
A			
~			
Tag Name Database		0	Cancel Help
Lock Name:	General Option		
VL_FBFILTER -1234512.345 Frame Type:	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V V Font Data Display Tag	Font & Color Text Size: 18 V Font Color Text: Blink Back: Blink	Display Format Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator Justify: Leading Spaces V
VL_FBFILTER -1234512.345	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V P Font	Text Size: 18 ✓ Font Color Text: □ Blink	Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator
VL_FBFILTER -1234512.345	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V Pont Posta Display Tag	Text Size: 18 V Font Color Text: Blink Back: Blink	Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator
VL_FBFILTER -1234512.345 Frame Type: Simple • anguage: Language 1 •	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V VL_FBFILTER VL_FBFILTER	Text Size: 18 V Font Color Text: Blink Back: Blink	Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator
VL_FBFILTER -1234512.345 irame Type: Simple • anguage: anguage 1 • Description:	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V VL_FBFILTER VL_FBFILTER	Text Size: 18 V Font Color Text: Blink Back: Blink	Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator
VL_FBFILTER -1234512.345 rame Type: Simple • anguage: anguage 1 •	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V VL_FBFILTER VL_FBFILTER	Text Size: 18 V Font Color Text: Blink Back: Blink	Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator
VL_FBFILTER -1234512.345 rame Type: Simple • anguage: anguage 1 •	VL_FBFILTER Position Text Color: Back Color: Text Size Align 18 V VL_FBFILTER VL_FBFILTER	Text Size: 18 V Font Color Text: Blink Back: Blink	Data Type: Signed Decimal V Number of Digits Total Fractional 10 3 3 Prefix Suffix -1234512.345 Comma Separator

To handle the need for a momentary pushbutton note the tag "PRESSED_EN" is set for Momentary On but the tag itself is not addressed to Modbus.

Lock	General Option Password		
me: shbutton1	Label	OFF Text	ON Text
shbutton I	DRV_EN	^	^
DRV_EN	Position Top O Bottom	~	~
	Text Color:	Text Color: 🔜 🗌 Blink	Text Color: 🔜 🗌 Blink
	Back Color:	Back Color: 🛄 🔲 Blink	Back Color: 🔜 🔲 Blink
	Text Size Align	Text Size Align	Text Size Align
nulate: OFF	11 v 🚍 🕶 Font	9 🗸 🚍 🕶 Font	9 ~ 🚍 - Font
ne Type:			
3D1 -	Tag Name: PRESSED_EN	×	
guage:			
guage 1 🛛 🗸 🗸	Object Style	Object Type	
cription:	Style 1 Style 2	Toggle Momentary On Momentary Off	◯ Set On ◯ Set Off
g Name Database		ОК	Cancel Help

From the Tag Name Database the "Device" is Internal.

Add (Edit	Delete	Copy		ABM MAC Replace	Highlight Unused Tag System Tag				Filter	E Saved Filters	
Device	Į Τ	ag Name		Data Type	Add	lress	Data Count	Retentive	Attribute	Used		
<internal></internal>	P	RESSED_EN		Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_DIS		Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_JOG		Discrete				False	R/W	Yes		
<internal></internal>	A	CTIVE		Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_MOV	E	Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_STOR	,	Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_CON	Г	Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_HOM	E	Discrete				False	R/W	Yes		
<internal></internal>	P	RESSED_CLR		Discrete				False	R/W	Yes		
<internal></internal>	S	YS Bit On		Discrete				False	R	No		

To correlate the internal tag with the Modbus tag an Event was created.

From the Event Manager Database:

Add	🙀 Edit	>	opy 🛃 Impo aste 🚺 Expo						Filter	Saved F	
No.	Enable	Event Name	Event Type	2 ↓ Alarm	Tag	Tag Copy	Sound	Msg Box	Scr Cap	Mail	Scr Cha
1	\checkmark	Pressed_EN_On	Tag		~						
2	\checkmark	Pressed_En_Off	Tag	A 1	~						
3		Pressed_Dis_On	Tag	• • •	~						
4	\checkmark	Pressed_Dis_Off	Tag	V	~						
5	\checkmark	Pressed_Jog_On	Tag	 ✓ 	~						
6	\checkmark	Pressed_Jog_Off	Tag	V	~						
7	\checkmark	Drv_Active_On	Tag	A 1	~						
8	\checkmark	Drv_Active_Off	Tag	 ✓ 	~						
9	\checkmark	Pressed_Move_On	Tag	V	~						
10	\checkmark	Pressed_Move_Off	Tag	A 1	~						
11	\checkmark	Pressed_Stop_On	Tag	 ✓ 	~						
12	\checkmark	Pressed_Stop_Off	Tag	V	~						
13	\checkmark	Press_Continue_On	Tag	 ✓ 	~						
14	\checkmark	Press_Continue_Off	Tag		~						
15	\checkmark	Pressed_Home_On	Tag	A 1	~						
16	\checkmark	Pressed_Home_Off	Tag	 ✓ 	~						
17	\checkmark	Fault1_On	Tag	 							~
18	\checkmark	Pressed_CLR_On	Tag	V	~						
19	\checkmark	Pressed_CLR_Off	Tag	 ✓ 	~						
20	\checkmark	Pressed_CLR_2_On	Tag	A 1	~						
21	\checkmark	Pressed_CLR_2_Off	Tag	 ✓ 	~						

Note each button has 2 events setup for it: one event to turn the bit on (set the value to 1) and the other event to turn the bit off (set the value to 0).

Event 1 for the button to enable the drive when pressed.

🚽 Event Edit						\times
Enable This Event	Event Name: Pressed_	EN_On		Event No:	₩ ◀ 1	
Event Type						
	Tag	g-a				
P Tag	Tag N	ame: PRESSED_E	N			×
No. of Tags:	1 V Bit Sta		s			
No. of Tags.	• • • • • • • • • • • • • • • • • • •	Out	side Range	 Min: 	0	
	00)FF		Max:	4294967295	
Action Sequence List:	Tag					
01 - Alarm						
🗹 02 - Tag	Tag Name:	DRV_EN				~
		Byte Swap				
		Write State	Write Value			
		O ON	Value:	1		
Add Action		O OFF	Data Type:	Unsigned Decin	nal 🗸	
X Delete Action						
				Apply	Close	Help

Event 2 to set the value for the enable to off when the button is released.

📟 Event Edit						\times
Enable This Event	Event Name: Pressed_	En_Off		Event No:	▲ ▲ 2	
Event Type						
No. of Tags:	Tag N Tag N 1 V Bit Sta O C	ate Limi DN Ou		 Min: Max: 		×
Action Sequence List:	Tag					
☑ 02 - Tag	Tag Name:	DRV_EN Byte Swap Write State	Write Value			
		ON	Value:	0		
+ Add Action			Data Type:	Unsigned Decin	nal V	
X Delete Action						
				Apply	Close	Help

Other buttons in the project were handled in the same way which pairs of events in the event list.

Pushbutton			×
Lock	General Option Password		
Name: Pushbutton2		OFF Text	ON Text
	DRV_DIS	^	~
	Position Top O Bottom Text Color: Back Color: Text Size Align	Text Color: Blink Back Color: Blink Text Size Align	Text Color: Blink Back Color: Blink Text Size Align
Simulate: OFF	11 v = Font	9 ~ = • Font	9 ~ = • Font
Frame Type:	Tag Name: PRESSED_DIS	×	
Language: Language 1 ~ Description:		Dbject Type Toggle Momentary On Momentary Off	◯ Set On ◯ Set Off
Tag Name Database		ОК	Cancel Help

😔 Event Edit		\times
Enable This Event	Event Name: Pressed_Dis_On Event No: 🖌 🖌 3	
Event Type Tag No. of Tags:	Tag - a Tag Name: PRESSED_DIS ~ Bit State Outside Range Min: 0 Max: 4294967295	
Action Sequence List:	Tag	
02 - Tag	Tag Name: DRV_DIS Byte Swap Write State Write Value	
Add Action Celete Action	O O N Value: 1 O OFF Data Type: Unsigned Decimal ∨	
	Apply Close He	lp

Event Edit						\times
Enable This Event	Event Name: Pres	sed_Dis_Off		Event No:	₩ ◀ 4	
Event Type						
Tag No. of Tags:	1 ~	Tag - a ag Name: PRESSED_ int State ON ON ON OFF		✓ Min: Max:	0 4294967295	×
Action Sequence List:	Tag					
O1 - Alarm ✓ 02 - Tag	Tag Nar	ne: DRV_DIS				~
		Byte Swap				
		Write State	Write Value			
		ON ON	Value:	0		
Add Action			Data Type:	Unsigned Decin	nal V	
X Delete Action						

Indicator Light			\times
Lock	General Option		
IndicatorLight1	✓ Label	OFF Text	ON Text
	DRV_ACTIVE	^	<u>^</u>
DRV ACTIVE	Position	~	~
	Top O Bottom		
	Text Color:	Text Color: Blink	Text Color: Blink
	Back Color:	Back Color: Blink	Back Color: Blink
	Text Size Align	Text Size Align	Text Size Align
Simulate: OFF	11 V = Font	9 ~ = • Font	9 ~ = • Font
Frame Type:			
Default 👻	Tag Name: ACTIVE	~	
Language:	L	I	
Language 1 V	Object Style		
Description:	Style 1 Style 2		
×			
Tag Name Database		ОК	Cancel Help

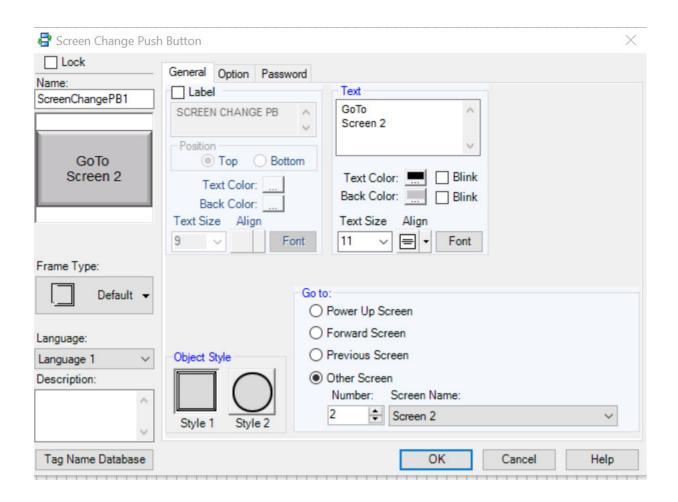
🔄 Event Edit						\times
Enable This Event	Event Name: Drv_Acti	ve_On		Event No:	₩ ◀ 7	
Event Type						
Tag No. of Tags:	→ Tag N Tag N Bit Sta © C	ate Limits			0	
Action Sequence List:	Tag Tag Name:	ACTIVE				×
	rag Name.	Byte Swap				
		Write State	Write Value			
		ON	Value:	0		
+ Add Action		OFF	Data Type:			-
X Delete Action						
				Apply	Close	Help

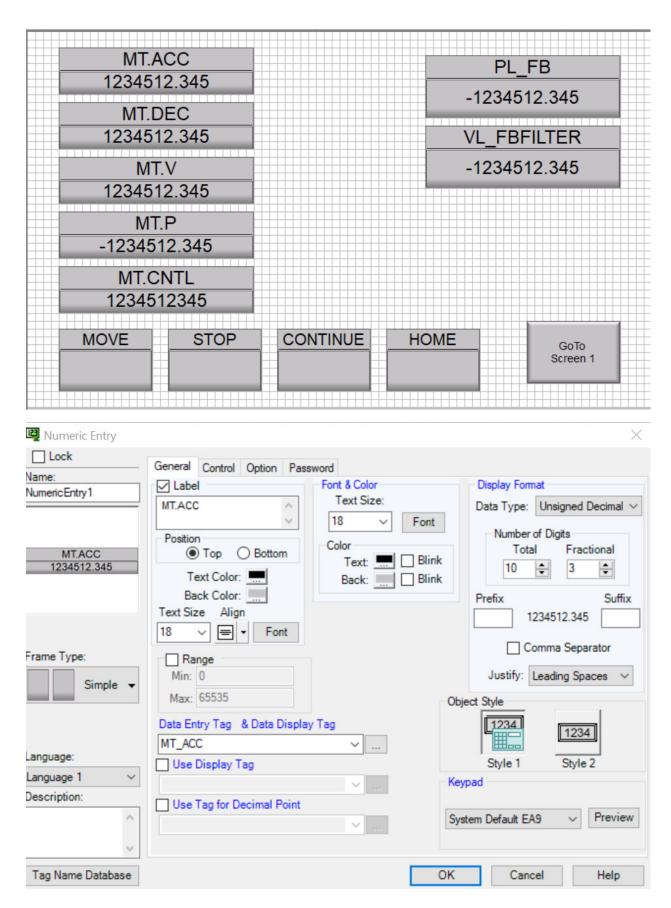
🔄 Event Edit						×
Enable This Event	Event Name: Drv_Activ	ve_Off		Event No:	8	
Event Type						
Tag	→ Tag N	ame: DRV_ACTIVE				~
No. of Tags:	1 ✓ Bit Sta ○ C	ate Limits	~]	0	
Action Sequence List:	Tag	-				
01 - Alarm						
🗹 02 - Tag	Tag Name:	ACTIVE				×
		Byte Swap				
		Write State	Write Value			
		OON	Value: 0			
+ Add Action		OFF	Data Type:			
X Delete Action						
			A	pply	Close	Help

Pushbutton			×
Lock	General Option Password		
Name: Pushbutton3	General Option Password Label JOG	OFF Text	ON Text
JOG	Position	Text Color: Blink	Text Color:
	Text Color:	Back Color: Blink	Back Color: Blink
Simulate: OFF	Text Size Align 11 ∨	Text Size Align 9 ∨ ☴ ▼ Font	Text Size Align 9 ∨
Frame Type:			
3D1 -	Tag Name: PRESSED_JOG	×	
Language:	Ohio di Ohio		
Language 1 V Description:		Object Type Toggle Momentary On Momentary Off	○ Set On○ Set Off
Tag Name Database		ОК	Cancel Help

Event Edit					\times
Enable This Event Ev	vent Name: Pressed_J	log_On		Event No: 📕	◀ 5 ▶ ▶
Event Type					
	Tag	-a			
Tag	Tag Na	me: PRESSED_JC	G		×
No. of Tags: 1	Bit Stat	te Limits			
	0 (0)			~ 0	
	O OF	FF			
Action					
Sequence List:	Tag				
01 - Alarm					
🗹 02 - Tag	Tag Name:	MODBUS_SM			×
		Byte Swap			
		Write State	Write Value		
		ON ON	Value:	2	
	1		Data Turan	Hariana I Dania I	
Add Action		OUFF	Data Type:	Unsigned Decimal	~
X Delete Action					
				Apply Clos	se Help

😔 Event Edit		Х
Enable This Event	Event Name: Pressed_Jog_Off	Event No: K < 6 F
Tag No. of Tags:	Tag - a Tag Name: PRESSED_JOG Bit State O ON ON OUtside Range	 Min: 0 Max: 4294967295
Action Sequence List:	Tag Tag Name: MODBUS_SM	
 ✓ 02 - Tag ▲ 	Tag Name: MODBUS_SM Byte Swap Write State Write V O ON	Value: 0
+ Add Action X Delete Action	O OFF Data	a Type: Unsigned Decimal 🗸
		Apply Close Help





🖳 Numeric Entry		×
Lock Name: NumericEntry2	MT.DEC ^ Text Size: Da	splay Format ata Type: Unsigned Decimal ∽
MT.DEC 1234512.345	Position ● Top ○ Bottom Text Color: Back Color: Text Size Align 18 ∨ Font	Number of Digits Total Fractional 10 3 efix Suffix 1234512.345
Frame Type:	Min: 0 Max: 65535 Object S	Comma Separator Justify: Leading Spaces ~
Language: Language 1 ~ Description:	MT_DEC Use Display Tag Keypad	1234 Style 1 Style 2 Default EA9 Preview
V Tag Name Database	ОК	Cancel Help

🕎 Numeric Entry		X
Lock	General Control Option Password	
Name: NumericEntry3	Label Font & Color MT.V Text Size:	Display Format Data Type: Unsigned Decimal ~
MT.V 1234512.345	Position Top O Bottom Text Color: Back Color: Back Color: Blink Text Size Align	Number of Digits Total Fractional
Frame Type:	18 Font Range Min: 0 Max: 65535	Comma Separator Justify: Leading Spaces V
Language: Language 1 ~ Description:	Data Entry Tag & Data Display Tag MT_V ~ Use Display Tag ~	Style 1 Style 2
Tag Name Database	Use Tag for Decimal Point	System Default EA9 V Preview OK Cancel Help

🖳 Numeric Entry			\times
Lock	General Control Option Pas	ssword	
Name: NumericEntry4	MT.P	Font & Color Text Size: 18 V Font	Display Format Data Type: Signed Decimal ~ Number of Digits
MT.P -1234512.345	Position Top O Bottom Text Color: Back Color: Text Size Align	Color Text: DBlink Back: DBlink	Total Fractional 10 1 3 1 Prefix Suffix
Frame Type:	Text Size Align 18 Font Range Min: 0 Max: 65535		-1234512.345 Comma Separator Justify: Leading Spaces V Object Style
Language: Language 1 ~ Description:	Data Entry Tag & Data Displa MT_P Use Display Tag Use Tag for Decimal Point	ay Tag ✓	1234 1234 Style 1 Style 2 Keypad System Default EA9 Preview
Tag Name Database		· · · · · · · · · · · · · · · · · · ·	System Default EA9 V Preview OK Cancel Help

🖳 Numeric Entry		\times
Lock Name:	General Control Option Password	
NumericEntry5	Color Text Size: Il Position	Display Format Data Type: Unsigned Decimal Font Number of Digits
MT.CNTL 1234512345	Image: Color Color Text Color: Image: Color Back Color: Image: Color Text Size Align 18 Image: Font	Blink Blink Prefix Suffix 1234512345
Frame Type:	Range Min: 0 Max: 65535	☐ Comma Separator Justify: Leading Spaces ∨ Object Style
Language:	Data Entry Tag & Data Display Tag MT_CNTL ~	1234 1234 Style 1 Style 2
Language 1 V Description:	Use Display Tag Use Tag for Decimal Point	System Default EA9 V Preview
V Tag Name Database		OK Cancel Help

🖽 Numeric Display		X
Lock Name: NumericDisplay1 PL_FB -1234512.345	General Option Label PL_FB Position Text Color: Back Color: Text Size Align 18 Font Font Font	Font Blink Blink Prefix Suffix -1234512.345
Frame Type: Simple Language: Language 1	Data Display Tag PL_FB Use Tag for Decimal Point	☐ Comma Separator Justify: Leading Spaces ∨
Description:	· · · · · · · · · · · · · · · · · · ·	OK Cancel Help

🖽 Numeric Display			\times
Lock	General Option		
NumericDisplay2	☑ Label	Font & Color Text Size:	Display Format
	VL_FBFILTER	18 V Font	Data Type: Signed Decimal 🗸
	Position	Color	Number of Digits
VL_FBFILTER -1234512.345	Top O Bottom	Text: Blink	Total Fractional
1201012.010	Text Color:	Back: 🛄 🔲 Blink	
	Back Color: Text Size Align		Prefix Suffix -1234512.345
	18 V = Font		-1234312.343
Frame Type:			Comma Separator
Simple -	Data Display Tag		Justify: Leading Spaces $~~$
	VL_FBFILTER	×	
Language:	Use Tag for Decimal Point		
Language 1 V Description:		✓ …	
		01/	
Tag Name Database		OK	Cancel Help

Pushbutton			\times
Lock	General Option Password		
Name: Pushbutton1		OFF Text	ON Text
	MOVE	^	~
MOVE	Position Top O Bottom	~	~
	Text Color:	Text Color: 🛄 🗌 Blink	Text Color: 🛄 🗌 Blink
	Back Color:	Back Color: Blink	Back Color: 🔜 🗌 Blink
	Text Size Align	Text Size Align	Text Size Align
Simulate: OFF	16 ∨ 🚍 ▼ Font	9 ∨ 🚍 ▼ Font	9 ~ = • Font
Frame Type:			
Simple -	Tag Name: PRESSED_MOVE	×	
Language:			
Language 1 V	Object Style	Object Type	
Description:	$\square \cap$	O Toggle Momentary On	◯ Set On
^		 Momentary Off 	◯ Set Off
~	Style 1 Style 2		
Tag Name Database		ОК	Cancel Help

Event Edit						\times
Enable This Event	Event Name: Pressed_	Move_On		Event No:	۹ ۹	
Event Type						
-		j-a				
Tag	Tag N	ame: PRESSED_N	IOVE			×
No. of Tags:	Bit Sta			_		
			side Range	 ✓ Min: 		
	00			Max:	4294967295	
Sequence List:	Tag Tag Name:	MODBUS_MT				· · · · ·
		Byte Swap				
		Write State	Write Value			
		ON	Value:	24		
+ Add Action			Data Type:	Unsigned Decin	nal V	
X Delete Action						
				Apply	Close	Help

Event Edit							
Enable This Event	Event Nam	e: Pressed_M	Move_Off		Event No:	▲ 10	
Event Type							
Tag No. of Tags:	~ 1 ~	Tag Na Tag Na Bit Stat O Of O Of	me: PRESSED_M e Limits N Outs			0 4294967295	~
Action							
Sequence List:	Tag	9					
 ○ 01 - Alarm ○ 02 - Tag 		Tag Name:	MODBUS_MT			`	·
			Byte Swap				
			Write State	Write Value			
			ON ON	Value:	0		
			OOFF	Data Type:	Unsigned Decim		
+ Add Action			0 UT	Data Type.	onsigned becam	ial V	
 Add Action X Delete Action 				buta type.	chaighed been	ai V	

Pushbutton			×
Lock	General Option Password		
Name: Pushbutton2		OFF Text	ON Text
	STOP	^	^
STOP	Position	~	~
	Text Color:	Text Color: 🔜 🗌 Blink	Text Color: 💻 🗌 Blink
	Back Color:	Back Color: 🔜 🔲 Blink	Back Color: 🔜 🔲 Blink
	Text Size Align	Text Size Align	Text Size Align
Simulate: OFF	16 🗸 🚍 🕶 Font	9 ~ 🚍 - Font	9 ~ = • Font
Frame Type:			
Simple -	Tag Name: PRESSED_STOP	×	
Language:			
Language 1 🛛 🗸	Object Style	Object Type	
Description:	$\square \cap$	O Toggle Momentary On	◯ Set On
~		 Momentary Off 	◯ Set Off
~	Style 1 Style 2		
Tag Name Database		ОК	Cancel Help

Enable This Event	Event Name:	Pressed_S	Stop On		Event No:	K < 11 >
Event Type	Event Hame.	incoded_e	x0p_011		Even no.	
Tag No. of Tags:	~ 1 ~	Tag Na Bit Stat	me: PRESSED_S le Limits N Outs		 ✓ Min: 	
		0	FF		Max:	4294967295
Action Sequence List: 01 - Alarm 02 - Tag	Tag	g Name:	DRV_STOP			~
Sequence List: 01 - Alarm) Name:	DRV_STOP			×
Sequence List: 01 - Alarm) Name:		Write Value		×
Sequence List: 01 - Alarm 02 - Tag) Name:	Byte Swap	Write Value Value:	1	~
Sequence List: □ 01 - Alarm ☑ 02 - Tag) Name:	Byte Swap Write State			
Sequence List: D1 - Alarm O2 - Tag) Name:	Byte Swap Write State	Value:		

🔄 Event Edit						\times
Enable This Event	Event Name: Pressed_	Stop_Off		Event No:	▲ 12	
Event Type						
No. of Tags:	→ Tag Tag Na Bit Sta ○ O ● O	ame: PRESSED_S ate Limit IN Out		✓ Min: Max:	0 4294967295	×
Action Sequence List:	Tag	-				
🗹 02 - Tag	Tag Name:	DRV_STOP				·
		Byte Swap				
		Write State	Write Value			
		ON	Value:	0		
+ Add Action			Data Type:	Unsigned Decin	nal 🗸 🗸	
X Delete Action						
				Apply	Close	Help

Pushbutton			×
Lock	General Option Password		
Pushbutton3		OFF Text	ON Text
CONTINUE	Position	×	~
	Text Color:	Text Color: Blink	Text Color: Blink
	Back Color:	Back Color: Blink	Back Color: 🔜 🗌 Blink
	Text Size Align	Text Size Align	Text Size Align
Simulate: OFF	16 ∨ ≡ ▼ Font	9 ∨ ≡ ▼ Font	9 ∨ 🚍 ▼ Font
Frame Type:			
Simple +	Tag Name: PRESSED_CONT	~	
Language:			
Language 1 🗸 🗸	Object Style	Object Type	
Description:		Toggle Momentary On Momentary Off	○ Set On ○ Set Off
Tag Name Database		ОК	Cancel Help

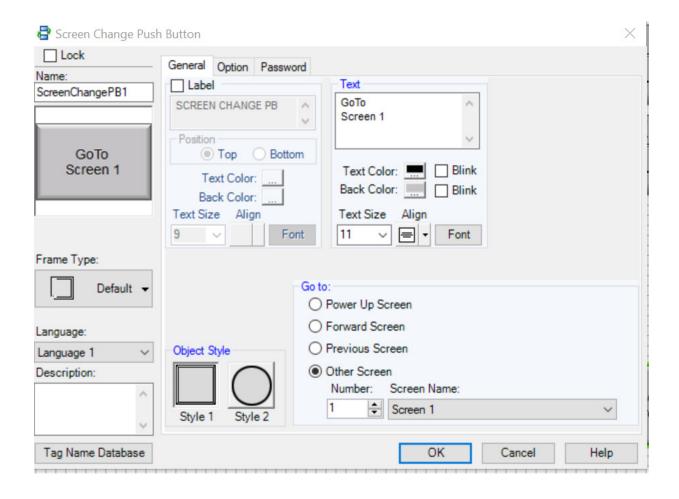
Event Edit					
Imable This Event	Event Name: Press_Co	ontinue_On		Event No:	┥ ┥ 13 ▶ ▶
Event Type					
— -		g-a			
Tag	Tag N	ame: PRESSED_CON	Т		×
No. of Tags:	Bit Sta				
			Range V	Min:	0
	00)FF		Max:	4294967295
Action Sequence List: 01 - Alarm 02 - Tag	Tag Tag Name:	MODBUS_MT			~
		Byte Swap			
		Write State	Write Value		
		Write State	Write Value Value: [2	2	
Add Action			Value:	2 Unsigned Decim	al ~
		ON	Value:		al ~

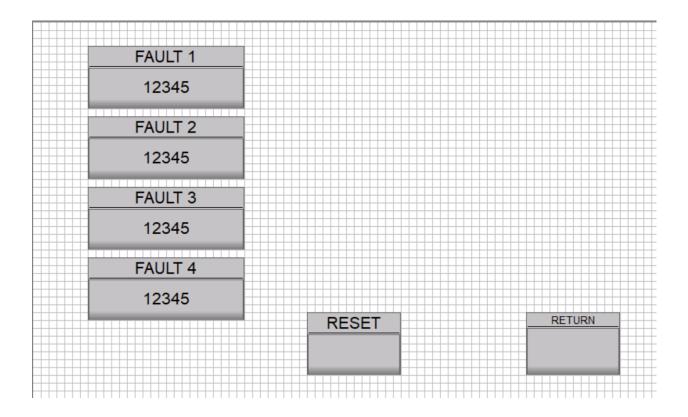
Pent Type Tag Tag Tag V Tag Name: PRESSED_CONT V	Enable This Event	Event Name: Pr	ress_Continue_Off		Event No:	
tion squence List: O I - Alam O 2 - Tag Tag Name: MODBUS_MT Wite State Write Value Write State Write Value O N OFF Data Type: Unsigned Decimal Tag						
tion equence List: O1 - Alarm O2 - O2 - Tag Write State Write State Write Value O Value: O Data Type: Unsigned Decimal			Tag Name: PRESS Bit State O ON	Limits		0
tion quence List:] 01 - Alam] 02 - Tag Tag Name: MODBUS_MT Byte Swap Write State Write Value O Value: O Data Type: Unsigned Decimal			OFF			
Aquence List: 01 - Alam 02 - Tag Tag Name: MODBUS_MT Byte Swap Write State Write Value ON Value: 0 Data Type: Unsigned Decimal						
Write State Write Value Image: Online of the online of t						
Add Action OOFF Data Type: Unsigned Decimal ~	quence List:] 01 - Alarm					~
Add Action O OFF Data Type: Unsigned Decimal ~	quence List:] 01 - Alarm					~
	quence List:] 01 - Alarm		Byte Sw	/ap		~
X Delete Action	quence List:] 01 - Alarm] 02 - Tag		☐ Byte Sw ─Write State	Write Value	: 0	· · · · · ·
	quence List:] 01 - Alarm] 02 - Tag		Write State	Write Value Value		,,

Pushbutton	×
Lock	General Option Password
Name: Pushbutton4	Label OFF Text ON Text
	HOME
HOME	Position
	Text Color: Image:
	Text Size Align Text Size Align Text Size Align
Simulate: OFF	16 ∨ ≡ • Font 9 ∨ ≡ • Font 9 ∨ ≡ • Font
Frame Type:	Tag Name: PRESSED_HOME ~
Language:	
Language 1 V Description:	Object Style Object Type Image: Style 1 Image: Style 2 Object Type Image: O
V Tag Name Database	OK Cancel Help

Event Edit						\times
Enable This Event	Event Name: Pressed	_Home_On		Event No:	► 15	\blacktriangleright
Event Type						
-		g-a				
Tag	Tag N	lame: PRESSED_I	HOME			×
No. of Tags:	1 V Bit St					
			tside Range	 Min: 		
	00	JFF		Max:	4294967295	
Action Sequence List: 01 - Alarm 02 - Tag	Tag Tag Name:	HOME_MOVE			~	• •••
		Byte Swap				
		Write State	Write Value			
		ON	Value:	1		
+ Add Action			Data Type:	Unsigned Decin	mal 🗸 🗸	
X Delete Action						
				Apply	Close	Help

Enable This Event	Event Name: F	Pressed_H	ome_Off		Event No:	┥ 16	
ent Type							
		Tag -					
🗩 Tag	~	Tay -					
		Tag Nar	ne: PRESSED_H	IOME			×
of Tags:	1 ~	Bit State					
		OON		side Range	 ✓ Min: 	0	
		● OF	F		Max:	4294967295	
tion	Ter						
quence List:] 01 - Alarm	Tag	Name:	HOME MOVE				
quence List:		Name:	HOME_MOVE				·
quence List: 01 - Alarm		Name:	Byte Swap				·
quence List: 01 - Alarm		Name:		Write Value			•
quence List:] 01 - Alam] 02 - Tag		Name:	Byte Swap	Write Value Value:	0		·
quence List: 01 - Alam 02 - Tag		Name:	Byte Swap Write State () ON	Value:			
quence List: 01 - Alam 02 - Tag		Name:	Byte Swap Write State				
uence List: 01 - Alarm 02 - Tag		Name:	Byte Swap Write State () ON	Value:			×





🖽 Numeric Display			×
Lock Name:	General Option	Font & Color	Display Format
NumericDisplay1 FAULT 1 12345	FAULT 1 Position Top O Bottom Text Color: Back Color: Back Color: Text Size Align Text Size Align Text Size Align	Text Size: 16 V Font Color Text: Blink Back: Blink	Data Type: Unsigned Decimal V Number of Digits Total Fractional 5 0 0 Prefix Suffix 12345
Frame Type:	Data Display Tag	~	☐ Comma Separator Justify: Leading Spaces ∨
Language: Language 1 ~ Description:	Use Tag for Decimal Point	×	
Tag Name Database		ОК	Cancel Help

🖽 Numeric Display			×
Lock	General Option		
Name: NumericDisplay2	☑ Label	Font & Color	Display Format
	FAULT 2	Text Size:	Data Type: Unsigned Decimal \lor
FAULT 2	Position	Color	Number of Digits
12345	Top O Bottom	Text: Blink	Total Fractional
12343	Text Color:	Back: Blink	
	Back Color: Text Size Align		Prefix Suffix
	16 ~ = • Font		12345
Frame Type:			Comma Separator
Simple -	Data Display Tag		Justify: Leading Spaces $~~$
	FAULT2	×	
Language:	Use Tag for Decimal Point		
Language 1 V Description:		×	
A			
		01	
Tag Name Database		OK	Cancel Help

🖽 Numeric Display		\times
Lock Name: NumericDisplay3	General Option Label Font & Color Text Size:	Display Format
FAULT 3 12345	FAULT 3 Image: Size in the size	Data Type: Unsigned Decimal V Number of Digits Total Fractional 5 1 0 1 Prefix Suffix
Frame Type:		Comma Separator
Simple +	Data Display Tag FAULT3 ~	Justify: Leading Spaces \checkmark
Language:		
Language 1 V	Use Tag for Decimal Point	
Description:	✓ …	
Tag Name Database	OK	Cancel Help

🖪 Numeric Display			X
Lock Name: NumericDisplay4	General Option Label FAULT 4	Font & Color Text Size: 16 V Font	Display Format Data Type: Unsigned Decimal ~ Number of Digits
FAULT 4 12345	© Top ◯ Bottom Text Color: Back Color: Text Size Align 16 ∨	Color Text: DBlink Back: DBlink	Total Fractional 5 0 Prefix Suffix 12345
Frame Type:	Data Display Tag FAULT4	×	Comma Separator
Language: Language 1 ~ Description:	Use Tag for Decimal Point	×	
Tag Name Database		ОК	Cancel Help

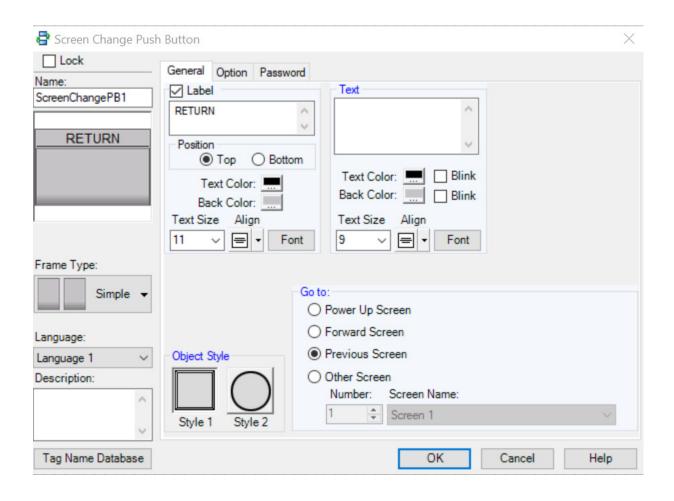
Pushbutton			×
Lock	General Option Password		
Name: Pushbutton1	☑ Label	OFF Text	ON Text
	RESET	<u>^</u>	^
RESET	Position		~
	Top O Bottom	Text Color: 🛄 🔲 Blink	Text Color: 🛄 🗌 Blink
	Text Color: Back Color:	Back Color: Blink	Back Color: Blink
	Text Size Align	Text Size Align	Text Size Align
Simulate: OFF	16 ∨ 🚍 ▼ Font	9 ∨ 🚍 ▼ Font	9 ∨ = ▼ Font
Frame Type:			
Simple 👻	Tag Name: PRESSED_CLR	~	
Language:	Object Style		
Language 1 V Description:		Object Type Toggle Momentary On	◯ Set On
		O Momentary Off	◯ Set Off
	Style 1 Style 2		
		01/	Carrad
Tag Name Database		OK	Cancel Help

Enable This Event	Event Name:	Pressed_0	CLR_On		Event No:	► ► 18	
vent Type							
		Tag	- a				
P Tag	~			D			
		Tag Na					×
o. of Tags:	1 ~	Bit Stat		side Range	 Min: 	0	
		00		ado Hango			
					Max:	4294967295	
tion quence List:							
01 - Alarm	Tag			-			
01 - Alarm		ag Name:	DRV_CLRFAULT	[~
01 - Alarm		ag Name:	DRV_CLRFAULT	[×
01 - Alarm		ag Name:		Write Value			
01 - Alarm 02 - Tag		ag Name:	Byte Swap	Write Value	1		_
01 - Alam 02 - Tag		ag Name:	Byte Swap Write State	Write Value Value:			~
01 - Alarm 02 - Tag		ag Name:	Byte Swap Write State	Write Value	1 Unsigned Decim		~
01 - Alarm 02 - Tag		ag Name:	Byte Swap Write State	Write Value Value:			×

Event Edit						\times
Enable This Event	Event Name: Pressed_	CLR_2_On		Event No:	► 20	
Event Type						
Tag No. of Tags:	→ Tag N Tag N Bit Sta ③ C	ate Limit DN Out		 ✓ Min: Max: 	0 4294967295	×
Action Sequence List:	Tag	-				
🗹 02 - Tag	Tag Name:	DRV_DIS				×
		Byte Swap				
		Write State	Write Value			
) ON	Value:	1		
+ Add Action			Data Type:	Unsigned Decin	nal V	
X Delete Action						
~						

Event Edit						\times
Enable This Event	Event Name: Pressed_	CLR_Off		Event No:	◄ 19	
Event Type						
Tag No. of Tags:	Tag N Tag N Bit Sta O C	ame: PRESSED_C ate Limit: DN Out:		 Min: Max: 	0 4294967295	×
Action Sequence List:	Tag	-				
□ 01 - Alarm ☑ 02 - Tag	Tag Name:	DRV_CLRFAULT	r			×
	log name.	Byte Swap				
		Write State	Write Value			
		ON ON	Value:	0		
Add Action		O OFF	Data Type:	Unsigned Decin	nal 🗸	
Add Action Delete Action		O OFF	Data Type:	Unsigned Decin	nal V	

Event Edit						×
Enable This Event	Event Name: Pressed_	CLR_2_Off		Event No:	▲ 21	
Event Type						
-)-a				
Tag	Tag N	ame: PRESSED_C	CLR			~
No. of Tags:	1 v Bit Sta					
-	00		tside Range	 Min: 	0	
	O)FF		Max:	4294967295	
Action Sequence List: 01 - Alam 02 - Tag	Tag Tag Name:	DRV_DIS				·
		Byte Swap				
		Write State	Write Value			
		ON	Value:	0		
+ Add Action			Data Type:	Unsigned Decin	nal V	
X Delete Action						
				Apply	Close	Help



渰	_	>%	copy 🗹 Import						U	Saved F	
Add	Edit	Delete	aste 🚺 Export					1	Filter		
No.	Enable	Event Name	Event Type	🔒 Alarm	Tag	Tag Copy	Sound	Msg Box	Scr Cap	Mail	Scr Cha
1	\checkmark	Pressed_EN_On	Tag	~	~						
2	\checkmark	Pressed_En_Off	Tag	 V 	~						
3	\checkmark	Pressed_Dis_On	Tag	 V 	~						
4	\checkmark	Pressed_Dis_Off	Tag	 V 	~						
5	\checkmark	Pressed_Jog_On	Tag	 ✓ 	~						
6	\checkmark	Pressed_Jog_Off	Tag	 V 	~						
7	\checkmark	Drv_Active_On	Tag	 V 	~						
8	\checkmark	Drv_Active_Off	Tag	 V 	~						
9	\checkmark	Pressed_Move_On	Tag	 V 	~						
10	\checkmark	Pressed_Move_Off	Tag	 V 	~						
11	\checkmark	Pressed_Stop_On	Tag	 V 	~						
12	\checkmark	Pressed_Stop_Off	Tag	 V 	~						
13	\checkmark	Press_Continue_On	Tag	 V 	~						
14	\checkmark	Press_Continue_Off	Tag	 V 	~						
15	\checkmark	Pressed_Home_On	Tag	 V 	~						
16	\checkmark	Pressed_Home_Off	Tag	×	~						
17		Fault1_On	Tag	 ✓ 							 ✓
18	\checkmark	Pressed_CLR_On	Tag	~	~						
19	\checkmark	Pressed_CLR_Off	Tag	 V 	~						
20	\checkmark	Pressed_CLR_2_On	Tag	 V 	~						
21	\checkmark	Pressed_CLR_2_Off	Tag	 ✓ 	~						
<											>

Event Edit		>
✓ Enable This Event Event Type	Event Name: Fault 1_On Event No: H 4 17	
Tag No. of Tags:	Tag - a Tag Name: FAULT1 Bit State Limits ON OFF	×
Action Sequence List:	Alarm Screen Change	
 ✓ 01 - Alarm ✓ 02 - Screen Change 	Language: Language 1 V Text: DRIVE FAULT CO IZ MAG	
Add Action		Blink Blink
X Delete Action		
	Apply Close	Help

Event Edit							
Enable This Event	Event Nan	ne: Fault1_On			Event No:	₩ ◀ 17	
Event Type							
Tag No. of Tags:	~	Dit State	ULT1 Limits	~		0	×
	Ala	am Screen Change					
Bequence List:		arm Screen Change					
Sequence List: ☑ 01 - Alam		arm Screen Change					
Sequence List: ☑ 01 - Alarm							
Sequence List: ☑ 01 - Alam		O Power Up Screen					
Sequence List: ☑ 01 - Alam ☑ 02 - Screen Change		 Power Up Screen Forward Screen Previous Screen 					
Sequence List: 1 01 - Alarm 02 - Screen Change		 Power Up Screen Forward Screen Previous Screen Other Screen 	3				
Action Sequence List: O1 - Alarm O2 - Screen Change Add Action Celete Action		 Power Up Screen Forward Screen Previous Screen 	3 ALARM				~

🥥 Indicator Light			×
Lock	General Option		
Name: IndicatorLight1		OFF Text	ON Text
	DRV_ACTIVE	^	~
DRV ACTIVE	Position		
	Top O Bottom		
	Text Color:	Text Color: 🛄 🗌 Blink	Text Color: 🔜 🗌 Blink
	Back Color:	Back Color: Blink	Back Color: 🔜 🔲 Blink
~	Text Size Align	Text Size Align	Text Size Align
Simulate: OFF	11 v = Font	9 🗸 🚍 🕶 Font	9 ~ = • Font
Frame Type:			
Default 🗸	Tag Name: ACTIVE	×	
Language:	-		
Language 1 \sim	Object Style		
Description:	$\square \cap$		
^			
~	Style 1 Style 2		
Tag Name Database		OK	Creard
		ОК	Cancel Help